oncan			SDS Page No		
epsan		SAFETY DATA SHEET			1/4
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		According to OSHA	Hazard Communication Standard	d 29CFR 1910.1200.	
MATERIAL NAME		EPLAMID 66 GFS	5 50 HS BK Q2F002	RELEASE DATE	28.08.2023
	REVISION No/DATE				0 / 28.08.2023
ECTION 1. IDENTIFICATIO	N OF THE SUBST	ANCE/MIXTURE AND OF	THE COMPANY/UNDERTAKING		
.1 Product identifier					
Trade Name		EPLAMID 66 GFS 50 HS	5 BK Q2F002		
Material Info	rmation	Polyamide 66	Glass Fiber Reinforced		
L2 Relevant identified uses	of the substanc	e or mixture and uses adv	vised against		
Identified use		Plastic Material			
1.3 Details of the supplier of	the cafety data	choot			
Manufacturer		Epsan Plastik San. ve Ti	ic A.S.		
Address			ayi Bölgesi A.O.S. Cd. No :16 / 16369	Bursa - TURKEY	
Telephone		+90 224 261 20 20	-,,		
Fax		+90 224 261 27 18			
Web		www.epsan.com.tr			
E-mail		cra@epsan.com.tr			
1.4 Emergency telephone nu	mber	Epsan: +90 224 261 20) 20		
SECTION 2. HAZARDS IDEN	TIFICATION				
2.1 Classification of the subs	stance or mixtur	<u>e</u>			
Product Defir	ition	Mixture			
Classification w	as defined accord	ing to OSHA Hazard Commur	nication Standard (29 CFR 1910.1200))	
This product is	not classified as d	angerous according to OSHA	Hazard Communication Standard (29	9 CFR 1910.1200)	
2.2 Label elements					
According to O	SHA Hazard Comm		1910.1200) labelling is not required.		
Signal word		Not available.			
Hazard state	nent	There is no known sign	ificant effect.		
Precautionary	/ statement	Not applicable.			

2.3 Other hazards

Persistent bioaccumulative and toxic (PBT) or very persistent very bioaccumulated (vPvB) evaluation is not availabe as chemical safety assessment is not required.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

3.1 Substances

3.2 Mixtures

CAS NO	CHEMICAL NAME	HAZARDS IDENTIFICATION
32131-17-2	Polyamide 66	Is not clasified as hazardous
65997-17-3	Glass Fiber	Is not clasified as hazardous

This product does not contain any additives or foreign substances required for product labeling and hazard classification according to OSHA Hazard Communication Standard 29CFR 1910.1200., or includes quantities permitted in regulations.

SECTION 4. FIRST AID MEASURES

4.1 Description of first aid measures

General;

Instantaneous penetration of granulated plastic into human organism is impossible. The product is stable at normal conditions, not volatile.

Pre-intervention warning; contact with hot melt product may cause severe burns.

Appropriate medical intervention should be done urgently if hot material contact with eye or skin.

Inhalation;

No hazard in normal use of product. Move any exposed person to fresh air at once.

Keep warm and at rest. If there is respiratory distress give oxygen. If respiration stops or shows signs of failing, apply artificial respiration. Get medical attention.

In case the molten substance vapours penetrate the respiratory airways, do the following; Immediately move an exposed person to fresh air at once.

Keep warm and at rest. If there is respiratory distress give oxygen. If respiration stops or shows signs of failing, apply artificial respiration. Get medical attention.

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Skin contact:

If molten material comes in contact with the skin, do not apply ice but cool under ice water or running stream of water. DO NOT attempt to remove the material from skin. Removal could result in severe tissue damage. Seek medical attention immediately.

Eye contact;

Rinse the eye immediately with plenty of water (low pressure) for at least 15 minutes. Remove contact lenses. Get medical attention.

Ingestion;

If swallowed, seek medical attention,

Do not induce vomiting unless directed to do so by medical personnel.

4.2 Most important symptoms and effects, both acute and delayed

There is no experience in humans that leads to acute or chronic damage.

4.3 Indication of any immediate medical attention and special treatment needed

No special treatment is required.

SECTION 5. FIREFIGHTING MEASURES

5.1 Extinguishing media

Suitable extinguishing media: Water fog or fine spray, Dry chemical fire extinguishers, Carbon dioxide fire extinguishers, Foam. Use only fine spray or water fog for extinguishing plastic dus

Unsuitable extinguishing media: Do not use water jets. Direct water jets on the burning product could cause a steam explosion and spread of the fire. Simultaneous use of foam and water on the same surface is to be avoided as water destroys the foam.

5.2 Special hazards arising from the substance or mixture

May be combustible at high temperature.

Combustion products: Carbon oxides (CO and CO2) and soot. Combustion products may include thermo-oxidative degradation products: carbon oxides, formaldehyde, acetaltehyde, organic acids (acetic acid) and etc. Combustion products may be toxic and/or irritating.

5.3 Advice for firefighters

Soak thoroughly with water to cool and prevent re-ignition. If material is molten, do not apply direct water stream. Use fine water spray or foam. Cool surroundings with water to localize fire zone.

Hand held dry chemical or carbon dioxide extinguishers may be used for small fires. Special protective equipments for firefighters: Wear a self-contained breathing apparatus.

SECTION 6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures

Take precautionary measures against static discharges.

Ensure adequate ventilation. Avoid dust generation. Avoid inhalation of dusts. Spilled material may cause a slipping hazard. In case of insufficient ventilation, wear suitable respiratory equipment.

6.2 Environmental precautions

Do not allow penetration of the product into water reservoirs, surface and ground water, sewer ducts and soil.

Provide sealing of process equipment.

