

## Teckros<sup>®</sup> H81 Partially Hydrogenated Rosin Ester TECHNICAL DATA SHEET

**Teckros**<sup>®</sup> **H81** is a glycerol ester of partially hydrogenated rosin with excellent color, oxidative, and heat stability. Hydrogenation provides the most stabilized form of rosin, as well as unique compatibility and adhesive performance, including with acrylic and SBC polymers.

	<b>Typical Properties</b>	Specifications
Color, Gardner, 50T	5	6 max
Color, Gardner, Neat	7	8 max
Acid Value	9	10 max
Softening Point, R & B	85°C	80°C to 88°C
Glass Transition Temp., Tg	32°C	
Molecular Weight, Mw	800	
PolyDispersity	1.1	
Melt Viscosity, cps @125°C	1,200	
Melt Viscosity, cps @177°C	40	
Hydroxyl Value	20	
Specific Gravity, re: water	1.06	
Density, lbs/gallon @25°C	8.8	

**CAS Number:** 65997-13-9

**Compatibility** is excellent with a wide range of commonly used adhesive polymers, including EVA, SIS, SBS, SIBS, SBR, natural rubber, acrylic, chloroprene, butyl, and other polymers. Compatibility is more limited with polyolefins. Excellent solubility in virtually all commonly used industrial solvents. Insoluble in water and alcohols.

**FDA status Teckros<sup>®</sup> H81** and its components meet the requirements of the following sections of the Code of Federal Regulations, Title 21 when used according to the regulations:

175.105 Adhesives, 175.125 Pressure Sensitive Adhesives, 175.300 Resinous and Polymeric Coatings

- 176.170 Components of paper and paperboard in contact with aqueous and fatty foods
- 176.180 Components of paper and paperboard in contact with dry food

## Packaging Pastille form in 55 bags

Statements and recommendations are for guidance purposes only. Teckrez, Inc. makes no guarantees regarding performance in actual adhesive or other formulated products. Responsibility for performance of formulated products is solely that of the user. Resins with softening points below 105 degC are subject to re-massing particularly in warmer months. Re-massing of any kind does not affect final product performance and is not a basis for return, claims or compensation.