

Teckros[®] R98 Stabilized Rosin Ester TECHNICAL DATA SHEET

Teckros[®] R98 is a stabilized ester of gum rosin. Suggested for use in a wide range of hot melt, pressure sensitive, other adhesives, and many other applications where rosin ester performance and pleasant odor are important. Unlike tall oil-derived rosin esters, **Teckros[®] R98** is free from meaningful sulfur content resulting in low odor of a pleasant character.

	Typical Properties	Specifications
Color, Gardner, 50T	3	4 max
Color, Gardner, Neat	5	6 max
Acid Number	10	15 max
Softening Point, R & B	98°C	95-103°C
Glass Transition Temp., Tg	45°C	
Molecular Weight, Mw	1,200	
PolyDispersity	1.2	
Melt Viscosity, cps @125°C	10,000	
Melt Viscosity, cps @177°C	150	
Hydroxyl Value	20	
Specific Gravity, re: water	1.08	
Density, lbs/gallon @25°C	9.0	

Compatibility is excellent with a wide range of commonly used adhesive polymers including EVA, SIS, SBS, SIBS, SBR, natural rubber, acrylic, chloroprene, butyl, and other polymers. Compatibility is limited with polyolefins. Excellent solubility in virtually all commonly used industrial solvents. Insoluble in water and alcohols.

FDA status Teckros[®] R98 and its components meet the requirements of the Code of Federal Regulation Title 21, Section 175.105, Indirect Food Contact.

Packaging Pastille form in 55 lb. bags. Supersacks available.

Statements and recommendations are for guidance purposes only. Teckrez, Inc. makes no guarantees regarding performance in actual adhesive or other formulated products. Responsibility for performance of formulated products is solely that of the user. Resins with softening points below 105 degC are subject to re-massing particularly in warmer months. Re-massing of any kind does not affect final product performance and is not a basis for return, claims or compensation.