

Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878 Issue date: 18 December 2015 Revision date: 31 October 2022 Supersedes version of: 12 November 2021 Version: 8.0

SECTION 1: Identification of the substance/mixture and of the company/undertaking			
1.1. Product identifier			
Product form :	Substance (UVCB)	
Trade name :	Piperylene		
EC Index-No. :	649-399-00-9		
EC-No.	310-013-6		
CAS-No. :	102110-15-6		
REACH registration No :	01-2119495687-16		
Product code :	P510		
Formula :	Unspecified		
1.2. Relevant identified uses of the substance or mix	ture and uses ad	vised against	
1.2.1. Relevant identified uses			
Main use category :	Industrial use		
Industrial/Professional use spec :	Industrial		
	For professional us	se only	
Use of the substance/mixture :	Product for industr	ial use only	
Title	Use descriptor	s	
Polymer production	PROC1, PROC2,	PROC3, PROC4, PROC5, PROC6, PROC8a, PROC8b, PROC14,	
(ES Ref.: ES 16)	PROCZ1, PROCZ	26, EKU6C	
Full text of use descriptors: see section 16			
1.2.2. Uses advised against			
No additional information available			
1.3. Details of the supplier of the safety data sheet			
Supplier (Only Representative):			
Braskem Netherland BV			
Neena 238-240. 9th Floor. Tower C			
NL - 3012 NJ – Rotterdam			
T +31 10 798 5002	+31 10 798 5002		
productsafetv@braskem.com			
1.4. Emergency telephone number			
Emergency number : +1 703-741-5970 (International – 24h)			
SECTION 2. Hazards identification			
2.1. Classification of the substance or mixture			
Classification according to Regulation (EC) No. 1272	2/2008 [CLP]		
Flammable liquids, Category 2		H225	
Acute toxicity (oral), Category 4		H302	
Acute toxicity (inhal.), Category 4		H332	
Skin corrosion/irritation, Category 2		H315	
Serious eye damage/eye irritation, Category 2		H319	
Germ cell mutagenicity, Category 1B		H340	
Carcinogenicity, Category 1B		H350	
Reproductive toxicity, Category 2		H361	
Specific target organ toxicity – Single exposure, Catego	ry 3, Narcosis	H336	
Specific target organ toxicity – Single exposure, Category 3, Respiratory		H335	
ract irritation			
Aspiration hazard, Category 1 H304		H304	
Hazardous to the aquatic environment – Acute Hazard. Category 1		H400	
Hazardous to the aquatic environment – Chronic Hazard	l, Category 1	H410	
Full text of H- and EUH-statements: see section 16			

Adverse physicochemical, human health and environmental effects

Highly flammable liquid and vapour. Harmful if swallowed or if inhaled. Causes skin irritation. Causes serious eye irritation. May cause genetic defects. May cause cancer. Suspected of damaging fertility or the unborn child. May cause drowsiness or dizziness. May cause respiratory irritation. May be fatal if swallowed and enters airways. Very toxic to aquatic life. Very toxic to aquatic life with long lasting effects.

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2.2. Label elements

Labelling according to Regulation (EC) No. 1272	/2008 [CLP]
Hazard pictograms (CLP)	
	GHS02 GHS07 GHS08 GHS09
Signal word (CLP)	: Danger
Hazard statements (CLP)	 H225 - Highly flammable liquid and vapour. H302+H332 - Harmful if swallowed or if inhaled. H304 - May be fatal if swallowed and enters airways. H315 - Causes skin irritation. H319 - Causes serious eye irritation. H335 - May cause respiratory irritation. H336 - May cause drowsiness or dizziness. H340 - May cause genetic defects. H350 - May cause cancer. H361 - Suspected of damaging fertility or the unborn child. H410 - Very toxic to aquatic life with long lasting effects.
Precautionary statements (CLP)	 P201 - Obtain special instructions before use. P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. P273 - Avoid release to the environment. P280 - Wear eye protection, protective gloves, protective clothing. P301+P310 - IF SWALLOWED: Immediately call a POISON CENTER or doctor. P331 - Do NOT induce vomiting. P235 - Keep cool.
2.3. Other hazards	
other hazards which do not result in classification	: Gas/vapour heavier than air. May accumulate in confined spaces, particularly at or below ground level. Burning liquid may float on water. May spread fire.

This substance/mixture does not meet the PBT criteria of REACH regulation, annex XIII This substance/mixture does not meet the vPvB criteria of REACH regulation, annex XIII Contains no PBT/vPvB substances ≥ 0.1% assessed in accordance with REACH Annex XIII

The substance is not included in the list established in accordance with Article 59(1) of REACH for having endocrine disrupting properties, or is not identified as having endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605

SECTION 3: Composition/information on ingredients		
3.1. Substances		
Substance type	: UVCB	
Name	: Hydrocarbons, C5-rich, dicyclopentadiene-containing	
CAS-No.	: 102110-15-6	
EC-No.	: 310-013-6	
EC Index-No.	: 649-399-00-9	

Name	Product identifier	%
Hydrocarbons, C5-rich, dicyclopentadiene-containing	CAS-No.: 102110-15-6 EC-No.: 310-013-6 EC Index-No.: 649-399-00-9 REACH-no: 01-2119495687- 16	100
1,3-Pentadiene, (E)-	CAS-No.: 2004-70-8 EC-No.: 217-909-5	33 – 38
1,3-Pentadiene, (Z)-	CAS-No.: 1574-41-0 EC-No.: 216-401-0	20 – 23

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Name	Product identifier	%
Cyclopentene	CAS-No.: 142-29-0 EC-No.: 205-532-9	14 – 17
Cyclopentane	CAS-No.: 287-92-3 EC-No.: 206-016-6 EC Index-No.: 601-030-00-2	8 – 11
2-Methyl-2-butene	CAS-No.: 513-35-9 EC-No.: 208-156-3	>5
Cyclopentadiene	CAS-No.: 542-92-7 EC-No.: 208-835-4	0 – 5
n-Pentane	CAS-No.: 109-66-0 EC-No.: 203-692-4 EC Index-No.: 601-006-00-1	< 5
Dicyclopentadiene	CAS-No.: 77-73-6 EC-No.: 201-052-9 EC Index-No.: 601-044-00-9	0-4
hydrocarbonates	CAS-No.: Not available	< 2
1,3-Butadiene, 2-methyl-	CAS-No.: 78-79-5 EC-No.: 201-143-3 EC Index-No.: 601-014-00-5	< 1
3.2. Mixtures	-	

