

**BYK-W 996**

Version 12

Revision Date 07/31/2023

Print Date 12/06/2023

**SECTION 1. IDENTIFICATION**

Product name : BYK-W 996

**Manufacturer or supplier's details**

Company : BYK USA Inc.  
524 South Cherry Street  
Wallingford CT 06492

Telephone : (203) 265-2086  
Visit our web site : [www.byk.com](http://www.byk.com)  
E-mail address : [BRIEF.BYK.NAFTA@altana.com](mailto:BRIEF.BYK.NAFTA@altana.com)

Emergency telephone : 203-265-2086; CHEMTREC 1-800-424-9300 / +1  
number 703-527-3887

**Recommended use of the chemical and restrictions on use**

Recommended use : Wetting & Dispersing Additive  
Restrictions on use : Refer to Section 15 for any restrictions that may apply

**SECTION 2. HAZARDS IDENTIFICATION****GHS Classification**

Flammable liquids : Category 3

Eye irritation : Category 2A

Specific target organ toxicity - single exposure : Category 3 (Respiratory system, Central nervous system)

**GHS label elements**

Hazard pictograms :



Signal word : Warning

Hazard statements : H226 Flammable liquid and vapour.  
H319 Causes serious eye irritation.  
H335 May cause respiratory irritation.  
H336 May cause drowsiness or dizziness.

Precautionary statements : **Prevention:**  
P210 Keep away from heat/ sparks/ open flames/ hot surfaces.  
No smoking.  
P233 Keep container tightly closed.  
P240 Ground/bond container and receiving equipment.  
P241 Use explosion-proof electrical/ ventilating/ lighting  
equipment.

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P242 Use only non-sparking tools.  
P243 Take precautionary measures against static discharge.  
P261 Avoid breathing dust/ fume/ gas/ mist/ vapours/ spray.  
P264 Wash skin thoroughly after handling.  
P271 Use only outdoors or in a well-ventilated area.  
P280 Wear protective gloves/ eye protection/ face protection.

**Response:**

P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower.

P304 + P340 + P312 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER/ doctor if you feel unwell.

P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P337 + P313 If eye irritation persists: Get medical advice/ attention.

P370 + P378 In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.

**Storage:**

P403 + P233 Store in a well-ventilated place. Keep container tightly closed.

P403 + P235 Store in a well-ventilated place. Keep cool.

P405 Store locked up.

**Disposal:**

P501 Dispose of contents/ container to an approved waste disposal plant.

**Other hazards**

None known.

**SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS**

Substance / Mixture : Mixture  
Chemical nature : Solution of a copolymer with acidic groups

**Hazardous components**

Component	CAS-No.	Concentration (%)
Polyphosphoric acids, reaction products with 2-oxepanone and polyethylene glycol monomethyl ether	162627-21-6	>= 30 - < 60
Solvent naphtha, petroleum, light aromatic	64742-95-6	>= 20 - < 30
1-Methoxy-2-propanol acetate	108-65-6	>= 20 - < 30
Phosphoric acid (residual)	7664-38-2	>= 1 - < 3

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**SECTION 4. FIRST AID MEASURES**

- |   |   |   |
|---|---|---|
| General advice  | : | Move out of dangerous area.<br>Show this safety data sheet to the doctor in attendance.<br>Do not leave the victim unattended.  |
| If inhaled  | : | Consult a physician after significant exposure.<br>If unconscious, place in recovery position and seek medical advice.  |
| In case of skin contact                                     | : | If on skin, rinse well with water.<br>If on clothes, remove clothes.  |
| In case of eye contact                                      | : | Immediately flush eye(s) with plenty of water.<br>Remove contact lenses.<br>Protect unharmed eye.<br>Keep eye wide open while rinsing.<br>If eye irritation persists, consult a specialist. |
| If swallowed  | : | Keep respiratory tract clear.<br>Do not give milk or alcoholic beverages.<br>Never give anything by mouth to an unconscious person.<br>If symptoms persist, call a physician.               |
| Most important symptoms and effects, both acute and delayed | : | No information available.   |

