



Ricon® 157

Safety Data Sheet

According to Regulation 2012 OSHA Hazard Communication Standard; 29 CFR Part 1910.1200

Section 1: Identification

1.1. Product identifier

Product form : Mixture
Product Identifier(s) : Ricon® 157
CAS-No. : 9003-17-2

1.2. Recommended use of the chemical and restrictions on use

Use of the substance/mixture : Elastomers

1.3. Details of the supplier of the safety data sheet

TotalEnergies Petrochemicals & Refining USA, Inc.
Cray Valley Division
PO Box 674411
Houston, TX 77267-4411

For non-emergency product information:
Phone: 713-483-5000 or 1-877-871-2729
Email: product.stewardship@totalenergies.com

1.4. Emergency telephone number

Emergency number : CHEMTREC: 1-800-424-9300 (Toll Free USA & Canada) / 703-527-3887 (Multiple languages)
TotalEnergies Petrochemicals & Refining USA, Inc.: 1-800-322-3462 (Language: English only)

Section 2: Hazards identification

2.1. Classification of the substance or mixture

Classification (GHS-US)

Not classified

2.2. Label elements

GHS US labeling

Hazard statements (GHS-US) : **This material has no classified hazards under 29 CFR 1910.1200.**
Precautionary statements (GHS-US) : Precautionary statements not required. Consult the SDS for additional safety information.

2.3. Hazards not otherwise classified

No additional information available

2.4. Unknown acute toxicity (GHS-US)

Not applicable

2.5. Additional information

Based on conditions common to industrial workplace use of this product : Contact with skin or eyes with hot material may cause serious thermal burns.
Vapors formed when material is processed at high temperatures may be irritating to the eyes and upper respiratory tract.

Section 3: Composition/Information on ingredients

3.1. Substance

Not applicable

3.2. Mixture

Where concentrations in this product are displayed as ranges, it is due to batch-to-batch variability.

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| Name | CAS-No. | % (Weight Percent) |
|----------------------------|-----------|-----------------------|
| 1,3-Butadiene, homopolymer | 9003-17-2 | ≥ 98 |
| heptane, n-heptane | 142-82-5 | ≤ 2 |

Section 4: First aid measures

4.1. Description of first aid measures

- First-aid measures after inhalation : Remove victim to fresh air and keep at rest in a position comfortable for breathing.
- First-aid measures after skin contact : Gently wash with plenty of soap and water. If irritation persists, consult a doctor. Heated Material: For serious burns from heated material, get medical attention. In case of skin contact, immediately immerse in or flush with clean, cold water. Do not remove clothing adhering to the skin.
- First-aid measures after eye contact : Rinse cautiously with water for several minutes. Obtain medical attention if pain, blinking, tears or redness persist. Heated Material: For serious burns from heated material, get medical attention. In case of contact with the eyes : Rinse immediately with plenty of water for 15 minutes.
- First-aid measures after ingestion : Rinse mouth out with water. If necessary seek medical advice.

4.2. Most important symptoms and effects, both acute and delayed

- Symptoms/effects : The working steams can irritate the eyes as well as the respiratory tract.
- Symptoms/effects after skin contact : Contact with hot material - prevent serious burns. May cause mild skin irritation. Repeated exposure may cause skin dryness or cracking.
- Symptoms/effects after eye contact : Contact with hot material - prevent serious burns.

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

Section 5: Firefighting measures

5.1. Extinguishing media

- Suitable extinguishing media : Water spray or fog. Carbon dioxide. Foam. Dry chemical. Dry powder. Sand.
- Unsuitable extinguishing media : Use of heavy stream of water may spread fire.

5.2. Special hazards arising from the chemical

- Fire hazard : Heat from fire can generate flammable vapor.
- Explosion hazard : Not expected to be a explosion hazard under normal conditions of use.
- Hazardous decomposition products in case of fire : Carbon oxides (CO, CO₂). Toxic fumes. 1,3-butadiene. Hydrocarbons.