Not applicable

SECTION 4: First aid measures	
4.1. Description of first aid measures	
First-aid measures general	: Never give anything by mouth to an unconscious person. If you feel unwell, seek medical advice (show the label where possible).
First-aid measures after inhalation	: Remove person to fresh air and keep comfortable for breathing. If not breathing, give artificial respiration. Do not apply mouth-to-mouth resuscitation. Get medical advice/attention if you feel unwell.
First-aid measures after skin contact	: After contact with skin, take off immediately all contaminated clothing, and wash immediately with plenty of water and soap. Immediately rinse with plenty of water (for at least 15 minutes). Wash contaminated clothing before reuse. Get medical advice if skin irritation persists.
First-aid measures after eye contact	: Rinse immediately and thoroughly, pulling the eyelids well away from the eye (15 minutes minimum). Avoid any direct contact with the product. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.
First-aid measures after ingestion	: If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Do not induce vomiting. If swallowed, rinse mouth with water (only if the person is conscious). Keep victim warm and rested. Seek immediate medical advice.
4.2. Most important symptoms and effects, both a	acute and delayed
Symptoms/effects	: May cause genetic defects. May cause cancer. Suspected of damaging fertility or the unborn child.
Symptoms/effects after inhalation	: Harmful if inhaled. May cause drowsiness or dizziness. May cause respiratory irritation. Overexposure to vapours may result in cough.
Symptoms/effects after skin contact	: Causes skin irritation.
Symptoms/effects after eye contact	: Causes serious eye irritation.
Symptoms/effects after ingestion	: Harmful if swallowed. Ingestion may cause nausea, vomiting and diarrhea. May result in aspiration into the lungs, causing chemical pneumonia. May be fatal if swallowed and enters airways.
4.3. Indication of any immediate medical attention	n and special treatment needed
Treat symptomatically.	
SECTION 5: Firefighting measures 5.1. Extinguishing media	
Suitable extinguishing media	: Carbon dioxide (CO2), dry chemical powder, foam. Foam. Dry powder. Carbon dioxide. Sand.

Unsuitable extinguishing media : Do not use water jet. Do not use a heavy water stream.

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5.2. Special hazards arising from the substance or	· mixture
Fire hazard	: Highly flammable liquid and vapour. Material can accumulate some static charge during transfer. May mass explode in fire. Vapours are heavier than air and may travel considerable distance to an ignition source and flash back to source of vapours. Incomplete combustion releases dangerous carbon monoxide, carbon dioxide and other toxic gases.
Explosion hazard	: May mass explode in fire. May form flammable/explosive vapour-air mixture.
5.3. Advice for firefighters	
Firefighting instructions	: In case of fire: Evacuate area. Fight fire remotely due to the risk of explosion. In case of fire: stop leak if safe to do so. Hose down area with water. Cool adjacent tanks / containers / drums with water jet. Use water spray or fog for cooling exposed containers. Exercise caution when fighting any chemical fire. Prevent fire fighting water from entering the environment.
Protective equipment for firefighters	: In case of hazardous fumes, wear autonomous breathing apparatus. Full protective flameproof clothing. Do not enter fire area without proper protective equipment, including respiratory protection.
SECTION 6: Accidental release measure	S
6.1. Personal precautions, protective equipment a	nd emergency procedures
General measures	: Avoid ignition sources. Remove ignition sources. Use special care to avoid static electric charges. No open flames. No smoking.
6.1.1. For non-emergency personnel	
Protective equipment	: Complete protective clothing. For further information refer to section 8: "Exposure controls/personal protection".
Emergency procedures	: In case of leakage, eliminate all ignition sources. Do not drink, eat or smoke in the workplace. Impermeable protective equipment. Evacuate unnecessary personnel.
6.1.2. For emergency responders	
Protective equipment	: Complete protective clothing. Do not enter fire area without proper protective equipment, including respiratory protection. Evacuate unnecessary personnel. Equip cleanup crew with proper protection. For further information refer to section 8: "Exposure controls/personal protection".
Emergency procedures	: In case of leakage, eliminate all ignition sources. Evacuate unnecessary personnel. Ventilate area. Impermeable protective equipment.
6.2. Environmental precautions	

Air. Use water curtains to contain the toxic clouds. In soil and sediments : Take up liquid spill into absorbent material, e.g.: sand, earth, vermiculite or powdered limestone. Absorb remaining liquid with sand or inert absorbent and remove to safe place. Water : Containment as appropriate. Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters. Avoid release to the environment.

6.3. Methods and material for containmen	it and cleaning up
For containment	: Clean up any spills as soon as possible, using an absorbent material to collect it. Stop leak without risks if possible. Keep away from sources of ignition - No smoking. Wear recommended personal protective equipment. Do not touch spilled material. Evacuate unnecessary personnel.
Methods for cleaning up	: Depending on the local regulations it may be disposed of as solid waste or incinerated in a suitable installation. Absorb with liquid-binding material (e.g. sand, diatomaceous earth, acid- or universal binding agents). Stop leak if safe to do so. Soak up spills with inert solids, such as clay or diatomaceous earth as soon as possible. Collect spillage. Store away from other materials.
6.4. Reference to other sections	

For further information refer to section 8: "Exposure controls/personal protection". For disposal of residues refer to section 13: "Disposal considerations".

SECTION 7: Handling and storage	
7.1. Precautions for safe handling	
Additional hazards when processed Precautions for safe handling	 Handle empty containers with care because residual vapours are flammable. Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Avoid ignition sources. Product can accumulate electrostatic charges that may cause fire by electrical discharges. Use only non-sparking tools. Use grounded electrical/mechanical equipment. Spilled product must never be returned to the original container for recycling. Provide good ventilation in process area to prevent formation of vapour. No open flames. No smoking. Wash contaminated clothing before reuse.

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Hygiene measures	: Handle in accordance with good industrial hygiene and safety practice. Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. Do not eat, drink or smoke when using this product.
7.2. Conditions for safe storage, including any inc	ompatibilities
Technical measures	: Keep container closed when not in use. Keep away from sources of ignition. Use only in well ventilated areas. Proper grounding procedures to avoid static electricity should be followed. Ground/bond container and receiving equipment. Use explosion-proof electrical equipment.
Storage conditions	: Keep away from open flames, hot surfaces and sources of ignition. Store in dry, cool, well- ventilated area. At room temperature the product is neither an irritant nor gives off hazardous vapours. Use only non-sparking tools. Keep in fireproof place. Keep container tightly closed.
Incompatible materials	: Strong oxidizing agents. Halogens. Strong acids and oxidants. Reducing agents. Certain plastics, rubbers and coatings. Strong bases.
Storage area	: Store in dry, cool, well-ventilated area. Keep away from sources of ignition. Keep away from heat and direct sunlight.
Packaging materials	: Storage in steel recommended.
7.3. Specific end use(s)	
See Section 1.	

SECTION 8: Exposure controls/personal protection 8.1. Control parameters

8.1.1 National occupational exposure and biological limit values

2-Methyl-2-butene (513-35-9)		
USA - ACGIH - Occupational Exposure Limits		
ACGIH OEL TWA [ppm]	10 ppm	
Cyclopentane (287-92-3)		
Belgium - Occupational Exposure Limits		
Local name	Cyclopentane # Cyclopentaan	
OEL TWA	1800 mg/m ³	
OEL TWA [ppm]	600 ppm	
Regulatory reference	Koninklijk besluit/Arrêté royal 11/05/2021	
Denmark - Occupational Exposure Limits		
Local name	Cyclopentan	
OEL TWA [1]	850 mg/m³	
OEL TWA [2]	300 ppm	
Regulatory reference	BEK nr 1054 af 28/06/2022	
France - Occupational Exposure Limits		
Local name	Cyclopentane	
VME (OEL TWA)	1720 mg/m ³	
VME (OEL TWA) [ppm]	600 ppm	
Remark	Valeurs recommandées/admises	
Regulatory reference	Circulaire du Ministère du travail (réf.: INRS ED 984, 2016)	
Greece - Occupational Exposure Limits		
Local name	Κυκλοπεντάνιο	
OEL TWA	1720 mg/m ³	
OEL TWA [ppm]	600 ppm	

