

Data Sheet Issue 12/2018

# **RHEOBYK-R 606**

Liquid rheology additive for solvent-borne and solvent-free adhesives and sealants based on polyurethane, epoxy, and acrylate resins that contain pyrogenic silica or organophilic phyllosilicates.

# **Product Data**

**Composition** Polyhydroxy carboxylic acid ester

# **Typical Properties**

The values indicated in this data sheet describe typical properties and do not constitute specification limits.

 Density (20 °C):
 1.01 g/ml

 Refractive index (20 °C):
 1.495

 Flash point:
 > 100 °C

# Food Contact Legal Status

For the current food contact legal status, please contact our product safety department or visit www.byk.com for further information.

# **Applications**

# **Adhesives & Sealants**

## **Special Features and Benefits**

RHEOBYK-R 606 is a thixotropic-reinforcing additive for polyurethane, epoxy, and acrylate resins that are rendered thixotropic with pyrogenic silica or organophilic phyllosilicates (organoclays). It reinforces the hydrogen bonds of the silica and phyllosilicates, resulting in increased thixotropy. For this reason, it achieves sufficiently high anti-sagging properties, with improved leveling and air release properties even with low quantities of silica or phyllosilicates.

## **Recommended Levels**

5-15% additive (as supplied) based upon the pyrogenic silica or organophilic phyllosilicates (organoclays).

The above recommended levels can be used for orientation. Optimal levels are determined through a series of laboratory tests.

## **Incorporation and Processing Instructions**

The additive should be added to the resin before incorporating the silica/phyllosilicates whilst stirring. Post-addition is also possible.

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