5.3. Advice for firefighters

- Firefighting instructions : Fight fire from safe distance and protected location. Avoid direct personal contact with liquid even after fire is out to prevent potentially serious burns. Use water spray or fog for cooling exposed containers. Apply aqueous extinguishing media carefully to prevent frothing/steam explosion. Heat may build pressure, rupturing closed containers, spreading fire and increasing risk of burns and injuries. Prevent fire-fighting water from entering environment.
- Protection during firefighting : Do not attempt to take action without suitable protective equipment. Complete protective clothing. Self-contained breathing apparatus.
- Other information : Fires are typically very smoky.

Section 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

- Emergency procedures for non-emergency personnel : Ensure adequate ventilation. Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".
- Emergency procedures for emergency responders : No additional requirement.

6.2. Methods and material for containment and cleaning up

- For containment : Take up liquid spill into absorbent material, e.g.: sand, earth, vermiculite. Keep recovered product for subsequent disposal.
- Methods for cleaning up : Wash away residue with large amounts of water. Gather the product and place it in a spare container that has been suitably labeled.

6.3. Reference to other sections

See section 8. Exposure controls/personal protection.

Section 7: Handling and storage

7.1. Precautions for safe handling

- Precautions for safe handling : Ensure good ventilation of the work station. Wear personal protective equipment. Avoid contact with elevated temperature or molten product to prevent burns. Use only non-sparking tools.
- Hygiene measures : Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

7.2. Conditions for safe storage, including any incompatibilities

- Technical measures : Electrical equipment should conform to the National Electric Code. Containers which are opened should be properly resealed and kept upright to prevent leakage.
- Storage conditions : Keep container tightly closed. Store in a dry, cool area. Keep away from sources of ignition.
- Incompatible materials : Strong oxidizing agents. Strong reducing agents. Strong acids. Peroxides.
- Storage temperature : 10 – 32 °C

Section 8: Exposure controls/personal protection

8.1. Occupational Exposure Limits

The following constituents are the only constituents of the product which have a PEL, TLV, or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

| heptane, n-heptane (142-82-5) | | |
|-------------------------------|----------------------|---------------------------------|
| USA ACGIH | ACGIH OEL TWA [ppm] | 400 ppm |
| USA ACGIH | ACGIH OEL STEL [ppm] | 500 ppm |
| USA ACGIH | Remark (ACGIH) | TLV® Basis: CNS impair; URT irr |
| USA OSHA | OSHA PEL (TWA) [1] | 2000 mg/m ³ |
| USA OSHA | OSHA PEL (TWA) [2] | 500 ppm |
| IDLH | IDLH [ppm] | 750 ppm |

8.2. Exposure controls

- Appropriate engineering controls : Provide readily accessible eye wash stations and safety showers. Ensure good ventilation of the work station.
- Hand protection : Protective gloves. Do not use natural rubber gloves. Product used with solvents : wear thick (> 0.5 mm) nitrile gloves. Replace gloves immediately when torn or any change in appearance (dimension, color, flexibility, etc.) is noticed.
- Eye protection : Safety glasses.
- Skin and body protection : Wear suitable protective clothing.
- Respiratory protection : In case of insufficient ventilation, wear suitable respiratory equipment.

Section 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

- Physical state : Liquid
- Appearance : Viscous.
- Color : Colorless to light yellow.
- Odor : Hydrocarbon. Mild.
- Odor threshold : No data available
- pH : Not applicable
- Relative evaporation rate (butyl acetate=1) : No data available
- Melting point : No data available
- Freezing point : No data available
- Initial boiling point and boiling range : No data available
- Flash point : > 400 °C
- Auto-ignition temperature : No data available
- Decomposition temperature : No data available
- Flammability (solid, gas) : No data available
- Vapor pressure : No data available
- Relative vapor density at 20 °C : No data available
- Relative density : 0.89
- Solubility : Water: practically insoluble

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Partition coefficient n-octanol/water (Log Kow) : No data available
Viscosity, kinematic : No data available
Viscosity, dynamic : ~ 6000 mPa.s (25 °C)
Explosion limits : No data available

9.2. Other information

Explosive properties : Not expected to be a explosion hazard under normal conditions of use.