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Cyclopentane (287-92-3)			
Regulatory reference	Π.Δ. 90/1999 - Προστασία της υγείας των εργαζομένων που εκτίθενται σε ορισμένους χημικούς παράγοντες κατά τη διάρκεια της εργασίας τους		
Ireland - Occupational Exposure Limits			
Local name	Cyclopentane		
OEL TWA [1]	1720 mg/m ³		
OEL TWA [2]	600 ppm		
OEL STEL	5160 mg/m ³ (calculated)		
OEL STEL [ppm]	1800 ppm (calculated)		
Regulatory reference	Chemical Agents Code of Practice 2021		
Portugal - Occupational Exposure Limits			
Local name	Ciclopentano		
OEL TWA [ppm]	600 ppm		
Regulatory reference	Norma Portuguesa NP 1796:2014		
Spain - Occupational Exposure Limits			
Local name	Ciclopentano		
VLA-ED (OEL TWA) [1]	1745 mg/m ³		
VLA-ED (OEL TWA) [2]	600 ppm		
Regulatory reference	Límites de Exposición Profesional para Agentes Químicos en España 2022. INSHT		
USA - ACGIH - Occupational Exposure Limits	USA - ACGIH - Occupational Exposure Limits		
Local name	Cyclopentane		
ACGIH OEL TWA [ppm]	1000 ppm (EX - Explosion hazard)		
Remark (ACGIH)	TLV® Basis: CNS impair		
Regulatory reference	ACGIH 2022		
Cyclopentadiene (542-92-7)			
Austria - Occupational Exposure Limits			
Local name	1,3-Cyclopentadien		
MAK (OEL TWA)	200 mg/m ³		
MAK (OEL TWA) [ppm]	75 ppm		
Regulatory reference	BGBI. II Nr. 238/2018		
Belgium - Occupational Exposure Limits			
Local name	1,3-Cyclopentadiène # 1,3-Cyclopentadieen		
OEL TWA	206 mg/m ³		
OEL TWA [ppm]	75 ppm		
Regulatory reference	Koninklijk besluit/Arrêté royal 11/05/2021		
Bulgaria - Occupational Exposure Limits			
Local name	Циклопентадиен		
OEL TWA	200 mg/m ³		
Regulatory reference	Наредба № 13 от 30.12.2003 г. за защита на работещите от рискове, свързани с експозиция на химични агенти при работа (изм. и доп. ДВ. бр. 47 от 2021 г., в сила от 04.06.2021 г.)		

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Cyclopentadiene (542-92-7)		
Denmark - Occupational Exposure Limits		
Local name	Cyclopentadien	
OEL TWA [1]	200 mg/m ³	
OEL TWA [2]	75 ppm	
Regulatory reference	BEK nr 1054 af 28/06/2022	
Estonia - Occupational Exposure Limits		
Local name	1,3-tsüklopentadieen	
OEL TWA	200 mg/m ³	
OEL TWA [ppm]	75 ppm	
Regulatory reference	Vabariigi Valitsuse 20. märtsi 2001. a määruse nr 105 (RT I, 15.05.2021, 1)	
Finland - Occupational Exposure Limits		
Local name	Syklopentadieeni	
HTP (OEL TWA) [1]	210 mg/m ³	
HTP (OEL TWA) [2]	75 ppm	
HTP (OEL STEL)	330 mg/m ³	
HTP (OEL STEL) [ppm]	120 ppm	
Regulatory reference	HTP-ARVOT 2020 (Sosiaali- ja terveysministeriö)	
France - Occupational Exposure Limits		
Local name	Cyclopentadiène	
VME (OEL TWA)	200 mg/m ³	
VME (OEL TWA) [ppm]	75 ppm	
Remark	Valeurs recommandées/admises	
Regulatory reference	Circulaire du Ministère du travail (réf.: INRS ED 984, 2016)	
Greece - Occupational Exposure Limits		
Local name	Κυκλοπενταδιένιο, 1,3-	
OEL TWA	200 mg/m ³	
OEL TWA [ppm]	75 ppm	
Regulatory reference	Π.Δ. 90/1999 - Προστασία της υγείας των εργαζομένων που εκτίθενται σε ορισμένους χημικούς παράγοντες κατά τη διάρκεια της εργασίας τους	
Hungary - Occupational Exposure Limits		
Local name	1,3-CIKLOPENTADIÉN	
AK (OEL TWA)	200 mg/m ³	
Remark	i (ingerlő anyag, amely izgatja a bőrt, nyálkahártyát, szemet vagy mindhármat); N (Irritáló anyagok, egyszerű fojtógázok, csekély egészségkárosító hatással bíró anyagok)	
Regulatory reference	5/2020. (II. 6.) ITM rendelet - A kémiai kóroki tényezők hatásának kitett munkavállalók egészségének és biztonságának védelméről	
Ireland - Occupational Exposure Limits		
Local name	Cyclopentadiene	
OEL TWA [1]	203 mg/m ³	
OEL TWA [2]	75 ppm	

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Cyclopentadiene (542-92-7)	Cyclopentadiene (542-92-7)		
OEL STEL	609 mg/m ³ (calculated)		
OEL STEL [ppm]	225 ppm (calculated)		
Regulatory reference	Chemical Agents Code of Practice 2021		
Lithuania - Occupational Exposure Limits	•		
Local name	Ciklopentadienas		
IPRV (OEL TWA)	5 mg/m ³		
Regulatory reference	LIETUVOS HIGIENOS NORMA HN 23:2011 (Nr. V-695/A1-272, 2018-06-12)		
Poland - Occupational Exposure Limits			
Local name	Cyklopenta-1,3-dien (cyklopentadien-1,3)		
NDS (OEL TWA)	200 mg/m ³		
Regulatory reference	Dz. U. 2018 poz. 1286		
Portugal - Occupational Exposure Limits			
Local name	Ciclopentadieno		
OEL TWA [ppm]	75 ppm		
Regulatory reference	Norma Portuguesa NP 1796:2014		
Romania - Occupational Exposure Limits			
Local name	Ciclopentadienă		
OEL TWA	100 mg/m ³		
OEL TWA [ppm]	35.5 ppm		
OEL STEL	200 mg/m ³		
OEL STEL [ppm]	75 ppm		
Regulatory reference	Hotărârea Guvernului nr. 1.218/2006 (Hotărârea nr. 53/2021)		
Spain - Occupational Exposure Limits			
Local name	Ciclopentadieno		
VLA-ED (OEL TWA) [1]	206 mg/m ³		
VLA-ED (OEL TWA) [2]	75 ppm		
Regulatory reference	Límites de Exposición Profesional para Agentes Químicos en España 2022. INSHT		
Norway - Occupational Exposure Limits			
Local name	1,3-syklopentadien		
Grenseverdi (OEL TWA) [1]	110 mg/m ³		
Grenseverdi (OEL TWA) [2]	40 ppm		
Korttidsverdi (OEL STEL)	137.5 mg/m³ (value calculated)		
Korttidsverdi (OEL STEL) [ppm]	60 ppm (value calculated)		
Regulatory reference	FOR-2021-06-28-2248		
USA - ACGIH - Occupational Exposure Limits			
Local name	Cyclopentadiene		
ACGIH OEL TWA [ppm]	0.5 ppm		
ACGIH OEL STEL [ppm]	1 ppm		
Remark (ACGIH)	TLV® Basis: URT, LRT, & eye irr; CNS eff		

