

Data Sheet Issue 08/2014

BYK-025

Silicone-containing defoamer for aqueous high gloss emulsion systems and adhesive systems. Particularly compatible and therefore easy to incorporate.

Product Data

Composition Solution of foam-destroying polysiloxanes

Typical Properties

The values indicated in this data sheet describe typical properties and do not constitute specification limits.

Density (20 °C):	0.96 g/ml
Non-volatile matter (60 min., 105 °C):	18.5 %
Solvents:	Dipropylene glycol monomethyl ether
Flash point:	76 °C

Food Contact Legal Status

For the current food contact legal status, please contact our product safety department or visit www.byk.com for further information.

Storage and Transportation

Separation or turbidity may occur at temperatures below 5 °C. Warm to 20 °C and mix well.

Applications

Coatings Industry

Special Features and Benefits

BYK-025 is recommended for non-pigmented acrylate/polyurethane and polyurethane high gloss emulsion systems. The defoamer is especially recommend for curtain coating application, since it is very easy to incorporate and allows optimizing dosage by post-addition while the paint is running on the curtain coater.

Recommended Levels

0.1-1.5 % additive (as supplied) based upon total formulation.

The above recommended levels can be used for orientation. Optimal levels are determined through a series of laboratory tests.

Incorporation and Processing Instructions

The additive can be added at any time during production. The amount of defoamer used is often divided (by adding 2/3 into the millbase and 1/3 into the let-down or finished product).

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Adhesives

Special Features and Benefits

BYK-025 is a highly compatible defoamer and is specifically recommended for sensitive aqueous adhesive systems.

Recommended Levels

0.05-1 % additive (as supplied) based upon total formulation.

The above recommended levels can be used for orientation. Optimal levels are determined through a series of laboratory tests.

Incorporation and Processing Instructions

The additive can be added at any time during production. Since the defoamer can be easily incorporated, it allows optimal dosage by post addition.





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