# GreenSolv<sup>™</sup> 168 MB Natural Solubilization

INCI: Caprylyl/Capryl Glucoside, Polyglyceryl-10 Laurate, Water, Glycerin, Polyglyceryl-10 Oleate

## **Product Description**

GreenSolv<sup>™</sup> 168 MB is a natural solubilizer that can efficiently solubilize oils into a formulation's water phase. It handles even the trickiest essential oils and fragrances with ease, even at low amounts, while maintaining clarity. It is a powerful alternative to synthetic solubilizers, making it an eco-friendly choice for your products.

#### Key Attributes:

- 100% Biobased
- Vegan
- Gluten-free
- PEG-free
- Can be used in Clear Systems



### **Product Function**

GreenSolv<sup>™</sup> 168 MB is the ultimate solution for solubilizing high levels of oils into emulsions and aqueous systems, transforming your cosmetic and personal care formulations. Its versatile nature makes it perfect for a wide range of products like water-based air fresheners, emulsion-based haircare, toners, and surfactant-based cleansing products. GreenSolv<sup>™</sup> 168 MB has hydrophilic properties that provide a delightful feel on the skin and its effects are best observed at a 3:1 ratio of solubilizer to oil.



## **Solubilizing Power**

GreenSolv<sup>™</sup> 168 MB is able to perform better than many synthetic solubilizers, achieving solubilization of various essential oils and fragrances at lower ratios of solubilizer to oil. This is true even with the tough to solubilize citrus oils.





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GREEN LINE

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### WHAT IT'S IDEAL FOR

GreenSolv™ 168 MB is ideal for:



Fragrances



**Essential Oils** 

#### **Formulation Tips**

- 3:1 ratio of solubilizer to oil works best in most cases
- Avoid strong cationic emulsifiers
- High glycerin levels can cloud formula

### **PRODUCT DETAILS**

#### **PROPERTIES:**

ANALYSIS	SPECIFICATION	TEST METHOD
Appearance	Viscous flowable clear liquid	Visual
Odor	Characteristic	Organoleptic
рН	6.0-7.0	Direct
Refractive Index	1.300-1.500	Refractometer
Solubility	Water Dispersable	Direct
Microbiology-TAPC	<100	PCPC
Microbiology-Pathogens	Negative	PCPC
Microbiology-TMYC	<100	PCPC

**SHELF LIFE:** 12 months **PACKAGING:** 18 kg pail or 180 kg drum

#### **RECOMMENDATION:**

USE LEVEL: 1:1 to 5:1 pH RANGE: <8.0 PROCEDURE: Pre-blend GreenSolv™ 168 MB with oils to be solubilized and add to water phase. Incorporate by mixing.