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Cyclopentadiene (542-92-7)		
Regulatory reference	ACGIH 2022	
Dicyclopentadiene (77-73-6)		
Belgium - Occupational Exposure Limits		
Local name	Dicyclopentadiène # Dicyclopentadieen	
OEL TWA	27 mg/m ³	
OEL TWA [ppm]	5 ppm	
Regulatory reference	Koninklijk besluit/Arrêté royal 11/05/2021	
Bulgaria - Occupational Exposure Limits		
Local name	Дициклопентадиен	
OEL TWA	20 mg/m ³	
Regulatory reference	Наредба № 13 от 30.12.2003 г. за защита на работещите от рискове, свързани с експозиция на химични агенти при работа (изм. и доп. ДВ. бр. 47 от 2021 г., в сила от 04.06.2021 г.)	
Croatia - Occupational Exposure Limits		
Local name	Diciklopentadien; 3a,4,7,7a-tetrahidro-4,7-metanoinden	
GVI (OEL TWA) [1]	27 mg/m ³	
GVI (OEL TWA) [2]	5 ppm	
Remark	Koža (razvrstana kao tvar koja nadražuje kožu (H315))	
OEL chemical category	Skin notation	
Regulatory reference	Pravilnik o zaštiti radnika od izloženosti opasnim kemikalijama na radu, graničnim vrijednostima izloženosti i biološkim graničnim vrijednostima (NN 1/2021)	
Czech Republic - Occupational Exposure Limits		
Local name	Dicyklopentadien	
PEL (OEL TWA)	3 mg/m ³	
PEL (OEL TWA) [ppm]	0.5 ppm	
NPK-P (OEL C)	6 mg/m ³	
NPK-P (OEL C) [ppm]	1 ppm	
Remark	I - dráždí sliznice (oči, dýchací cesty), respektive kůži.	
Regulatory reference	Nařízení vlády č. 361/2007 Sb. (Předpis 195/2021 Sb.)	
Denmark - Occupational Exposure Limits		
Local name	Dicyclopentadien	
OEL TWA [1]	2.7 mg/m ³	
OEL TWA [2]	0.5 ppm	
Regulatory reference	BEK nr 1054 af 28/06/2022	
Finland - Occupational Exposure Limits		
Local name	Disyklopentadieeni	
HTP (OEL STEL)	5.5 mg/m ³	
HTP (OEL STEL) [ppm]	1 ppm	
Regulatory reference	HTP-ARVOT 2020 (Sosiaali- ja terveysministeriö)	

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Dicyclopentadiene (77-73-6)		
France - Occupational Exposure Limits		
Local name	Dicyclopentadiène	
VME (OEL TWA)	30 mg/m ³	
VME (OEL TWA) [ppm]	5 ppm	
Remark	Valeurs recommandées/admises	
Regulatory reference	Circulaire du Ministère du travail (réf.: INRS ED 984, 2016)	
Germany - Occupational Exposure Limits (TRGS 90)0)	
Local name	3a,4,7,7a-Tetrahydro-4,7-methanoinden	
AGW (OEL TWA) [1]	2.7 mg/m ³	
AGW (OEL TWA) [2]	0.5 ppm	
Peak exposure limitation factor	1(l)	
Remark	DFG - Senatskommission zur Prüfung gesundheitsschädlicher Arbeitsstoffe der DFG (MAK-Kommission)	
Regulatory reference	TRGS900	
Greece - Occupational Exposure Limits		
Local name	Δικυκλοπενταδιένιο	
OEL TWA	30 mg/m ³	
OEL TWA [ppm]	5 ppm	
Regulatory reference	Π.Δ. 90/1999 - Προστασία της υγείας των εργαζομένων που εκτίθενται σε ορισμένους χημικούς παράγοντες κατά τη διάρκεια της εργασίας τους	
Ireland - Occupational Exposure Limits		
Local name	Dicyclopentadiene	
OEL TWA [1]	30 mg/m ³	
OEL TWA [2]	5 ppm	
OEL STEL	90 mg/m ³ (calculated)	
OEL STEL [ppm]	15 ppm (calculated)	
Regulatory reference	Chemical Agents Code of Practice 2021	
Lithuania - Occupational Exposure Limits		
Local name	Diciklopentadienas	
IPRV (OEL TWA)	1 mg/m ³	
Remark	K (kancerogeninis poveikis); M (mutageninis poveikis); O (medžiaga į organizmą gali prasiskverbti pro nepažeistą odą)	
OEL chemical category	Mutagen, Carcinogen, Skin notation	
Regulatory reference	LIETUVOS HIGIENOS NORMA HN 23:2011 (Nr. V-695/A1-272, 2018-06-12)	
Poland - Occupational Exposure Limits		
Local name	3a,4,7,7a-Tetrahydro-4,7-metanoinden (dicyklopentadien)	
NDS (OEL TWA)	10 mg/m ³	
Regulatory reference	Dz. U. 2018 poz. 1286	
Portugal - Occupational Exposure Limits		
Local name	Diciclopentadieno	

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Dicyclopentadiene (77-73-6)		
OEL TWA [ppm]	5 ppm	
Regulatory reference	Norma Portuguesa NP 1796:2014	
Slovenia - Occupational Exposure Limits		
Local name	3a,4,7,7a-tetrahidro-4,7-metanoinden	
OEL TWA	2.7 mg/m ³	
OEL TWA [ppm]	0.5 ppm	
OEL STEL	2.7 mg/m ³	
OEL STEL [ppm]	0.5 ppm	
Regulatory reference	Uradni list RS, št. 72/2021 z dne 11.5.2021	
Spain - Occupational Exposure Limits		
Local name	Diciclopentadieno	
VLA-ED (OEL TWA) [2]	5 ppm	
Regulatory reference	Límites de Exposición Profesional para Agentes Químicos en España 2022. INSHT	
Norway - Occupational Exposure Limits		
Local name	Disyklopentadien	
Grenseverdi (OEL TWA) [1]	30 mg/m ³	
Grenseverdi (OEL TWA) [2]	5 ppm	
Korttidsverdi (OEL STEL)	45 mg/m ³ (value calculated)	
Korttidsverdi (OEL STEL) [ppm]	10 ppm (value calculated)	
Regulatory reference	FOR-2021-06-28-2248	
USA - ACGIH - Occupational Exposure Limits		
Local name	Dicyclopentadiene, including Cyclopentadiene	
ACGIH OEL TWA [ppm]	0.5 ppm	
ACGIH OEL STEL [ppm]	1 ppm (including cyclopentadiene)	
Remark (ACGIH)	TLV® Basis: URT, LRT, & eye irr; CNS eff	
Regulatory reference	ACGIH 2022	
n-Pentane (109-66-0)		
EU - Indicative Occupational Exposure Limit (IOEL)		
Local name	Pentane	
IOEL TWA	3000 mg/m ³	
IOEL TWA [ppm]	1000 ppm	
Regulatory reference	COMMISSION DIRECTIVE 2006/15/EC COMMISSION DIRECTIVE 2006/15/EC	
Austria - Occupational Exposure Limits		
Local name	Pentan (alle Isomeren): n-Pentan	
MAK (OEL TWA)	1800 mg/m ³	
MAK (OEL TWA) [ppm]	600 ppm	
MAK (OEL STEL)	3600 mg/m ³ (3x 60(Mow) min)	
MAK (OEL STEL) [ppm]	1200 ppm (3x 60(Mow) min)	

