

RHEOBYK-405

Version 7 Revision Date 06/11/2021 Print Date 09/29/2022

SECTION 1. IDENTIFICATION

Product name : RHEOBYK-405

Manufacturer or supplier's details

Company : BYK USA Inc.

524 South Cherry Street Wallingford CT 06492

Telephone : (203) 265-2086 Visit our web site : www.byk.com

E-mail address : BRIEF.BYK.NAFTA@altana.com

Emergency telephone : 203-265-2086; CHEMTREC 1-800-424-9300 / +1

number 703-527-3887

Recommended use of the chemical and restrictions on use

Recommended use : Rheology Additive

Restrictions on use : Refer to Section 15 for any restrictions that may apply

SECTION 2. HAZARDS IDENTIFICATION

GHS Classification

Flammable liquids : Category 3

Skin irritation : Category 2

Serious eye damage : Category 1

Carcinogenicity : Category 2

Reproductive toxicity : Category 2

Specific target organ toxicity

- single exposure

: Category 3 (Respiratory system, Central nervous system)

Specific target organ toxicity

- repeated exposure

: Category 2 (Kidney, Liver)

GHS label elements

Hazard pictograms :









Signal word : Danger

Hazard statements : H226 Flammable liquid and vapour.



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	H315 Causes skin irritation. H318 Causes serious eye damage. H335 May cause respiratory irritatio H336 May cause drowsiness or dizz H351 Suspected of causing cancer. H361 Suspected of damaging fertilit H373 May cause damage to organs prolonged or repeated exposure.	ziness. ty or the unborn child.	
H335 May cause respiratory irritation H336 May cause drowsiness or do H351 Suspected of causing cancer H361 Suspected of damaging fert H373 May cause damage to orga		pefore use. If precautions have been read as open flames hot surfaces. If precautions have been read as open flames hot surfaces. If all ventilating equipment, all ventilating lighting as against static discharge, gas/mist/vapours/spray, andling. It es against static discharge, gas/mist/vapours/spray. It es against static discharge, gas/mist/vapours/spray. It es against static discharge, gas/mist/vapours/spray. It es against static discharge. It es against static dischar	



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disposal plant.

Other hazards

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Chemical nature : Solution of polyhydroxycarboxylic acid amides

Hazardous components

Ethylbenzene is a component of Xylene.

Component	CAS-No.	Concentration (%)
Solvent naphtha, petroleum, light aromatic	64742-95-6	>= 17 -< 18
Xylene	1330-20-7	>= 16 - < 17
Isobutanol	78-83-1	>= 6 -< 7
Ethyl benzene	100-41-4	>= 6 -< 7
Cumene	98-82-8	>= 0 -<1

The specific chemical identity/weight percent of proprietary ingredient(s) is a trade secret

SECTION 4. FIRST AID MEASURES

General advice : Move out of dangerous area.

Consult a physician.

Show this safety data sheet to the doctor in attendance.

Do not leave the victim unattended.

If inhaled : Consult a physician after significant exposure.

If unconscious, place in recovery position and seek medical

advice.

In case of skin contact : If skin irritation persists, call a physician.

If on skin, rinse well with water. If on clothes, remove clothes.

In case of eye contact : Small amounts splashed into eyes can cause irreversible

tissue damage and blindness.

In the case of contact with eyes, rinse immediately with plenty

of water and seek medical advice.

Continue rinsing eyes during transport to hospital.

Remove contact lenses. Protect unharmed eye.



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Keep eye wide open while rinsing.

If eye irritation persists, consult a specialist.

If swallowed : Keep respiratory tract clear.

Do NOT induce vomiting.

Do not give milk or alcoholic beverages.

Never give anything by mouth to an unconscious person.

If symptoms persist, call a physician. Take victim immediately to hospital.

Most important symptoms and effects, both acute and

delayed

: No information available.

