

			Print Date 09/29/2022
ECTION 1. IDENTIFICATION			
Product name	:	DISPERBYK-163	
Monufacturar or cumpliar's	dota	ile	
Manufacturer or supplier's	ueta		
Company	:	BYK USA Inc. 524 South Cherry Street Wallingford CT 06492	
Telephone	:	(203) 265-2086	
Visit our web site	:	www.byk.com	
E-mail address	:	BRIEF.BYK.NAFTA@altana.com	
Emergency telephone number	:	203-265-2086; CHEMTREC 1-800-424 703-527-3887	-9300 / +1
Recommended use of the	chen	nical and restrictions on use	
Recommended use	:	Wetting & Dispersing Additive	
Restrictions on use	:	Refer to Section 15 for any restrictions	that may apply
ECTION 2. HAZARDS IDENTIF		FION	
GHS Classification			
Flammable liquids	:	Category 3	
Skin irritation	:	Category 2	
Eye irritation	:	Category 2A	
Carcinogenicity	:	Category 2	
Reproductive toxicity	:	Category 2	
Specific target organ toxicity - single exposure	:	Category 3 (Central nervous system)	
Specific target organ toxicity - repeated exposure	:	Category 2 (Kidney, Liver)	
GHS label elements			
Hazard pictograms	:		
Signal word	:	Warning	
		H226 Flammable liquid and vapour.	

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	H315 Causes skin irritation. H319 Causes serious eye irritatior H336 May cause drowsiness or di H351 Suspected of causing cance H361 Suspected of damaging ferti H373 May cause damage to orgar prolonged or repeated exposure.	zziness. er. ility or the unborn child.
Precautionary statements	 Prevention: P201 Obtain special instructions b P202 Do not handle until all safety and understood. P210 Keep away from heat/ spark No smoking. P233 Keep container tightly closed P240 Ground/bond container and P241 Use explosion-proof electricate equipment. P242 Use only non-sparking tools P243 Take precautionary measure P260 Do not breathe dust/ fume/ gp P264 Wash skin thoroughly after fr P271 Use only outdoors or in a we P280 Wear protective gloves/ prot face protection. Response: P303 + P361 + P353 IF ON SKIN all contaminated clothing. Rinses sl P304 + P340 + P312 IF INHALED and keep comfortable for breathing doctor if you feel unwell. P305 + P351 + P338 IF IN EYES: for several minutes. Remove contatto to do. Continue rinsing. P308 + P313 IF exposed or concet attention. P332 + P313 If skin irritation occur attention. P337 + P313 If eye irritation persist attention. P362 Take off contaminated clothing P370 + P378 In case of fire: Use of alcohol-resistant foam to extinguiss Storage: P403 + P233 Store in a well-ventil tightly closed. P403 + P235 Store in a well-ventil tightly closed. P403 + P235 Store in a well-ventil p405 Store locked up. Disposal: P501 Dispose of contents/ contain disposal plant. 	 v precautions have been read (a) ventilating/ lighting . .



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delayed		
TION 5. FIREFIGHTING MEAS	RES	
Suitable extinguishing media	Alcohol-resistant foam Carbon dioxide (CO2) Dry chemical	
Unsuitable extinguishing media	High volume water jet	
Specific hazards during firefighting	Cool closed containers expo Will not explode on mechan	
	Do not allow run-off from fire courses.	e fighting to enter drains or water
Hazardous combustion products	Carbon oxides Nitrogen oxides (NOx)	
Further information	must not be discharged into Fire residues and contamina be disposed of in accordance	ated fire extinguishing water must e with local regulations. of fire, cans should be stored ments.
Special protective equipment for firefighters	Wear self-contained breathin necessary.	ng apparatus for firefighting if
TION 6. ACCIDENTAL RELEA	E MEASURES	
Personal precautions, protective equipment and emergency procedures	Use personal protective equ Ensure adequate ventilation Remove all sources of ignition Evacuate personnel to safe Beware of vapours accumul concentrations. Vapours car	n. on. areas. ating to form explosive
Environmental precautions	Prevent product from enterin Prevent further leakage or s If the product contaminates respective authorities.	•
Methods and materials for containment and cleaning up	Contain spillage, and then c absorbent material, (e.g. sar vermiculite) and place in cor	nd, earth, diatomaceous earth,



