

EU commission regulation N° 1907/2006/EC and amendments

Campine Antimony trioxide + MEG

Version: 13.0

Revision date: Jan./2018 Printing date: 15/01/2018

SECTION1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

1.1. Product identifier	
Trade name:	Campine CS, CD, CK + MEG
Product code:	See certificate of analysis of each specific product for more details.

1.2. Relevant identified uses of the substance or mixture and uses advised against

1.2.1. Relevant identified uses

Scenario Number	Exposure scenario title as presented in Annex I
1	Use of (di)antimony trioxide in PET (films/fibres, resin) production
2	Industrial use of (di)antimony trioxide in the plastics and rubber industry
3	Industrial use of (di)antimony trioxide in the manufacture of flame retarded textiles
4	Industrial use of (di)antimony trioxide in the production of glass, enamels, functional ceramics and semi-conductors
5	Industrial use of (di)antimony trioxide in the production of pigments, paints, coatings, ceramics, brake pads and production and formulation of fine chemicals
6	Industrial use of (di)antimony trioxide in wood adhesives
7	Professional uses of (di)antimony trioxide preparations
8	Professional uses of (di)antimony trioxide contained in articles

The major use of (di)antimony trioxide (ATO) is as a flame retardant. However, it does not have flame retarding properties itself; instead, it is a synergist for halogenated flame retardants in plastics, paints, adhesives, sealants, rubber, and textile back-coatings. Other uses of ATO include: polymerization catalyst in PET resin manufacture, clarifying aid in certain glasses, and in pigments (see Annex I for more details).

1.2.2. Uses advised against:

There are no uses advised against.

1.3. Details of the supplier of the safety data sheet

Campine NV Nijverheidsstraat 2 2340 Beerse (Belgium) Tel +32(0)14 60 15 11 Fax +32(0)14 61 29 85 Web: www.campine.be regulations@Campine.be

1.4. Emergency telephone number +1 703 527 3887 (24/24h)

SECTION2: HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture
 2.1.1 Classification according to Regulation (EC) No. 1272/2008 (CLP)
 Carcinogen Category 2; H351: Suspected of causing cancer by inhalation





EU commission regulation N° 1907/2006/EC and amendments

Campine Antimony trioxide + MEG

Version: 13.0

Revision date: Jan./2018 Printing date: 15/01/2018

2.2 Label elements

2.2.1 Labeling according to Regulation (EC) No 1272/2008 [CLP] Signal word: Warning

Hazard pictogram: GHS08: health hazard



Hazardous ingredients (di)antimony trioxide

Hazard statement: H351: Suspected of causing cancer by inhalation

<u>Precautionary statements:</u> P202: Do not handle until all safety precautions have been read and understood. P280: Wear protective gloves/protective clothing/eye protection. P308+P313: IF exposed or concerned: Get medical advice/attention. P405: Store locked up

For more information on human health and environmental effects see sections 9 to 12 of this eSDS.

2.3 Other hazards

The substance does not meet the criteria for a PBT or vPvB substance. No environmental or physico-chemical hazards identified according to Regulation (EC) 1907/2006.

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

3.1 Substance Not applicable

3.2 Mixture

			Classification	
Ingredient name	Identifiers	% (w/w)		Regulation (EC) No. 1272/2008
Main constituent				
(di)antimony trioxide	REACH#:	>90 - <100%		Carc.2; H351
	01-2119475613-35-0000			
	EC: 215-175-0			
	CAS: 1309-64-4			
	Index: 051-005-00-X			





EU commission regulation N° 1907/2006/EC and amendments

Campine Antimony trioxide + MEG

Version: 13.0

Revision date: Jan./2018 Printing date: 15/01/2018

Ethanediol	REACH: 01-2119456816-28 EC: 203-473-3 CAS: 107-21-1 Index: 603-027-00-1	1-10%	Acute Tox 4; H302
impunty			1
lead monoxide	EC: 215-267-0	<0.015%	Acute Tox. 4; H302
	CAS: 1317-36-8		Acute Tox. 4; H332
	Index: 082-001-00-6		Repr.1A; H360Df
			STOT RE1; H372
			(C ≥ 0.5%)
			Repr2; H361f
			(C ≥ 2.5%)
			Aquatic Acute 1; H400
			(M-factor acute: 10)
			Aquatic Chronic 1; H410
(di)arsenic trioxide	CAS nr: 1327-53-3 EC nr: 215-481-4	<0.03%	present at a level below that to be taken into account for classification

The supplier has currently no knowledge on additional ingredients that are classified and that contribute to the classification of the substance.

See certificate of analysis for more information on impurity levels.

See Section 16 for the full text of the R- and H-phrases cited above.

SECTION 4: FIRST AID MEASURES

4.1 Description of first aid measures

General advice

IF exposed or concerned: Get medical advice/attention.

Take off all contaminated clothing.

First-aiders should wear suitable personal protective equipment (see section 8) in case of insufficient ventilation or possible skin or eye contact.

Following inhalation

Move affected person to fresh air. Seek medical attention.

Following skin contact

If normal occupational hygiene measures are maintained, there is no such foreseeable health hazard from ATO. Wash with water and remove clothes if necessary.

Following eye contact

If normal occupational hygiene measures are maintained, there is no such foreseeable health hazard from ATO. Flush eyes thoroughly with water, also under eyelids.

After ingestion





EU commission regulation N° 1907/2006/EC and amendments

Campine Antimony trioxide + MEG

Version: 13.0

Revision date: Jan./2018 Printing date: 15/01/2018

If normal occupational hygiene measures are maintained, there is no such foreseeable health hazard from ATO. Rinse mouth with water.

4.2 Most important symptoms and effects, both acute and delayed Acute or delayed effects are not anticipated for ATO.

4.3 Indication of any immediate medical attention and special treatment needed Not appropriate (see 4.2).

SECTION 5: FIREFIGHTING MEASURES

5.1 Extinguishing media

5.1.1 Suitable extinguishing media

Use firefighting measures that suit the environment. The product is not combustible and does not support the combustion.

5.1.2 Unsuitable extinguishing media None.

5.2 Special hazards arising from the substance or mixture

(Di)antimony trioxide dust.

5.3 Advice for firefighters

Wear a self-contained breathing apparatus and a fully protective suit and gloves. Dispose of fire debris and contaminated firefighting media in accordance with official regulations.

SECTION 6: ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures

6.1.1 For non-emergency personnel:

Avoid formation of dust.

Ensure adequate ventilation.

Keep unprotected persons away.

Although the substance has no acute toxicity, it is advised to avoid contact with skin, eyes, and clothing – wear suitable protective equipment (see section 8).

Avoid inhalation of dust – wear suitable protective equipment (see section 8).

6.1.2 For emergency responders:

Avoid formation of dust.

Ensure adequate ventilation.

Keep unprotected persons away.

Although the substance has no acute toxicity, it is advised to avoid contact with skin, eyes, and clothing – wear suitable protective equipment (see section 8).

Avoid inhalation of dust - wear suitable protective equipment (see section 8).

6.2 Environmental precautions



EU commission regulation N° 1907/2006/EC and amendments

Campine Antimony trioxide + MEG

Version: 13.0

Revision date: Jan./2018 Printing date: 15/01/2018

Although the substance is not classified as dangerous to the environment, it is advised that in the event of an accidental release the product should be prevented from reaching the sewage system or any water course and penetrating the soil. Dispose of spilled material in accordance with the relevant regulations. See section 13 for disposal considerations.

6.3 Methods and material for containment and cleaning up

In any case avoid dust formation.

Sweep all spilled material or use an appropriate industrial vacuum cleaner.

Collect spilled material in suitable containers or closed plastic bags for recovery or disposal.

In case of disposal dispose spilled material or contaminated material as waste as described in section 13.

6.4 Reference to other sections

For more information on exposure controls/personal protection or disposal considerations, check section 8 and 13 of this safety data sheet.

SECTION 7: HANDLING AND STORAGE

7.1 Precautions for safe handling

7.1.1 *Protective measures*

Do not handle until all safety precautions have been read and understood.

As a precautionary measure, the wearing of chemical resistant gloves, long sleeved overalls and closed footwear, designed to minimize skin contact is suggested for all (di)antimony trioxide powder handling workplaces. Use personal protective equipment as required.

Provide showers, eye-baths and self-contained breathing apparatus nearby.

For more information, see the relevant Exposure Scenario, Annex I and check section 2.1: Control of workers' exposure.

7.1.2 Advice on general occupational hygiene

Avoid inhalation or ingestion.

General occupational hygiene measures are required to ensure a safe handling of the substance. These measures involve good personal and housekeeping practices (i.e. regular cleaning with suitable cleaning devices), no eating, drinking and smoking at the workplace and wearing standard working clothes and shoes unless otherwise stated. Wash hands after use.

Remove contaminated clothing and protective equipment before entering eating areas.

Shower and change clothes at end of work shift. Do not wear contaminated clothing at home. Do not blow dust off with compressed air.

7.2 Conditions for safe storage, including any incompatibilities

Store in well ventilated dry area.

Do not store in open inadequate mislabeled packaging. For more information, see the relevant Exposure Scenario, Annex I and check section 2.1: Control of workers' exposure.

7.3 Specific end use(s)

Check the identified uses in section 1.2 of this safety data sheet. For more information, see the relevant Exposure Scenario, Annex I and check section 2.1: Control of workers' exposure.

SECTION 8: EXPOSURE CONTROLS / PERSONAL PROTECTION





EU commission regulation N° 1907/2006/EC and amendments

Campine Antimony trioxide + MEG

Version: 13.0

Revision date: Jan./2018 Printing date: 15/01/2018

An overview of the assigned protection factors (APFs) of different RPE (according to BS EN 529:2005) can be found in the glossary of MEASE (<u>www.ebrc.de/mease.html</u>).

Any dust-tight material (e.g. rubber-dipped cotton/rubber/nitrile/leather) suitable for the type of work (e.g. considering mechanical stress) could be used as material for gloves protecting against ATO exposure (non-corrosive inorganic substance). Breakthrough times are not relevant because corrosion and diffusion are excluded by the nature of the substance. Change gloves when damaged or according to manufacturer's instructions.

8.1 Control parameters

8.1.1 National limit values

The following national limit values for Antimony and Antimony compounds apply:

Country	Occupational exposure limit (expressed as Sb)	Maximum exposure time	Document number– Date	Title	Link to the legislation
UK	0.5 mg/m ³ (as Sb)	8h TWA	Second edition - 2011	Antimony and compounds	Health and Safety Executive- http://www.hse.gov.uk/pubns/priced/eh40.pdf
German MAK- Commis sion	Not established		2009	Antimony and its inorganic compounds (inhalable fraction)	Senate Commission for the Investigation of Health Hazards of Chemical Compounds in the Work Area <u>http://www.dfg.de/en/dfg_profile/statutory_b</u> odies/senate/health_hazards/index.html
Finland	0.5 mg/m ³	8h TWA	2009	Antimony and its compounds	The Ministry of Social Affairs and Health- http://pre20090115.stm.fi/hm1113394626349 /passthru.pdf
Belgium	0.5 mg/m ³ (as Sb)	8h TWA	2010	Antimony and its compounds	Service public fédéral Emploi, Travail et Concertation sociale- <u>http://www.emploi.belgique.be/WorkArea/sho</u> <u>wcontent.aspx?id=23914</u>
France	0.5 mg/m ³ (as Sb)	8h TWA	2012	Antimony and its compounds	Institut National de Recherche et de Sécurité - http://www.inrs.fr/accueil/produits/mediatheq ue/doc/publications.html?refINRS=ED%20984
Spain	0.5 mg/m ³ (as Sb)	8h TWA	2010	Antimony and antimony compounds	http://www.insht.es/InshtWeb/Contenidos/Do cumentacion/TextosOnline/Valores_Limite/Lim ites2010/LEP%202010%20ActualizadoMayo(1). pdf
Austria	0.1 or 0.3 mg/m ³ (as Sb) depending on activity (cfr website)	8h TWA	2011	Antimony trioxide	http://www.arbeitsinspektion.gv.at/NR/rdonlyr es/F173280B-D4FB-44D2-8269- 8DB2CB1D2078/0/GKV2011.pdf





EU commission regulation N° 1907/2006/EC and amendments

Campine Antimony trioxide + MEG

Version: 13.0

Revision date: Jan./2018 Printing date: 15/01/2018

Further member states are not listed since they predominantly have adopted the same value in their respective national legislation, and existing evaluation reports can be provided upon request.

More information on currently recommended monitoring or observation methods for metals is provided in the HERAG Fact Sheets, available at http://www.ebrc.de/industrial-chemicals-reach/projects-and-references/herag.php.

8.1.2 PNECs and DNELs

Descriptor	Route of exposure/ Environmental protection target	DNEL / PNEC		
DNEL (Derived No Effect	Level)			
	Dermal - Long-term/systemic effects	281 mg/kg bw/day		
	Inhalation - Long-term/local effects	0.5 mg/m³		
PNEC (Predicted No Effe	PNEC (Predicted No Effect Concentration)			
	Freshwater	0.113 mg Sb/L		
	Marine water	0.0113 mg Sb/L		
	Sediment freshwater	7.8 mg Sb/kg wwt		
	Sediment marine	1.56 mg Sb/kg wwt		
	Soil	37 mg Sb/kg dw (32.6 mg Sb/kg wwt)		
	STP (Sewage Treatment Plant)	2.55 mg Sb/L		

8.2 Exposure controls

See section 2.1 of the individual exposure scenarios in Annex I for a detailed description of the required exposure controls measures. Any control measures and associated efficiency values are generally based on the MEASE tool for occupational exposure assessment (<u>www.ebrc.de/mease.html</u>). This also applies to scenarios for which measured data were used for the exposure assessment but for which exact efficiency values of the implemented exposure control measures were not available.

The environmental assessment uses EUSES (http://ihcp.jrc.ec.europa.eu/our_activities/health-env/risk_assessment_of_Biocides/euses).

8.2.1 Appropriate engineering controls

Prevent formation of dust where possible. Ensure appropriate ventilation/exhaustion at machinery and places where dust can be generated. Any deposit of dust which cannot be avoided must be regularly removed using preferably appropriate industrial vacuum cleaners or central vacuum systems.

Waste air is to be released into the atmosphere only when it has passed through suitable dust separators.

Waste water generated during the production process or cleaning operations should be collected and should preferably be treated in an on-site waste water treatment plant which ensures efficient removal of antimony.

8.2.2 Individual protection measures, such as personal protective equipment

8.2.2.1 Eye/face protection:

Although the substance has no acute toxicity, it is advised to wear suitable safety glasses. NBN EN 166:2002 is recommended.





EU commission regulation N° 1907/2006/EC and amendments

Campine Antimony trioxide + MEG

Version: 13.0

Revision date: Jan./2018 Printing date: 15/01/2018

8.2.2.2 Skin protection:

Hand and body protection:

ATO is not classified as hazardous to skin (see section 11 for more details). However, industry is committed to adequately control the risks of any adverse effects to workers who are exposed in hot, sweaty conditions to fumes or dust containing ATO by following the occupational hygiene practices as described in the relevant exposure scenarios. As a precautionary measure, the wearing of chemical resistant gloves, long sleeved overalls and closed footwear, designed to minimize skin contact is suggested for all (di)antimony trioxide powder handling workplaces because of possible skin rashes when sweat ducts are blocked – see RAC discussion (ECHA/PR/09/09, 2009).

8.2.2.3 Respiratory protection

Use local ventilation to keep levels below established threshold values. A suitable particle filter mask is recommended.

8.2.2.4 Thermal hazards

Not applicable. ATO does not have any self-heating or auto-flammable properties.

