

BYK-325 N

Version 3

Revision Date 05/12/2022

Print Date 09/29/2022

SECTION 1. IDENTIFICATION

Product name : BYK-325 N

Manufacturer or supplier's details

Company : BYK USA Inc.
524 South Cherry Street
Wallingford CT 06492

Telephone : (203) 265-2086

Visit our web site : www.byk.com

E-mail address : BRIEF.BYK.NAFTA@altana.com

Emergency telephone : 203-265-2086; CHEMTREC 1-800-424-9300 / +1
number 703-527-3887

Recommended use of the chemical and restrictions on use

Recommended use : Surface Additive

Restrictions on use : Refer to Section 15 for any restrictions that may apply

SECTION 2. HAZARDS IDENTIFICATION**GHS Classification**

Flammable liquids : Category 3

Skin irritation : Category 2

Eye irritation : Category 2A

Specific target organ toxicity : Category 3 (Respiratory system, Central nervous system)
- single exposure

Aspiration hazard : Category 1

GHS label elements

Hazard pictograms :



Signal word : Danger

Hazard statements : H226 Flammable liquid and vapour.
H304 May be fatal if swallowed and enters airways.
H315 Causes skin irritation.
H319 Causes serious eye irritation.
H335 May cause respiratory irritation.
H336 May cause drowsiness or dizziness.

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Precautionary statements : **Prevention:**
P210 Keep away from heat/ sparks/ open flames/ hot surfaces.
No smoking.
P233 Keep container tightly closed.
P240 Ground/bond container and receiving equipment.
P241 Use explosion-proof electrical/ ventilating/ lighting equipment.
P242 Use only non-sparking tools.
P243 Take precautionary measures against static discharge.
P261 Avoid breathing dust/ fume/ gas/ mist/ vapours/ spray.
P264 Wash skin thoroughly after handling.
P271 Use only outdoors or in a well-ventilated area.
P280 Wear protective gloves/ eye protection/ face protection.
Response:
P301 + P310 IF SWALLOWED: Immediately call a POISON CENTER/ doctor.
P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower.
P304 + P340 + P312 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER/ doctor if you feel unwell.
P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P331 Do NOT induce vomiting.
P332 + P313 If skin irritation occurs: Get medical advice/ attention.
P337 + P313 If eye irritation persists: Get medical advice/ attention.
P362 Take off contaminated clothing and wash before reuse.
P370 + P378 In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.
Storage:
P403 + P233 Store in a well-ventilated place. Keep container tightly closed.
P403 + P235 Store in a well-ventilated place. Keep cool.
P405 Store locked up.
Disposal:
P501 Dispose of contents/ container to an approved waste disposal plant.

Other hazards

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture
Chemical nature : Solution of a polyether modified siloxane

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Hazardous components

Component	CAS-No.	Concentration (%)
2-Phenoxyethanol	122-99-6	≥ 24 - < 25
1-Methoxy-2-propanol acetate	108-65-6	≥ 23 - < 24

SECTION 4. FIRST AID MEASURES

- General advice : Move out of dangerous area.
Show this safety data sheet to the doctor in attendance.
Symptoms of poisoning may appear several hours later.
Do not leave the victim unattended.
- If inhaled : Consult a physician after significant exposure.
If unconscious, place in recovery position and seek medical advice.
- In case of skin contact : If skin irritation persists, call a physician.
If on skin, rinse well with water.
If on clothes, remove clothes.
- In case of eye contact : Immediately flush eye(s) with plenty of water.
Remove contact lenses.
Protect unharmed eye.
Keep eye wide open while rinsing.
If eye irritation persists, consult a specialist.
- If swallowed : Clean mouth with water and drink afterwards plenty of water.
Keep respiratory tract clear.
Do NOT induce vomiting.
Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person.
If symptoms persist, call a physician.
Take victim immediately to hospital.
- Most important symptoms and effects, both acute and delayed : No information available.

SECTION 5. FIREFIGHTING MEASURES

- Suitable extinguishing media : Alcohol-resistant foam
Carbon dioxide (CO₂)
Dry chemical
- Alcohol-resistant foam

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	Carbon dioxide (CO ₂) Dry chemical
Unsuitable extinguishing media	: No information available.
	High volume water jet
Specific hazards during firefighting	: Do not allow run-off from fire fighting to enter drains or water courses. Handle as an industrial chemical. Will not explode on mechanical impact. Cool closed containers exposed to fire with water spray.
	Do not allow run-off from fire fighting to enter drains or water courses.
Hazardous combustion products	: Carbon oxides silicone compounds formaldehyde
Further information	: Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations. For safety reasons in case of fire, cans should be stored separately in closed containments. Use a water spray to cool fully closed containers.
Special protective equipment for firefighters	: Wear self-contained breathing apparatus for firefighting if necessary.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures	: Use personal protective equipment. Ensure adequate ventilation. Remove all sources of ignition. Evacuate personnel to safe areas. Beware of vapours accumulating to form explosive concentrations. Vapours can accumulate in low areas.
Environmental precautions	: Prevent product from entering drains. Prevent further leakage or spillage if safe to do so. If the product contaminates rivers and lakes or drains inform respective authorities.
Methods and materials for containment and cleaning up	: Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13).