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Advice on safe handling	· Avoid formation of aerosol
Advice on sale handling	Do not breathe vapours/dust. Avoid exposure - obtain special instructions before use. Avoid contact with skin and eyes. For personal protection see section 8. Smoking, eating and drinking should be prohibited in the application area.
	Take precautionary measures against static discharges. Provide sufficient air exchange and/or exhaust in work rooms Open drum carefully as content may be under pressure. Dispose of rinse water in accordance with local and national regulations.
Conditions for safe storage	 No smoking. Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Observe label precautions. Electrical installations / working materials must comply with the technological safety standards.
Materials to avoid	: Keep away from oxidizing agents.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Components with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
Xylene	1330-20-7	TWA	100 ppm 435 mg/m3	OSHA Z-1
Xylene		STEL	150 ppm 655 mg/m3	OSHA P0
Xylene		TWA	100 ppm 435 mg/m3	OSHA P0
Xylene		TWA	100 ppm	ACGIH
Xylene		STEL	150 ppm	ACGIH
1-Methoxy-2-propanol acetate	108-65-6	TWA	50 ppm	US WEEL
n-Butyl Acetate	123-86-4	TWA	150 ppm	ACGIH
n-Butyl Acetate		STEL	200 ppm	ACGIH
n-Butyl Acetate		TWA	150 ppm 710 mg/m3	OSHA Z-1
n-Butyl Acetate		TWA	150 ppm	OSHA P0



n-Butyl Acetate TTEL 200 ppm QSHA P0 Ethyl benzene 100-41-4 TWA 20 ppm ACGIH Ethyl benzene TWA 100 ppm QSHA Z-1 Ethyl benzene TWA 100 ppm QSHA Z-1 Ethyl benzene TWA 100 ppm QSHA Z-1 Ethyl benzene TWA 100 ppm QSHA P0 Ethyl benzene STEL 125 ppm QSHA P0 Store Shight Store Shight Qmonstrates vapor/mist/dust levels are below the PEL/TLV wear a properly fitted respirator (NOSH approved) or dust mask during exposure. In the case of vapour formation use a respirator with an approved filter. PMontantantantantantantantantantantantantan	Version 7	Revision Date 06/29/2020			Print Date 09/29/2022
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SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES Appearance :: liquid Colour :: colourless Odour :: ester-like Odour Threshold :: No data available pH :: 5. Concentration: 1 % (68 °F (20 °C)) Method: Universal pH-value indicator Initial boiling point and boiling :: 255.20 °F (124.00 °C) range ::: 7.0000000 hPa (68.00 °F (20.00 °C)) Method: estimated ::: 82.40 °F (28.00 °C) Method: dataluated ::: 82.40 °F (28.00 °C) Method: 48 (Abel-Pensky) ::: 120 %(V) Lower explosion limit ::: 120 %(V) Evaporation rate ::: No data available Flainmability (solid, gas) ::: No data available Relative vapour density ::: No data available Relative vapour density ::: No data available Gravity ::: No data available Density ::: No tapplicable Solubility (ies) ::: immiscible Solubility in other solvents :: No data available Partition coefficient: n- :: No data available Partition coefficient: n- :: No data available	Version 7	Revision Date 06/29/2020	Print Date 09/29/2022
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octanol/water	Solubility in other solvents	: No data available	
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Ignition temperature	:	> 392 °F (> 200 °C) Method: DIN 51794	
Thermal decomposition	:	No data available	
Viscosity Viscosity, kinematic	:	180 mm2/s (104.00 °F (40.00 °C))	
SECTION 10. STABILITY AND R	EAC	ΤΙVITY	
Reactivity	:	Not classified as a reactivity hazard.	
		No decomposition if stored and applie	d as directed.
Chemical stability	:	Stable; polymerization will not occur	
		No decomposition if stored and applie	d as directed.
Possibility of hazardous reactions	:	1-Methoxy-2-propanol acetate may for unknown stability.	rm peroxides of
		No decomposition if stored and applie	d as directed.
		Vapours may form explosive mixture v	with air.
Conditions to avoid	:	Prolonged heat/light/air exposure	
		Heat, flames and sparks.	
Incompatible materials	:	Strong oxidizing agents	
Hazardous decomposition products	:	None expected	