SECTION 5. FIREFIGHTING MEASURES

Suitable extinguishing media : Alcohol-resistant foam

Carbon dioxide (CO2)

Dry chemical

Unsuitable extinguishing

media

: High volume water jet

Specific hazards during

firefighting

: Do not allow run-off from fire fighting to enter drains or water

courses.

Further information : Collect contaminated fire extinguishing water separately. This

must not be discharged into drains.

Fire residues and contaminated fire extinguishing water must

be disposed of in accordance with local regulations. For safety reasons in case of fire, cans should be stored

separately in closed containments.

Use a water spray to cool fully closed containers.

Special protective equipment

for firefighters

: Wear self-contained breathing apparatus for firefighting if

necessary.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures : Use personal protective equipment. Remove all sources of ignition.

Evacuate personnel to safe areas.

Beware of vapours accumulating to form explosive concentrations. Vapours can accumulate in low areas.

Environmental precautions : Prevent product from entering drains.

Prevent further leakage or spillage if safe to do so.

If the product contaminates rivers and lakes or drains inform

respective authorities.



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Methods and materials for containment and cleaning up

: Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13).

SECTION 7. HANDLING AND STORAGE

Advice on safe handling : Avoid formation of aerosol.

Do not breathe vapours/dust.

Avoid exposure - obtain special instructions before use.

Avoid contact with skin and eyes. For personal protection see section 8.

Smoking, eating and drinking should be prohibited in the

application area.

Take precautionary measures against static discharges. Provide sufficient air exchange and/or exhaust in work rooms. Open drum carefully as content may be under pressure. To avoid spills during handling keep bottle on a metal tray. Dispose of rinse water in accordance with local and national

regulations.

Conditions for safe storage : No smoking.

Keep container tightly closed in a dry and well-ventilated

place.

Containers which are opened must be carefully resealed and

kept upright to prevent leakage. Observe label precautions.

Electrical installations / working materials must comply with

the technological safety standards.

Materials to avoid : Keep away from strong acids.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Components with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
Xylene	1330-20-7	TWA	100 ppm 435 mg/m3	OSHA Z-1
Xylene		STEL	150 ppm 655 mg/m3	OSHA P0
Xylene		TWA	100 ppm 435 mg/m3	OSHA P0
Xylene		TWA	100 ppm	ACGIH
Xylene		STEL	150 ppm	ACGIH



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Isobutanol	78-83-1	TWA	50 ppm	ACGIH
Isobutanol		TWA	100 ppm 300 mg/m3	OSHA Z-1
Ethyl benzene	100-41-4	TWA	20 ppm	ACGIH
Ethyl benzene		TWA	100 ppm 435 mg/m3	OSHA Z-1
Ethyl benzene		TWA	100 ppm 435 mg/m3	OSHA P0
Ethyl benzene		STEL	125 ppm 545 mg/m3	OSHA P0

Hazardous components without workplace control parameters

Engineering measures : Use with local exhaust ventilation.

Personal protective equipment

Respiratory protection : In the case of vapour formation use a respirator with an

approved filter.

Hand protection

Remarks : The suitability for a specific workplace should be discussed

with the producers of the protective gloves.

Eye protection : Eye wash bottle with pure water

Tightly fitting safety goggles

Wear face-shield and protective suit for abnormal processing

problems.

Skin and body protection : Impervious clothing

Choose body protection according to the amount and

concentration of the dangerous substance at the work place.

Hygiene measures : When using do not eat or drink.

When using do not smoke.

Wash hands before breaks and at the end of workday.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : liquid

Colour : light brown

Odour : not significant

Odour Threshold : No data available

pH : 6, Concentration: 1 % (68 °F (20 °C)) Method: Universal pH-

value indicator



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Melting point/range : $< 32 \, ^{\circ}F \, (< 0 \, ^{\circ}C)$

Method: estimated

Initial boiling point : 222.80 °F (106.00 °C)

Method: estimated

Vapour pressure : < 7 hPa (68.00 °F (20.00 °C))

Method: calculated

Flash point : 84.20 °F (29.00 °C)

Method: 48 (Abel-Pensky)

Upper explosion limit : 10.70 %(V)