8.2.3 Environmental exposure controls

Although the substance is not classified as dangerous to the environment, it is advised to avoid release to the environment.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

9.1. Information on basic physical and chemical properties

(a) Appearance	Crystalline white powder with particle size of 0.2 μm to 44 μm depending on the type of ATO
(b) Odour	Odourless.
(c) Odour threshold	Not applicable as odourless.
(d) pH	Not applicable to powders.
(e) Melting point/ freezing point	656 °C at 1013 hPa
(f) Initial boiling point and boiling range	1425 °C at 1013 hPa
(g) Flash point	Not applicable as only relevant for liquids or low melting point solids.
(h) Evaporation rate	Not applicable to powders.
(i) Flammability (solid, gas)	Non-flammable. This substance does not contain any chemical groups that might lead to spontaneous ignition a short time after coming in contact with air at room temperature (circa 20 °C). Furthermore, long-term industrial experience in handling shows that the substance does not ignite in contact with air (in accordance with section 1 of REACH Annex XI).
(j) Upper/lower flammability or	Non-explosive. (Di)antimony trioxide exhibits no chemical groups indicating explosive properties (e.g. peroxide).





EU commission regulation N° 1907/2006/EC and amendments

Campine Antimony trioxide + MEG

Version: 13.0

. . .

Revision date: Jan./2018 Printing date: 15/01/2018

explosive limits	
(k) Vapour pressure	~133 Pa at 574 °C
(I) Vapour density	Not applicable to powders.
(m) Relative density	5.897 at 20 °C
(n) Solubility(ies)	2.76 mg/l (T° 22.2°C - ISO 6341 medium - loading 100 mg Sb ₂ O ₃ /l - pH 8)
(o) Partition coefficient n-octanol/water	Not applicable to inorganic substances.
(p) Auto-ignition temperature	Not relevant since this would require heat to be developed either by reaction of this substance with oxygen or by exothermic decomposition and which is not lost rapidly enough to the surroundings.
(q) Decomposition temperature	Does not decompose if used as intended.
(r) Viscosity	Not applicable to powders.
(s) Explosive properties	Non-explosive.
(t) Oxidising properties	Non-oxidising substance.

9.2 Other information

Not applicable.

SECTION 10: STABILITY AND REACTIVITY

10.1 Reactivity Not applicable. See section 9.

10.2 Chemical stability

Under normal conditions of use and storage, the product is stable.

10.3 Possibility of hazardous reactions

Reaction with H⁻-equivalents releases antimony hydride (stibine, SbH₃). Hazardous polymerization will not occur.

10.4 Conditions to avoid

Avoid dust formation. See section 7.2 Conditions for safe storage, including any incompatibilities.

10.5 Incompatible materials

Reaction with H⁻-equivalents releases antimony hydride (stibine, SbH₃). Strong acids/bases. Reducing agents. See section 7.1 Precautions for safe handling.

10.6 Hazardous decomposition products

Does not decompose if used as intended.





EU commission regulation N° 1907/2006/EC and amendments

Campine Antimony trioxide + MEG

Version: 13.0

Revision date: Jan./2018 Printing date: 15/01/2018

SECTION 11: TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Toxicity endpoints	Description of effects
Absorption	Oral = 0.05-0.3%
	Dermal = 0.01-0.1% (negligible)
	Inhalation = <<1 %
	Bioaccumulation potential: no bioaccumulation potential
Acute toxicity	Based on available data, the classification criteria for acute toxicity are not met.
	<u>Oral</u> : LD ₅₀ rat > 20,000 mg/kg bw (Fleming, 1938; Gross et al, 1955; Weil et al, 1978)
	<u>Dermal</u> : LD ₅₀ rabbit > 8,300 mg/kg bw (Gross et al, 1955)
	Inhalation: LC ₅₀ rat> 5,200 mg/m ³ (Leuschner, 2006)
Skin	Based on available data, the classification criteria as skin irritant are not met. However, under
corrosion/irritation	conditions of substantial heat and sweating, high levels of dermal dust exposure may cause
	mechanical/physical blocking of sweat glands in the absence of any intrinsic substantial primary
	skin irritating potential of the substance and also in consideration of the poor solubility of ATO.
	The Committee for Risk Assessment (RAC) decided in July 2009 that a harmonised skin irritation
	classification was not supported (ECHA/PR/09/09, 2009).
	ATO is not a corrosive agent.
Serious eye	Based on available data, the classification criteria for eye irritation are not met (Leuschner,
damage/irritation	2005).
Respiratory or skin	Based on available data, the classification criteria for skin sensitisation (Chevalier, 2005; Moore,
sensitisation	G.E. 1994) and for irritation to the respiratory system (Leuschner, 2006) are not met.
Germ cell	ATO does not cause systemic mutagenicity <i>in vivo</i> after oral administration. Negative <i>in vivo</i>
mutagenicity	results on chromosome aberrations and micronuclei were obtained in two different species via
	oral application – mouse (Elliot et al., 1998) and rat (Whitwell, 2006), (Kirkland et al., 2007). An
	In vivo ODS assay in rais was also negative (Elliot et al., 1998). Based on available data, the
Carsinggonicity	(Di)aptimony trioxido is classified as inhalation carsinggon sategony 2 (according to Pogulation
Carcinogenicity	
	(EC) 1272/2000). Three chronic inhalation studies in rate are available for the carcinogenicity assessment of
	(di)antimony trioxide (Watt 1983: Groth et al. 1986a Newton et al. 1994) The exposure
	duration in all three animal studies is 12 months and thus all studies deviates from the OECD
	guideline on chronic toxicity/carcinogenicity, which prescribes an exposure period of 24
	months for rats. The study by Newton et al., (1994) showed no (di)antimony trioxide-related
	lung tumours, neither in males nor females, at any dose level up to 4.5 mg/m ³ . The study shows
	that (di)antimony trioxide reduced the pulmonary clearance rate in a dose dependent manner.
	However, it is well known that reduced lung clearance rate at chronic exposure of rats to poorly
	soluble particles (PSPs) can result in pulmonary overload, subsequently followed by an
	inflammatory response, epithelial cell hypertrophy and/or hyperplasia and squamous
	metaplasia. The persistence of these tissue responses over chronic time periods can lead to
	secondary development of lung tumours (Hext, 1994).
	Due to the deviations from the OECD guidelines and the critical shortcoming in all three
	studies, US NTP (National Toxicology Program) has embarked on a testing programme leading





EU commission regulation N° 1907/2006/EC and amendments

Campine Antimony trioxide + MEG

Version: 13.0

Revision date: Jan./2018 Printing date: 15/01/2018

	to a new, full 2-year bioassay; finalised end 2010 and reporting expected in 2014-2015. The overall expert judgement by TC NES was that the most likely mechanism for carcinogenicity appears to be impaired lung clearance and particle overload followed by an inflammatory response, fibrosis and tumours. Consequently, (di)antimony trioxide can be regarded as a threshold carcinogen and as a starting point for a quantitative risk characterisation the NOAEC of 0.51 mg/m ³ derived for local repeated dose toxicity is also used for carcinogenicity. However, in this context, it is questionable whether effects caused by pulmonary overload in the rat are also relevant for humans.
	NOAEC: 0.51 mg/m ³ / Target organ: respiratory: lung
Reproductive toxicity	Based on the available long-term toxicity studies in rodents (Omura et al, 2002) and the relevant information on the toxicokinetic behaviour in rats, it is concluded that the classification criteria for reproductive toxicity are not met because of the lack of absorption and systemic distribution, and a correspondingly negligible exposure of reproductive organs in male and female mammalian species to ATO.
	The reference Schroeder R.E. (2003) was identified as key study for developmental toxicity and
	will be used for classification and labelling. This study suggests that the NOAEC for
	developmental toxicity is >6.3 mg ATO/m ³ . Thus, based on available data, the classification
	criteria as developmental toxicant according to regulation (EC) 1272/2008 are not met.
STOT-single exposure	Based on available data, the classification criteria as STOT-single exposure, oral and inhalation
	are not met since no reversible or irreversible adverse health effects were observed
	immediately or delayed after exposure.
STOT-repeated	NOAEC _{inhalation} = 0.51 mg/m^3 (Newton et al, 1994)
exposure	$NOAEL_{oral} = 1686 \text{ mg/kg/d}$ (Hext et al, 1999)
	The NOAEC was determined in a study with a high background incidence of lung inflammation in controls, therefore there is considerable uncertainty regarding the reliability of this numerical value. The NOAEC is based on impaired lung clearance that was observed at 4.50 mg/m ³ .
	Based on available data, the classification criteria as STOT-repeated exposure, oral are not met since no reversible or irreversible adverse health effects were observed immediately or delayed after exposure (NOAEL is above the guidance value).
	Based on available data, the classification criteria as STOT-repeated exposure, inhalation are
	not met since there is an absence of consistent identifiable toxic effects other than the non-
	specific PSP overload, which is an adaptive response not triggering a STOT classification.
Aspiration hazards	ATO as an inorganic metal oxide is void of a low surface tension effect and as a solid does have
	a very high viscosity, i.e. an aspiration hazard can safely be excluded. Based on available data,
	the classification criteria are not met.

SECTION 12: ECOLOGICAL INFORMATION

12.1 Toxicity

Antimony metal and antimony containing compounds will dissolve and generate antimony ions (Vangheluwe et al., 2001). The environmental section will therefore discuss the fate of antimony in general.





EU commission regulation N° 1907/2006/EC and amendments

Campine Antimony trioxide + MEG

Version: 13.0

Revision date: Jan./2018 Printing date: 15/01/2018

Acute aquatic toxicity test results:					
Marine fish [Pagrus major]	96 h LC50	6.9 mg Sb/L (Takayanagi, 2001)			
Freshwater fish [Pimephales promelas]	96 h LC50	14.4 mg Sb/L (Brooke et al, 1986)			
Invertebrates [Chlorohydra viridissimus]	96 h LC50	1.77 mg Sb/L (TAI, 1990)			
Algae [Pseudokirchneriella subcapitata]	72 h ErC50 (growth rate)	> 36.6 mg Sb/L (Heijerick et al, 2004)			
Plants [Lemna minor]	4 d EC50	> 25.5 mg Sb/L (Brooke et al, 1986)			
Chronic aquatic toxicity test results:					
Fish [Pimephales promelas]	28 d NOEC/LOEC (growth;	1.13/2.31 mg Sb/L (Kimball, 1978)			
	length)				
Invertebrates [Daphnia magna]	21 d NOEC/LOEC	1.74/3.13 mg Sb/L (Heijerick et al, 2003)			
	(reproduction)				
Algae [Pseudokirchneriella subcapitata]	72 h NOEC/LOEC (growth rate)	2.11/4.00 mg Sb/L (Heijerick et al, 2004)			
Chronic sediment toxicity test results:					
Midge [Chironomus riparius]	14 d NOEC (growth)	78 mg Sb/kg ww (Heijerick et al, 2005)			
Chronic terrestrial toxicity test results (values were determined in a soil	spiked with Sb ₂ O ₃ and aged for 31 weeks			
before testing):					
Soil invertebrates	NOEC	999 mg Sb/kg dw (Moser, 2007)			
Plants	NOEC	999 mg Sb/kg dw (Smolders et al., 2007)			
Soil microorganisms	NOEC	2930 mg Sb/kg dw (Smolders et al., 2007)			
Toxicity tests for microorganisms (for STP)					
Aquatic microorganisms	NOEC	2.55 mg Sb/L (EPAS, 2005)			
Inhibition of nitrification	EC50	27 mg Sb/L (EPAS, 2005)			

For an overview of PNECs, check section 8.1.2 and for more information on how the environmental classification was derived, contact your supplier.

12.2 Persistence and degradability

Whereas antimony formally meets the criterion for persistence based on the absence of any degradation, this criterion is considered not to be applicable to inorganic elements. In addition, under conditions of a standard EUSES lake and the median partition coefficient for suspended matter, antimony meets the criteria for rapid removal from the water column.

12.3 Bioaccumulative potential

Antimony does not meet the criteria for bioaccumulation: a BCF for aquatic organisms of 40 and a BSAF of 1 for earthworms are derived, and are all much lower than the threshold of 2,000 l/kg. Also, there is evidence to support that antimony does not biomagnify in the food chain. Therefore, antimony is not considered bioaccumulative (B) or very bioaccumulative (vB) based on the definitive criteria.

12.4 Mobility in soil

A log Kp of 2.07 has been determined for soil.

12.5 Results of PBT and vPvB assessment

The PBT and vPvB criteria of Annex XIII to the Regulation do not apply to inorganic substances, such as antimony and its inorganic compounds. However, the available data have been compared to the criteria:





EU commission regulation N° 1907/2006/EC and amendments

Campine Antimony trioxide + MEG

Version: 13.0

Revision date: Jan./2018 Printing date: 15/01/2018

See 12.2 for (P) and 12.3 for (B). For (T): Chronic NOEC values are available for fish, invertebrates and algae (see Section 12). The lowest NOEC is 1.13 mg Sb/L for fish (Kimball, 1978). Antimony and antimony compounds do not meet any of the toxicity criteria based on carcinogenicity, mutagenicity or reprotoxicity (cfr section 11 of this eSDS) and there is no evidence of other chronic concerns. Therefore, antimony is not considered toxic (T) based on the definitive criteria.

Antimony, and therefore (di)antimony trioxide, is not PBT or vPvB.

12.6 Other adverse effects

(Di)antimony trioxide is not expected to contribute to ozone depletion, ozone formation, global warming or acidification.

SECTION 13: DISPOSAL CONSIDERATIONS

13.1. Waste treatment methods

Whatever cannot be saved for recovery or recycling should be managed in an appropriate and approved waste disposal facility. If the percentage of ATO in waste is greater than 1 % then the waste must be treated as hazardous under Directive 91/689/EEC. If the concentration is below 1 % ATO-containing waste shall be handled as nonhazardous waste. All waste should be removed by licensed waste removal company, incinerated or recycled. If only the total antimony concentration in waste is known then waste with greater than 1 % antimony should be treated as hazardous under Directive 91/689/EEC. Processing, use or contamination of this product may change the waste management options. State and local disposal regulations may differ from federal disposal regulations. Dispose of container and unused contents in accordance with federal, state and local requirements. The used packing is only meant for packing this product. After usage, empty the packing completely.

<u>Suitable disposal of hazardous waste for manufacturing and industrial use</u>: Keep separate and dispose of to either -Hazardous waste incineration operated according to Council Directive 2008/98/EC on waste, Directive 2000/76/EC on the incineration of waste and the Reference Document on the Best Available Techniques for Waste Incineration of August 2006.

-Hazardous landfill operated under Directive 1999/31/EC.

- <u>Suitable disposal of non-hazardous waste for manufacturing and industrial use</u>: Disposal of wastes is possible via incineration (operated according to Directive 2000/76/EC on the incineration of waste) or landfilling (operated according to Reference Document on the Best available Techniques for Waste Industries of August 2006 and Council Directive 1999/31/EC and Council Decision 19 December 2002).
- <u>Suitable disposal of waste for professional use</u>: Waste from end-of-life articles can be disposed of as municipal waste, except when they are separately regulated, like electronic devices, batteries, vehicles, etc. Disposal of wastes is possible via incineration (operated according to Directive 2000/76/EC on the incineration of waste) or landfilling (operated according to Reference Document on the Best available Techniques for Waste Industries of August 2006 and Council Directive 1999/31/EC and Council Decision 19 December 2002).

SECTION 14: TRANSPORT INFORMATION

(Di)antimony oxide which does not contain more than 0.5% arsenic is considered not-dangerous and does not need to be classified for transportation.