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SECTION 11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure Skin contact Skin Absorption Inhalation Eyes Ingestion Acute toxicity

Product:



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Acute oral toxicity	:	Remarks: No data available	
		Acute toxicity estimate : > 5,000 mg/kg Method: Calculation method	
Acute inhalation toxicity	:	Acute toxicity estimate : 30.97 mg/l Exposure time: 4 h Test atmosphere: vapour Method: Calculation method	
Acute dermal toxicity	:	Acute toxicity estimate : > 5,000 mg/kg Method: Calculation method	
Components:			
1330-20-7 Xylene:			
Acute oral toxicity	:	LD50 (Rat): 4,300 mg/kg Method: EC Directive 92/69/EEC B.1 Acut GLP: no	e Toxicity (Oral)
Acute inhalation toxicity	:	LC50 (Rat): 5000 ppm Exposure time: 4 h	
Acute dermal toxicity	:	LD50 (Rabbit): 1,700 mg/kg	
		LD50 (Rabbit): > 4,200 mg/kg GLP: No information available.	
108-65-6 1-Methoxy-2-propar	າວ	acetate:	
Acute oral toxicity		LD50 (Rat, female): > 5,000 mg/kg Method: OECD Test Guideline 401 GLP: yes	
Acute inhalation toxicity	:	LC50 (Rat): > 100 ppm Exposure time: 4 h	
Acute dermal toxicity	:	LD50 (Rabbit): > 5,000 mg/kg	
123-86-4 n-Butyl Acetate:			
Acute oral toxicity	:	LD50 (Rat, male): > 10,000 mg/kg Method: OECD Test Guideline 423	
Acute inhalation toxicity	:	LC50 (Rat, male and female): > 21.1 mg/l Exposure time: 4 h Test atmosphere: vapour Method: OECD Test Guideline 403 GLP: yes	
Acute dermal toxicity	:	LD50 (Rabbit, male and female): > 14,000 Method: OECD Test Guideline 402	mg/kg
100-41-4 Ethyl benzene:			



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Acute oral toxicity	: LD50 (Rat): 3,500 mg/kg	
Acute dermal toxicity	: LD50 (Rabbit): 5,510 mg/kg	
Skin corrosion/irritation		
Product:		
Remarks: No data availab	le	
Remarks: May cause skin	irritation in susceptible persons.	
Components:		
1330-20-7 Xylene:		
Species: Rabbit Result: Moderate skin irrit	ation	
108-65-6 1-Methoxy-2-pr Species: Rabbit	opanol acetate:	
Method: OECD Test Guid	eline 404	
Result: No skin irritation GLP: yes		
123-86-4 n-Butyl Acetate Species: Rabbit Method: OECD Test Guid		
Result: No skin irritation		
100-41-4 Ethyl benzene:		
Species: Rabbit		
Result: Moderate skin irrit	ation	
Serious eye damage/eye	eirritation	
Product:		
Remarks: No data availab	le	
Remarks: May cause irrev	versible eye damage.	
Components:		
1330-20-7 Xylene:		
Species: Rabbit Result: Eye irritation		
108-65-6 1-Methoxy-2-pr	opanol acetate:	
Species: Rabbit Result: No eye irritation		
Method: OECD Test Guid	eline 405	
GLP: yes		



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123-86-4 n-Butyl Acetate: Species: Rabbit Result: No eye irritation Method: OECD Test Guideline GLP: yes	e 405	
100-41-4 Ethyl benzene: Species: Rabbit Result: Moderate eye irritatior	1	
Respiratory or skin sensitis	ation	
Product:		
Remarks: No data available		
Components: 108-65-6 1-Methoxy-2-propa Species: Guinea pig Method: OECD Test Guideline Result: Not a skin sensitizer. GLP: yes 123-86-4 n-Butyl Acetate: Test Type: Buehler Test Species: Guinea pig Method: OECD Test Guideline Result: Does not cause skin s Carcinogenicity	e 406 e 406	
IARC	Group 2B: Possibly carcinogenic to h	umans
-	Ethyl benzene	100-41-4
	Cumene	98-82-8
OSHA	No component of this product presen equal to 0.1% is on OSHA's list of rec	
NTP	Reasonably anticipated to be a huma	ın carcinogen
	Cumene	98-82-8
Repeated dose toxicity		
Product:		
	dients (solvents) by inhalation and/or re brain, respiratory system, blood, and/or	