**SECTION 5. FIREFIGHTING MEASURES**

- |   |   |   |
|---|---|---|
| Suitable extinguishing media                  | : | Alcohol-resistant foam<br>Carbon dioxide (CO <sub>2</sub> )<br>Dry chemical   |
| Unsuitable extinguishing media                | : | High volume water jet   |
| Specific hazards during firefighting          | : | Cool closed containers exposed to fire with water spray.<br>Will not explode on mechanical impact.<br><br>Do not allow run-off from fire fighting to enter drains or water courses.   |
| Hazardous combustion products                 | : | Carbon oxides<br>Oxides of phosphorus<br>Sulphur oxides   |
| Further information                           | : | Collect contaminated fire extinguishing water separately. This must not be discharged into drains.<br>Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.<br>For safety reasons in case of fire, cans should be stored separately in closed containments.<br>Use a water spray to cool fully closed containers. |
| Special protective equipment for firefighters | : | Wear self-contained breathing apparatus for firefighting if necessary.  |

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**SECTION 6. ACCIDENTAL RELEASE MEASURES**

- |   |   |
|---|---|
| Personal precautions, protective equipment and emergency procedures | : Use personal protective equipment.<br>Remove all sources of ignition.<br>Evacuate personnel to safe areas.<br>Beware of vapours accumulating to form explosive concentrations. Vapours can accumulate in low areas.   |
| Environmental precautions   | : Prevent product from entering drains.<br>Prevent further leakage or spillage if safe to do so.<br>If the product contaminates rivers and lakes or drains inform respective authorities.   |
| Methods and materials for containment and cleaning up               | : Neutralize with chalk, alkali solution or ammonia.<br>Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13). |

**SECTION 7. HANDLING AND STORAGE**

- |                             |   |
|-----------------------------|---|
| Advice on safe handling     | : Avoid formation of aerosol.<br>Do not breathe vapours/dust.<br>Avoid contact with skin and eyes.<br>For personal protection see section 8.<br>Smoking, eating and drinking should be prohibited in the application area.<br>Take precautionary measures against static discharges.<br>Provide sufficient air exchange and/or exhaust in work rooms.<br>Open drum carefully as content may be under pressure.<br>Dispose of rinse water in accordance with local and national regulations. |
| Conditions for safe storage | : Store in original container.<br>No smoking.<br>Keep container tightly closed in a dry and well-ventilated place.<br>Containers which are opened must be carefully resealed and kept upright to prevent leakage.<br>Observe label precautions.<br>Electrical installations / working materials must comply with the technological safety standards.  |
| Materials to avoid          | : Keep away from strong acids.<br>Keep away from oxidizing agents.<br>Keep away from metals.  |

**SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION****Components with workplace control parameters**

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Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
1-Methoxy-2-propanol acetate	108-65-6	TWA	50 ppm	US WEEL
Phosphoric acid (residual)	7664-38-2	TWA	1 mg/m3	ACGIH
Phosphoric acid (residual)		STEL	3 mg/m3	ACGIH
Phosphoric acid (residual)		TWA	1 mg/m3	OSHA Z-1
Phosphoric acid (residual)		TWA	1 mg/m3	OSHA P0
Phosphoric acid (residual)		STEL	3 mg/m3	OSHA P0
Phosphoric acid (residual)		TWA	1 mg/m3	NIOSH REL
Phosphoric acid (residual)		ST	3 mg/m3	NIOSH REL

Hazardous components without workplace control parameters

**Engineering measures** : Use with local exhaust ventilation.**Personal protective equipment**

**Respiratory protection** : Unless air monitoring demonstrates vapor/mist/dust levels are below the PEL/TLV wear a properly fitted respirator (NIOSH approved) or dust mask during exposure. In the case of vapour formation use a respirator with an approved filter.

**Hand protection**  
Material : Silver Shield gloves

Remarks : The suitability for a specific workplace should be discussed with the producers of the protective gloves.

**Eye protection** : Eye wash bottle with pure water  
Tightly fitting safety goggles  
Wear face-shield and protective suit for abnormal processing problems.

**Skin and body protection** : Impervious clothing  
Choose body protection according to the amount and concentration of the dangerous substance at the work place.

**Hygiene measures** : When using do not eat or drink.  
When using do not smoke.  
Wash hands before breaks and at the end of workday.

**SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES**

Appearance : liquid  
Colour : light brown  
Odour : ester-like  
Odour Threshold : No data available

pH : 3.2, Concentration: 1 % (68 °F (20 °C)) Method: DIN 19268 (1% in water)

Melting point/freezing point : < 32 °F (< 0 °C)

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	Method: derived
Initial boiling point and boiling range	: 294.80 °F (146.00 °C) Method: derived
Vapour pressure	: 4 hPa (68.00 °F (20.00 °C)) Method: derived
Flash point	: 104 °F (40 °C) Method: 48 (Abel-Pensky) DIN 51755
Upper explosion limit	: 10.30 %(V)
Lower explosion limit	: 1.50 %(V)
Evaporation rate	: No data available
Relative vapour density	: No data available
Relative Density/Specific Gravity	: No data available
Density	: 1.0350 g/cm <sup>3</sup> (68.00 °F (20.00 °C)) Method: 4 (20°C oscillating U-tube)
Bulk density	: Not applicable
Solubility(ies)	
Water solubility	: completely miscible
Solubility in other solvents	: No data available
Partition coefficient: n-octanol/water	: No data available
Ignition temperature	: > 392.00 °F (> 200.00 °C) Method: DIN 51794
Thermal decomposition	: No data available
Viscosity	
Viscosity, dynamic	: No data available
Viscosity, kinematic	: 38.000 mm <sup>2</sup> /s (68.00 °F (20.00 °C))  28 mm <sup>2</sup> /s (104.00 °F (40.00 °C))
Surface tension	: No data available

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**SECTION 10. STABILITY AND REACTIVITY**

Reactivity : No decomposition if stored and applied as directed.  
Chemical stability : No decomposition if stored and applied as directed.  
Possibility of hazardous reactions : No decomposition if stored and applied as directed.

Vapours may form explosive mixture with air.

Conditions to avoid : Heat, flames and sparks.  
Incompatible materials : Acids  
Strong oxidizing agents  
Metals

Hazardous decomposition products : None expected

**SECTION 11. TOXICOLOGICAL INFORMATION****Information on likely routes of exposure**

Skin contact  
Skin Absorption  
Inhalation  
Eyes  
Ingestion

**Acute toxicity****Product:**

Acute oral toxicity : LD50 (Rat, male and female): 8,000.000000 mg/kg  
Method: OECD Test Guideline 401  
GLP: yes

Acute dermal toxicity : Acute toxicity estimate : > 5,000 mg/kg  
Method: Calculation method

**Components:****64742-95-6 Solvent naphtha, petroleum, light aromatic:**

Acute oral toxicity : LD50 (Rat): > 4,000 mg/kg

Acute inhalation toxicity : LC50 (Rat): 3670 ppm  
Exposure time: 4 h

Acute dermal toxicity : LD50 (Rabbit): > 3,480 mg/kg

**108-65-6 1-Methoxy-2-propanol acetate:**

Acute oral toxicity : LD50 (Rat, female): > 5,000 mg/kg  
Method: OECD Test Guideline 401  
GLP: yes

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Acute inhalation toxicity : LC50 (Rat): > 100 ppm  
Exposure time: 4 h

Acute dermal toxicity : LD50 (Rabbit): > 5,000 mg/kg

**7664-38-2 Phosphoric acid (residual):**

Acute oral toxicity : LD50 (Rat): 1,530 mg/kg

Acute inhalation toxicity : Remarks: No data available

Acute dermal toxicity : Remarks: No data available

**Skin corrosion/irritation****Product:**

Species: Rabbit

Assessment: No skin irritation

Method: OECD Test Guideline 404

Result: No skin irritation

GLP: yes

**Components:****64742-95-6 Solvent naphtha, petroleum, light aromatic:**

Species: Rabbit

Result: Moderate skin irritation

**108-65-6 1-Methoxy-2-propanol acetate:**

Species: Rabbit

Method: OECD Test Guideline 404

Result: No skin irritation

GLP: yes

**7664-38-2 Phosphoric acid (residual):**

Remarks: No data available

**Serious eye damage/eye irritation****Product:**

Species: Rabbit

Result: Eye irritation

Assessment: Irritating to eyes.