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n-Pentane (109-66-0)		
Regulatory reference	BGBI. II Nr. 156/2021	
Belgium - Occupational Exposure Limits	•	
Local name	Pentane, tous isomères # Pentaan, alle isomeren	
OEL TWA	1800 mg/m ³	
OEL TWA [ppm]	600 ppm	
OEL STEL	2250 mg/m ³	
OEL STEL [ppm]	750 ppm	
Regulatory reference	Koninklijk besluit/Arrêté royal 11/05/2021	
Bulgaria - Occupational Exposure Limits		
Local name	n-Пентан	
OEL TWA	3000 mg/m ³	
OEL TWA [ppm]	1000 ppm	
Remark	 (Химични агенти, за които са определени гранични стойности във въздуха на работната среда за Европейската общност) 	
Regulatory reference	Наредба № 13 от 30.12.2003 г. за защита на работещите от рискове, свързани с експозиция на химични агенти при работа (изм. и доп. ДВ. бр. 47 от 2021 г., в сила от 04.06.2021 г.)	
Croatia - Occupational Exposure Limits		
Local name	Pentan	
GVI (OEL TWA) [1]	3000 mg/m ³	
GVI (OEL TWA) [2]	1000 ppm	
Remark	Direktiva: 2006/15/EZ	
Regulatory reference	Pravilnik o zaštiti radnika od izloženosti opasnim kemikalijama na radu, graničnim vrijednostima izloženosti i biološkim graničnim vrijednostima (NN 1/2021)	
Cyprus - Occupational Exposure Limits		
Local name	Πεντάνιο	
OEL TWA	3000 mg/m ³	
OEL TWA [ppm]	1000 ppm	
Regulatory reference	Κανονισμοί του 2007 (Κ.Δ.Π. 295/2007)	
Czech Republic - Occupational Exposure Limits		
Local name	Pentan	
PEL (OEL TWA)	3000 mg/m ³	
PEL (OEL TWA) [ppm]	999 ppm	
NPK-P (OEL C)	4500 mg/m ³ (3)	
NPK-P (OEL C) [ppm]	1499 ppm (3)	
Remark	(3) Je brán zřetel na fyzikálně-chemické vlastnosti (například výbušnost).	
Regulatory reference	Nařízení vlády č. 361/2007 Sb. (Předpis 195/2021 Sb.)	
Denmark - Occupational Exposure Limits		
Local name	Pentan, alle isomere: Pentan	
OEL TWA [1]	1500 mg/m ³	

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n-Pentane (109-66-0)		
OEL TWA [2]	500 ppm	
Remark	E (betyder, at stoffet har en EF-grænseværdi)	
Regulatory reference	BEK nr 1054 af 28/06/2022	
Estonia - Occupational Exposure Limits		
Local name	Pentaan	
OEL TWA	3000 mg/m ³	
OEL TWA [ppm]	1000 ppm	
Regulatory reference	Vabariigi Valitsuse 20. märtsi 2001. a määruse nr 105 (RT I, 15.05.2021, 1)	
Finland - Occupational Exposure Limits		
Local name	n-Pentaani	
HTP (OEL TWA) [1]	1500 mg/m ³	
HTP (OEL TWA) [2]	500 ppm	
HTP (OEL STEL)	1900 mg/m ³	
HTP (OEL STEL) [ppm]	630 ppm	
Regulatory reference	HTP-ARVOT 2020 (Sosiaali- ja terveysministeriö)	
France - Occupational Exposure Limits		
Local name	n-Pentane (Pentane)	
VME (OEL TWA)	3000 mg/m ³	
VME (OEL TWA) [ppm]	1000 ppm	
Remark	Valeurs règlementaires contraignantes	
Regulatory reference	Article R4412-149 du Code du travail (réf.: INRS ED 984, 2016; Décret n° 2019-1487; Décret n° 2020-1546; Décret n° 2021-434; Décret n° 2021-1849)	
Germany - Occupational Exposure Limits (TRGS 90	0)	
Local name	Pentan	
AGW (OEL TWA) [1]	$3000\ \text{mg/m}^3$ (the risk of damage to the embryo or fetus can be excluded when AGW and BGW values are observed)	
AGW (OEL TWA) [2]	1000 ppm (the risk of damage to the embryo or fetus can be excluded when AGW and BGW values are observed)	
Peak exposure limitation factor	2(II)	
Remark	DFG - Senatskommission zur Prüfung gesundheitsschädlicher Arbeitsstoffe der DFG (MAK-Kommission); EU - Europäische Union (Von der EU wurde ein Luftgrenzwert festgelegt: Abweichungen bei Wert und Spitzenbegrenzung sind möglich); Y - Ein Risiko der Fruchtschädigung braucht bei Einhaltung des Arbeitsplatzgrenzwertes und des biologischen Grenzwertes (BGW) nicht befürchtet zu werden	
Regulatory reference	TRGS900	
Gibraltar - Occupational Exposure Limits		
Local name	Pentane	
OEL TWA	3000 mg/m ³	
OEL TWA [ppm]	1000 ppm	
Regulatory reference	Factories (Control of Chemical Agents at Work) Regulations 2003 (LN. 2018/181)	

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n-Pentane (109-66-0)		
Greece - Occupational Exposure Limits		
Local name	Πεντάνιο (όλα τα ισομερή)	
OEL TWA	2950 mg/m ³	
OEL TWA [ppm]	1000 ppm	
OEL STEL	2950 mg/m ³	
OEL STEL [ppm]	1000 ppm	
Regulatory reference	Π.Δ. 90/1999 - Προστασία της υγείας των εργαζομένων που εκτίθενται σε ορισμένους χημικούς παράγοντες κατά τη διάρκεια της εργασίας τους	
Hungary - Occupational Exposure Limits		
Local name	n-PENTÁN	
AK (OEL TWA)	2950 mg/m ³	
Remark	EU2 (2006/15/EK irányelvben közölt érték); R (Azok az anyagok, amelyek egészségkárosító hatása RÖVID expozíció hatására jelentkezik)	
Regulatory reference	5/2020. (II. 6.) ITM rendelet - A kémiai kóroki tényezők hatásának kitett munkavállalók egészségének és biztonságának védelméről	
Ireland - Occupational Exposure Limits		
Local name	Pentane	
OEL TWA [1]	3000 mg/m ³	
OEL TWA [2]	1000 ppm	
OEL STEL [ppm]	3000 ppm (calculated)	
Remark	IOELV (Indicative Occupational Exposure Limit Values)	
Regulatory reference	Chemical Agents Code of Practice 2021	
Italy - Occupational Exposure Limits		
Local name	Pentano	
OEL TWA	2000 mg/m ³	
OEL TWA [ppm]	667 ppm	
Regulatory reference	Allegato XXXVIII del D.Lgs. 9 aprile 2008, n. 81 e s.m.i.	
Latvia - Occupational Exposure Limits		
Local name	Pentāns	
OEL TWA	3000 mg/m ³	
OEL TWA [ppm]	1000 ppm	
Regulatory reference	Ministru kabineta 2007. gada 15. maija noteikumiem Nr. 325	
Lithuania - Occupational Exposure Limits		
Local name	Pentanas	
IPRV (OEL TWA)	3000 mg/m ³	
IPRV (OEL TWA) [ppm]	1000 ppm	
Regulatory reference	LIETUVOS HIGIENOS NORMA HN 23:2011 (Nr. V-695/A1-272, 2018-06-12)	
Luxembourg - Occupational Exposure Limits		
Local name	Pentane	
OEL TWA	3000 mg/m ³	

