

**BYK-065**

Version 5

Revision Date 08/20/2021

Print Date 09/29/2022

**SECTION 1. IDENTIFICATION**

Product name : BYK-065

**Manufacturer or supplier's details**

Company : BYK USA Inc.  
524 South Cherry Street  
Wallingford CT 06492

Telephone : (203) 265-2086

Visit our web site : [www.byk.com](http://www.byk.com)

E-mail address : [BRIEF.BYK.NAFTA@altana.com](mailto:BRIEF.BYK.NAFTA@altana.com)

Emergency telephone : 203-265-2086; CHEMTREC 1-800-424-9300 / +1  
number 703-527-3887

**Recommended use of the chemical and restrictions on use**

Recommended use : Defoamer

Restrictions on use : Refer to Section 15 for any restrictions that may apply

**SECTION 2. HAZARDS IDENTIFICATION****GHS Classification**

Flammable liquids : Category 3

Acute toxicity (Oral) : Category 4

Acute toxicity (Inhalation) : Category 4

Acute toxicity (Dermal) : Category 4

Eye irritation : Category 2B

Specific target organ toxicity - single exposure : Category 3 (Respiratory system, Central nervous system)

**GHS label elements**

Hazard pictograms :



Signal word : Warning

Hazard statements : H226 Flammable liquid and vapour.  
H302 + H312 + H332 Harmful if swallowed, in contact with skin  
or if inhaled.  
H320 Causes eye irritation.

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H335 May cause respiratory irritation.  
H336 May cause drowsiness or dizziness.

Precautionary statements : **Prevention:**  
P210 Keep away from heat/ sparks/ open flames/ hot surfaces.  
No smoking.  
P233 Keep container tightly closed.  
P240 Ground/bond container and receiving equipment.  
P241 Use explosion-proof electrical/ ventilating/ lighting equipment.  
P242 Use only non-sparking tools.  
P243 Take precautionary measures against static discharge.  
P261 Avoid breathing dust/ fume/ gas/ mist/ vapours/ spray.  
P264 Wash skin thoroughly after handling.  
P270 Do not eat, drink or smoke when using this product.  
P271 Use only outdoors or in a well-ventilated area.  
P280 Wear protective gloves/ eye protection/ face protection.

**Response:**  
P301 + P312 + P330 IF SWALLOWED: Call a POISON CENTER/ doctor if you feel unwell. Rinse mouth.  
P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower.  
P304 + P340 + P312 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER/ doctor if you feel unwell.  
P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
P337 + P313 If eye irritation persists: Get medical advice/ attention.  
P363 Wash contaminated clothing before reuse.  
P370 + P378 In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.

**Storage:**  
P403 + P233 Store in a well-ventilated place. Keep container tightly closed.  
P403 + P235 Store in a well-ventilated place. Keep cool.  
P405 Store locked up.

**Disposal:**  
P501 Dispose of contents/ container to an approved waste disposal plant.

**Other hazards**

None known.

**SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS**

Substance / Mixture : Mixture

Chemical nature : Solution of foam destroying polysiloxanes

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**Hazardous components**

Component	CAS-No.	Concentration (%)
Cyclohexanone	108-94-1	>= 99 - < 100

The specific chemical identity/weight percent of proprietary ingredient(s) is a trade secret

**SECTION 4. FIRST AID MEASURES**

- General advice : Move out of dangerous area.  
Consult a physician.  
Show this safety data sheet to the doctor in attendance.  
Do not leave the victim unattended.
- If inhaled : Consult a physician after significant exposure.  
If unconscious, place in recovery position and seek medical advice.
- In case of skin contact : If skin irritation persists, call a physician.  
If on skin, rinse well with water.  
If on clothes, remove clothes.
- In case of eye contact : Small amounts splashed into eyes can cause irreversible tissue damage and blindness.  
In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice.  
Continue rinsing eyes during transport to hospital.  
Remove contact lenses.  
Protect unharmed eye.  
Keep eye wide open while rinsing.  
If eye irritation persists, consult a specialist.
- If swallowed : Keep respiratory tract clear.  
Do NOT induce vomiting.  
Do not give milk or alcoholic beverages.  
Never give anything by mouth to an unconscious person.  
If symptoms persist, call a physician.  
Take victim immediately to hospital.
- Most important symptoms and effects, both acute and delayed : No information available.
- Notes to physician : Treat symptomatically.