RID/ADR: not restricted IATA/ICAO: not restricted ADNR/ADN: not restricted IMO/IMDG: not restricted

14.1 UN Number

Not applicable (see introduction section 14)





EU commission regulation N° 1907/2006/EC and amendments

Campine Antimony trioxide + MEG

Version: 13.0

Revision date: Jan./2018 Printing date: 15/01/2018

14.2 UN proper shipping name Not applicable (see introduction section 14)

14.3 Transport hazard class(es) Not applicable (see introduction section 14)

14.4 Packaging group Not applicable (see introduction section 14)

14.5 Environmental hazards No environmental hazard

14.6 Special precautions for user Not available

14.7 Transport in bulk according to Annex II of MARPOL73/78 and the IBC code Not available

SECTION 15: REGULATORY INFORMATION

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture 15.1.1 Worldwide Chemical Inventories

EINECS (EU): conform TSCA (USA): listed DSL(Canada): listed AICS (Australia):listed ENCS (Japan): 1-543 ECL(Korea): KE/09846 PICCS (Philippines): listed IECSC(China): listed

(Di)antimony trioxide is not a SEVESO substance, not an ozone depleting substance and not a persistent organic pollutant.

15.1.2 Other regulatory information

Water Hazard Class 1 VwVwS (VerwaltungsVorschrift wassergefährdende Stoffe) from 27.07.2005 (German Regulation)

15.2. Chemical safety assessment

A chemical safety assessment has been carried out for the substance. (CAS: 1309-64-4)

SECTION 16: OTHER INFORMATION

Data are based on our latest knowledge but do not constitute a guarantee for any specific product features and do not establish a legally valid contractual relationship.

Full text of the R- and H-phrases used in section 3:

According Regulation (EC) No. 1272/2008:

H302: Harmful if swallowed

EU commission regulation N° 1907/2006/EC and amendments

Campine Antimony trioxide + MEG

Version: 13.0

Revision date: Jan./2018 Printing date: 15/01/2018

H332: Harmful if inhaled
H360Df: May damage fertility. May damage the unborn child
H361f: Suspected of damaging fertility or the unborn child
H373: May cause damage to organs through prolonged or repeated exposure
H400: Very toxic to aquatic life
H410: Very toxic to aquatic life with long lasting effects

References: Full list of used references can be provided on further request via your supplier.

Revised from previous version:

Section 2,3,8,16

Abbreviations used: check www.antimony.com or on request via your supplier

Disclaimer:

Campine NV provides the information contained herein in good faith but makes no representation as to its comprehensiveness or accuracy. This document is intended only as a guide to the appropriate precautionary handling of the material by a properly trained person using this product. Individuals receiving the information must exercise their independent judgment in determining its appropriateness for a particular purpose. Furthermore, this safety data sheet (including its Annex) is made up based on the legal requirements as set by Regulation (EC) 1907/2006 (REACH) based on information as is available per August 1, 2010. Further information received following the time scale as foreseen by REACH and the guidance policies as described in the REACH Implementation Programs will be added when it becomes available.

i) Exposure Scenario N. 1					
Use of (di)antimony	trioxide in PET (films/fi	ibres, resin) productio	n		
Systematic title based on use descriptor	SU3 (Industrial uses), SU10 (Formulation of preparations and/or re-packing), SU12 (Manufacture of plastic products, including compounding and conversion) PC32 (Polymer preparations and compounds) AC5, AC6, AC8 (TARIC 4818), AC13				
Processes, tasks and/or	Proces	ses, tasks and/or activities cove	ered are described in Section 2	below	
activities covered	For occupational assessm	pent either measured data or N		assessment uses FLISES	
2. Operational condit	tions and risk manager	ment measures	ILASE was ased. Environmental		
Workplace	Involve	ed tasks	Involved PROCs	Involved ERC	
Raw material handling	Unloading, feeding of the mi	ixing vessel, stirring, filtering	5, 8a, 8b, 9		
Further processing	Esterification, polymerisation	, distillation, melting, cutting,	1, 3, 4, 14, 15, 22, 24, 25	5, 6b	
Final processing	Thermal reforming	, moulding, cutting	6, 21		
2.1 Control of worke	rs exposure				
Product characteristic					
Workplace	Used in preparation	Content in preparation	Physical form	Emission potential	
Raw material handling	not res	stricted	powder, wetted powder	high - medium	
Further processing	After polymerisation, (di)antii bound in PET matrix, i.e., it is i	mony trioxide is covalently no longer bio-available as	liquid or chips	na	
Final processing	(di)antimony trioxide. Thus, an exposure assessment has been omitted for further processing steps.		final product	na	
Amounts used					
Not restricted.					
Frequency and duration of use/exposure					
Duration of exposure is not re	estricted except for the workpla	ace "Raw material handling" w	hich is limited to 90 minutes.		
Human factors not influence	d by risk management				
The shift breathing volume du	uring all process steps reflected	l in the PROCs is assumed to be	e 10 m ³ /shift (8 hours).		
Other given operational cond	litions affecting workers expos	sure			
Not restricted or not relevant					
Technical conditions and measures at process level (source) to prevent release					
Further processing should be conducted in closed systems (reaction vessel). Containment of other workplaces is not required.					
Technical conditions and measures to control dispersion from source towards the worker					
A standard local exhaust ventilation (efficiency of 78%) is required during connecting tasks of (di)antimony trioxide containers to the system. Localised controls for other workplaces are not required. Consider control rooms or other measures to separate workers from emission sources if a reduced exposure duration is given above.					
Organisational measures to prevent /limit releases, dispersion and exposure					
Check section 7.1.2, section 8.2.2.2 and section 11 in the core MSDS for further information.					

Revision date: Jan./2018 Printing date: 15/01/2018

Conditions and measures related to personal protection, hygiene and health evaluation

Respiratory equipment not required. Check section 8 in the core MSDS for further information.

2.2a Control of environmental exposure for scenarios discharging to an STP and freshwater river

Amounts used

250 tonnes Sb/year/site

Frequency and duration of use

Continuous use/release, 300 days/year

Environment factors not influenced by risk management

Default data for receiving water and for the municipal sewage treatment plant are18 000 m3/d and 2000 m3/d, respectively (resulting dilution factor 10).

Technical onsite conditions and measures to reduce or limit discharges, air emissions and releases to soil

This exposure scenario can contain different steps that occur at the same site. First there might be a formulation step followed by an industrial use step. These two steps are covered by 2 different spERCs. The first step is covered by the Eurometaux spERC 2.2a.v2.1. The second step is covered by the Eurometaux spERC 2.5-6a.v2.1. The worst case release factor from both spERCs is selected for each compartment.

Release factor to air: 0.005%

Eurometaux spERC 2.2a.v2.1. in combination with on-site treatment. In order to obtain this release factor, direct air emissions should be reduced by implementing one or more of the following RMMs:

- Electrostatic precipitators using wide electrode spacing: 5 15 mg/Nm³
- Wet electrostatic precipitators: < 5 mg/Nm³
- ⁻ Cyclones, but as primary collector: < 50 mg/Nm³
- Fabric or bag filters: high efficiency in controlling fine particulate (melting): achieve emission values < 5mg/Nm³. Membrane filtration techniques can achieve < 1 mg/Nm³
- Ceramic and metal mesh filters. PM10 particles are removed: 0.1 mg/Nm³
- Wet scrubbers: < 4 mg/Nm³

(spERC factsheet).

Release factor to water: 0.001%

Eurometaux spERC 2.5-6a.v2.1 in combination with on-site treatment. In order to obtain this release factor, direct water emissions should be reduced by implementing one or more of the following RMMs:

- Chemical precipitation: used primarily to remove the metal ions (e.g. Ca(OH)2, pH 11 precipitation: >99% removal efficiency; Fe(OH)3, pH 11: 96% removal efficiency)
- Sedimentation (e.g. Na2S, pH 11, >99% removal efficiency)
- Filtration: used as final clarification step (e.g. ultrafiltration, pH 5.1: 93% removal efficiency, nanofiltration: 97% removal efficiency, reverse osmosis, pH 4-11: 99% removal efficiency)
- Electrolysis: for low metal concentration (e.g. electrodialysis: 13% removal efficiency within 2 hours at 2g/L, membrane electrolysis, electrochemical precipitation, pH 4-10, >99% removal efficiency)
- Reverse osmosis: extensively used for the removal of dissolved metals
- Ion exchange: final cleaning step in the removal of heavy metal from process wastewater (e.g. 90% removal efficiency for clinoptinolite and 100% removal efficiency for synthetic zeolite)

More information can be found in EC (2001), Integrated Pollution Prevention and Control (IPCC): reference document on Best Available Techniques in the Non Ferrous Metals Industries (spERC factsheet).

Soil: No direct emissions to soil.

Conditions and measures related to municipal sewage treatment plant

EUSES default STP with primary settler with effluent discharge rate 2000000l/d, serving 10000 inhabitants. Zero degradation assumed. 79.1 % to sludge, 20.9 % to water calculated in EUSES based on partition coefficients. Sludge assumed to be spread to agricultural land.

Conditions and measures related to external treatment of waste for disposal

Hazardous wastes from onsite risk management measures and solid or liquid wastes from production, use and cleaning processes should be disposed of separately to hazardous waste incineration plants or hazardous waste landfills as hazardous waste. Releases to the floor, water and soil are to be prevented. If the antimony content of the waste is elevated enough, internal or external recovery/recycling might be considered.

Version: 13.0

Revision date: Jan./2018 Printing date: 15/01/2018

Appropriate waste codes:

02 01 10*, 06 05 02*, 10 08 04, 10 08 08*, 10 08 15*, 15 01 10*, 16 06 01*, 19 02 05*, 19 12 03*

Suitable disposal: Keep separate and dispose of to either

Hazardous waste incineration operated according to Council Directive 2008/98/EC on waste, Directive 2000/76/EC on the incineration of waste and the Reference Document on the Best Available Techniques for Waste Incineration of August 2006. Hazardous landfill operated under Directive 1999/31/EC.

A detailed assessment has been performed and is reported in the Waste report (ARCHE, 2012)

2.2b Control of environmental exposure for scenarios discharging directly to a freshwater river

Amounts used

250 tonnes Sb/year/site

Frequency and duration of use

Continuous use/release, 300 days/year

Environment factors not influenced by risk management

Default data for receiving water is18 000 m3/d (resulting dilution factor 10).

Technical onsite conditions and measures to reduce or limit discharges, air emissions and releases to soil

Release factor to air: 0.005%

Release factor to water: 0.001%

Soil: No direct emissions to soil.

Cfr. section 'Technical onsite conditions and measures to reduce or limit discharges, air emissions and releases to soil' of '2.2a Control of environmental exposure for scenarios discharging to an STP and freshwater river' for more details on the selection of release factors to air and water and how these release factors can be obtained by reducing direct emissions to air and water via implementation of RMMs.

Conditions and measures related to municipal sewage treatment plant

Waste water is not discharged to a municipal STP but treated on-site before discharge into a river.

Conditions and measures related to external treatment of waste for disposal

Cfr. section 'Conditions and measures related to external treatment of waste for disposal' of '2.2a Control of environmental exposure for scenarios discharging to an STP and freshwater river'

2.2c Control of environmental exposure for scenarios discharging into a marine environment

Amounts used

250 tonnes Sb/year/site

Frequency and duration of use

Continuous use/release, 300 days/year

Environment factors not influenced by risk management

For marine assessments a default dilution of 100 is assumed.

Technical onsite conditions and measures to reduce or limit discharges, air emissions and releases to soil

Release factor to air: 0.005%

Release factor to water: 0.001%

Soil: No direct emissions to soil.

Cfr. section 'Technical onsite conditions and measures to reduce or limit discharges, air emissions and releases to soil' of '2.2a Control of environmental exposure for scenarios discharging to an STP and freshwater river' for more details on the selection of release factors to air and water and how these release factors can be obtained by reducing direct emissions to air and water via implementation of RMMs.

Version: 13.0

Revision date: Jan./2018 Printing date: 15/01/2018

Conditions and measures related to municipal sewage treatment plant

Waste water is not discharged to a municipal STP but treated on-site before discharge into a marine environment.

Conditions and measures related to external treatment of waste for disposal

Cfr. section 'Conditions and measures related to external treatment of waste for disposal' of '2.2a Control of environmental exposure for scenarios discharging to an STP and freshwater river'

3. Exposure estimation and reference to its source

Occupational exposure

The risk characterisation ratio (RCR) is the quotient of the refined exposure estimate and the respective DNEL (derived no-effect level) and has to be below 1 to demonstrate a safe use. For inhalation exposure, the RCR is based on the DNEL for (di)antimony trioxide of 0.5 mg/m^3 .

Workplace	Method used for inhalation exposure assessment	Inhalation exposure estimate (RCR)	Method used for dermal exposure assessment	Dermal exposure estimate (RCR)		
Raw material handling	measured data (90 th percentile)	0.026 mg/m³ (0.052)	Dermal exposure has to be minimised to an exposure has to be minimised to an exposure under			
Further processing	qualitative assessment	negligible (<1)	conditions as described in section 2 and in section 8	above exposure scenario and section 11 of the core		
Final processing	qualitative assessment	negligible (<1)	MSDS.			

Environmental emissions

Local PEC for scenario a) discharging to an STP and freshwater river

Air mg.m-3 (RCR)	Fresh water mg/l (RCR)	Marine water mg/l (RCR)	Sediment freshwater mg/kg wwt (RCR)	Sediment marine water mg/kg wwt (RCR)	Soil mg/kg wwt (RCR)	STP mg/l (RCR)
1.2E-05 (NA)	8.0E-04 (0.007)	No discharge to marine environment	0.73 (0.094)	No discharge to marine environment	1.64 (0.050)	0.001 (< 0.001)
Local PEC for scenario b) discharging directly to a freshwater river						
1.2E-05 (NA)	1.11E-03 (0.010)	No discharge to marine environment	1.03 (0.132)	No discharge to marine environment	1.50 (0.046)	No discharge to STP

Local PEC for scenario c) discharging into a marine environment

1.2E-05 (NA)	No discharge to freshwater environment	2.4E-04 (0.021)	No discharge to freshwater environment	0.69 (0.441)	1.50 (0.046)	No discharge to STP
4. Guidance to DLL to evaluate whether he works inside the boundaries set by the FS						

Occupational exposure/ Environmental emissions

The DU works inside the boundaries set by the ES if either the proposed risk management measures as described above are met or the downstream user can demonstrate on his own that his operational conditions and implemented risk management measures are adequate. Detailed guidance for evaluation of ES can be acquired via your supplier or from the ECHA website (guidance R14, R16). If measured data are not available, scaling tool for human health part is: MEASE (free download via: www.ebrc.de/mease.html).For environmental exposure: DU-Scaling tool (free download via: http://www.arche-consulting.be/Metal-CSA-toolbox/du-scaling-tool/).