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Pick up and arrange disposal without creating dust.

Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13).

SECTION 7. HANDLING AND STORAGE

- Advice on safe handling : Avoid formation of aerosol.
Do not breathe vapours/dust.
Avoid exposure - obtain special instructions before use.
Avoid contact with skin and eyes.
For personal protection see section 8.
Smoking, eating and drinking should be prohibited in the application area.
Take precautionary measures against static discharges.
Provide sufficient air exchange and/or exhaust in work rooms.
Open drum carefully as content may be under pressure.
Dispose of rinse water in accordance with local and national regulations.
- Conditions for safe storage : No smoking.
Keep container tightly closed in a dry and well-ventilated place.
Containers which are opened must be carefully resealed and kept upright to prevent leakage.
Observe label precautions.
Electrical installations / working materials must comply with the technological safety standards.
- Materials to avoid : Keep away from oxidizing agents.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION**Components with workplace control parameters**

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
1-Methoxy-2-propanol acetate	108-65-6	TWA	50 ppm	US WEEL

Hazardous components without workplace control parameters

Engineering measures : Use with local exhaust ventilation.

Personal protective equipment

Respiratory protection : Unless air monitoring demonstrates dusts/mists/vapors are below the recommended exposure levels and/or WEEL, wear

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a properly fitted respirator (NIOSH) or dust mask during exposure.

In the case of vapour formation use a respirator with an approved filter.

Hand protection

Material

: Nitrile rubber

Remarks

: The suitability for a specific workplace should be discussed with the producers of the protective gloves.

Eye protection

: Eye wash bottle with pure water
Tightly fitting safety goggles
Wear face-shield and protective suit for abnormal processing problems.

Skin and body protection

: Impervious clothing
Choose body protection according to the amount and concentration of the dangerous substance at the work place.

Hygiene measures

: When using do not eat or drink.
When using do not smoke.
Wash hands before breaks and at the end of workday.**SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES**

Appearance

: liquid

Colour

: light brown

Odour

: not significant

Odour Threshold

: No data available

pH

: 7, Concentration: 10 % (68 °F (20 °C)) Method: Universal pH-value indicator

Melting point/range

: < 32 °F (< 0 °C)
Method: derived

Initial boiling point

: 295 °F (146 °C)
Method: derived

Vapour pressure

: 3.1 hPa (ca. 68 °F (20 °C))
Method: derived

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Flash point	: 135 °F (57 °C) Method: 49 (Pensky-Martens)
Upper explosion limit	: No data available
Lower explosion limit	: No data available
Evaporation rate	: No data available
Relative vapour density	: No data available
Relative Density/Specific Gravity	: No data available
Density	: 1.021 g/cm ³ (68 °F (20 °C)) Method: 4 (20°C oscillating U-tube)
Bulk density	: Not applicable
Solubility(ies)	
Water solubility	: completely miscible
Solubility in other solvents	: No data available
Partition coefficient: n-octanol/water	: No data available
Ignition temperature	: > 392 °F (> 200 °C) Method: M0062 (Analytics Wesel)
Thermal decomposition	: No data available
Viscosity	
Viscosity, dynamic	: 461 mPa.s (68 °F (20 °C)) Method: P/K 20°C
Viscosity, kinematic	: No data available

SECTION 10. STABILITY AND REACTIVITY

Reactivity	: Not classified as a reactivity hazard. No decomposition if stored and applied as directed.
Chemical stability	: Stable; polymerization will not occur

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	No decomposition if stored and applied as directed.
Possibility of hazardous reactions	: Vapours may form explosive mixture with air.
	No decomposition if stored and applied as directed.
Conditions to avoid	: Heat, flames and sparks.
Incompatible materials	: Strong oxidizing agents
Hazardous decomposition products	: No data available

SECTION 11. TOXICOLOGICAL INFORMATION**Information on likely routes of exposure****Acute toxicity****Product:**

Acute oral toxicity	: Acute toxicity estimate : > 5,000 mg/kg Method: Calculation method
Acute dermal toxicity	: Acute toxicity estimate : > 5,000 mg/kg Method: Calculation method

Components:**122-99-6 2-Phenoxyethanol:**

Acute oral toxicity	: LD50 (Rat): 1,840 mg/kg Method: OECD Test Guideline 401 GLP: no
Acute dermal toxicity	: LD50 (Rabbit): 3,818 mg/kg

108-65-6 1-Methoxy-2-propanol acetate:

Acute oral toxicity	: LD50 (Rat, female): > 5,000 mg/kg Method: OECD Test Guideline 401 GLP: yes
Acute inhalation toxicity	: LC50 (Rat): > 100 ppm Exposure time: 4 h
Acute dermal toxicity	: LD50 (Rabbit): > 5,000 mg/kg

Skin corrosion/irritation**Product:**

Remarks: May cause skin irritation in susceptible persons.