Section 10: Stability and reactivity

10.1. Reactivity

No dangerous reactions known under normal conditions of use.

10.2. Chemical stability

Stable under use and storage conditions as recommended in section 7.

10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

10.4. Conditions to avoid

Heat. Direct sunlight. No flames, no sparks. Eliminate all sources of ignition.

10.5. Incompatible materials

Strong oxidizing agents. Strong reducing agents. Strong acids. Peroxides.

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11: Toxicological information

11.1. Information on toxicological effects

Likely routes of exposure : Ingestion. Skin and eye contact.

Acute toxicity (oral) : Not classified

Acute toxicity (dermal) : Not classified

Acute toxicity (inhalation) : Not classified

1,3-Butadiene, homopolymer (9003-17-2)

| | |
|---------------|---|
| LD50 oral rat | > 34600 mg/kg (Results obtained on a similar product) |
|---------------|---|

heptane, n-heptane (142-82-5)

| | |
|---------------|----------------------------------|
| LD50 oral rat | > 5000 mg/kg Based on iso-octane |
|---------------|----------------------------------|

| | |
|--------------------|-------------------------------|
| LD50 dermal rabbit | 3000 mg/kg Based on n-heptane |
|--------------------|-------------------------------|

| | |
|---------------------|-----------------------------|
| LC50 inhalation rat | 103 g/m³ Based on n-heptane |
|---------------------|-----------------------------|

Skin corrosion/irritation : Not classified
Practically non-irritating
(rabbit)
(Results obtained on a similar product)

Serious eye damage/irritation : Not classified
Not irritating
(rabbit)
(Results obtained on a similar product)

Respiratory or skin sensitization : Not classified
Does not cause cutaneous sensitization for guinea-pigs
(Results obtained on a similar product)

Germ cell mutagenicity : Not classified

Carcinogenicity : Not classified

Reproductive toxicity : Not classified

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| | |
|------------------------|------------------|
| STOT-single exposure | : Not classified |
| STOT-repeated exposure | : Not classified |
| Aspiration hazard | : Not classified |

Section 12: Ecological information

12.1. Toxicity

| | |
|--------------------------------------|------------------------------|
| heptane, n-heptane (142-82-5) | |
| LC50 - Fish [1] | 375 mg/l/96h (Cichlidae) |
| EC50 - Crustacea [1] | > 10 mg/24 h (Daphnia magna) |

12.2. Persistence and degradability

No additional information available

12.3. Bioaccumulative potential

| | |
|---|------|
| heptane, n-heptane (142-82-5) | |
| Partition coefficient n-octanol/water (Log Pow) | 4.66 |

12.4. Mobility in soil

No additional information available

12.5. Other adverse effects

No additional information available

Section 13: Disposal considerations

13.1. Waste treatment methods

| | |
|--|---|
| Waste treatment methods | : Transfer to a safe disposal area in accordance with federal, state, and local regulations. |
| Product/Packaging disposal recommendations | : Dispose of contents and container in accordance with all local, regional, national and international regulations. |

Section 14: Transport information

US Transport (DOT) for Bulk Shipments (Non-Bulk Shipments May Differ)

Not regulated by US DOT

Transport by sea (IMDG)

Not regulated by IMDG

Air transport (IATA)

Not regulated by IATA

Section 15: Regulatory information

15.1. US Federal regulations

EPA TSCA Status

All components of this product are listed or exempt from listing on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) Active inventory. This product has no special requirements under TSCA, such as significant new use rules (SNUR), consent orders, test rules, or sections 4, 5, 6, 8(a), 8(d), 12(b) requirements.

SARA Section 313 Supplier Notification

This product contains no toxic chemicals in excess of the applicable de minimis concentration that are subject to the reporting requirements of Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 and 40 CFR Part 372.