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n-Pentane (109-66-0)		
OEL TWA [ppm]	1000 ppm	
Regulatory reference	Mémorial A Nº 226 de 2021 concernant la protection de la sécurité et de la santé des salariés contre les risques liés à des agents chimiques sur le lieu de travail	
Malta - Occupational Exposure Limits		
Local name	Pentane	
OEL TWA	3000 mg/m ³	
OEL TWA [ppm]	1000 ppm	
Regulatory reference	S.L.424.24 - Chemical Agents at Work Regulations (L.N.356 of 2021)	
Netherlands - Occupational Exposure Limits		
Local name	n-Pentaan	
TGG-8u (OEL TWA)	1800 mg/m ³	
Regulatory reference	Arbeidsomstandighedenregeling 2022	
Poland - Occupational Exposure Limits		
Local name	Pentan	
NDS (OEL TWA)	3000 mg/m ³	
Regulatory reference	Dz. U. 2018 poz. 1286	
Portugal - Occupational Exposure Limits		
Local name	Pentano, todos os isómeros	
OEL TWA	3000 mg/m ³ (indicative limit value)	
OEL TWA [ppm]	1000 ppm	
Regulatory reference	Norma Portuguesa NP 1796:2014	
Romania - Occupational Exposure Limits		
Local name	Pentan	
OEL TWA	3000 mg/m ³	
OEL TWA [ppm]	1000 ppm	
Regulatory reference	Hotărârea Guvernului nr. 1.218/2006 (Hotărârea nr. 53/2021)	
Slovakia - Occupational Exposure Limits		
Local name	Pentán	
NPHV (OEL TWA) [1]	3000 mg/m ³	
NPHV (OEL TWA) [2]	1000 ppm	
Regulatory reference	Nariadenie vlády č. 355/2006 Z. z. (236/2020 Z. z.)	
Slovenia - Occupational Exposure Limits		
Local name	pentan	
OEL TWA	3000 mg/m ³	
OEL TWA [ppm]	1000 ppm	
OEL STEL	6000 mg/m³	
OEL STEL [ppm]	2000 ppm	
Remark	Y (Snovi, pri katerih ni nevarnosti za zarodek ob upoštevanju mejnih vrednosti in bat vrednosti), EU	
Regulatory reference	Uradni list RS, št. 72/2021 z dne 11.5.2021	

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n-Pentane (109-66-0)		
Spain - Occupational Exposure Limits		
Local name	n-Pentano	
VLA-ED (OEL TWA) [1]	3000 mg/m³ (indicative limit value)	
VLA-ED (OEL TWA) [2]	1000 ppm (indicative limit value)	
Remark	VLI (Agente químico para el que la U.E. estableció en su día un valor límite indicativo).	
Regulatory reference	Límites de Exposición Profesional para Agentes Químicos en España 2022. INSHT	
Sweden - Occupational Exposure Limits		
Local name	n-Pentan	
NGV (OEL TWA)	1800 mg/m ³ (Pentanes)	
NGV (OEL TWA) [ppm]	600 ppm (Pentanes)	
KTV (OEL STEL)	2000 mg/m ³ (Pentanes)	
KTV (OEL STEL) [ppm]	750 ppm (Pentanes)	
Remark	V (Vägledande korttidsgränsvärde ska användas som ett rekommenderat högsta värde som inte bör överskridas)	
Regulatory reference	Hygieniska gränsvärden (AFS 2018:1)	
Norway - Occupational Exposure Limits		
Local name	Pentan	
Grenseverdi (OEL TWA) [1]	750 mg/m³	
Grenseverdi (OEL TWA) [2]	250 ppm	
Korttidsverdi (OEL STEL)	937.5 mg/m ³ (value calculated)	
Korttidsverdi (OEL STEL) [ppm]	312.5 ppm (value calculated)	
Remark	E: EU har en veiledende grenseverdi og/eller anmerkning for stoffet.	
Regulatory reference	FOR-2021-06-28-2248	
USA - ACGIH - Occupational Exposure Limits		
Local name	Pentane	
ACGIH OEL TWA [ppm]	1000 ppm	
Remark (ACGIH)	TLV® Basis: Narcosis; resp tract irr	
Regulatory reference	ACGIH 2022	
1,3-Butadiene, 2-methyl- (78-79-5)		
Austria - Occupational Exposure Limits		
OEL chemical category	Group A2 Carcinogen	
Bulgaria - Occupational Exposure Limits		
Local name	Изопрен (2-метил-1,3-бутадиен)	
OEL TWA	40 mg/m ³	
Regulatory reference	Наредба № 13 от 30.12.2003 г. за защита на работещите от рискове, свързани с експозиция на химични агенти при работа (изм. и доп. ДВ. бр. 47 от 2021 г., в сила от 04.06.2021 г.)	
Germany - Occupational Exposure Limits (TRGS 900)		
Local name	Isopren	
AGW (OEL TWA) [1]	8.4 mg/m ³ (carcinogenic substance Cat. 1A/1B)	

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according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

1,3-Butadiene, 2-methyl- (78-79-5)		
AGW (OEL TWA) [2]	3 ppm (carcinogenic substance Cat. 1A/1B)	
Peak exposure limitation factor	8(II)	
Remark	AGS - Ausschuss für Gefahrstoffe; X - Krebserzeugender Stoff der Kat. 1A oder 1B oder krebserzeugende Tätigkeit oder Verfahren nach § 2 Absatz 3 Nr. 4 der Gefahrstoffverordnung – es ist zusätzlich § 10 GefStoffV zu beachten	
Regulatory reference	TRGS900	
Latvia - Occupational Exposure Limits		
Local name	Izoprēns (2-metil-1,3-butadiēns)	
OEL TWA	40 mg/m³	
Remark	Carc. 1B; Muta. 2	
Regulatory reference	Ministru kabineta 2008. gada 29. septembra noteikumi Nr. 803 (Grozījumi Ministru kabineta 2020. gada 7. janvārī noteikumiem Nr. 10).	
Lithuania - Occupational Exposure Limits		
Local name	Izoprenas	
IPRV (OEL TWA)	40 mg/m³	
Remark	K (kancerogeninis poveikis); M (mutageninis poveikis)	
OEL chemical category	Mutagen, Carcinogen	
Regulatory reference	LIETUVOS HIGIENOS NORMA HN 23:2011 (Nr. V-695/A1-272, 2018-06-12)	
Poland - Occupational Exposure Limits		
Local name	Izopren	
NDS (OEL TWA)	100 mg/m ³	
NDSCh (OEL STEL)	300 mg/m ³	
Regulatory reference	Dz. U. 2018 poz. 1286	

8.1.2. Recommended monitoring procedures

No additional information available

8.1.3. Air contaminants formed

No additional information available

8.1.4. DNEL and PNEC

Piperylene (102110-15-6)	
DNEL/DMEL (Workers)	
Acute - systemic effects, dermal	No hazard identified
Acute - systemic effects, inhalation	No hazard identified
Acute - local effects, dermal	No hazard identified
Acute - local effects, inhalation	160.23 mg/m ³
Long-term - systemic effects, dermal	0.95 mg/kg bodyweight/day
Long-term - local effects, dermal	No hazard identified
Long-term - systemic effects, inhalation	2.31 mg/m ³
Long-term - local effects, inhalation	2.31 mg/m ³
PNEC (Water)	
PNEC aqua (freshwater)	0.001 mg/l

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according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

Piperylene (102110-15-6)		
PNEC aqua (marine water)	0.001 mg/l	
PNEC (Sediment)		
PNEC sediment (freshwater)	No hazard identified	
PNEC sediment (marine water) No hazard identified		
PNEC (Soil)		
PNEC soil No hazard identified		
PNEC (Oral)		
PNEC oral (secondary poisoning) No bioaccumulation potential		
PNEC (STP)		
PNEC sewage treatment plant	No hazard identified	

8.1.5. Control banding

No additional information available **8.2. Exposure controls**

8.2.1. Appropriate engineering controls

Appropriate engineering controls:

Mechanical ventilation is recommended. Explosion-free electrical equipment and lighting with earth.