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Components:**122-99-6 2-Phenoxyethanol:**

Species: Rabbit

Method: OECD Test Guideline 404

Result: No skin irritation

108-65-6 1-Methoxy-2-propanol acetate:

Species: Rabbit

Method: OECD Test Guideline 404

Result: No skin irritation

GLP: yes

Serious eye damage/eye irritation**Product:**

Remarks: No data available

Remarks: Causes serious eye irritation.

Components:**122-99-6 2-Phenoxyethanol:**

Species: Rabbit

Result: Eye irritation

Method: OECD Test Guideline 405

108-65-6 1-Methoxy-2-propanol acetate:

Species: Rabbit

Result: No eye irritation

Method: OECD Test Guideline 405

GLP: yes

Respiratory or skin sensitisation**Product:**

Remarks: No data available

Components:**122-99-6 2-Phenoxyethanol:**

Species: Guinea pig

Method: OECD Test Guideline 406

Result: Does not cause skin sensitisation.

108-65-6 1-Methoxy-2-propanol acetate:

Species: Guinea pig

Method: OECD Test Guideline 406

Result: Not a skin sensitizer.

GLP: yes

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Germ cell mutagenicity**Product:**

Genotoxicity in vitro : Remarks: No data available

Genotoxicity in vivo : Remarks: No data available

Carcinogenicity**Product:**

Remarks: No data available

IARC

No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

OSHA

No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

NTP

No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

Reproductive toxicity**Product:**

Effects on fertility : Remarks: No data available

Effects on foetal development : Remarks: No data available

Components:**122-99-6 2-Phenoxyethanol:**

Effects on foetal development : Species: Rat
Application Route: Oral
Duration of Single Treatment: 14 d
General Toxicity Maternal: No observed adverse effect level: 300 mg/kg body weight
Teratogenicity: No observed adverse effect level: 1,000 mg/kg body weight
Method: OECD Test Guideline 414

Species: Rabbit
Application Route: Dermal
Duration of Single Treatment: 14 d
General Toxicity Maternal: No observed adverse effect level: 300 mg/kg body weight
Teratogenicity: No observed adverse effect level: 600 mg/kg body weight

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STOT - single exposure**Product:**

Remarks: No data available

STOT - repeated exposure**Product:**

Remarks: No data available

Repeated dose toxicity**Product:**

Remarks: Absorption of ingredients (solvents) by inhalation and/or repeated skin contact has caused injury to liver, kidney, respiratory system and blood.

Components:**122-99-6 2-Phenoxyethanol:**

Species: Rat

NOAEL: 700 mg/kg

Application Route: Oral

Method: OECD Test Guideline 408

Species: Rat

NOAEL: 0.0482 mg/l

Application Route: Inhalation

Method: OECD Test Guideline 412

Target Organs: Respiratory organs

Aspiration toxicity**Product:**

No data available

Experience with human exposure**Product:**

Inhalation:

Symptoms:

High concentrations are irritating to the respiratory tract. Has caused headaches, dizziness, nausea, vomiting and CNS depression (drowsiness, loss of coordination and fatigue).

Skin contact:

Symptoms:

Contact will probably cause irritation.

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Eye contact:

Symptoms:

Contact will probably cause irritation.

Ingestion:

Symptoms:

Ingestion will probably cause irritation of the digestive tract.

Further information**Product:**

Remarks: Symptoms of overexposure may be headache, dizziness, tiredness, nausea and vomiting., Concentrations substantially above the TLV value may cause narcotic effects., Solvents may degrease the skin.