Revision date: Jan./2018 Printing date: 15/01/2018

ii) Exposure Scenario N. 2

Use of (di)antimony trioxide in the plastics and rubber industry (flame retarded plastics, formulations, flame retarded rubber, polymer preparations and compounds, coating of textiles with flexible PVC, manufacture of fire proofing plastic films, manufacture of fire proofing cables, cable sheathing)

Systematic title based on use descriptor	SU3 (Industrial use), SU5, SU10, SU11, SU12, SU16, SU17, SU18, SU20, SU23 PC19, PC21, PC24, PC26, PC32, PC33 AC1, AC2 (TARIC 8544), AC 3, AC5, AC10, AC13 (TARIC 3925) (appropriate PROCs and ERCs are given in section 2 below)				
Processes, tasks and/or activities covered	Proce	Processes, tasks and/or activities covered are described in Section 2 below.			
Assessment Method	For occupational assess	nent either measured data or I	MEASE was used. Environment	al assessment uses EUSES.	
2. Operational conditions and risk management measures					
Workplace	Involved tasks Involved PROCs Involved ERC				
Powder handling	Powder handling, loading o	perations, mixing	5, 8a, 8b, 9, 26		
Inclusion into matrix	Formulation of masterbatch	nes, reaction	1, 2, 3, 4	5	
Further processing	Extrusion, calendaring, reforming, moulding, therm	coating, gelling, thermal al joining, film blowing	6, 10, 13, 14, 15, 21, 24		
2.1 Control of workers	exposure				
Product characteristic					
Workplace	Used in preparation	Content in preparation	Physical form	Emission potential	
Powder handling	not re	estricted	powder	high	
Inclusion into matrix	not re	estricted	masterbatch / massive	very low	
Further processing	yes (article)	<25 %	massive	very low	
Amounts used					
Not restricted.					
Frequency and duration of use	/exposure				
Duration of exposure is not rest	ricted except for the workpla	ace "Powder handling" which is	s limited to 180 minutes.		
Human factors not influenced	by risk management				
The shift breathing volume duri	ng all process steps reflected	in the PROCs is assumed to be	e 10 m ³ /shift (8 hours).		
Other given operational condit	ions affecting workers expo	sure			
Not restricted or not relevant.					
Technical conditions and meas	ures at process level (source) to prevent release			
Powder handling should be con	ducted in closed systems. Co	ntainment of other workplaces	s is not required.		
Technical conditions and meas	ures to control dispersion fro	om source towards the worker	r		
A standard local exhaust ventila controls for other workplaces a exposure duration is given above	ation (efficiency of 78%) is re- are not required. Consider c re.	quired during connecting tasks ontrol rooms or other measur	of (di)antimony trioxide conta res to separate workers from e	iners to the system. Localised emission sources if a reduced	
Organisational measures to pro	event /limit releases, dispers	ion and exposure			

Revision date: Jan./2018 Printing date: 15/01/2018

Check section 7.1.2, section 8.2.2.2 and section 11 in the core MSDS for further information.					
Conditions and measures rela	ated to personal protection, hy	giene and health evaluation			
Workplace	Specification of respiratory protective equipment (RPE)	RPE efficiency (assigned protection factor, APF)	Specification of gloves	Further personal protective equipment (PPE)	
Powder handling	FFP1 mask	APF=4	protective gloves	standard working clothes	
Inclusion into matrix	not required	not required	not required	(overall with long sleeves)	
Further processing	not required	not required	not required	and safety shoes	
2.2a Control of enviro	onmental exposure for	scenarios discharging	to an STP and freshwa	iter river	
Amounts used					
2500 tonnes Sb/year/site					
Frequency and duration of us	;e				
Continuous use/release, 300 c	days/year				
Environment factors not influ	enced by risk management				
Default data for receiving wat	er and for the municipal sewage	e treatment plant are18 000 m3	3/d and 2000 m3/d, respectivel	y (resulting dilution factor 10).	
Technical onsite conditions a	nd measures to reduce or limit	discharges, air emissions and r	releases to soil		
 Covered by the Eurometaux spekc 2.2a.v2.1. The second step is covered by the Eurometaux spekc 2.5-6a.v2.1. The worst case release factor from both spERCs is selected for each compartment i. Release factor to air: 0.005% Eurometaux spERC 2.2a.v2.1. in combination with on-site treatment. In order to obtain this release factor, direct air emissions should be reduced by implementing one or more of the following RMMs: Electrostatic precipitators using wide electrode spacing: 5 – 15 mg/Nm³ Wet electrostatic precipitators: < 5 mg/Nm³ Cyclones, but as primary collector: < 50 mg/Nm³ Fabric or bag filters: high efficiency in controlling fine particulate (melting): achieve emission values < 5mg/Nm³. Membrane filtration techniques can achieve < 1 mg/Nm³ Wet scrubbers: < 4 mg/Nm³ Wet scrubbers: < 4 mg/Nm³ 					
 Release factor to water: 0.001% Eurometaux spERC 2.5-6a.v2.1 in combination with on-site treatment. In order to obtain this release factor, direct water emissions should be reduced by implementing one or more of the following RMMs: Chemical precipitation: used primarily to remove the metal ions (e.g. Ca(OH)2, pH 11 precipitation: >99% removal efficiency; Fe(OH)3, pH 11: 96% removal efficiency) Sedimentation (e.g. Na2S, pH 11, >99% removal efficiency) Filtration: used as final clarification step (e.g. ultrafiltration, pH 5.1: 93% removal efficiency, nanofiltration: 97% removal efficiency, reverse osmosis, pH 4-11: 99% removal efficiency) Electrolysis: for low metal concentration (e.g. electrodialysis: 13% removal efficiency within 2 hours at 2g/L, membrane electrolysis, electrochemical precipitation, pH 4-10, >99% removal efficiency) Reverse osmosis: extensively used for the removal of dissolved metals Ion exchange: final cleaning step in the removal of heavy metal from process wastewater (e.g. 90% removal efficiency for clinoptinolite and 100% removal efficiency for synthetic zeolite) 					
More information can be four the Non Ferrous Metals Indus	id in EC (2001), Integrated Pollu stries (spERC factsheet).	tion Prevention and Control (IP	CC): reference document on Be	est Available Techniques in	

Soil: No direct emissions to soil.

Version: 13.0

Revision date: Jan./2018 Printing date: 15/01/2018

Conditions and measures related to municipal sewage treatment plant EUSES default STP with primary settler with effluent discharge rate 2000000l/d, serving 10000 inhabitants. Zero degradation assumed. 79.1 % to sludge, 20.9 % to water calculated in EUSES based on partition coefficients. Sludge assumed to be spread to agricultural land. Conditions and measures related to external treatment of waste for disposal Hazardous wastes from onsite risk management measures and solid or liquid wastes from production, use and cleaning processes should be disposed of separately to hazardous waste incineration plants or hazardous waste landfills as hazardous waste. Releases to the floor, water and soil are to be prevented. If the antimony content of the waste is elevated enough, internal or external recovery/recycling might be considered. Appropriate waste codes: 02 01 10*, 06 05 02*, 10 08 04, 10 08 08*, 10 08 15*, 15 01 10*, 16 06 01*, 19 02 05*, 19 12 03* Suitable disposal: Keep separate and dispose of to either Hazardous waste incineration operated according to Council Directive 2008/98/EC on waste, Directive 2000/76/EC on the incineration of waste and the Reference Document on the Best Available Techniques for Waste Incineration of August 2006. Hazardous landfill operated under Directive 1999/31/EC. A detailed assessment has been performed and is reported in the Waste report (ARCHE, 2012) 2.2b Control of environmental exposure for scenarios discharging directly to a freshwater river Amounts used 2500 tonnes Sb/year/site Frequency and duration of use Continuous use/release, 300 days/year Environment factors not influenced by risk management Default data for receiving water is18 000 m3/d (resulting dilution factor 10). Technical onsite conditions and measures to reduce or limit discharges, air emissions and releases to soil Release factor to air: 0.005% Release factor to water: 0.001% Soil: No direct emissions to soil. Cfr. section 'Technical onsite conditions and measures to reduce or limit discharges, air emissions and releases to soil' of '2.2a Control of environmental exposure for scenarios discharging to an STP and freshwater river' for more details on the selection of release factors to air and water and how these release factors can be obtained by reducing direct emissions to air and water via implementation of RMMs. Conditions and measures related to municipal sewage treatment plant Waste water is not discharged to a municipal STP but treated on-site before discharge into a river. Conditions and measures related to external treatment of waste for disposal Cfr. section 'Conditions and measures related to external treatment of waste for disposal' of '2.2a Control of environmental exposure for scenarios discharging to an STP and freshwater river' 2.2c Control of environmental exposure for scenarios discharging into a marine environment Amounts used 2500 tonnes Sb/year/site Frequency and duration of use Continuous use/release, 300 days/year Environment factors not influenced by risk management For marine assessments a default dilution of 100 is assumed.

Version: 13.0

Revision date: Jan./2018 Printing date: 15/01/2018

Technical onsite conditions and measures to reduce or limit discharges, air emissions and releases to soil

Release factor to air: 0.005% Release factor to water: 0.001%

Soil: No direct emissions to soil.

Cfr. section 'Technical onsite conditions and measures to reduce or limit discharges, air emissions and releases to soil' of '2.2a Control of environmental exposure for scenarios discharging to an STP and freshwater river' for more details on the selection of release factors to air and water and how these release factors can be obtained by reducing direct emissions to air and water via implementation of RMMs.

Conditions and measures related to municipal sewage treatment plant

Waste water is not discharged to a municipal STP but treated on-site before discharge into a marine environment.

Conditions and measures related to external treatment of waste for disposal

Cfr. section 'Conditions and measures related to external treatment of waste for disposal' of '2.2a Control of environmental exposure for scenarios discharging to an STP and freshwater river'

3. Exposure estimation and reference to its source

Occupational exposure

The risk characterisation ratio (RCR) is the quotient of the refined exposure estimate and the respective DNEL (derived no-effect level) and has to be below 1 to demonstrate a safe use. For inhalation exposure, the RCR is based on the DNEL for (di)antimony trioxide of 0.5 mg/m³.

Workplace	Method used for inhalation exposure assessment	Inhalation exposure estimate (RCR)	Method used for dermal exposure assessment	Dermal exposure estimate (RCR)	
Powder handling	measured data (90 th percentile)	0.143 mg/m³ (0.29)			
Inclusion into matrix	MEASE (PROC 4 as worst case assumption)	0.05 mg/m³ (0.10)	Dermal exposure has to be minimised to an exten- technically feasible when working under cer conditions as described in this exposure scenario sec		
Further processing	MEASE (PROC 21 as worst case assumption)	0.03 mg/m³ (0.06)	2 and in section 8 and section 11 of the core MSDS.		

Version: 13.0

Environmental emis	Environmental emissions						
Local PEC for scenar	Local PEC for scenario a) discharging to an STP and freshwater river						
Air mg.m-3 (RCR)	Fresh water mg/l (RCR)	Marine water mg/l (RCR)	Sediment freshwater mg/kg wwt (RCR)	Sediment marine water mg/kg wwt (RCR)	Soil mg/kg wwt (RCR)	STP mg/l (RCR)	
9.8E-05 (NA)	1.54E-03 (0.014)	No discharge to marine environment	1.44 (0.185)	No discharge to marine environment	2.87 (0.088)	0.009 (0.003)	
Local PEC for scenar	Local PEC for scenario b) discharging directly to a freshwater river						
9.8E-05 (NA)	4.63E-03 (0.041)	No discharge to marine environment	4.45 (0.570)	No discharge to marine environment	1.54 (0.47)	No discharge to STP	
Local PEC for scenar	rio c) discharging into	a marine environment	t				
9.8E-05 (NA)	No discharge to freshwater environment	5.9E-04 (0.052)	No discharge to freshwater environment	1.03 (0.660)	1.54 (0.47)	No discharge to STP	
4. Guidance to DU to evaluate whether he works inside the boundaries set by the ES							
Occupational expos	sure/ Environmental e	missions					
The DU works inside can demonstrate on of ES can be acquire part is: MEASE (fre consulting.be/Meta	e the boundaries set b his own that his oper ed via your supplier or ee download via: <u>ww</u> I-CSA-toolbox/du-scali	y the ES if either the p ational conditions and from the ECHA websi w.ebrc.de/mease.html ing-tool/).	roposed risk managen implemented risk mai te (guidance R14, R16).For environmental e	nent measures as desc nagement measures ar). If measured data are exposure: DU-Scaling	ribed above are met o e adequate. Detailed e not available, scaling tool (free download	or the downstream user guidance for evaluation g tool for human health via: <u>http://www.arche-</u>	

Revision date: Jan./2018 Printing date: 15/01/2018

	iii) Exposure Scenario N. 3							
Use of (di)antimony t	rioxide in flame retarde	ed textiles						
Systematic title based on use descriptor	SU3 (Industrial uses), SU5 (Manufacture of textiles, leather, fur), SU10 (Formulation of preparations and/or re-packing) PC23, PC32, PC34 AC6, AC5 (TARIC 59031090, 59032090) (appropriate PROCs and ERCs are given in section 2 below)							
Processes, tasks and/or activities covered	Process	es, tasks and/or activities covered	are described in Section 2 be	low.				
Assessment Method	For occupational assessme	ent either measured data or MEAS	SE was used. Environmental as	sessment uses EUSES.				
2. Operational condition	ons and risk managem	ent measures						
Workplace	Involve	ed tasks	Involved PROCs	Involved ERC				
Powder handling	Powder handli	ng, formulation	5, 8a, 8b, 9, 26					
Processing	Mixing, rolling, foaming, bac clea	ck-coating, drying, unloading, aning	1, 6, 7, 10, 12, 13, 22	5				
Further handling	Joining of backings, rolling upholsteri	processes, cutting, sewing, ng, stuffing	21, 24					
2.1 Control of worker	s exposure							
Product characteristic								
Workplace	Used in preparation	Content in preparation	Physical form	Emission potential				
Powder handling	not re	stricted	Powder	high				
Processing	yes	not restricted (concentration in solution)	aqueous dispersion	very low (except for PROC 7)				
Further handling	yes	yes <a><25 % (concentration on textile)		very low				
Amounts used								
Not restricted.				Not restricted.				
Frequency and duration of use/exposure								
Frequency and duration of use	e/exposure							
Frequency and duration of use Duration of exposure is restric operations, but in the case of a handling".	e/exposure ted for the workplace "Powder h automated operations there is n	nandling" to 120 minutes and for v o time restriction. Duration of exp	workplace "Processing" to 30 i posure is not restricted for the	ninutes for manual workplace "Further				
Frequency and duration of use Duration of exposure is restric operations, but in the case of a handling". Human factors not influenced	e/exposure ted for the workplace "Powder h automated operations there is n by risk management	nandling" to 120 minutes and for v o time restriction. Duration of exp	workplace "Processing" to 30 i posure is not restricted for the	minutes for manual workplace "Further				
Frequency and duration of use Duration of exposure is restric operations, but in the case of a handling". Human factors not influenced The shift breathing volume du	e/exposure ted for the workplace "Powder I automated operations there is n by risk management ing all process steps reflected in	nandling" to 120 minutes and for v o time restriction. Duration of exp n the PROCs is assumed to be 10 m	workplace "Processing" to 30 i posure is not restricted for the n ³ /shift (8 hours).	minutes for manual workplace "Further				
Frequency and duration of use Duration of exposure is restric operations, but in the case of a handling". Human factors not influenced The shift breathing volume du Other given operational cond	e/exposure ted for the workplace "Powder I automated operations there is n by risk management 'ing all process steps reflected ir tions affecting workers exposu	nandling" to 120 minutes and for v o time restriction. Duration of exp n the PROCs is assumed to be 10 m	workplace "Processing" to 30 i oosure is not restricted for the n ³ /shift (8 hours).	minutes for manual workplace "Further				
Frequency and duration of use Duration of exposure is restric operations, but in the case of a handling". Human factors not influenced The shift breathing volume du Other given operational cond Not restricted or not relevant.	e/exposure ted for the workplace "Powder I automated operations there is n by risk management ring all process steps reflected ir tions affecting workers exposu	nandling" to 120 minutes and for v o time restriction. Duration of exp n the PROCs is assumed to be 10 m re	workplace "Processing" to 30 i bosure is not restricted for the n ³ /shift (8 hours).	minutes for manual workplace "Further				
Frequency and duration of use Duration of exposure is restric operations, but in the case of a handling". Human factors not influenced The shift breathing volume du Other given operational cond Not restricted or not relevant. Technical conditions and mea	e/exposure ted for the workplace "Powder H automated operations there is n by risk management 'ing all process steps reflected in tions affecting workers exposu sures at process level (source) t	nandling" to 120 minutes and for v o time restriction. Duration of exp n the PROCs is assumed to be 10 m re	workplace "Processing" to 30 i posure is not restricted for the n ³ /shift (8 hours).	minutes for manual workplace "Further				
Frequency and duration of use Duration of exposure is restrict operations, but in the case of a handling". Human factors not influenced The shift breathing volume due Other given operational conditions Not restricted or not relevant. Technical conditions and mea Powder handling should be co	e/exposure ted for the workplace "Powder I automated operations there is n by risk management ring all process steps reflected ir tions affecting workers exposu sures at process level (source) t nducted in closed systems. Cont	nandling" to 120 minutes and for v o time restriction. Duration of exp n the PROCs is assumed to be 10 m re o prevent release ainment of other workplaces is no	workplace "Processing" to 30 i posure is not restricted for the n ³ /shift (8 hours). ot required.	minutes for manual workplace "Further				
Frequency and duration of use Duration of exposure is restrict operations, but in the case of a handling". Human factors not influenced The shift breathing volume due Other given operational condi Not restricted or not relevant. Technical conditions and mea Powder handling should be co Technical conditions and mea	e/exposure ted for the workplace "Powder I automated operations there is n by risk management ring all process steps reflected ir tions affecting workers exposu sures at process level (source) t nducted in closed systems. Cont sures to control dispersion from	nandling" to 120 minutes and for v o time restriction. Duration of exp n the PROCs is assumed to be 10 m re o prevent release ainment of other workplaces is no	workplace "Processing" to 30 i posure is not restricted for the n ³ /shift (8 hours). ot required.	minutes for manual workplace "Further				
Frequency and duration of use Duration of exposure is restrict operations, but in the case of a handling". Human factors not influenced The shift breathing volume due Other given operational cond Not restricted or not relevant. Technical conditions and mea Powder handling should be co Technical conditions and mea A standard local exhaust ventil controls for other workplaces exposure duration is given above	e/exposure ted for the workplace "Powder I automated operations there is n by risk management ring all process steps reflected ir tions affecting workers exposu sures at process level (source) t nducted in closed systems. Cont sures to control dispersion from ation (efficiency of 78%) is requ are not required. Consider contr ve.	nandling" to 120 minutes and for v o time restriction. Duration of exp n the PROCs is assumed to be 10 m re o prevent release ainment of other workplaces is no n source towards the worker ired during connecting tasks of (di ol rooms or other measures to sep	workplace "Processing" to 30 i posure is not restricted for the n ³ /shift (8 hours). ot required.	minutes for manual workplace "Further 				
Frequency and duration of use Duration of exposure is restric operations, but in the case of a handling". Human factors not influenced The shift breathing volume du Other given operational cond Not restricted or not relevant. Technical conditions and mea Powder handling should be co Technical conditions and mea A standard local exhaust ventil controls for other workplaces is exposure duration is given aboo Organisational measures to p	e/exposure ted for the workplace "Powder H automated operations there is n by risk management ring all process steps reflected in tions affecting workers exposu sures at process level (source) t nducted in closed systems. Cont sures to control dispersion from ation (efficiency of 78%) is requ are not required. Consider contr ve.	nandling" to 120 minutes and for v o time restriction. Duration of exp in the PROCs is assumed to be 10 m re o prevent release ainment of other workplaces is not n source towards the worker ired during connecting tasks of (di ol rooms or other measures to sep in and exposure	workplace "Processing" to 30 i posure is not restricted for the n ³ /shift (8 hours). ot required.	minutes for manual workplace "Further to the system. Localised sources if a reduced				