Lower explosion limit : 1.00 %(V)

Evaporation rate : No data available

Flammability (solid, gas) : No data available

Relative vapour density : No data available

Relative Density/Specific

Gravity

: No data available

Density : 0.9250 g/cm3 (68.00 °F (20.00 °C))

Method: 4 (20°C oscillating U-tube)

Bulk density : Not applicable

Solubility(ies)

Water solubility : immiscible

Solubility in other solvents : No data available

Partition coefficient: n-

octanol/water

: No data available

Ignition temperature : $> 392.00 \, ^{\circ}\text{F} \, (> 200.00 \, ^{\circ}\text{C})$

Method: DIN 51794

Thermal decomposition : No data available

Viscosity

Viscosity, kinematic : 228 mm2/s (104.00 °F (40.00 °C))



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Surface tension : No data available

SECTION 10. STABILITY AND REACTIVITY

Reactivity : No decomposition if stored and applied as directed.

Chemical stability : No decomposition if stored and applied as directed.

Possibility of hazardous

reactions

: No decomposition if stored and applied as directed.

Vapours may form explosive mixture with air.

Conditions to avoid : Heat, flames and sparks.

Incompatible materials : Acids

Strong oxidizing agents

Hazardous decomposition

products

: None expected

SECTION 11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Skin contact Skin Absorption Inhalation Eyes Ingestion

Acute toxicity

Product:

Acute oral toxicity : Acute toxicity estimate : > 5,000 mg/kg

Method: Calculation method

Acute inhalation toxicity : Acute toxicity estimate : 20508 ppm

Exposure time: 4 h
Test atmosphere: gas
Method: Calculation method

Acute dermal toxicity : Acute toxicity estimate : > 5,000 mg/kg

Method: Calculation method

Components:

64742-95-6 Solvent naphtha, petroleum, light aromatic:Acute oral toxicity : LD50 (Rat): > 4,000 mg/kg

Acute inhalation toxicity : LC50 (Rat): 3670 ppm



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Exposure time: 4 h

Acute dermal toxicity : LD50 (Rabbit): > 3,480 mg/kg

1330-20-7 Xylene:

Acute oral toxicity : LD50 (Rat): 4,300 mg/kg

Method: EC Directive 92/69/EEC B.1 Acute Toxicity (Oral)

GLP: no

Acute inhalation toxicity : LC50 (Rat): 5000 ppm

Exposure time: 4 h

Acute dermal toxicity : LD50 (Rabbit): 1,700 mg/kg

LD50 (Rabbit): > 4,200 mg/kg GLP: No information available.

78-83-1 Isobutanol:

Acute oral toxicity : LD50 (Rat): 2,500 mg/kg

Acute inhalation toxicity : LC50 (Rat): > 8000 ppm

Exposure time: 4 h

Acute dermal toxicity : LD50 (Rabbit): 2,460 mg/kg

100-41-4 Ethyl benzene:

Acute oral toxicity : LD50 (Rat): 3,500 mg/kg

Acute dermal toxicity : LD50 (Rabbit): 5,510 mg/kg

98-82-8 Cumene:

Acute oral toxicity : LD50 (Rat): 1,400 mg/kg

Acute inhalation toxicity : LC50 : Remarks: No data available

Acute dermal toxicity : LD50 : Remarks: No data available

64742-95-6 Solvent naphtha, petroleum, light aromatic:

Acute oral toxicity : LD50 (Rat): > 4,000 mg/kg

Acute inhalation toxicity : LC50 (Rat): 3670 ppm

Exposure time: 4 h

Acute dermal toxicity : LD50 (Rabbit): > 3,480 mg/kg

1330-20-7 Xylene:

Acute oral toxicity : LD50 (Rat): 4,300 mg/kg

Method: EC Directive 92/69/EEC B.1 Acute Toxicity (Oral)

GLP: no

Acute inhalation toxicity : LC50 (Rat): 5000 ppm



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Exposure time: 4 h

Acute dermal toxicity : LD50 (Rabbit): 1,700 mg/kg

LD50 (Rabbit): > 4,200 mg/kg GLP: No information available.