Method: OECD Test Guideline 405

GLP: yes

Remarks: Causes serious eye irritation.

**Components:**



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**64742-95-6 Solvent naphtha, petroleum, light aromatic:**

Species: Rabbit

Result: Eye irritation

**108-65-6 1-Methoxy-2-propanol acetate:**

Species: Rabbit

Result: No eye irritation

Method: OECD Test Guideline 405

GLP: yes

**7664-38-2 Phosphoric acid (residual):**

Remarks: No data available

**Respiratory or skin sensitisation****Product:**

Remarks: No data available

**Components:****64742-95-6 Solvent naphtha, petroleum, light aromatic:**

Test Type: Maximisation Test

Exposure routes: Dermal

Species: Guinea pig

Method: OECD Test Guideline 406

Result: Does not cause skin sensitisation.

**108-65-6 1-Methoxy-2-propanol acetate:**

Species: Guinea pig

Method: OECD Test Guideline 406

Result: Not a skin sensitizer.

GLP: yes

**Germ cell mutagenicity****Product:**

Genotoxicity in vitro : Remarks: No data available

Genotoxicity in vivo : Remarks: No data available

**Carcinogenicity****Product:**

Remarks: No data available

**IARC**

No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

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**OSHA**

No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

**NTP**

No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

**Reproductive toxicity****Product:**

Effects on fertility : Remarks: No data available

Effects on foetal development : Remarks: No data available

**STOT - single exposure****Product:**

Remarks: No data available

**Components:****108-65-6 1-Methoxy-2-propanol acetate:**

Assessment: May cause drowsiness or dizziness.

**STOT - repeated exposure****Product:**

Remarks: No data available

**Repeated dose toxicity****Product:**

Remarks: No data available

**Aspiration toxicity****Product:**

No data available

**Components:****64742-95-6 Solvent naphtha, petroleum, light aromatic:**

The substance or mixture is known to cause human aspiration toxicity hazards or has to be regarded as if it causes a human aspiration toxicity hazard.

**Experience with human exposure****Product:**

Inhalation:

Symptoms:

High concentrations of vapors may be irritating to the respiratory tract. May cause headaches, dizziness, nausea and vomiting.

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May cause CNS depression (drowsiness, loss of coordination and fatigue).

Skin contact:

Symptoms:

Contact may cause irritation.

Eye contact:

Symptoms:

Contact will probably cause irritation.

Ingestion:

Symptoms:

Ingestion may irritate the digestive tract.

**Further information****Product:**

Remarks: Symptoms of overexposure may be headache, dizziness, tiredness, nausea and vomiting., Concentrations substantially above the TLV value may cause narcotic effects., Solvents may degrease the skin.

**SECTION 12. ECOLOGICAL INFORMATION****Ecotoxicity****Product:**

Toxicity to fish

:

Remarks: No data available

Toxicity to daphnia and other  
aquatic invertebrates

:

Remarks: No data available

**Persistence and degradability****Product:**

Biodegradability

:

Remarks: No data available

**Bioaccumulative potential****Product:**

Bioaccumulation

:

Remarks: No data available

**Mobility in soil**

No data available

**Other adverse effects**

No data available

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**Product:**

Regulation 40 CFR Protection of Environment; Part 82 Protection of Stratospheric Ozone - CAA Section 602 Class I Substances

Remarks This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

Additional ecological information : There is no data available for this product.  
No data available

**SECTION 13. DISPOSAL CONSIDERATIONS****Disposal methods**

EPA Hazardous Waste Code(s) : D001: Ignitable  
D018: Benzene

Waste from residues : Dispose of in accordance with applicable local/municipal, state/provincial and federal regulations.  
Do not dispose of waste into sewer.  
Do not contaminate ponds, waterways or ditches with chemical or used container.  
Send to a licensed waste management company.

Contaminated packaging : Empty remaining contents.  
Dispose of as unused product.  
Do not re-use empty containers.  
Do not burn, or use a cutting torch on, the empty drum.