Check section 7.1.2, section 8.2.2.2 and section 11 in the core MSDS for further information.

Revision date: Jan./2018 Printing date: 15/01/2018

Conditions and measures related to personal protection, hygiene and health evaluation								
Workplace	Specification of respiratory protective equipment (RPE)	RPE efficiency (assigned protection factor, APF)	Specification of gloves	Further personal protective equipment (PPE)				
Powder handling	FFP1 mask	APF=4	protective gloves					
Processing	not required	pot required	protective gloves water resistant	standard working clothes (overall with long sleeves)				
Further handling		notrequired	not required	and safety shoes				
2.2a Control of enviro	2.2a Control of environmental exposure for scenarios discharging to an STP and freshwater river							
Amounts used								
280 tonnes Sb/year/site								
Frequency and duration of us	se							
Continuous use/release, 300	days/year							
Environment factors not influ	enced by risk management							
Default data for receiving wat 10).	ter and for the municipal sewage	e treatment plant are18 000 m	3/d and 2000 m3/d, respectively	(resulting dilution factor				
Technical onsite conditions a	nd measures to reduce or limit	discharges, air emissions and	releases to soil					
This exposure scenario is covered by the Eurometaux spERC 2.5-6b.v2.1 industrial use of metal (compounds) in textile. Release factor to air: 0.001% In order to obtain this release factor, direct air emissions should be reduced by implementing one or more of the following RMMs: Electrostatic precipitators: <5 mg/Nm ³ Wet electrostatic precipitators: <5 mg/Nm ³ Cyclones, but as primary collector: <50 mg/Nm ³ Fabric or bag filters: high efficiency in controlling fine particulate (melting): achieve emission values < 5mg/Nm ³ . Membrane filtration techniques can achieve <1 mg/Nm ³ Wet scrubbers: <4 mg/Nm ³ Ceramic and metal mesh filters. PM10 particles are removed: 0.1 mg/Nm ³ Wet scrubbers: <4 mg/Nm ³ Chemical precipitation: used primarily to remove the metal ions (e.g. Ca(OH)2, pH 11 precipitation: >99% removal efficiency; Fe(OH)3, pH 11: 96% removal efficiency) Sedimentation (e.g. Na25, pH 11, >99% removal efficiency) Filtration: used as final clarification step (e.g. ultrafiltration, pH 5.1: 93% removal efficiency, nanofiltration: 97% removal efficiency, reverse osmosis; pH 4.11: 99% removal efficiency) Electrolysis: for low metal concentration (e.g. electrodialysis: 13% removal efficiency within 2 hours at 2g/L, membrane electrolysis, electrochemical precipitation, pH 4.10, >99% removal efficiency) Electrolysis: for low metal concentration (e.g. electrodialysis: 13% removal efficiency within 2 hours at 2g/L, membrane electrolysis, electrochemical precipitation, pH 4.10, >99% removal efficiency)								
Conditions and measures rela	ated to municipal sewage treatr	nent plant						
FUSES default STP with prima	ry settler with effluent discharge	e rate 20000001/d_serving 100	00 inhabitants. Zero degradation	assumed 79.1 % to sludge				

20.9 % to water calculated in EUSES based on partition coefficients. Sludge assumed to be spread to agricultural land.

Version: 13.0

Conditions and measures related to external treatment of waste for disposal
Hazardous wastes from onsite risk management measures and solid or liquid wastes from production, use and cleaning processes should be disposed of separately to hazardous waste incineration plants or hazardous waste landfills as hazardous waste. Releases to the floor, water and soil are to be prevented. If the antimony content of the waste is elevated enough, internal or external recovery/recycling might be considered.
Appropriate waste codes: 02 01 10*, 06 05 02*, 10 08 04, 10 08 08*, 10 08 15*, 15 01 10*, 16 06 01*, 19 02 05*, 19 12 03*
 Suitable disposal: Keep separate and dispose of to either Hazardous waste incineration operated according to Council Directive 2008/98/EC on waste, Directive 2000/76/EC on the incineration of waste and the Reference Document on the Best Available Techniques for Waste Incineration of August 2006. Hazardous landfill operated under Directive 1999/31/EC.
A detailed assessment has been performed and is reported in the Waste report (ARCHE, 2012)
2.2b Control of environmental exposure for scenarios discharging directly to a freshwater river
Amounts used
280 tonnes Sb/year/site
Frequency and duration of use
Continuous use/release, 300 days/year
Environment factors not influenced by risk management
Default data for receiving water is18 000 m3/d (resulting dilution factor 10).
Technical onsite conditions and measures to reduce or limit discharges, air emissions and releases to soil
Release factor to air: 0.001% Release factor to water: 0.007% Soil: No direct emissions to soil. Cfr. section 'Technical onsite conditions and measures to reduce or limit discharges, air emissions and releases to soil' of '2.2a Control of environmental exposure for scenarios discharging to an STP and freshwater river' for more details on the selection of release factors to air and water and how these release factors can be obtained by reducing direct emissions to air and water via implementation of RMMs
Conditions and measures related to municipal sewage treatment plant
Waste water is not discharged to a municipal STP but treated on-site before discharge into a river.
Conditions and measures related to external treatment of waste for disposal
Cfr. section 'Conditions and measures related to external treatment of waste for disposal' of '2.2a Control of environmental exposure for scenarios discharging to an STP and freshwater river'
2.2c Control of environmental exposure for scenarios discharging into a marine environment
Amounts used
280 tonnes Sb/year/site
Frequency and duration of use
Continuous use/release, 300 days/year
Environment factors not influenced by risk management
For marine assessments a default dilution of 100 is assumed.
Technical onsite conditions and measures to reduce or limit discharges, air emissions and releases to soil
Release factor to air: 0.001% Release factor to water: 0.007%

Version: 13.0

Revision date: Jan./2018 Printing date: 15/01/2018

Cfr. section 'Technical onsite conditions and measures to reduce or limit discharges, air emissions and releases to soil' of '2.2a Control of environmental exposure for scenarios discharging to an STP and freshwater river' for more details on the selection of release factors to air and water and how these release factors can be obtained by reducing direct emissions to air and water via implementation of RMMs.

Conditions and measures related to municipal sewage treatment plant

Waste water is not discharged to a municipal STP but treated on-site before discharge into a marine environment.

Conditions and measures related to external treatment of waste for disposal

Cfr. section 'Conditions and measures related to external treatment of waste for disposal' of '2.2a Control of environmental exposure for scenarios discharging to an STP and freshwater river'

3. Exposure estimation and reference to its source

Occupational exposure

The risk characterisation ratio (RCR) is the quotient of the refined exposure estimate and the respective DNEL (derived no-effect level) and has to be below 1 to demonstrate a safe use. For inhalation exposure, the RCR is based on the DNEL for (di)antimony trioxide of 0.5 mg/m^3 .

Workplace	Method used for inhalation exposure assessment	Inhalation exposure estimate (RCR)	Method used for dermal exposure assessment	Dermal exposure estimate (RCR)	
Powder handling	analogous data from the handling of (di)antimony trioxide in plastics (90 th percentile)	0.143 mg/m³ (0.29)	Dermal exposure has to be minimised to an extent		
Processing	published data (maximum value, upholstery, lavicoli, 2002)	0.001 mg/m³ (0.002)	technically feasible when working under co conditions as described in above exposure sce section 2 and in section 8 and section 11 of the		
Further handling	MEASE (PROC 21 as worst case assumption)	0.03 mg/m³ (0.06)	כטכואן.		

Environmental emissions

Local PEC for scenario a) discharging to an STP and freshwater river

Air mg.m-3 (RCR)	Fresh water mg/l (RCR)	Marine water mg/l (RCR)	Sediment freshwater mg/kg wwt (RCR)	Sediment marine water mg/kg wwt (RCR)	Soil mg/kg wwt (RCR)	STP mg/l (RCR)	
4.7E-06 (NA)	1.36E-03 (0.012)	No discharge to marine environment	1.27 (0.163)	No discharge to marine environment	2.55 (0.078)	0.007 (0.003)	
Local PEC for scenario b) discharging directly to a freshwater river							
4.7E-06 (NA)	3.78E-03 (0.033)	No discharge to marine environment	3.63 (0.465)	No discharge to marine environment	1.50 (0.046)	No discharge to STP	
Local PEC for scenario c) discharging into a marine environment							
4.7E-06 (NA)	No discharge to freshwater environment	5.1E-04 (0.045)	No discharge to freshwater environment	0.95 (0.607)	1.50 (0.046)	No discharge to STP	
4. Guidance to	DU to evaluate	whether he wo	rks inside the b	oundaries set by	the ES		
Occupational exposu	Occupational exposure/ Environmental emissions						
The DU works inside the boundaries set by the ES if either the proposed risk management measures as described above are met or the downstream user can demonstrate on his own that his operational conditions and implemented risk management measures are adequate. Detailed guidance for evaluation of ES can be acquired via your supplier or from the ECHA website (guidance R14, R16). If measured data are not available, scaling tool for human health part is: MEASE (free download via: www.ebc.de/mease.html).For environmental exposure: DU-Scaling tool (free download via: http://www.arche.coosulting.be/Matal-CSA.toolbox/du-scaling.tool/).							

iv) Exposure Scenario N. 4						
Use of (di)antimony trioxide in glass manufacturing, production of enamel chip, additive for functional						
ceramics, semi-conductors						
Systematic title based on use descriptor	SU PC9a, PC19, PC , (appro	3 (Industrial uses), SU8, SU10 21, PC33, PC0 (glazing materi AC1, AC 2 (TARIC8525), AC4 (priate PROCs and ERCs are gi	, SU13, SU 15, SU16 als, C23.1, UCN-G15000/15 FARIC 6909), AC7 ven in section 2 below)	5100)		
Processes, tasks and/or activities covered	Processes, task	s and/or activities covered ar	e described in Section 2 be	low.		
Assessment Method	For occupational assessment eith	er measured data or MEASE	was used. Environmental a	ssessment uses EUSES.		
2. Operational conditions	and risk management me	asures				
Workplace	Involved ta	sks	Involved PROCs	Involved ERC		
Raw material handling	Raw material handling,	mixing, melting	5, 8b, 9, 15, 22, 26			
Further processing	Forming, pressing, blowing, dr	rawing, rolling, cutting	1, 2, 3, 4, 14, 21, 23, 24	5, 6a		
Application of enamel	Spraying, brushin	g, dipping	7, 10, 13			
2.1 Control of workers exp	oosure					
Product characteristic						
Workplace	Used in preparation	Content in preparation	Physical form	Emission potential		
Raw material handling	not restric	ted	powder	high		
Further processing	(di)antimony trioxide is no longer handling (furnace	present after raw material e feeding)	massive object	na		
Application of enamel	(it has been transformed into anoth bound into the	er substance which is tightly matrix)				
Amounts used						
Not restricted.						
Frequency and duration of use/expo	osure					
Duration of exposure is not restricted	d except for the workplace "Raw ma	nterial handling" which is limit	ed to 180 minutes.			
Human factors not influenced by ris	k management					
The shift breathing volume during all	process steps reflected in the PROC	Cs is assumed to be 10 m ³ /shi	ft (8 hours).			
Other given operational conditions	affecting workers exposure					
Not restricted or not relevant.						
Technical conditions and measures	at process level (source) to prevent	release				
Raw material handling should be cor	ducted in closed systems. Containm	nents of other workplaces is n	ot required.			
Technical conditions and measures	to control dispersion from source to	owards the worker				
A standard local exhaust ventilation (efficiency of 78%) is required during connecting tasks of (di)antimony trioxide containers to the system. Localised controls other workplaces are not required. Consider control rooms or other measures to separate workers from emission sources if a reduced exposure duration is given above.						
Organisational measures to prevent /limit releases, dispersion and exposure						
Check section 7.1.2, section 8.2.2.2 and section 11 in the core MSDS for further information.						
Conditions and measures related to	personal protection, hygiene and h	nealth evaluation				
Workplace	Specification of respiratory protective equipment (RPE)	RPE efficiency (assigned protection factor, APF)	Specification of gloves	Further personal protective equipment (PPE)		