SARA Section 311/312 Hazard Classes Not applicable

Export Control Classification Number (ECCN): EAR99 (No License Required)

15.2. International regulations

CANADA

No additional information available

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National inventories

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Listed on the United States TSCA (Toxic Substances Control Act) inventory - Status: Active
Listed on or exempt from listing on the Canadian DSL (Domestic Substances List)
Listed on or exempt from listing on the AICS (Australian Inventory of Chemical Substances)
Listed on or exempt from listing on the Philippines Inventory of Chemicals and Chemical Substances (PICCS)
Listed on or exempt from listing on the Japanese ENCS (Existing & New Chemical Substances) inventory
Listed on or exempt from listing on the Korean ECL (Existing Chemicals List)
Listed on or exempt from listing on the China Inventory of Existing Chemical Substances (IECSC)
Listed on or exempt from listing on NZIoC (New Zealand Inventory of Chemicals)
Listed on the Japanese ISHL (Industrial Safety and Health Law)
Listed on INSQ (Mexican National Inventory of Chemical Substances)
Listed on or exempt from listing on the TCSI (Taiwan Chemical Substance Inventory)
Listed on the NCI (Vietnam - National Chemical Inventory)

15.3. US State regulations

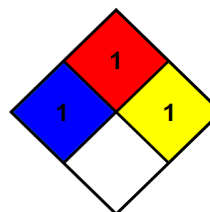
This product may contain California Proposition 65 substances at concentration levels below those required to be classified as hazardous by OSHA's Hazard Communication Standard (29 CFR 1910.1200). Contact TotalEnergies Petrochemicals & Refining USA, Inc. if you need specific information regarding status of this product with regard to California Proposition 65.

Section 16: Other information

| | |
|----------------------------|---|
| Indication of changes | : This sheet was updated (refer to the date at the top of this page). This sheet has been revised completely (changes were not marked). |
| Data sources | : Internal data. ECHA (European Chemicals Agency). |
| Abbreviations and acronyms | : European Agreement concerning the International Carriage of Dangerous Goods by Road. European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways. Median lethal concentration. International Air Transport Association. International Maritime Dangerous Goods. Median lethal dose. Persistent Bioaccumulative Toxic. Regulations concerning the International Carriage of Dangerous Goods by Rail. Very Persistent and Very Bioaccumulative. |
| Other information | : Unless agreed to in a separate written agreement with the Customer, TotalEnergies Petrochemicals & Refining USA, Inc. makes no representations and disclaims all warranties, express or implied, with respect to biocompatibility and/or the suitability of this product for medical device applications including : (i) implantable devices intended for human or animal body, (ii) devices intended to be used in contact with internal body fluids, and (iii) devices intended to be used in contact with internal body tissues. If the Customer intends to use this product for any such application, it must first contact TotalEnergies Petrochemicals & Refining USA, Inc. and establish agreed terms and conditions for such use. |

NFPA (National Fire Protection Association)

| | |
|--------------------|-----|
| NFPA health hazard | : 1 |
| NFPA fire hazard | : 1 |
| NFPA reactivity | : 1 |



Hazard System Rating

| | |
|---------------------|------------------------|
| Health | : 1 |
| Flammability | : 1 |
| Physical Hazard | : 1 |
| Personal protection | : See section 8 of SDS |

US OSHA LABEL as specified under 29 CFR §1910.1200 (f). The label shown may include supplemental information in addition to required elements.

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TotalEnergies Petrochemicals & Refining USA, Inc., Cray Valley Division
PO Box 674411
Houston, TX 77267-4411 USA
Tel. 713-483-5000 or 1-877-871-2729

This material has no classified hazards under 29 CFR 1910.1200.

Precautionary statements not required. Consult the SDS for additional safety information.

US SDS Version: 2.3

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Issue date: May 13, 2022

SDS ID: RICON_157
SDS REFERENCE NUMBER: 2138M

SDS Template - TotalEnergies SDS US TEPRI Version 20.01

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