**SECTION 14. TRANSPORT INFORMATION****International Regulations****IATA-DGR**

UN/ID No. : UN 1993  
Proper shipping name : Flammable liquid, n.o.s.  
(1-Methoxy-2-propanol acetate, Solvent naphtha)

Class : 3  
Packing group : III  
Labels : Flammable Liquids  
Packing instruction (cargo aircraft) : 366  
Packing instruction (passenger aircraft) : 355

**IMDG-Code**

UN number : UN 1993  
Proper shipping name : FLAMMABLE LIQUID, N.O.S.  
(1-Methoxy-2-propanol acetate, SOLVENT NAPHTHA)

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: )  
Class : 3  
Packing group : III  
Labels : 3  
EmS Code : F-E, S-E  
Marine pollutant : no  
Remarks : IMDG Code segregation group - none

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code**

Not applicable for product as supplied.

**National Regulations****49 CFR**

UN/ID/NA number : UN 1993  
Proper shipping name : Flammable liquids, n.o.s.  
(Solvent naphtha, 1-Methoxy-2-propanol acetate)  
Class : 3  
Packing group : III  
Labels : FLAMMABLE LIQUID  
ERG Code : 128  
Marine pollutant : no  
Container sizes: 55 gallon drums, 5 or 6-gallon pails, 2oz/16oz samples

**SECTION 15. REGULATORY INFORMATION****EPCRA - Emergency Planning and Community Right-to-Know Act****US. EPA CERCLA Hazardous Substances (40 CFR 302)**

Calculated RQ exceeds reasonably attainable upper limit.

**SARA 304 - Emergency Release Notification**

This material does not contain any components with a section 304 EHS RQ.

**US. EPA Emergency Planning and Community Right-To-Know Act (EPCRA) SARA Title III Section 302 Extremely Hazardous Substance (40 CFR 355, Appendix A)**

This material does not contain any components with a SARA 302 RQ.

**SARA 311/312 Hazards** : Per the June 13, 2016 Federal Register notice, EPA harmonized the EPCRA 311/312 hazard categories with the 2012 OSHA hazard communication standard for classifying and labeling of chemicals (i.e. GHS). Please refer to Section 2 of the SDS to identify the appropriate hazard categories for reporting purposes.

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**SARA 302**

: No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

**SARA 313**

: This product contains the following toxic chemical(s) subject to the reporting requirements of Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 and 40 CFR part 372.

1,2,4-Trimethylbenzene      95-63-6      8 %

This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

**Clean Air Act**

The following chemical(s) are listed as HAP under the U.S. Clean Air Act, Section 112 (40 CFR 61):

Cumene      98-82-8      .5 %

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 112(r) for Accidental Release Prevention (40 CFR 68.130, Subpart F).

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 111 SOCM I Intermediate or Final VOC's (40 CFR 60.489).

Non-volatile (Wt)

: 50 - 54 %

Method: 22 (10min/150°C)

DIN EN ISO 3251

Non-volatile information is not a specification.

**Massachusetts Right To Know**

Phosphoric acid (residual)      7664-38-2

**Pennsylvania Right To Know**

Polyphosphoric acids, reaction products  
with 2-oxepanone and polyethylene glycol  
monomethyl ether      162627-21-6

1-Methoxy-2-propanol acetate      108-65-6

Solvent naphtha, petroleum, light aromatic      64742-95-6

Phosphoric acid (residual)      7664-38-2

Cumene      98-82-8

Naphthalene      91-20-3

**New Jersey Right To Know**

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**New Jersey Trade Secret  
Registry Number for the  
product (NJ TSRN)** : 800963-5108

**California Prop. 65**

 **WARNING:** This product can expose you to chemicals including Cumene, Naphthalene, Ethyl benzene, Benzene, which is/are known to the State of California to cause cancer, and Toluene, Benzene, which is/are known to the State of California to cause birth defects or other reproductive harm. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov).

**The components of this product are reported in the following inventories:**

**TSCA** : All substances listed as active on the TSCA inventory

**Section 5a** : No substances are subject to a Significant New Use Rule.

**Section 4 / 12(b)** : No substances are subject to TSCA 12(b) export notification requirements.

**DSL** : We certify that all of the components of this product are listed on the DSL.

**SECTION 16. OTHER INFORMATION**

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The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.