Spillages or uncontrolled discharges into watercourses must be alerted to the Environment Agency or other appropriate regulatory body. Scattering of and its waste should be timely collected and disposed in specially designated areas. Plastic wastes are non-toxic and are not to be neutralized.

6.3 Methods and material for containment and cleaning up

Collect in suitable and properly labelled containers. Minimize generation of dust during clean-up. Transfer to a container for disposal or recovery. Provide ventilation.

6.4 Reference to other sections

See section 8 for Personal Protective Equipment.

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SECTION 7. HANDLING AND STORAGE

7.1 Precautions for safe handling

Handle in accordance with good industrial hygiene and safety practice. Avoid all sources of ignition.

- Take precautionary measures against static discharges. Provide thorough sealing and grounding of process equipment. Due to electrostatic properties of the material, grounding of silos and grounding of pneumatic transport equipment are obligatory.
- Dust can be ignited by static discharge.

Pneumatic conveying and other mechanical handling operations can generate combustible dust. Do not swallow. Avoid contact with eyes. Avoid prolonged or repeated contact with skin.

Workers should be protected from the possibility of contact with molten product.

- Warning: Spilled granules will cause slipping and fall.
- Do not eat, drink or smoke at the work place.

7.2 Conditions for safe storage, including any incompatibilities

- Store in accordance with good manufacturing practices. Keep away from heat, sparks and flame. Protect from direct sunlight.
- Store in a dry, well-ventilated area.

7.3 Specific end use(s)

Unknown.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 Control parameters

Where engineering controls are indicated by use conditions or a potential for excessive exposure exists, the following traditional exposure control techniques may be used to effectively minimize employee exposures.

8.2	Expo	sure	cont	rols

Respiratory protection Eye/face protection	Adequate ventilation at workplace is required. Wear goggles giving complete protection to eyes (BS EN 166).
Skin Protection	Wear approved protective gloves (Nitrile rubber BS EN 374) If contact with hot product is anticipated, gloves should be heat-resistant and thermally insulated. Wear insulating gloves BS EN407 (heat).
(Hand and Body)	Wear apron or other protective clothing and antistatic boots.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and che	mical properties		
Form	Granules		
Colour	All colors		
Odour	Odourless		
15°C Water Solubillity	Non soluble		
Melting Temperature	260	°C	
Density at 23 °C	1,14 - 1,7	gr/cm³	
Flame Retardency	> 300	°C	

SECTION 10. STABILITY AND REACTIVITY

10.1 Reactivity

Stable under normal handling and storage conditions.

10.2 Chemical stability

Stable under recommended storage conditions.

10.3 Possibility of hazardous reactions

Strong oxidant.

10.4 Conditions to avoid

There is no specific data.

10.5 Incompatible materials

There is no specific data.

10.6 Hazardous decomposition products

CO, HCN, NH3

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SECTION 11 TOXICOLOGICAL INFORMATION				

11.1 Information on toxicological effects

The product is not toxic, is inert and has no adverse affect on human health.

Skin corrosion/irritation	Not classified.
Skin corrosion/irritation	Skin contact with melted/heated product may cause serious thermal burns.
Serious eye damage/irritation	Not classified.
Serious eye damage/initation	Solid or dust may cause irritation or corneal injury due to mechanical action.
Descrive terresting the state	Not classified.
Respiratory sensitisation	Dust and/or thermal decomposition products inhalation may cause irritation of respiratory system.

11.2 Information on other hazards

No data available

SECTION 12. ECOLOGICAL INFORMATION

At normal conditions plastic is a very stable product.

Product does not form toxic compounds with other substances in air and water.

The product is poorly biodegradable but does not pose a hazard to the environment. The product is virtually insoluble in water and can thus be seperated from water.

12.1 Toxicity

Not available.

12.2 Persistence and degradability

Not available.

12.3 Bioaccumulative potential

Not available.

12.4 Mobility in soil

Not available.

12.5 Results of PBT and vPvB assessment

Persistent bioaccumulative and toxic (PBT) or very persistent very bioaccumulated (vPvB) evaluation is not availabe as chemical safety assessment is not required.

12.6 Endocrine distrupting properties

No data available

12.7 Other adverse effects

There is no known significant effect and critical hazards

SECTION 13. DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

Waste disposal according to the general rules of municipality. Product is suitable for recycled process.

SECTION 14. TRANSPORT INFORMATION

Not classified as a dangerous good under transportation regulations (DOT/IMO/IATA).

14.1 UN number
14.2 UN proper shipping name
14.3 Transport hazard class(es)
14.4 Packing group

14.5 Environmental hazards

14.6 Special precautions for user

14.7 Transport in bulk according to Annex II of Not applicable for product as supplied. Marpol and the IBC Code

SECTION 15, REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

TSCA Status: All components are in compliance with TSCA Inventory requirements for commercial purposes.

State Regulations (U.S.): No substances on the state hazardous substances list, for the states indicated below,

- are used in the manufacture of product on this Material Safety Data Sheet.
- WARNING: SUBSTANCES KNOWN TO THE STATE OF CALIFORNIA TO CAUSE CANCER, BIRTH DEFECTS OR OTHER REPRODUCTIVE HARM

: NONE KNOWN

15.2 Chemical safety assessment

Product is not classified as hazardous.

SECTION 16. OTHER INFORMATION

This safety data sheet informations includes our current knowledges and experiences at the publication date of the form, without any warranty. Informations in the content is given for guidance only and should not be perceived as a quality specification of the product only in creating design features. It is recommended that to our customers, test the product at their own process conditions for intended application and usage suitability. Users of the product are responsible for keeping up with current laws and local regulations.