78-83-1 Isobutanol:

Acute oral toxicity : LD50 (Rat): 2,500 mg/kg

Acute inhalation toxicity : LC50 (Rat): > 8000 ppm

Exposure time: 4 h

Acute dermal toxicity : LD50 (Rabbit): 2,460 mg/kg

100-41-4 Ethyl benzene:

Acute oral toxicity : LD50 (Rat): 3,500 mg/kg

Acute dermal toxicity : LD50 (Rabbit): 5,510 mg/kg

Skin corrosion/irritation

Product:

Remarks: Extremely corrosive and destructive to tissue.

Components:

64742-95-6 Solvent naphtha, petroleum, light aromatic:

Species: Rabbit

Result: Moderate skin irritation

1330-20-7 Xylene: Species: Rabbit

Result: Moderate skin irritation

78-83-1 Isobutanol:

Species: Rabbit

Result: Moderate skin irritation

100-41-4 Ethyl benzene:

Species: Rabbit

Result: Moderate skin irritation

64742-95-6 Solvent naphtha, petroleum, light aromatic:

Species: Rabbit

Result: Moderate skin irritation

1330-20-7 Xylene: Species: Rabbit

Result: Moderate skin irritation



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78-83-1 Isobutanol:

Species: Rabbit

Result: Moderate skin irritation

100-41-4 Ethyl benzene:

Species: Rabbit

Result: Moderate skin irritation

Serious eye damage/eye irritation

Product:

Remarks: May cause irreversible eye damage.

Remarks: Vapours may cause irritation to the eyes, respiratory system and the skin.

Components:

64742-95-6 Solvent naphtha, petroleum, light aromatic:

Species: Rabbit Result: Eye irritation

1330-20-7 Xylene:

Species: Rabbit Result: Eye irritation

78-83-1 Isobutanol:

Species: Rabbit Result: Eye irritation

Method: OECD Test Guideline 405

GLP: yes

100-41-4 Ethyl benzene:

Species: Rabbit

Result: Moderate eye irritation

64742-95-6 Solvent naphtha, petroleum, light aromatic:

Species: Rabbit Result: Eye irritation

1330-20-7 Xylene:

Species: Rabbit Result: Eye irritation

78-83-1 Isobutanol:

Species: Rabbit Result: Eye irritation

Method: OECD Test Guideline 405

GLP: yes

100-41-4 Ethyl benzene:

Species: Rabbit



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Result: Moderate eye irritation

Respiratory or skin sensitisation

Product:

Remarks: No data available

Components:

64742-95-6 Solvent naphtha, petroleum, light aromatic:

Test Type: Maximisation Test Exposure routes: Dermal Species: Guinea pig

Method: OECD Test Guideline 406 Result: Does not cause skin sensitisation.

78-83-1 Isobutanol:

Test Type: Maximisation Test Exposure routes: Dermal Species: Guinea pig

Method: OECD Test Guideline 406 Result: Does not cause skin sensitisation.

64742-95-6 Solvent naphtha, petroleum, light aromatic:

Test Type: Maximisation Test Exposure routes: Dermal Species: Guinea pig

Method: OECD Test Guideline 406
Result: Does not cause skin sensitisation.

78-83-1 Isobutanol:

Test Type: Maximisation Test Exposure routes: Dermal Species: Guinea pig

Method: OECD Test Guideline 406 Result: Does not cause skin sensitisation.

Carcinogenicity

IARC Group 2B: Possibly carcinogenic to humans

Ethyl benzene 100-41-4

Cumene 98-82-8

OSHANo component of this product present at levels greater than or

equal to 0.1% is on OSHA's list of regulated carcinogens.

NTP Reasonably anticipated to be a human carcinogen



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Cumene 98-82-8

Repeated dose toxicity

Product:

Remarks: Absorption of ingredients (solvents) by inhalation and/or repeated skin contact has caused injury to liver, kidney, brain, respiratory system, blood, and/or bone marrow in laboratory animals

Animal studies have shown some components to cause fetotoxic effects at dosage levels at or near maternally toxic levels.