8.2.2. Personal protection equipment

8.2.2.1. Eye and face protection

Eye protection:

Full face piece respirator. Chemical goggles or safety glasses

8.2.2.2. Skin protection

Skin and body protection:

Use chemically protective clothing

Hand protection:

Impermeable protective gloves. Do not reuse gloves. It is recommended that the glove supplier be consulted to ensure the protective gloves are resistant to chemicals in this product

Hand protection					
Туре	Material	Permeation	Thickness (mm)	Penetration	Standard
Disposable gloves, E.g. KCL Type: 730 or 890 or equivalent	Nitrile, or, Viton	< 480 minutes.	0,4 / 0,7	Not known	EN 374

8.2.2.3. Respiratory protection

Respiratory protection:

Approved organic vapour respirator. An approved organic vapour respirator/supplied air or self-contained breathing apparatus must be used when vapour concentration exceeds applicable exposure limits. Consult a national health and safety authority for further guidance

Respiratory protection				
Device Filter type Condition Standard				
Full face mask, with cartridge/filter	Ax	Concentrations exceed max allowed workplace atmospheric concentrations.	EN 14387	

8.2.2.4. Thermal hazards

No additional information available

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according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

8.2.3. Environmental exposure controls

Other information:

Do not eat, drink or smoke during use.

SECTION 9: Physical and chemical pro	perties
9.1. Information on basic physical and chemical	properties
Physical state	: Liquid
Colour	: Colourless.
Odour	: Hydrocarbon-like.
Odour threshold	: Not available
Melting point	: Not available
Freezing point	: -141 – -87.5 °C Information refers to cis-1,3-pentadiene and trans-1,3-pentadiene
Boiling point	: 42 – 44 °C Information refers to cis-1,3-pentadiene and trans-1,3-pentadiene
Flammability	: Not applicable
Explosive limits	: 2 – 8.3 vol %
Lower explosion limit	: Not available
Upper explosion limit	: Not available
Flash point	: -29 – -28 °C (closed cup)
	Information refers to cis-1,3-pentadiene and trans-1,3-pentadiene
Auto-ignition temperature	: Not available
Decomposition temperature	: Not available
рН	: Not applicable
Viscosity, kinematic	: Not available
Solubility	: Water: 690 mg/l
	Ethanol: Miscible
	Ether: Miscible
	Acetone: Miscible
Partition coefficient n-octanol/water (Log Kow)	: Not available
Partition coefficient n-octanol/water (Log Pow)	: 2.44
Vapour pressure	: 405 mm Hg (25°C)
Vapour pressure at 50°C	: Not available
Density	: 0.676 g/m³ (20°C)
Relative density	: Not available
Relative vapour density at 20°C	: 2.35
Particle characteristics	: Not applicable
9.2. Other information	

9.2.1. Information with regard to physical hazard classes

Explosion limits

: 2 – 8.3 vol %

9.2.2. Other safety characteristics

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

No dangerous reactions known under normal conditions of use.

10.2. Chemical stability

Stable at room temperature. May polymerize on exposure to temperature rise. Highly flammable liquid and vapour. Attacks some forms of plastics, rubber, and coatings. May form flammable/explosive vapour-air mixture.

10.3. Possibility of hazardous reactions

Strong oxidizing agents. Halogens. strong oxidants and strong acids. Reducing agents. Attacks some forms of plastics, rubber, and coatings. On burning: release of carbon monoxide - carbon dioxide. lead.

10.4. Conditions to avoid

No flames, no sparks. Eliminate all sources of ignition. Minimize exposure to air. Direct sunlight. Extremely high or low temperatures. Open flame. **10.5. Incompatible materials**

Strong oxidizing agents. Halogens. Strong acids and oxidants. Certain plastics, rubbers and coatings. Reducing agents. Strong bases.

10.6. Hazardous decomposition products

On burning: release of carbon monoxide - carbon dioxide. fume. May release flammable gases. Explosive when mixed with oxidizing substances.

SECTION 11: Toxicological information 11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity (oral) : Harmful if swallowed.

Acute toxicity (dermal) : Not classified (Based on available data, the classification criteria are not met)

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Acute toxicity (inhalation)	: Harmful if inhaled.	
Cyclopentene (142-29-0)		
LD50 oral rat	2140 µl/kg	
LD50 dermal rabbit	1231 mg/kg	
LC50 Inhalation - Rat	> 22.9 mg/l/4h	
2-Methyl-2-butene (513-35-9)		
LD50 oral rat	700 – 2600 mg/kg	
LD50 dermal rat	> 2000 mg/kg	
LC50 Inhalation - Rat [ppm]	> 61000 ppm/4h	
Cyclopentane (287-92-3)		
LD50 oral rat	11400 mg/kg	
LC50 Inhalation - Rat	> 25.3 mg/l/4h	
Cyclopentadiene (542-92-7)		
LD50 oral rat	113 mg/kg	
LD50 dermal rabbit	430 mg/kg	
LC50 Inhalation - Rat	39 mg/l (Exposure time: 1 h)	
Dicyclopentadiene (77-73-6)		
LD50 oral rat	346.5 mg/kg	
LD50 dermal rabbit	4380 mg/kg	
LC50 Inhalation - Rat	1910 mg/m ³ (Exposure time: 6 h)	
n-Pentane (109-66-0)		
LD50 oral rat	> 2000 mg/kg	
LD50 dermal rabbit	3000 mg/kg	
LC50 Inhalation - Rat	364 g/m³ (Exposure time: 4 h)	
LC50 Inhalation - Rat (Vapours)	364 mg/l Source: ChemIDplus	
1,3-Butadiene, 2-methyl- (78-79-5)		
LD50 oral rat	2043 mg/kg	
LD50 dermal rat	> 1 ml/kg	
LC50 Inhalation - Rat	180 mg/l/4h	
Skin corrosion/irritation	: Causes skin irritation.	
Serious eye damage/irritation	: Causes serious eye irritation.	
Respiratory or skin sensitisation	: Not classified (Based on available data, the classification criteria are not met)	
Germ cell mutagenicity	: May cause genetic defects.	
	: May cause cancer.	
1,3-Butadiene, 2-methyl- (78-79-5)		
IARC group	2B - Possibly carcinogenic to humans	
Reproductive toxicity	: Suspected of damaging fertility or the unborn child.	
STOT-single exposure	: May cause drowsiness or dizziness. May cause respiratory irritation.	
2-Methyl-2-butene (513-35-9)		
STOT-single exposure	May cause drowsiness or dizziness.	