**SECTION 5. FIREFIGHTING MEASURES**

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Suitable extinguishing media	: Alcohol-resistant foam Carbon dioxide (CO <sub>2</sub> ) Dry chemical
Unsuitable extinguishing media	: High volume water jet
Specific hazards during firefighting	: Cool closed containers exposed to fire with water spray. Will not explode on mechanical impact.  Do not allow run-off from fire fighting to enter drains or water courses.
Hazardous combustion products	: Carbon oxides silicone compounds formaldehyde acetaldehyde Fluorinated hydrocarbons
Further information	: Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations. For safety reasons in case of fire, cans should be stored separately in closed containments. Use a water spray to cool fully closed containers.
Special protective equipment for firefighters	: Wear self-contained breathing apparatus for firefighting if necessary.

**SECTION 6. ACCIDENTAL RELEASE MEASURES**

Personal precautions, protective equipment and emergency procedures	: Use personal protective equipment. Remove all sources of ignition. Evacuate personnel to safe areas. Beware of vapours accumulating to form explosive concentrations. Vapours can accumulate in low areas.
Environmental precautions	: Prevent product from entering drains. Prevent further leakage or spillage if safe to do so. If the product contaminates rivers and lakes or drains inform respective authorities.
Methods and materials for containment and cleaning up	: Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13).

**SECTION 7. HANDLING AND STORAGE**

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- Advice on safe handling : Harmful in contact with skin.  
 Avoid contact with skin and eyes.  
 Avoid breathing dust/ fume/ gas/ mist/ vapours/ spray.  
 Handle as an industrial chemical.  
 Keep container tightly closed.
- Avoid formation of aerosol.  
 Do not breathe vapours/dust.  
 Avoid exposure - obtain special instructions before use.  
 Avoid contact with skin and eyes.  
 For personal protection see section 8.  
 Smoking, eating and drinking should be prohibited in the application area.  
 Take precautionary measures against static discharges.  
 Provide sufficient air exchange and/or exhaust in work rooms.  
 Open drum carefully as content may be under pressure.  
 To avoid spills during handling keep bottle on a metal tray.  
 Dispose of rinse water in accordance with local and national regulations.
- Conditions for safe storage : No smoking.  
 Keep container tightly closed in a dry and well-ventilated place.  
 Containers which are opened must be carefully resealed and kept upright to prevent leakage.  
 Observe label precautions.  
 Electrical installations / working materials must comply with the technological safety standards.
- Materials to avoid : Keep away from oxidizing agents.

**SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION****Components with workplace control parameters**

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
Cyclohexanone	108-94-1	TWA	20 ppm	ACGIH
Cyclohexanone		STEL	50 ppm	ACGIH
Cyclohexanone		TWA	50 ppm 200 mg/m <sup>3</sup>	OSHA Z-1
Cyclohexanone		TWA	25 ppm 100 mg/m <sup>3</sup>	NIOSH REL

**Engineering measures** : Use with local exhaust ventilation.

**Personal protective equipment**

Respiratory protection : In the case of vapour formation use a respirator with an

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	approved filter.
Hand protection	
Material	: Impervious gloves
Remarks	: The suitability for a specific workplace should be discussed with the producers of the protective gloves.
Eye protection	: Eye wash bottle with pure water Tightly fitting safety goggles Wear face-shield and protective suit for abnormal processing problems.
Skin and body protection	: Impervious clothing Choose body protection according to the amount and concentration of the dangerous substance at the work place.
Hygiene measures	: When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

**SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES**

Appearance	: liquid
Colour	: light yellow
Odour	: ether-like
Odour Threshold	: No data available
pH	: 7, Concentration: 1 % (68 °F (20 °C)) Method: Universal pH-value indicator
Melting point/range	: 3 °F (-16 °C) Method: derived
Initial boiling point	: 307.40 °F (153.00 °C) Method: derived
Vapour pressure	: 5 hPa (68.00 °F (20.00 °C)) Method: derived
Flash point	: 109.40 °F (43.00 °C) Method: 48 (Abel-Pensky)
Upper explosion limit	: 9.40 %(V)