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levels. Excessive in used in conjunction dermatitis. Ingestion Studies suggest n-E maternally toxic dos	e shown ingredients caused halation of Xylene has caus w/Xylene increased this eff n of Ethanol can increase th Butyl acetate has caused ten ses. IARC Group 2B carcinogen	sed hearing loss in labou ect. Chronic skin contact e effects of over-exposi ratogenic effects in labo	ratory animals. Hexane of w/Xylene has caused ure to Xylene. ratory animals at
Experience with he	uman exposure		
Product:			
Inhalation:	Symptoms:	irritating to the headaches, diz May cause CN	ations of vapors may be respiratory tract. May caus zziness, nausea and vomitin S depression (drowsiness, ation and fatigue).
Skin contact:	Symptoms:	Contact will pro	bably cause irritation.
Eye contact:	Symptoms:	Contact will pro	bably cause irritation.
Ingestion:	Symptoms:	same symptom	digestive tract and cause is as inhalation; high dosag nconsciousness.
Further informatio	n		
Product:			
	n of n-Butyl acetate may cau	use narcosis.	
	s of overexposure may be l ations substantially above t ease the skin.		
TION 12. ECOLOG	ICAL INFORMATION		
Ecotoxicity			
Product:			
Toxicity to fish	:		



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	Remarks: No data available	
Persistence and degradabi	lity	
Product:		
Biodegradability	: Remarks: No data available	
Bioaccumulative potential		
Product:		
Bioaccumulation	: Remarks: No data available	
Mobility in soil		
No data available		
Other adverse effects		
Product:		
Results of PBT and vPvB assessment	 This substance/mixture contains to be either persistent, bioaccume very persistent and very bioaccur 0.1% or higher. 	ulative and toxic (PBT), or
Regulation	40 CFR Protection of Environmer Stratospheric Ozone - CAA Secti	
Remarks	This product neither contains, nor Class I or Class II ODS as define Section 602 (40 CFR 82, Subpt. /	d by the U.S. Clean Air Act
Additional ecological information	: There is no data available for this	product.
	No data available	
CTION 13. DISPOSAL CONSI	DERATIONS	
Disposal methods		
EPA Hazardous Waste Code(s)	: D001: Ignitable D018: Benzene	
Waste from residues	: Do not dispose of waste into sew Do not contaminate ponds, water chemical or used container. Send to a licensed waste manage	ways or ditches with
Contaminated packaging	 Empty remaining contents. Dispose of as unused product. Do not re-use empty containers. 	smont company.
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Do not burn, or use a cutting torch on, the empty drum.

SECTION 14. TRANSPORT INFORMATION International Regulations IATA-DGR

UN/ID No.	:	UN 1993
Proper shipping name	:	Flammable liquid, n.o.s.
		(Xylene, Butyl acetates)
Class	:	3
Packing group	:	III
Labels	:	Flammable Liquids
Packing instruction (cargo aircraft)	:	366
Packing instruction (passenger aircraft)	:	355
IMDG-Code		
UN number	:	UN 1993
Proper shipping name	:	FLAMMABLE LIQUID, N.O.S.
		(XYLENE, BUTYL ACETATES)
	:)
Class	:	3
Packing group	:	III
Labels	:	3
EmS Code	:	F-E, <u>S-E</u>
Marine pollutant	:	no
Remarks	:	IMDG Code segregation group - none
The second in built as a suble of	_	Anney II of MADDOL 70/70 and the IDO Os

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not applicable for product as supplied.