SECTION 12. ECOLOGICAL INFORMATION**Ecotoxicity****Product:**

Toxicity to fish

:

Remarks: No data available

Toxicity to daphnia and other
aquatic invertebrates

:

Remarks: No data available

Persistence and degradability**Product:**

Biodegradability

:

Remarks: No data available

Bioaccumulative potential**Product:**

Bioaccumulation

:

Remarks: No data available

Mobility in soil

No data available

Other adverse effects**Product:**Results of PBT and vPvB
assessment

:

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

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Regulation	40 CFR Protection of Environment; Part 82 Protection of Stratospheric Ozone - CAA Section 602 Class I Substances
Remarks	This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).
Additional ecological information	: No data available

SECTION 13. DISPOSAL CONSIDERATIONS**Disposal methods**

EPA Hazardous Waste Code(s)	: D001: Ignitable D018: Benzene
Waste from residues	: Do not dispose of waste into sewer. Do not contaminate ponds, waterways or ditches with chemical or used container. Send to a licensed waste management company.
Contaminated packaging	: Empty remaining contents. Dispose of as unused product. Do not re-use empty containers. Do not burn, or use a cutting torch on, the empty drum.

SECTION 14. TRANSPORT INFORMATION**International Regulations****IATA-DGR**

UN/ID No.	: UN 3272
Proper shipping name	: Esters, n.o.s. (1-Methoxy-2-propanol acetate)
Class	: 3
Packing group	: III
Labels	: Flammable Liquids
Packing instruction (cargo aircraft)	: 366
Packing instruction (passenger aircraft)	: 355

IMDG-Code

UN number	: UN 3272
Proper shipping name	: ESTERS, N.O.S. (1-Methoxy-2-propanol acetate)
	:)
Class	: 3

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Packing group : III
Labels : 3
EmS Code : F-E, S-D
Marine pollutant : no
Remarks : IMDG Code segregation group - none

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

National Regulations**49 CFR**

UN/ID/NA number : UN 3272
Proper shipping name : Esters, n.o.s.
(1-Methoxy-2-propanol acetate)
Class : 3
Packing group : III
Labels : FLAMMABLE LIQUID
ERG Code : 127
Marine pollutant : no

SECTION 15. REGULATORY INFORMATION**EPCRA - Emergency Planning and Community Right-to-Know Act****US. EPA CERCLA Hazardous Substances (40 CFR 302)**

Calculated RQ exceeds reasonably attainable upper limit.

SARA 304 - Emergency Release Notification

This material does not contain any components with a section 304 EHS RQ.

US. EPA Emergency Planning and Community Right-To-Know Act (EPCRA) SARA Title III Section 302 Extremely Hazardous Substance (40 CFR 355, Appendix A)

This material does not contain any components with a SARA 302 RQ.

SARA 311/312 Hazards : Per the June 13, 2016 Federal Register notice, EPA harmonized the EPCRA 311/312 hazard categories with the 2012 OSHA hazard communication standard for classifying and labeling of chemicals (i.e. GHS). Please refer to Section 2 of the SDS to identify the appropriate hazard categories for reporting purposes.

SARA 302 : No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

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SARA 313

: This product contains the following toxic chemical(s) subject to the reporting requirements of Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 and 40 CFR part 372.

2-Phenoxyethanol	122-99-6	24 %
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Clean Air Act

The following chemical(s) are listed as HAP under the U.S. Clean Air Act, Section 112 (40 CFR 61):

2-Phenoxyethanol	122-99-6	24 %
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This product does not contain any chemicals listed under the U.S. Clean Air Act Section 112(r) for Accidental Release Prevention (40 CFR 68.130, Subpart F).

The following chemical(s) are listed under the U.S. Clean Air Act Section 111 SOCMII Intermediate or Final VOC's (40 CFR 60.489):

2-Phenoxyethanol	122-99-6	24 %
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Non-volatile (Wt)

: 51.4 %

Method: 24 (30min/150°C)

DIN EN ISO 3251

Non-volatile information is not a specification.

US State Regulations**Massachusetts Right To Know**

No components are subject to the Massachusetts Right to Know Act.

Pennsylvania Right To Know


Polyether modified polymethylalkylsiloxane	-
2-Phenoxyethanol	122-99-6
1-Methoxy-2-propanol acetate	108-65-6
Xylene	1330-20-7
Ethyl benzene	100-41-4

New Jersey Right To Know

Polyether modified polymethylalkylsiloxane	-
2-Phenoxyethanol	122-99-6
1-Methoxy-2-propanol acetate	108-65-6

New Jersey Trade Secret : 800963-5382
Registry Number for the product (NJ TSNR)

California Prop. 65

 **WARNING:** This product can expose you to chemicals including Ethyl benzene, Cumene,

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Benzene, which is/are known to the State of California to cause cancer, and Toluene, Benzene, which is/are known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

The components of this product are reported in the following inventories:

- | | | |
|----------------------------|---|---|
| TSCA | : | We certify that all of the components of this product are either listed on the TSCA Inventory or are not subject to the notification requirements per 40 CFR 720 30(h). |
| TSCA Inventory Active List | : | All components of this product are listed active and/or are exempt |
| DSL | : | We certify that all of the components of this product are listed on the DSL. |

SECTION 16. OTHER INFORMATION

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The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.