Version: 13.0

Raw material handling	FFP1 mask	APF=4	protective gloves	standard working		
Further processing	not required	na	not required	clothes (overall with long sleeves) and safety		
Application of enamel	not required	na	not required	shoes		
2.2a Control of environme	ntal exposure for scenario	os discharging to an S	STP and freshwater	r river		
Amounts used						
75 tonnes Sb/year/site						
Frequency and duration of use						
Continuous use/release, 300 days/yea	ar					
Environment factors not influenced l	oy risk management					
Default data for receiving water and f	or the municipal sewage treatment	t plant are18 000 m3/d and 2	000 m3/d, respectively (re	sulting dilution factor 10).		
Technical onsite conditions and mea	sures to reduce or limit discharges	, air emissions and releases	to soil			
Technical onsite conditions and measures to reduce or limit discharges, air emissions and releases to soil This exposure scenario is covered by the Eurometaux spERC 2.5-6c.v2.1 industrial use of metal (compounds) in glass. Release factor to air: 0.2% In order to obtain this release factor, direct air emissions should be reduced by implementing one or more of the following RMMs: Electrostatic precipitators using wide electrode spacing: 5 – 15 mg/Nm ³ Wet electrostatic precipitators: < 5 mg/Nm ³ Cyclones, but as primary collector: < 50 mg/Nm ³ Fabric or bag filters: high efficiency in controlling fine particulate (melting): achieve emission values < 5mg/Nm ³ . Membrane filtration techniques can achieve < 1 mg/Nm ³ Ceramic and metal mesh filters. PM10 particles are removed: 0.1 mg/Nm ³ Ceramic and metal mesh filters. PM10 particles are removed: 0.1 mg/Nm ³ Vet scrubbers: < 4 mg/Nm ³ Ceramic and metal mesh filters. PM10 particles are removed: 0.1 mg/Nm ³ Ceramic and metal mesh filters. PM10 particles are removed: 0.1 mg/Nm ³ Release factor to water: 0.05% In order to obtain this release factor, direct water emissions should be reduced by implementing one or more of the following RMMs: Sedimentation (e.g. Na2S, pH 11, >99% removal efficiency) Sedimentation (e.g. Na2S, pH 11, >99% removal efficiency) Filtration: used as final clarification step (e.g. ultrafiltration, pH 5.1: 93% removal efficiency, nanofiltrati						
Conditions and measures related to	municipal sewage treatment plant					
EUSES default STP with primary settle 20.9 % to water calculated in EUSES b	r with effluent discharge rate 2000 pased on partition coefficients. Slud	000l/d, serving 10000 inhabi ge assumed to be spread to a	tants. Zero degradation as agricultural land.	sumed. 79.1 % to sludge,		
Conditions and measures related to	external treatment of waste for dis	sposal				
Hazardous wastes from onsite risk ma separately to hazardous waste incine prevented. If the antimony content o	nagement measures and solid or li ration plants or hazardous waste la f the waste is elevated enough, inte	quid wastes from production ndfills as hazardous waste. R ernal or external recovery/ree	 use and cleaning process eleases to the floor, water cycling might be considered 	es should be disposed of and soil are to be d.		
Appropriate waste codes: 02 01 10*, 06 05 02*, 10 08 04, 10 08	08*, 10 08 15*, 15 01 10*, 16 06 0	1*, 19 02 05*, 19 12 03*				
Suitable disposal: Keep separate and	dispose of to either					

Version: 13.0 Revision date: Jan./2018 Printing date: 15/01/2018 Hazardous waste incineration operated according to Council Directive 2008/98/EC on waste, Directive 2000/76/EC on the incineration of waste and the Reference Document on the Best Available Techniques for Waste Incineration of August 2006. Hazardous landfill operated under Directive 1999/31/EC. A detailed assessment has been performed and is reported in the Waste report (ARCHE, 2012) 2.2b Control of environmental exposure for scenarios discharging directly to a freshwater river Amounts used 75 tonnes Sb/year/site Frequency and duration of use Continuous use/release, 300 days/year Environment factors not influenced by risk management Default data for receiving water is18 000 m3/d (resulting dilution factor 10). Technical onsite conditions and measures to reduce or limit discharges, air emissions and releases to soil Release factor to air: 0.2% Release factor to water: 0.05% Soil: No direct emissions to soil. Cfr. section 'Technical onsite conditions and measures to reduce or limit discharges, air emissions and releases to soil' of '2.2a Control of environmental exposure for scenarios discharging to an STP and freshwater river' for more details on the selection of release factors to air and water and how these release factors can be obtained by reducing direct emissions to air and water via implementation of RMMs. Conditions and measures related to municipal sewage treatment plant Waste water is not discharged to a municipal STP but treated on-site before discharge into a river. Conditions and measures related to external treatment of waste for disposal Cfr. section 'Conditions and measures related to external treatment of waste for disposal' of '2.2a Control of environmental exposure for scenarios discharging to an STP and freshwater river' 2.2c Control of environmental exposure for scenarios discharging into a marine environment Amounts used 75 tonnes Sb/year/site Frequency and duration of use Continuous use/release, 300 days/year Environment factors not influenced by risk management For marine assessments a default dilution of 100 is assumed. Technical onsite conditions and measures to reduce or limit discharges, air emissions and releases to soil Release factor to air: 0.2% Release factor to water: 0.05% Soil: No direct emissions to soil. Cfr. section 'Technical onsite conditions and measures to reduce or limit discharges, air emissions and releases to soil' of '2.2a Control of environmental exposure for scenarios discharging to an STP and freshwater river' for more details on the selection of release factors to air and water and how these release factors can be obtained by reducing direct emissions to air and water via implementation of RMMs. Conditions and measures related to municipal sewage treatment plant Waste water is not discharged to a municipal STP but treated on-site before discharge into a marine environment. Conditions and measures related to external treatment of waste for disposal

Version: 13.0

Cfr. section 'Conditions and discharging to an STP and	nd measu I freshwa	res related to e ter river'	external treatment o	of wast	e for disposal' of '2	2.2a Control of e	nvironmental e	exposu	re for scenarios
3. Exposure estima	ition a	nd referend	e to its source						
Occupational exposure									
The risk characterisation r	atio (RCR)) is the quotien	t of the refined expo	sure es	stimate and the response on the DNEL for (di	pective DNEL (d	erived no-effect	t level)	and has to be
Workplace	v 1 to demonstrate a safe use. For innalation exposure, the RCR is based on the DNEL for (di)antimony trioxide of 0.5 mg/m . vplace Method used for inhalation exposure estimate (RCR) Method used for dermal exposure assessment Dermal exposure estimate (RCR)					Dermal exposure estimate (RCR)			
Raw material handling	w material handling analogous data from the handling of (di)antimony trioxide in plastics (90 th percentile) 0.143 mg/m³ (0.29) Dermal exposure has to be minimised to an exposure as technically feasible when working under ce						nimised to an extent orking under certain		
Further processing		qualitativ	ve assessment		negligible (<1)	scenario	s as describe section 2 and ir	n secti	on 8 and section 11
Application of enamel		qualitativ	ve assessment		negligible (<1)	of the col	e Misus.		
Environmental emissions									
Local PEC for scenario a) d	lischargin	g to an STP and	freshwater river						
Air mg.m-3 (RCR)	Fresh	water mg/l (RCR)	Marine water m (RCR)	ng/l	Sediment freshwater mg/kg wwt (RCR)	Sediment marine wate mg/kg wwt (RCR)	r Soil mg/ wwt (RC	′kg CR)	STP mg/l (RCR)
1.2E-04 (NA)	1.94E	-03 (0.017)	No discharge to m environment	arine	1.84 (0.236)	No discharge marine environmen	to 3.55 (0.1 t	09)	0.013 (0.005)
Local PEC for scenario b) d	lischargin	g directly to a f	reshwater river						
1.2E-04 (NA)	6.58E	-03 (0.058)	No discharge to m environment	arine	6.34 (0.813)	No discharge marine environmen	to 1.54 (0.0 t	48)	No discharge to STP
Local PEC for scenario c) d	ischargin	g into a marine	environment						
1.2E-04 (NA)	No discharge to freshwater environmentNo discharge to freshwater environmentNo discharge to freshwater environmentNo discharge to freshwater environmentNo discharge to freshwater environmentNo discharge to freshwater freshwater environmentNo discharge to freshwater freshwater freshwaterNo discharge to freshwater freshwaterNo discharge to freshwater freshwaterNo discharge freshwater					No discharge to STP			
4. Guidance to DU to evaluate whether he works inside the boundaries set by the ES									
Occupational exposure/ Environmental emissions									
The DU works inside the b can demonstrate on his evaluation of ES can be a and for environment: http	The DU works inside the boundaries set by the ES if either the proposed risk management measures as described above are met or the downstream user can demonstrate on his own that his operational conditions and implemented risk management measures are adequate. Detailed guidance for evaluation of ES can be acquired via your supplier. If measured data are not available, scaling tool for human health part is: www.ebrc.de/mease.html								

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v) Exposure Scenario N. 5

Use of (di)antimony tr	ioxide in ceramics prod	uction, coatings, flame	retarded paints, pigm	ents, manufacture				
of coatings and inks, p	production of brake pad	s, formulation of susper	nsions, production of j	fine chemicals,				
industrial application	of paints and coatings	12 (Industrial usos) SUIS SUID SUI	10 51112 51117 51110 51122					
Systematic title based on use descriptor		PC9a, PC9b, PC9c, PC18, AC1, AC4, A	PC19, PC20, PC32 AC7					
Processes tasks and/or		(appropriate PROCs and ERCs are	e given in section 2 below)					
activities covered	Processe	es, tasks and/or activities covered	l are described in Section 2 be	low.				
Assessment Method	For occupational assessment ei	ther measured data or MEASE wa	as used. Environmental assess	ment uses EUSES.				
2. Operational conditi	ons and risk manageme	ent measures						
Workplace	Involve	d tasks	Involved PROCs	Involved ERC				
Loading & mixing	Loading	, mixing	5, 8a, 8b, 9, 26					
Preparation	Powder compress	sion, pelletisation	14					
Processing	Calcination, sinterin	ng, reaction, curing	1, 2, 3, 4, 22, 23					
Final handling	Milling, bagging	, quality control	6, 15, 21, 24	5, 6a				
Application and mixing of paints	Mixing, t	orushing	10, 13, 19					
Spraying of paints and coatings	Spraying of pain	ats and coatings	7					
2.1 Control of workers	s exposure							
Product characteristic								
Product characteristic								
Workplace	Used in preparation	Content in preparation	Physical form	Emission potential				
Workplace Loading & Mixing	Used in preparation	Content in preparation	Physical form powder	Emission potential				
Workplace Loading & Mixing Preparation	Used in preparation not res	Content in preparation stricted 1 - 15 %	Physical form powder powder	Emission potential high high				
Product characteristic Workplace Loading & Mixing Preparation Processing	Used in preparation not res yes yes	Content in preparation stricted 1 - 15 % 1 - 15 %	Physical form powder powder granular-type blend	Emission potential high high low				
Product characteristic Workplace Loading & Mixing Preparation Processing Final handling	Used in preparation not res yes After calcination, (di)antimony pigment structures, i.e. it is no (di)antimony trioxide. Thus, an omitted for further processing s	Content in preparation stricted 1 - 15 % 1 - 15 % trioxide is incorporated in the longer bio-available as exposure assessment has been steps.	Physical form powder powder granular-type blend final pigment product	Emission potential high high low na				
Product characteristic Workplace Loading & Mixing Preparation Processing Final handling Application and mixing of paints	Used in preparation not res yes After calcination, (di)antimony pigment structures, i.e. it is no (di)antimony trioxide. Thus, an omitted for further processing s not res	Content in preparation stricted 1 - 15 % 1 - 15 % trioxide is incorporated in the longer bio-available as exposure assessment has been steps. stricted	Physical form powder powder granular-type blend final pigment product aqueous solution	Emission potential high low na very low				
Product characteristic Workplace Loading & Mixing Preparation Processing Final handling Application and mixing of paints Spraying of paints and coatings	Used in preparation not res yes After calcination, (di)antimony pigment structures, i.e. it is no (di)antimony trioxide. Thus, an omitted for further processing s not res yes	Content in preparation stricted 1 - 15 % 1 - 15 % trioxide is incorporated in the longer bio-available as exposure assessment has been steps. stricted <25 %	Physical form powder powder granular-type blend final pigment product aqueous solution aqueous solution	Emission potential high low na very low medium				
Product characteristic Workplace Loading & Mixing Preparation Processing Final handling Application and mixing of paints Spraying of paints and coatings Amounts used	Used in preparation not res yes After calcination, (di)antimony pigment structures, i.e. it is no (di)antimony trioxide. Thus, an omitted for further processing s not res yes	Content in preparation stricted 1 - 15 % 1 - 15 % trioxide is incorporated in the longer bio-available as exposure assessment has been steps. stricted <25 %	Physical form powder powder granular-type blend final pigment product aqueous solution aqueous solution	Emission potential high low na very low medium				
Product characteristic Workplace Loading & Mixing Preparation Processing Final handling Application and mixing of paints Spraying of paints and coatings Amounts used Not restricted.	Used in preparation not res yes After calcination, (di)antimony pigment structures, i.e. it is no (di)antimony trioxide. Thus, an omitted for further processing s not res yes	Content in preparation stricted 1 - 15 % 1 - 15 % trioxide is incorporated in the longer bio-available as exposure assessment has been steps. stricted <25 %	Physical form powder powder granular-type blend final pigment product aqueous solution aqueous solution	Emission potential high low na very low medium				
Product characteristic Workplace Loading & Mixing Preparation Processing Final handling Application and mixing of paints Spraying of paints and coatings Amounts used Not restricted. Frequency and duration of use	Used in preparation not res yes yes After calcination, (di)antimony pigment structures, i.e. it is no (di)antimony trioxide. Thus, an omitted for further processing s not res yes yes	Content in preparation stricted 1 - 15 % 1 - 15 % trioxide is incorporated in the longer bio-available as exposure assessment has been steps. stricted <25 %	Physical form powder powder granular-type blend final pigment product aqueous solution aqueous solution	Emission potential high low na very low medium				
Product characteristic Workplace Loading & Mixing Preparation Processing Final handling Application and mixing of paints Spraying of paints and coatings Amounts used Not restricted. Frequency and duration of use minutes and for workplace "Spring of paints and coatings	Used in preparation not res yes After calcination, (di)antimony pigment structures, i.e. it is no (di)antimony trioxide. Thus, an omitted for further processing : not res yes :/exposure tricted except for the workplace raying of paints and coatings" (for	Content in preparation stricted 1 - 15 % 1 - 15 % trioxide is incorporated in the longer bio-available as exposure assessment has been steps. stricted <25 %	Physical form powder powder granular-type blend final pigment product aqueous solution aqueous solution ion" (for manual operation) we 240 minutes.	Emission potential high high low na very low medium				
Product characteristic Workplace Loading & Mixing Preparation Processing Final handling Application and mixing of paints Spraying of paints and coatings Amounts used Not restricted. Frequency and duration of use minutes and for workplace "Sp Human factors not influenced	Used in preparation not res yes After calcination, (di)antimony pigment structures, i.e. it is no (di)antimony trioxide. Thus, an omitted for further processing : not res yes */exposure tricted except for the workplace raying of paints and coatings" (for by risk management	Content in preparation stricted 1 - 15 % 1 - 15 % trioxide is incorporated in the longer bio-available as exposure assessment has been steps. stricted <25 % "Loading&Mixing" and "Preparat or manual operations) limited to 2	Physical form powder powder granular-type blend final pigment product aqueous solution aqueous solution ion" (for manual operation) we way to minutes.	Emission potential high high low na very low medium				

Version: 13.0

Revision date: Jan./2018 Printing date: 15/01/2018

Other given operational conditions affecting workers exposure

Not restricted or not relevant.