National Regulations

49 CFR UN/ID/NA number Proper shipping name	-	UN 1993 Flammable liquids, n.o.s. (Xylene, Butyl acetates)
Class	:	3
Packing group	:	III
Labels	:	FLAMMABLE LIQUID
ERG Code	:	128
Marine pollutant	:	no
Container sizes: 55 gallon dru	ms,	5 or 6-gallon pails, 2oz/16oz samples



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SECTION 15. REGULATORY INFORMATION

EPCRA - Emergency Planning and Community Right-to-Know Act

US. EPA CERCLA Hazardous Substances (40 CFR 302)

Components	CAS-No.	Component RQ	Calculated product RQ
		(lbs)	(lbs)
Xylene	1330-20-7	100	465

SARA 304 - Emergency Release Notification

This material does not contain any components with a section 304 EHS RQ.

US. EPA Emergency Planning and Community Right-To-Know Act (EPCRA) SARA Title III Section 302 Extremely Hazardous Substance (40 CFR 355, Appendix A)

This material does not contain any components with a SARA 302 RQ.

SARA 311/312 Hazards	: Per the June 13, 2016 F harmonized the EPCRA 2012 OSHA hazard com and labeling of chemica of the SDS to identify th reporting purposes.	311/312 hazard cate munication standard Is (i.e. GHS). Please r	gories with the for classifying efer to Section 2			
SARA 302	: No chemicals in this ma requirements of SARA 1		e reporting			
SARA 313	to the reporting requiren	This product contains the following toxic chemical(s) subject to the reporting requirements of Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 and 40 CFR part 372.				
	Xylene	1330-20-7	21.4 %			
	Ethyl benzene	100-41-4	8.8 %			
Clean Air Act						
The following chemical(s) are list	sted as HAP under the U.S					
Xylene Ethyl bonzono		1330-20-7	21.4 % 8.8 %			
Euryi benzene	Ethyl benzene 100-41-4 8.8 %					
This product does not contain any chemicals listed under the U.S. Clean Air Act Section 112(r) for Accidental Release Prevention (40 CFR 68.130, Subpart F).						
The following chemical(s) are listed under the U.S. Clean Air Act Section 111 SOCMI Intermediate or Final VOC's (40 CFR 60.489):						
Xylene		1330-20-7	21.4 %			
n-Butyl Aceta	te	123-86-4	11.8 %			

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	Ethyl benzene		100-41-4	8.8 %
Non-volatile (Wt)	:	44 - 46 % Method: 23 (20min/150°C) DIN EN ISO 3251 Non-volatile information is r	not a specificat	ion.
Massachusetts	Right To Know			
	Xylene		1330-20-7	
	n-Butyl Acetate		123-86-4	
	Ethyl benzene		100-41-4	
	Benzene		71-43-2	
Pennsylvania Ri	ght To Know			
	Polymer		-	
	Xylene		1330-20-7	
	1-Methoxy-2-pro	panol acetate	108-65-6	
	n-Butyl Acetate		123-86-4	
	Ethyl benzene		100-41-4	
	Cumene		98-82-8	
	Toluene		108-88-3	
New Jersey Rig				
	Polymer		-	
	Xylene		1330-20-7	
	1-Methoxy-2-pro	ppanol acetate	108-65-6	
	n-Butyl Acetate		123-86-4	
	Ethyl benzene Toluene		100-41-4 108-88-3	
New Jersey Trac Registry Numbe product (NJ TSF	de Secret : er for the	800963-5163		
Benzene, which i	This product can s/are known to th vn to the State of	expose you to chemicals ind ne State of California to caus California to cause birth def Varnings.ca.gov.	e cancer, and	Toluene, Benzene,
	ntal concentratio	n that we use packaging and, n levels of lead, mercury, ca y weight.		
The components	s of this produc	t are reported in the follow	ing inventorie	es:
TSCA	:	We certify that all of the cor listed on the TSCA Inventor notification requirements pe	y or are not su	bject to the

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Section 4 / 12(b)	: Not applicable	
TSCA Inventory Active List	All components of this product are lis exempt	sted active and/or are
DSL	: We certify that all of the components on the DSL.	of this product are listed

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SECTION 16. OTHER INFORMATION

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The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.