Rev.-Nr. 6: 2018-01-16





# LOXIOL® P 621

## Lubricant / Release Agent

## **Description**

LOXIOL® P 621 is a combination of fatty acid esters (complex ester).

#### **General Appearance**

Slightly yellowish, solid Delivery form as powder

## **Specified Data**

Parameter	Value	Test Method
Dropping point (°C)	82 - 85	DIN ISO 2176
Acid value (mg KOH/g)	0 - 12	DIN EN ISO 2114
Hydroxyl value (mg KOH/g)	45 - 60	DIN 53240
Color Lovibond 1" yellow	0 - 6	DGF method C-IV 4b
Color Lovibond 1" red	0 - 2	DGF method C-IV 4b

## **Properties and Applications**

- ✓ Rigid PVC processing especially for the manufacture of hollow bodies and calendered films
- ✓ External lubricant with high release effect suitable for transparent products
- ✓ Reduces stickiness and improves flow properties
- $\checkmark$  High dropping point

Recommended Dosage



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0.2 - 0.8 phr

#### **Certifications**

LOXIOL® P 621 is registered in compliance with the EU REACH regulation. LOXIOL® P 621 complies with indirect food contact directives. Further information is available upon request.

#### Health and Safety Information

Please review our Safety Data Sheet for best practices when using this material.

#### **Packaging Sizes**

Bags, 25 kg Big bags, 900 kg

#### **Storage and Handling**

It is recommended to store LOXIOL® P 621 at room temperature and to protect the product against the effects of heat and frost. After exceeding a storage temperature of 35 °C the product is no longer free-flowing and there is a risk of agglutination. If stored in original sealed packaging, LOXIOL® P 621 should be stable for at least 24 months from the date of manufacture.

Emery Oleochemicals GmbH T | +49 211 5611 2000 E | gp.europe@emeryoleo.com Emery Oleochemicals LLC T | +1 513 762 2500 E | gp.americas@emeryoleo.com Emery Oleochemicals (M) Sdn Bhd T | +603 3326 8686 E | gp.asia@emeryoleo.com

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