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Lower explosion limit	: 1.30 %(V)
Evaporation rate	: No data available
Flammability (solid, gas)	: No data available
Relative vapour density	: No data available
Relative Density/Specific Gravity	: No data available
Density	: 0.9500 g/cm <sup>3</sup> (68.00 °F (20.00 °C)) Method: 4 (20°C oscillating U-tube)
Bulk density	: Not applicable
Solubility(ies)	
Water solubility	: slightly soluble
Solubility in other solvents	: No data available
Partition coefficient: n-octanol/water	: No data available
Ignition temperature	: > 392 °F (> 200 °C) Method: DIN 51794
Thermal decomposition	: No data available
Viscosity	
Viscosity, dynamic	: No data available

**SECTION 10. STABILITY AND REACTIVITY**

Reactivity	: No decomposition if stored and applied as directed.
Chemical stability	: No decomposition if stored and applied as directed.
Possibility of hazardous reactions	: Cyclohexanone forms an explosive peroxide when reacted w/hydrogen peroxide. Heating ptd. In open systems at temperatures >300°F can release toxic vapors.  No decomposition if stored and applied as directed.  Vapours may form explosive mixture with air.
Conditions to avoid	: Temperature conditions >300 F

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Heat, flames and sparks.

Incompatible materials : Strong oxidizing agents

Hazardous decomposition products : No data available

**SECTION 11. TOXICOLOGICAL INFORMATION****Information on likely routes of exposure**

Skin contact

Skin Absorption

Inhalation

Eyes

Ingestion

**Acute toxicity****Product:**Acute oral toxicity : LD50 (Rat): 800 mg/kg  
Method: OECD Test Guideline 401Acute inhalation toxicity : Acute toxicity estimate : 11.08 mg/l  
Exposure time: 4 h  
Test atmosphere: vapour  
Method: Calculation methodAcute dermal toxicity : Acute toxicity estimate : 1,108 mg/kg  
Method: Calculation method**Skin corrosion/irritation****Product:**

Species: Rabbit

Method: OECD Test Guideline 404

Result: No skin irritation

Remarks: Extremely corrosive and destructive to tissue.

**Components:****108-94-1 Cyclohexanone:**

Species: Rabbit

Result: Moderate skin irritation

**Serious eye damage/eye irritation****Product:**



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Species: Rabbit  
Result: Mild eye irritation  
Method: OECD Test Guideline 405

Remarks: Causes serious eye irritation.

**Components:****108-94-1 Cyclohexanone:**

Species: Rabbit  
Result: Severe eye irritation

**Respiratory or skin sensitisation****Product:**

Remarks: No data available

**Carcinogenicity****IARC**

No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

**OSHA**

No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

**NTP**

No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

**Repeated dose toxicity****Product:**

Remarks: Repeated or prolonged skin contact with Cyclohexanone may cause dermatitis. Absorption of ingredients (solvents) by inhalation and/or repeated skin contact has caused injury to liver, kidney, brain, respiratory system, blood, and/or bone marrow in laboratory animals. Reports have associated repeated and prolonged occupational exposure to solvents with permanent brain and nervous system damage. Intentional misuse by deliberately concentrating and inhaling vapors may be harmful or fatal.

**Experience with human exposure****Product:**

Inhalation:

Symptoms:

High concentrations of vapors may be irritating to the respiratory tract. May cause headaches, dizziness, nausea and vomiting. May cause CNS depression (drowsiness, loss of coordination and fatigue).

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Skin contact:

Symptoms:

Contact may cause irritation.

Eye contact:

Symptoms:

Contact with liquid or vapor may cause irritation.

Ingestion:

Symptoms:

Ingestion may irritate the digestive tract; high dosages may cause CNS depression.

**Further information****Product:**

Remarks: Cyclohexanone is acutely toxic by skin contact. ACGIH TLV-TWA for cyclohexanone =20 ppm (skin)

Remarks: Symptoms of overexposure may be headache, dizziness, tiredness, nausea and vomiting., Concentrations substantially above the TLV value may cause narcotic effects., Solvents may degrease the skin.