Technical conditions and measures at process level (source) to prevent release

"Loading&Mixing", "Preparation" and "Spraying of paints and coatings" should be conducted in closed systems. Containment of other workplaces is not required.

Technical conditions and measures to control dispersion from source towards the worker

A standard local exhaust ventilation (efficiency of 78%) is required during tasks in "Loading&Mixing" and "Preparation" workplace. An integrated local exhaust ventilation (efficiency of 84%) is required during tasks in "Spraying of paints and coatings" workplace. Localised controls for other workplaces are not required. Consider control rooms or other measures to separate workers from emission sources if a reduced exposure duration is given above.

Organisational measures to prevent /limit releases, dispersion and exposure

Check section 7.1.2, section 8.2.2.2 and section 11 in the core MSDS for further information.

Conditions and measures related to personal protection, hygiene and health evaluation

Workplace	Specification of respiratory protective equipment (RPE)	RPE efficiency (assigned protection factor, APF)	Specification of gloves	Further personal protective equipment (PPE)
Loading & Mixing	not required	na	protective gloves	
Preparation	not required	na	protective gloves	
Processing	not required	na	not required	standard working clothes
Final handling	not required	na	not required	(overall with long sleeves)
Application and mixing of paints	not required	na	not required	and safety shoes
Spraying of paints and	EED2 mask	ADE-10	water registant gloves]

coatings FFP2 mask APF=10 water resistant gloves

2.2a Control of environmental exposure for scenarios discharging to an STP and freshwater river

Amounts used

500 tonnes Sb/year/site

Frequency and duration of use

Continuous use/release, 330 days/year

Environment factors not influenced by risk management

Default data for receiving water and for the municipal sewage treatment plant are 18 000 m3/d and 2000 m3/d, respectively (resulting dilution factor 10).

Technical onsite conditions and measures to reduce or limit discharges, air emissions and releases to soil

This exposure scenario is covered using measured data for emissions to water and is covered by the worst case Eurometaux spERC 2.5-6c.v2.1. Release factor to air: 0.2%

Eurometaux spERC 2.5-6c.v2.1. in combination with on-site treatment. In order to obtain this release factor, direct air emissions should be reduced by implementing one or more of the following RMMs:

- Electrostatic precipitators using wide electrode spacing: 5 15 mg/Nm³
- ⁻ Wet electrostatic precipitators: < 5 mg/Nm³
- ⁻ Cyclones, but as primary collector: < 50 mg/Nm³
- Fabric or bag filters: high efficiency in controlling fine particulate (melting): achieve emission values < 5mg/Nm³. Membrane filtration techniques can achieve < 1 mg/Nm³
- Ceramic and metal mesh filters. PM10 particles are removed: 0.1 mg/Nm³
- Wet scrubbers: < 4 mg/Nm³

(spERC factsheet).

Release factor to water: 0.012%: This release factor is based on the median value from 3 companies submitting data. One additional company reported no emissions of waste water to the environment. Waste water should be treated in order to obtain this kind of release factor.

Soil: No direct emissions to soil.

Version: 13.0

Revision date: Jan./2018 Printing date: 15/01/2018

Conditions and measures related to municipal sewage treatment plant

EUSES default STP with primary settler with effluent discharge rate 2000000l/d, serving 10000 inhabitants. Zero degradation assumed. 79.1 % to sludge, 20.9 % to water calculated in EUSES based on partition coefficients. Sludge assumed to be spread to agricultural land.

Conditions and measures related to external treatment of waste for disposal

Hazardous wastes from onsite risk management measures and solid or liquid wastes from production, use and cleaning processes should be disposed of separately to hazardous waste incineration plants or hazardous waste landfills as hazardous waste. Releases to the floor, water and soil are to be prevented. If the antimony content of the waste is elevated enough, internal or external recovery/recycling might be considered.

Appropriate waste codes: 02 01 10*, 06 05 02*, 10 08 04, 10 08 08*, 10 08 15*, 15 01 10*, 16 06 01*, 19 02 05*, 19 12 03*

Suitable disposal: Keep separate and dispose of to either

- Hazardous waste incineration operated according to Council Directive 2008/98/EC on waste, Directive 2000/76/EC on the incineration of

- waste and the Reference Document on the Best Available Techniques for Waste Incineration of August 2006.
- Hazardous landfill operated under Directive 1999/31/EC.

A detailed assessment has been performed and is reported in the Waste report (ARCHE, 2012)

2.2b Control of environmental exposure for scenarios discharging directly to a freshwater river

Amounts used

500 tonnes Sb/year/site

Frequency and duration of use

Continuous use/release, 330 days/year

Environment factors not influenced by risk management

Data on dilution was available for 3 different companies, the median value of 16 has been used for this scenario.

Technical onsite conditions and measures to reduce or limit discharges, air emissions and releases to soil

Release factor to air: 0.2%

Release factor to water: 0.012% **Soil**: No direct emissions to soil.

Cfr. section 'Technical onsite conditions and measures to reduce or limit discharges, air emissions and releases to soil' of '2.2a Control of

environmental exposure for scenarios discharging to an STP and freshwater river' for more details on the selection of release factors to air and water and how these release factors can be obtained by reducing direct emissions to air and water via implementation of RMMs.

Conditions and measures related to municipal sewage treatment plant

Waste water is not discharged to a municipal STP but treated on-site before discharge into a river.

Conditions and measures related to external treatment of waste for disposal

Cfr. section 'Conditions and measures related to external treatment of waste for disposal' of '2.2a Control of environmental exposure for scenarios discharging to an STP and freshwater river'

2.2c Control of environmental exposure for scenarios discharging into a marine environment

Amounts used

500 tonnes Sb/year/site

Frequency and duration of use

Continuous use/release, 330 days/year

Environment factors not influenced by risk management

For marine assessments a default dilution of 100 is assumed.

Version: 13.0

Revision date: Jan./2018 Printing date: 15/01/2018

Technical onsite conditions and measures to reduce or limit discharges, air emissions and releases to soil

Release factor to air: 0.2%

Release factor to water: 0.012% Soil: No direct emissions to soil.

Cfr. section 'Technical onsite conditions and measures to reduce or limit discharges, air emissions and releases to soil' of '2.2a Control of environmental exposure for scenarios discharging to an STP and freshwater river' for more details on the selection of release factors to air and water and how these release factors can be obtained by reducing direct emissions to air and water via implementation of RMMs.

Conditions and measures related to municipal sewage treatment plant

Waste water is not discharged to a municipal STP but treated on-site before discharge into a marine environment.

Conditions and measures related to external treatment of waste for disposal

Cfr. section 'Conditions and measures related to external treatment of waste for disposal' of '2.2a Control of environmental exposure for scenarios discharging to an STP and freshwater river'

3. Exposure estimation and reference to its source

Occupational exposure

The risk characterisation ratio (RCR) is the quotient of the refined exposure estimate and the respective DNEL (derived no-effect level) and has to be below 1 to demonstrate a safe use. For inhalation exposure, the RCR is based on the DNEL for (di)antimony trioxide of 0.5 mg/m³.

Workplace	Method used for inhalation exposure assessment	Inhalation exposure estimate (RCR)	Method used for dermal exposure assessment	Dermal exposure estimate (RCR)	
Loading & Mixing	analogous data from the handling of (di)antimony trioxide in the production of plastics (90 th percentile)	0.19 mg/m³ (0.38)			
Preparation	analogous data from the handling of (di)antimony trioxide in the production of plastics (90 th percentile)	0.19 mg/m³ (0.38)	Dermal exposure has to be minimised to an ext technically feasible when working under of conditions as described in above exposure so section 2 and in section 8 and section 11 of th MSDS.		
Processing	qualitative assessment	negligible (<1)			
Final handling	qualitative assessment	negligible (<1)			
Application and mixing of paints	MEASE	0.05 mg/m³ (0.1)			
Spraying of paints and coatings	MEASE	0.115 mg/m³ (0.23)	-		

Version: 13.0

Environmental emissions							
Local PEC for scenari	o a) discharging to an	STP and freshwater riv	ver				
Air mg.m-3 (RCR)	Fresh water mg/l (RCR)	Marine water mg/l (RCR)	Sediment freshwater mg/kg wwt (RCR)	Sediment marine water mg/kg wwt (RCR)	Soil mg/kg wwt (RCR)	STP mg/l (RCR)	
7.6E-04 (NA)	2.5E-03 (0.022)	No discharge to marine environment	2.38 (0.31)	No discharge to marine environment	4.70 (0.144)	0.019 (0.007)	
Local PEC for scenari	o b) discharging direct	ly to a freshwater rive	r				
7.6E-04 (NA)	6.5E-03 (0.053)	No discharge to marine environment	5.83 (0.747)	No discharge to marine environment	1.79 (0.055)	No discharge to STP	
Local PEC for scenari	o c) discharging into a	marine environment					
7.6E-04 (NA)	No discharge to freshwater environment	1.1E-03 (0.093)	No discharge to freshwater environment	1.48 (0.947)	1.79 (0.055)	No discharge to STP	
4. Guidance to	DU to evaluate	whether he wo	rks inside the bo	oundaries set by	the ES		
Occupational exposure/ Environmental emissions							
The DU works inside the boundaries set by the ES if either the proposed risk management measures as described above are met or the downstream user can demonstrate on his own that his operational conditions and implemented risk management measures are adequate. Detailed guidance for evaluation of ES can be acquired via your supplier or from the ECHA website (guidance R14, R16). If measured data are not available, scaling tool for human health part is: MEASE (free download via: www.ebrc.de/mease.html).For environmental exposure: DU-Scaling tool (free download via: https://www.arche-consulting.be/Metal-CSA-toolbox/du-scaling-tool/).							

Revision date: Jan./2018 Printing date: 15/01/2018

vi) Exposure Scenario N. 6					
Use of (di)antimony tri	ioxide in the production	and use of wood adhe	sives		
Systematic title based on use descriptor	SU3 (II	ndustrial uses), SU6a (Manufactu PC1 AC11 (appropriate PROCs and ERCs ar	ure of wood and wood produce given in section 2 below)	cts)	
Processes, tasks and/or activities covered	Processe	es, tasks and/or activities covered	d are described in Section 2 b	elow.	
Assessment Method	For occupational assessme	nt either measured data or MEA	SE was used. Environmental	assessment uses EUSES.	
2. Operational condition	ons and risk manageme	nt measures			
Workplace	Involve	d tasks	Involved PROCs	Involved ERC	
Powder handling	Powder handling, n	nixing, formulation	5, 26	5	
Further processing	Press-loading, press	sing, rolling, sawing	8b, 14, 21, 24	J	
2.1 Control of workers	exposure				
Product characteristic					
Workplace	Used in preparation	Content in preparation	Physical form	Emission potential	
Powder handling	not res	tricted	powder	high	
Further processing	yes	<5 %	sticky mixture	high	
Amounts used					
Not restricted.					
Frequency and duration of use,	/exposure				
Duration of exposure is not rest	ricted except for the workplace '	"Powder handling" which is limit	ed to 180 minutes.		
Human factors not influenced	by risk management				
The shift breathing volume duri	ng all process steps reflected in t	the PROCs is assumed to be 10 m	n ³ /shift (8 hours).		
Other given operational condit	ions affecting workers exposure	•			
Not restricted or not relevant.					
Technical conditions and measures at process level (source) to prevent release					
Powder handling should be conducted in closed systems. Containment of other workplaces is not required.					
Technical conditions and measures to control dispersion from source towards the worker					
A standard local exhaust ventila controls for other workplaces a exposure duration is given above	ition (efficiency of 78%) is require re not required. Consider control /e.	ed during connecting tasks of (di I rooms or other measures to se	antimony trioxide containers parate workers from emissior	s to the system. Localised o sources if a reduced	
Organisational measures to pro	event /limit releases, dispersion	and exposure			

Check section 7.1.2, section 8.2.2.2 and section 11 in the core MSDS for further information.

Version: 13.0

Conditions and measures related to personal protection, hygiene and health evaluation								
Workplace	Specification of respiratory protective equipment (RPE) RPE efficiency (assigned protection factor, APF) Specification of gloves Further per protective equipment (RPE)							
Powder handling	FFP1 mask	APF=4	protective gloves	standard working clothes				
Further processing	FFP1 mask	APF=4	protective gloves	and safety shoes				
2.2 Control of environ	mental exposure							
Amounts used								
15 tonnes Sb/year/site								
Frequency and duration of use	2							
Continuous use/release, 300 d	ays/year							
Environment factors not influe	enced by risk management							
Not relevant								
Technical onsite conditions an	d measures to reduce or limit	discharges, air emissions and r	eleases to soil					
The most worst case release fa There are no releases of waste Release factor to air: 1.7% - No Release factor to water: 0% Soil: No direct emissions to soi	ctor from the spERCs is selected water so the release factor to onsite RMM considered as the I.	d for the air compartment (FEIG water is considered 0%. re is a very small release to air.	CA spERC 5.1a.v2).					
Conditions and measures related	ted to municipal sewage treatm	nent plant						
There is no release to waste wa	ater therefore no STP is require	d						
Conditions and measures related	ted to external treatment of w	aste for disposal						
Hazardous wastes from onsite risk management measures and solid or liquid wastes from production, use and cleaning processes should be disposed of separately to hazardous waste incineration plants or hazardous waste landfills as hazardous waste. Releases to the floor, water and soil are to be prevented. If the antimony content of the waste is elevated enough, internal or external recovery/recycling might be considered.								
Appropriate waste codes: 02 01 10*, 06 05 02*, 10 08 04, 10 08 08*, 10 08 15*, 15 01 10*, 16 06 01*, 19 02 05*, 19 12 03*								
 Suitable disposal: Keep separate and dispose of to either Hazardous waste incineration operated according to Council Directive 2008/98/EC on waste, Directive 2000/76/EC on the incineration of waste and the Reference Document on the Best Available Techniques for Waste Incineration of August 2006. Hazardous landfill operated under Directive 1999/31/EC. 								
A detailed assessment has bee	n performed and is reported in	the Waste report (ARCHE, 2012	2)					

Version: 13.0

3. Exposure estimation and reference to its source								
Occupational exposure								
The risk characterisation below 1 to demonstrate	n ratio (I e a safe u	RCR) is the quo use. For inhala	otient of the refine tion exposure, the	d exposure estimate and the RCR is based on the DNEL for	respective DNEL (de (di)antimony trioxi	rived no-effe de of 0.5 mg/	ect leve /m³.	el) and has to be
WorkplaceMethod used for inhalation exposure assessmentInhalation exposure estimate (RCR)Method used for dermal exposure assessmentDermal exposure estimate (RCR)					al exposure estimate (RCR)			
Powder handling		analogous handling o trioxide ir per	data from the f (di)antimony n plastics (90 th centile)	0.143 mg/m³ (0.29)	Dermal exposu technically fea	Dermal exposure has to be minimised to an ext technically feasible when working under conditions as described in above exposure so section 2 and in section 8 and section 11 of th MSDS.		nised to an extent as king under certain e exposure scenario
Further processing		N (PROC 24 assu	IEASE as worst case mption)	0.275 (0.55)	section 2 and i MSDS.			ection 11 of the core
Environmental emission	ns							
Local PEC								
Air mg.m-3 (RCR)	Fresh	water mg/l (RCR)	Marine water mg/I (RCR)	Sediment freshwater mg/kg wwt (RCR)	Sediment marine water mg/kg wwt (RCR)	Soil mg/kg (RCR)	wwt	STP mg/l (RCR)
2.0E-04 (NA)	No d wa	ischarge to ste water	No discharge to waste water	No discharge to waste water	No discharge to waste water	1.57 (0.0	5)	No discharge to waste water
4. Guidance to D	U to e	valuate w	hether he wo	rks inside the bounda	aries set by th	e ES		
Occupational exposure/ Environmental emissions								
The DU works inside the boundaries set by the ES if either the proposed risk management measures as described above are met or the downstream user can demonstrate on his own that his operational conditions and implemented risk management measures are adequate. Detailed guidance for evaluation of ES can be acquired via your supplier or from the ECHA website (guidance R14, R16). If measured data are not available, scaling tool for human health part is: MEASE (free download via: www.ebrc.de/mease.html).For environmental exposure: DU-Scaling tool (free download via: http://www.arche-consulting.be/Metal-CSA-toolbox/du-scaling-tool).								