Excessive inhalation of Xylene has caused hearing loss in laboratory animals. Hexane used in conjunction w/Xylene greatly increased this effect. Chronic skin contact w/Xylene has caused dermatitis. Ingestion of Ethanol can increase effects of overexposure to Xylene.

Isobutanol has shown positive results in an in vitro test for potential mutagenicity.

Ethylbenzene is an IARC Group 2B carcinogen based on animal studies (increased tumors in rats and mice).

Cumene is an IARC 2B and NTP Group 2 Carcinogen. Cumene has caused tumors in rats and mice (lung, liver and kidney). Proposed cancer causing mechanisms for lung and liver tumors are similar to human metabolic pathways. The relevance of kidney tumors in humans is uncertain.

Aspiration toxicity

Components:

64742-95-6 Solvent naphtha, petroleum, light aromatic:

The substance or mixture is known to cause human aspiration toxicity hazards or has to be regarded as if it causes a human aspiration toxicity hazard.

78-83-1 Isobutanol:

No aspiration toxicity classification

64742-95-6 Solvent naphtha, petroleum, light aromatic:

The substance or mixture is known to cause human aspiration toxicity hazards or has to be regarded as if it causes a human aspiration toxicity hazard.

78-83-1 Isobutanol:

No aspiration toxicity classification

Experience with human exposure

Product:

Inhalation:

Symptoms: H

High concentrations of vapors may be irritating to the respiratory tract. May cause headaches, dizziness, nausea and vomiting. May cause CNS depression (drowsiness, loss of coordination and fatigue).



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Skin contact:

Symptoms: Contact will probably cause irritation.

Eye contact:

Symptoms: Contact will probably cause irritation.

Ingestion:

Symptoms: May irritate the digestive tract and cause

same symptoms as inhalation; high dosages

may result in unconsciousness.

Further information

Product:

Remarks: Symptoms of overexposure may be headache, dizziness, tiredness, nausea and vomiting., Concentrations substantially above the TLV value may cause narcotic effects., Solvents may degrease the skin.

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

No data available

Persistence and degradability

No data available

Bioaccumulative potential

Product:

Bioaccumulation : Remarks: No data available

Mobility in soil

No data available

Other adverse effects

Product:

Results of PBT and vPvB

assessment

: This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of

0.1% or higher.

Regulation 40 CFR Protection of Environment; Part 82 Protection of

Stratospheric Ozone - CAA Section 602 Class I Substances

Remarks This product neither contains, nor was manufactured with a

Class I or Class II ODS as defined by the U.S. Clean Air Act



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Section 602 (40 CFR 82, Subpt. A, App.A + B).

Additional ecological

information

: There is no data available for this product.

No data available

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

EPA Hazardous Waste : D018: Benzene

Code(s) D001: Ignitable

Waste from residues : Do not dispose of waste into sewer.

Do not contaminate ponds, waterways or ditches with

chemical or used container.

Send to a licensed waste management company.

Contaminated packaging : Empty remaining contents.

Dispose of as unused product. Do not re-use empty containers.

Do not burn, or use a cutting torch on, the empty drum.

SECTION 14. TRANSPORT INFORMATION

International Regulations

IATA-DGR

UN/ID No. : UN 1993

Proper shipping name : Flammable liquid, n.o.s.

(Xylene, Isobutanol)

Class : 3 Packing group : III

Labels : Flammable Liquids

Packing instruction (cargo

aircraft)

Packing instruction : 355

(passenger aircraft)

IMDG-Code

UN number : UN 1993

Proper shipping name : FLAMMABLE LIQUID, N.O.S.

(XYLENE, Isobutanol)

:)

: 366

Class : 3
Packing group : III
Labels : 3

EmS Code : F-E, <u>S-E</u>



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Marine pollutant : no

Remarks : IMDG Code segregation group - none

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

National Regulations

49 CFR

UN/ID/NA number : UN 1993

Proper shipping name : Flammable liquids, n.o.s.