**SECTION 12. ECOLOGICAL INFORMATION****Ecotoxicity****Product:**

Toxicity to fish

:

Remarks: No data available

**Persistence and degradability****Product:**

Biodegradability

:

Remarks: No data available

**Bioaccumulative potential****Product:**

Bioaccumulation

:

Remarks: No data available

**Mobility in soil**

No data available

**Other adverse effects****Product:**

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Results of PBT and vPvB assessment	: This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.
Regulation	40 CFR Protection of Environment; Part 82 Protection of Stratospheric Ozone - CAA Section 602 Class I Substances
Remarks	This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).
Additional ecological information	: No data available

**SECTION 13. DISPOSAL CONSIDERATIONS****Disposal methods**

EPA Hazardous Waste Code(s)	: D001: Ignitable
Waste from residues	: Do not dispose of waste into sewer. Do not contaminate ponds, waterways or ditches with chemical or used container. Send to a licensed waste management company.
Contaminated packaging	: Empty remaining contents. Dispose of as unused product. Do not re-use empty containers. Do not burn, or use a cutting torch on, the empty drum.

**SECTION 14. TRANSPORT INFORMATION****International Regulations****IATA-DGR**

UN/ID No.	: UN 1915
Proper shipping name	: Cyclohexanone, solution
Class	: 3
Packing group	: III
Labels	: Flammable Liquids
Packing instruction (cargo aircraft)	: 366
Packing instruction (passenger aircraft)	: 355

**IMDG-Code**

UN number	: UN 1915
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Proper shipping name : CYCLOHEXANONE, SOLUTION  
Class : 3  
Packing group : III  
Labels : 3  
EmS Code : F-E, S-D  
Marine pollutant : no  
Remarks : IMDG Code segregation group - none

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code**

Not applicable for product as supplied.

**National Regulations****49 CFR**

UN/ID/NA number : UN 1915  
Proper shipping name : Cyclohexanone, solution  
Class : 3  
Packing group : III  
Labels : FLAMMABLE LIQUID  
ERG Code : 127  
Marine pollutant : no  
Container sizes: 55 gallon drums, 5 or 6-gallon pails, 2oz/16oz samples

**SECTION 15. REGULATORY INFORMATION****EPCRA - Emergency Planning and Community Right-to-Know Act****US. EPA CERCLA Hazardous Substances (40 CFR 302)**

Components	CAS-No.	Component RQ (lbs)	Calculated product RQ (lbs)
Cyclohexanone	108-94-1	5000	5035

**SARA 304 - Emergency Release Notification**

This material does not contain any components with a section 304 EHS RQ.

**US. EPA Emergency Planning and Community Right-To-Know Act (EPCRA) SARA Title III Section 302 Extremely Hazardous Substance (40 CFR 355, Appendix A)**

This material does not contain any components with a SARA 302 RQ.

**SARA 311/312 Hazards** : Per the June 13, 2016 Federal Register notice, EPA harmonized the EPCRA 311/312 hazard categories with the 2012 OSHA hazard communication standard for classifying and labeling of chemicals (i.e. GHS). Please refer to Section 2 of the SDS to identify the appropriate hazard categories for reporting purposes.

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**SARA 302** : No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

**SARA 313** : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

**Clean Air Act**

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 112(r) for Accidental Release Prevention (40 CFR 68.130, Subpart F).

The following chemical(s) are listed under the U.S. Clean Air Act Section 111 SOCMII Intermediate or Final VOC's (40 CFR 60.489):

Cyclohexanone	108-94-1	99.3 %
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Non-volatile (Wt) : 0.5 - 0.9 %  
Method: 22 (10min/150°C)  
DIN EN ISO 3251  
Non-volatile information is not a specification.

**Massachusetts Right To Know**

Cyclohexanone	108-94-1
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**Pennsylvania Right To Know**

Cyclohexanone	108-94-1
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**New Jersey Right To Know**

Cyclohexanone	108-94-1
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**New Jersey Trade Secret Registry Number for the product (NJ TSRN)** : 800963-5621

**California Prop. 65**

This product does not contain any chemicals known to State of California to cause cancer, birth defects, or any other reproductive harm.

**The components of this product are reported in the following inventories:**

TSCA : We certify that all of the components of this product are either listed on the TSCA Inventory or are not subject to the notification requirements per 40 CFR 720 30(h).

Section 4 / 12(b) : Not applicable

TSCA Inventory Active List : All components of this product are listed active and/or are exempt

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DSL

: We certify that all of the components of this product are listed on the DSL.

**SECTION 16. OTHER INFORMATION**

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The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.