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vii) Exposure Scenario N. 7							
Professional uses of diantimony trioxide preparations (Use of (di)antimony trioxide in pigments, paints,							
coatings, flexible sealing	ng materials)						
Systematic title based on use descriptor		SU22 (Profess PC1, PC9a, PC18, PC20, PC (appropriate PROCs and ERCs a	ional uses) C24, PC26, PC32, PC34 ire given in section 2 below)				
Processes, tasks and/or activities covered	Process	ses, tasks and/or activities cover	ed are described in Section 3	2 below.			
Assessment Method	For occupational assessm	ent either measured data or ME	ASE was used. Environment	al assessment uses EUSES.			
2. Operational condition	ons and risk manageme	ent measures					
Workplace	Involve	ed tasks	Involved PROCs	Involved ERC			
Mixing of paints	Mixing/hand	lling of paints	8a, 19				
Application of paints	Painting, brushing a	nd roller applications	10, 13				
Spraying of paints	Paint s	praying	11	8c, 8f, 10a, 11a, 12a			
Use of preparations at elevated temperatures	Application of flame retard	ed flexible sealing materials	23				
2.1 Control of workers	exposure						
Product characteristic							
Workplace	Used in preparation	Content in preparation	Physical form	Emission potential			
Mixing of paints	not re	stricted	aqueous solution	very low			
Application of paints	not re	stricted	aqueous solution	very low			
Spraying of paints	yes	<1 %	aqueous solution	medium			
Use of preparations at elevated temperatures	yes	<25 %	bound in solid matrix	low (process temperature is far below melting point of (di)antimony trioxide)			
Amounts used							
Not restricted.							
Frequency and duration of use/	/exposure						
Duration of exposure is not rest	ricted except for the workplace	"Spraying of paints" which is lim	nited to 240 minutes.				
Human factors not influenced b	y risk management						
The shift breathing volume duri	ng all process steps reflected in	the PROCs is assumed to be 10	m³/shift (8 hours).				
Other given operational condition	ons affecting workers exposur	e					
Not restricted or not relevant.							
Technical conditions and measures at process level (source) to prevent release							
No containment for any workplace is required.							
Technical conditions and measures to control dispersion from source towards the worker							
A dilution ventilation is required reduced exposure duration is given by the second se	l during all workplaces. Conside ven above.	r control rooms or other measu	res to separate workers fror	n emission sources if a			
Organisational measures to pre	vent /limit releases, dispersion	n and exposure					
Check section 7.1.2, section 8.2.	2.2 and section 11 in the core N	ASDS for further information.					

Version: 13.0

Revision date: Jan./2018 Printing date: 15/01/2018

Conditions and measures rela	ted to personal protection, hyg	giene and health evaluation				
Workplace	Specification of respiratory protective equipment (RPE)	RPE efficiency (assigned protection factor, APF)	Specification of gloves	Further personal protective equipment (PPE)		
Mixing of paints	not required	na	water-proof gloves			
Application of paints	not required	na	water-proof gloves	standard working clothes		
Spraying of paints	FFP1 mask	APF=4	water-proof gloves	(overall with long sleeves) and safety shoes		
Use of preparations at elevated temperatures	FFP2 mask	APF=10	heat resistant gloves			
2.2 Control of environ	mental exposure					
Amounts used						
Based on a EU tonnage of 3000 STP. This therefore covers the	00 tonnes Sb/year and equatior combined risk from all uses (pro	n given in R.16 (EU tonnage/10, ofessional and consumer) of (d	/2000*4) the modelled tonnag i)antimony trioxide containing	e is 6 tonnes Sb/year/typical products and articles.		
Frequency and duration of use	e					
Continuous use/release, 365 d	ays/year					
Environment factors not influe	enced by risk management					
Default data for receiving wate For marine assessments a defa	er and for the municipal sewage ault additional tenfold dilution is	e treatment plant are18 000 m3 s assumed.	3/d and 2000 m3/d, respective	ly (resulting dilution factor 10).		
Technical onsite conditions ar	nd measures to reduce or limit	discharges, air emissions and r	releases to soil			
For local assessment of diffuse Modelled release factors to w Release factors to air and soil a	e inputs of Sb all emissions are a v ater : 3.2% before STP (ERC). are not relevant because only a	ssumed to go to a local sewage local assessment of the munici	e treatment works. ipal STP and subsequent aquat	ic compartment is required.		
Conditions and measures rela	ted to municipal sewage treatr	nent plant				
EUSES default STP with primar 20.9 % to water calculated in E	y settler with effluent discharge USES based on partition coeffic	e rate 20000001/d, serving 1000 cients. Sludge assumed to be sp	00 inhabitants. Zero degradatic pread to agricultural land.	on assumed. 79.1 % to sludge,		
Conditions and measures related to external treatment of waste for disposal						
Appropriate waste codes: 20 0	1 34, 20 01 40, 20 03 01, 20 03	07				
Suitable Disposal: Waste from end-of-life articles can be disposed of as municipal waste, except when they are separately regulated, like electronic devices, batteries, vehicles, etc. Disposal of wastes is possible via incineration (operated according to Directive 2000/76/EC on the incineration of waste) or landfilling (operated according to Reference Document on the Best available Techniques for Waste Industries of August 2006 and Council Directive 1999/31/FC and Council						

Decision 19 December 2002).

A detailed assessment has been performed and is reported in the Waste report (ARCHE, 2012)

Version: 13.0

3. Exposure estimation and reference to its source										
Occupational exposure										
The risk characterisation ratio (RCR) is the quotient of the refined exposure estimate and the respective DNEL (derived no-effect level) and has to be below 1 to demonstrate a safe use. For inhalation exposure, the RCR is based on the DNEL for (di)antimony trioxide of 0.5 mg/m ³ .										
Workplace		Method used for inhalation exposure assessment		Inha	alation exposure estimat (RCR)	Method used for dermal exposure assessment		Dermal exposure estimate (RCR)		
Mixing of paints			MEASE		0.05 mg/m³ (0.1)	Dermal exposure h	Dermal exposure has to be minimised to an exter			
Application of paints		MEASE		0.05 mg/m³ (0.1)		technically feasible when working under certain				
Spraying of paints			MEASE		0.3 mg/m³ (0.6)	conditions as described in above exposure sc section 2 and in section 8 and section 11 of th			osure scenario 11 of the core	
Using of preparations at elevated temperatures		MEASE			0.3 mg/m³ (0.6)	MSDS.	MSDS.			
Environmental em	issions									
Local PEC for wide	.ocal PEC for wide dispersive use with low or no intended releases									
Air mg.m-3 (RCR)	Fresh water mg/l (RCR)		Marine water mg/I (RCR)		Sediment freshwater mg/kg wwt (RCR)	Sediment marine water mg/kg wwt (RCR)	Soi	mg/kg wwt (RCR)	STP mg/l (RCR)	
NR	5.87E-03 (0.052)		7.2E-04 (0.063)		5.6 (0.72)	1.15 (0.74)	ç	0.93 (0.30)	5.5E-02 (0.022)	
4. Guidance to DU to evaluate whether he works inside the boundaries set by the ES										
Occupational exposure/ Environmental emissions										
The DU works insid can demonstrate o evaluation of ES ca human health part	e the bounda n his own tha n be acquired is: MEASE (fr	aries set by at his oper d via your s ee downlo	y the ES if either the p ational conditions an supplier or from the P pad via: <u>www.ebrc.de</u>	propo d imp ECHA e/mea	osed risk management mo olemented risk managem website (guidance R14, F <u>ose.html</u>).	easures as described ab ent measures are adequ R16). If measured data a	ove are late. D re not	e met or the do etailed guidand available, scali	ownstream user ce for ing tool for	

Revision date: Jan./2018 Printing date: 15/01/2018

viii) Exposure Scenario N. 8

Professional uses of (di)antimony trioxide contained in articles								
Systematic title based on use descriptor	SU22 (Professional uses) AC1, AC2, AC3, AC4, AC5, AC6, AC7, AC8, AC10, AC11, AC13 (appropriate PROCs and ERCs are given in section 2 below)							
Processes, tasks and/or activities covered	Processes, tasks and/or activities covered are described in Section 2 below.							
Assessment Method	For occupational assessment either measured data or MEASE was used. Environmental assessment uses EUSES.							
2. Operational conditions and risk management measures								
Workplace	Involved tasks	Involved PROCs	Involved ERC					
Use of back-coated textiles	Cutting, pressing, smoothing, etc. of flame retarded textiles in upholstery industry	oressing, smoothing, etc. of arded textiles in upholstery 21 industry						
Use of flame retarded rubber goods	Installation and use of flame retarded conveyor belts in underground mining and other niche applications	21						
Processing of flame retarded articles	Sawing and grinding of wood treated with flame retarded adhesives	24	oc, 81, 108, 118, 128					
Handling of other flame- retarded articles	Use (installation and subsequent use) of flame retarded articles (such as plastic cases of electrical installations, flame retarded cable insulations, etc.)							
2.1 Control of workers exposure								
Product (article) characteristic								
Workplace	Content in article	Release potential	Emission potential					
Use of back-coated textiles	<25 %	applied to textile back-surface, not bound into matrix	medium dustiness during abrasive tasks, professional use of upholstery (very low dustiness) is assumed to be covered					
Use of flame retarded rubber goods	<25 %	tightly bound into rubber matrix	very low dustiness					
Processing of flame retarded articles	<25 %	tightly bound in wood adhesive	low dustiness during abrasive tasks (e.g. grinding)					
Handling of other flame- retarded articles	<25 %	tightly bound in plastics matrix	very low dustiness					
Amounts (contained in articles) present at workplace								
Not restricted.								
Frequency and duration of use/exposure								
Duration of exposure is not restricted for any workplace.								
Human factors not influenced by risk management								
The shift breathing volume during all process steps reflected in the PROCs is assumed to be 10 m ³ /shift (8 hours).								

Version: 13.0

Revision date: Jan./2018 Printing date: 15/01/2018

Other given operational conditions affecting workers exposure

Not restricted or not relevant.

Technical conditions and measures at process level (source) to prevent release

No containment for any workplace is required.

Technical conditions and measures to control dispersion from source towards the worker

An integrated local exhaust ventilation (efficiency 80%) is required in workplace "Processing of flame retarded articles". Dilution ventilation is required in workplace "Use of back-coated textiles" and "Use of flame retarded rubber goods". Localised controls for other workplaces are not required. Consider control rooms or other measures to separate workers from emission sources if a reduced exposure duration is given above.

Organisational measures to prevent /limit releases, dispersion and exposure

Check section 7.1.2, section 8.2.2.2 and section 11 in the core MSDS for further information.

Conditions and measures related to personal protection, hygiene and health evaluation

No respiratory protective equipment required for any workplace. Check section 8 in the core MSDS for further information.

2.2 Control of environmental exposure

Amounts used

Based on a EU tonnage of 30000 tonnes Sb/year and equation given in R.16 (EU tonnage/10/2000*4) the modelled tonnage is 6 tonnes Sb/year/typical STP. This therefore covers the combined risk from all uses (professional and consumer) of (di)antimony trioxide containing products and articles.

Frequency and duration of use

Continuous use/release, 365 days/year

Environment factors not influenced by risk management

Default data for receiving water and for the municipal sewage treatment plant are18 000 m3/d and 2000 m3/d, respectively (resulting dilution factor 10). For marine assessments a default additional tenfold dilution is assumed.

Technical onsite conditions and measures to reduce or limit discharges, air emissions and releases to soil

For local assessment of diffuse inputs of Sb all emissions are assumed to go to a local sewage treatment works. Modelled release factors to water 3.2% before STP (ERC).

Release factors to air and soil are not relevant because only a local assessment of the municipal STP and subsequent aquatic compartment is required.

Conditions and measures related to municipal sewage treatment plant

EUSES default STP with primary settler with effluent discharge rate 2000000l/d, serving 10000 inhabitants. Zero degradation assumed. 79.1 % to sludge, 20.9 % to water calculated in EUSES based on partition coefficients. Sludge assumed to be spread to agricultural land.

Conditions and measures related to external treatment of waste for disposal

Appropriate waste codes: 20 01 34, 20 01 40, 20 03 01, 20 03 07

Suitable Disposal:

Waste from end-of-life articles can be disposed of as municipal waste, except when they are separately regulated, like electronic devices, batteries, vehicles, etc.

Disposal of wastes is possible via incineration (operated according to Directive 2000/76/EC on the incineration of waste) or landfilling (operated according to Reference Document on the Best available Techniques for Waste Industries of August 2006 and Council Directive 1999/31/EC and Council Decision 19 December 2002).

A detailed assessment has been performed and is reported in the Waste report (ARCHE, 2012)

Version: 13.0

Revision date: Jan./2018 Printing date: 15/01/2018

3. Exposure estimation and reference to its source										
Occupational exposure										
The risk characterisat below 1 to demonstr	tion ratio ate a saf	o (RCR) is the e use. For inh	quotient of the ref alation exposure,	fined the l	l exposure estimate an RCR is based on the DN	id th IEL f	e respective DNEL or (di)antimony tr	. (derived no- ioxide of 0.5	effect lev mg/m ³ .	el) and has to be
Workplace		Method used for inhalation exposure assessment			Inhalation exposure estimate (RCR)		Method used f exposure ass	or dermal essment	Dermal exposure estimate (RCR)	
Use of back-coated textiles		published data (upholstery, lavicoli, 2002)			0.001 mg/m³ (0.002)		I			
Use of flame retarded rubber goods		MEASE			0.03 mg/m³ (0.06)		Dermal exposure has to be minimised to an externation to an externation of the second technically feasible when working under conditions as described in above exposure scentring and in section 8 and section 11 of the MSDS.			ed to an extent as ng under certain
Processing of flame retarded articles		MEASE			0.24 mg/m³ (0.48)					ion 11 of the core
Handling of other flame- retarded articles		MEASE			0.03 mg/m³ (0.06)					
Environmental emissions										
Local PEC for wide di	Local PEC for wide dispersive uses with low release									
Air mg.m-3 (RCR)	Fresh	water mg/l (RCR)	Marine water mg/l (RCR)		Sediment freshwater mg/kg wwt (RCR)	Se wa	ediment marine ater mg/kg wwt (RCR)	Soil mg/k (RCR	g wwt	STP mg/l (RCR)
NR	5.87E	-03 (0.052)	7.2E-04 (0.063)		5.6 (0.72)		1.15 (0.74) 9.93 (0.		.30)	5.5E-02 (0.022)
4. Guidance to DU to evaluate whether he works inside the boundaries set by the ES										
Occupational exposure/ Environmental emissions										
The DU works inside the boundaries set by the ES if either the proposed risk management measures as described above are met or the downstream user can demonstrate on his own that his operational conditions and implemented risk management measures are adequate. Detailed guidance for										

user can demonstrate on his own that his operational conditions and implemented risk management measures are adequate. Detailed guidance for evaluation of ES can be acquired via your supplier or from the ECHA website (guidance R14, R16). If measured data are not available, scaling tool for human health part is: MEASE (free download via: <u>www.ebrc.de/mease.html</u>).