(Xylene, Isobutanol)

Class : 3 Packing group : III

Labels : FLAMMABLE LIQUID

ERG Code : 128 Marine pollutant : no

Container sizes: 55 gallon drums, 5 or 6-gallon pails, 2oz/16oz samples

SECTION 15. REGULATORY INFORMATION

EPCRA - Emergency Planning and Community Right-to-Know Act

US. EPA CERCLA Hazardous Substances (40 CFR 302)

Components	CAS-No.	Component RQ (lbs)	Calculated product RQ (lbs)
Xylene	1330-20-7	100	597

SARA 304 - Emergency Release Notification

This material does not contain any components with a section 304 EHS RQ.

US. EPA Emergency Planning and Community Right-To-Know Act (EPCRA) SARA Title III Section 302 Extremely Hazardous Substance (40 CFR 355, Appendix A)

This material does not contain any components with a SARA 302 RQ.

SARA 311/312 Hazards : Per the June 13, 2016 Federal Register notice, EPA

harmonized the EPCRA 311/312 hazard categories with the 2012 OSHA hazard communication standard for classifying and labeling of chemicals (i.e. GHS). Please refer to Section 2 of the SDS to identify the appropriate hazard categories for

reporting purposes.

SARA 302 : No chemicals in this material are subject to the reporting

requirements of SARA Title III, Section 302.



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SARA 313 : This product contains the following toxic chemical(s) subject

to the reporting requirements of Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 and

40 CFR part 372.

Xylene 1330-20-7 16.7 %

Ethyl benzene 100-41-4 6.8 %

Clean Air Act

The following chemical(s) are listed as HAP under the U.S. Clean Air Act, Section 112 (40 CFR 61):

 Xylene
 1330-20-7
 16.7 %

 Ethyl benzene
 100-41-4
 6.8 %

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 112(r) for Accidental Release Prevention (40 CFR 68.130, Subpart F).

The following chemical(s) are listed under the U.S. Clean Air Act Section 111 SOCMI Intermediate or Final VOC's (40 CFR 60.489):

Xylene 1330-20-7 16.7 %
Isobutanol 78-83-1 6.9 %
Ethyl benzene 100-41-4 6.8 %

Non-volatile (Wt) : 50 - 54 %

Method: 23 (20min/150°C)

DIN EN ISO 3251

Non-volatile information is not a specification.

Massachusetts Right To Know

 Xylene
 1330-20-7

 Isobutanol
 78-83-1

 Ethyl benzene
 100-41-4

 Benzene
 71-43-2

Pennsylvania Right To Know

Polyhydroxycarboxylic acid amides

Xylene 1330-20-7
Solvent naphtha, petroleum, light aromatic 64742-95-6
Isobutanol 78-83-1
Ethyl benzene 100-41-4
Cumene 98-82-8
Toluene 108-88-3

New Jersey Right To Know

Polyhydroxycarboxylic acid amides

Xylene 1330-20-7



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Solvent naphtha, petroleum, light aromatic 64742-95-6 Isobutanol 78-83-1 Ethyl benzene 100-41-4 Toluene 108-88-3

New Jersey Trade Secret

: 800963-5072

Registry Number for the product (NJ TSRN)

California Prop. 65

WARNING: This product can expose you to chemicals including Ethyl benzene, Cumene, Naphthalene, Benzene, which is/are known to the State of California to cause cancer, and Toluene, Benzene, which is/are known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

The components of this product are reported in the following inventories:

TSCA : We certify that all of the components of this product are either

listed on the TSCA Inventory or are not subject to the notification requirements per 40 CFR 720 30(h).

Section 4 / 12(b) : Not applicable

TSCA Inventory Active List All components of this product are listed active and/or are

exempt

DSL : We certify that all of the components of this product are listed

on the DSL.

SECTION 16. OTHER INFORMATION

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The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.