



Medical Grade Adhesives

Through innovative technologies and applications, we cover all of your critical medical device adhesion needs so your products perform as they should. Leveraging our broad range of technologies, H.B. Fuller delivers a complete medical device assembly solution.

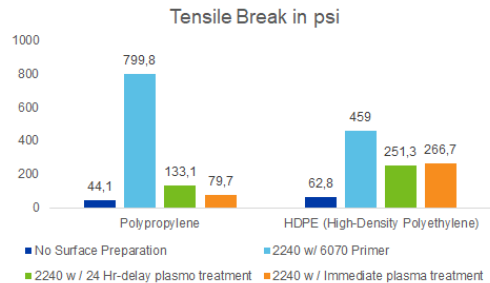
H.B. Fuller is committed to continually improving the quality and reliability of medical devices through their high-performance, engineered adhesives. This group of adhesives provides:

- **Consistency:** ISO 13485 Certification puts us at the top of the class
- **Compatibility:** ISO 10993 Biocompatibility is our standard
- **Customization:** Our extensive ISO 10993-compliant adhesives illustrate our proven expertise in the medical device market, and furthermore our capability to develop adhesives for more unique applications.

STRONG PERFORMANCE AND ESTERILIZATION RESISTANCE

STERILIZATION RESISTANCE			
Sterilization Type	Cyanoacrylates	UV Curables	Epoxies
Ethylene Oxide (ETD)	High	High	High
Gamma Radiation	High	High	High
Stream Autoclave	Low	Medium	High
Repeated Sterilization	Low	Low	High

PERFORMS WELL ON LOW SURFACE ENERGY SUBSTRATES



Our range of Medical Grade Adhesives is ready to support your needs. Below outlines some of our top performing adhesive offerings:

Product	Technology	Application	Viscosity	Cured Color
M2028	Cyanoacrylate	Ideal for rubber and plastic bonding	200 +/- 40 cps	Clear
M2075	Cyanoacrylate	General-purpose bonding, particularly has excellent strength and speed on all rubber compounds	850 +/- 250 cps	Clear
M2611	Cyanoacrylate	Use on all types of substrates, suitable for setting and adhering rapidly to inactive surfaces	105 +/- 15 cps	Clear
U304	Modified Acrylate	Bonds a wide variety of plastics in multiple configurations. Well-suited to bond dissimilar substrates	1000 +/- 150 cps	Clear
U305	Modified Acrylate	Bonds a wide variety of plastics in multiple configurations. Well-suited to bond dissimilar substrates	850 +/- 200 cps	Clear