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Cyclopentadiene (542-92-7)	
STOT-single exposure	May cause respiratory irritation.
Dicyclopentadiene (77-73-6)	
STOT-single exposure	May cause respiratory irritation.
n-Pentane (109-66-0)	
STOT-single exposure	May cause drowsiness or dizziness.
STOT-repeated exposure :	Not classified (Based on available data, the classification criteria are not met)
n-Pentane (109-66-0)	
NOAEC (inhalation, rat, vapour, 90 days)	30 mg/l air Animal: rat, Guideline: OECD Guideline 413 (Subchronic Inhalation Toxicity: 90-Day Study), Guideline: other:, Guideline: EPA OTS 798.2450 (90-Day Inhalation Toxicity), Guideline: other:, Guideline: other:
Aspiration hazard :	May be fatal if swallowed and enters airways.
11.2. Information on other hazards	
11.2.1. Endocrine disrupting properties	
11.2.2. Other information	
Other information	Likely routes of exposure: ingestion, inhalation, skin and eve
SECTION 12: Ecological information	,, _,, _
12.1. Toxicity	
Ecology - general :	Very toxic to aquatic life. Very toxic to aquatic life with long lasting effects.
(acute)	very toxic to aquatic me.
Hazardous to the aquatic environment, long-term : (chronic)	Very toxic to aquatic life with long lasting effects.
2-Methyl-2-butene (513-35-9)	
LC50 - Fish [1]	4.99 mg/l (Exposure time: 96 h - Species: Oncorhynchus mykiss [semi-static])
EC50 - Crustacea [1]	3 mg/l (Exposure time: 48 h - Species: Daphnia magna)
Cyclopentane (287-92-3)	
EC50 - Crustacea [1]	10.5 mg/l (Exposure time: 48 h - Species: Daphnia magna)
Dicyclopentadiene (77-73-6)	
LC50 - Fish [1]	11.5 – 17.6 mg/l (Exposure time: 96 h - Species: Lepomis macrochirus [static])
LC50 - Fish [2]	23 mg/l (Exposure time: 96 h - Species: Lepomis macrochirus)
EC50 - Crustacea [1]	11 mg/l (Exposure time: 48 h - Species: Daphnia magna)
EC50 96h - Algae [1]	> 100 mg/l (Species: Pseudokirchneriella subcapitata)
n-Pentane (109-66-0)	
LC50 - Fish [1]	9.87 mg/l (Exposure time: 96 h - Species: Oncorhynchus mykiss)
LC50 - Fish [2]	11.59 mg/l (Exposure time: 96 h - Species: Pimephales promelas)
EC50 - Crustacea [1]	9.74 mg/l (Exposure time: 48 h - Species: Daphnia magna)
ErC50 algae	10.7 mg/l Source: EHCA
1,3-Butadiene, 2-methyl- (78-79-5)	·
LC50 - Fish [1]	32.5 – 50.15 mg/l (Exposure time: 96 h - Species: Lepomis macrochirus [static])
LC50 - Fish [2]	58.75 – 95.32 mg/l (Exposure time: 96 h - Species: Pimephales promelas [static])
EC50 - Crustacea [1]	140 mg/l (Exposure time: 48 h - Species: Daphnia magna)

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1,3-Butadiene, 2-methyl- (78-79-5)		
EC50 96h - Algae [1]	> 1000 mg/l (Species: Scenedesmus quadricauda)	
12.2. Persistence and degradability		
No additional information available		
Dimensioner (402440.45.0)		
Piperviene (102110-15-6)		
Partition coefficient n-octanol/water (Log Pow)	2.44	
Bioaccumulative potential	Based on the n-octanol/water partition coefficient accumulation in organisms is not expected.	
2-Methyl-2-butene (513-35-9)		
BCF - Fish [1]	(low potential to bioaccumulate)	
Cyclopentane (287-92-3)		
Partition coefficient n-octanol/water (Log Pow)	3 (at 25 °C (at pH 7)	
Dicyclopentadiene (77-73-6)		
BCF - Fish [1]	(53 dimensionless (edible fraction)	
Partition coefficient n-octanol/water (Log Pow)	2.78 (at 25 °C (at pH 7)	
n-Pentane (109-66-0)		
Partition coefficient n-octanol/water (Log Pow)	3.45 (at 25 °C (at pH 7)	
1,3-Butadiene, 2-methyl- (78-79-5)		
BCF - Fish [1]	(no bioaccumulation expected)	
Partition coefficient n-octanol/water (Log Pow)	3.2 – 4.5 (at 20 °C)	
12.4. Mobility in soil		
Piperylene (102110-15-6)		
Ecology - soil	Product is volatile. Mobility in soil.	
12.5. Results of PBT and vPvB assessment		
Piperylene (102110-15-6)		
This substance/mixture does not meet the PBT criteria	a of REACH regulation, annex XIII	
This substance/mixture does not meet the vPvB criter	ia of REACH regulation, annex XIII	
12.6. Endocrine disrupting properties		
No additional information available		
12.7. Other adverse effects	Avoid release to the environment	
13.1. Waste treatment methods		
Waste treatment methods :	Can be incinerated according to local regulations. Dispose of contents/container in accordance with licensed collector's sorting instructions.	
Product/Packaging disposal recommendations :	: Dispose in a safe manner in accordance with local/national regulations.	
Additional information :	Do not re-use empty containers. Handle empty containers with care because residual vapours are flammable.	
Ecology - waste materials	Avoid release to the environment. Hazardous waste due to toxicity.	

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SECTION 14: Transport information In accordance with ADR / IMDG / IATA / ADN / RID					
ADR	IMDG	ΙΑΤΑ	ADN	RID	
14.1. UN number or ID number					
UN 3295	UN 3295	UN 3295	UN 3295	UN 3295	
14.2. UN proper shippin	g name				
HYDROCARBONS, LIQUID, N.O.S.	HYDROCARBONS, LIQUID, N.O.S.	Hydrocarbons, liquid, n.o.s.	HYDROCARBONS, LIQUID, N.O.S.	HYDROCARBONS, LIQUID, N.O.S.	
Transport document descr	iption				
UN 3295 HYDROCARBONS, LIQUID, N.O.S. (1,3- Pentadiene, (E)- ; 1,3- Pentadiene, (Z)- ; Cyclopentene), 3, II, (D/E), ENVIRONMENTALLY HAZARDOUS	UN 3295 HYDROCARBONS, LIQUID, N.O.S. (1,3- Pentadiene, (E)- ; 1,3- Pentadiene, (Z)- ; Cyclopentene), 3, II, MARINE POLLUTANT/ENVIRONME NTALLY HAZARDOUS	UN 3295 Hydrocarbons, liquid, n.o.s. (1,3- Pentadiene, (E)- ; 1,3- Pentadiene, (Z)- ; Cyclopentene), 3, II, ENVIRONMENTALLY HAZARDOUS	UN 3295 HYDROCARBONS, LIQUID, N.O.S. (1,3- Pentadiene, (E)- ; 1,3- Pentadiene, (Z)- ; Cyclopentene), 3, II, ENVIRONMENTALLY HAZARDOUS	UN 3295 HYDROCARBONS, LIQUID, N.O.S. (1,3- Pentadiene, (E)- ; 1,3- Pentadiene, (Z)- ; Cyclopentene), 3, II, ENVIRONMENTALLY HAZARDOUS	
14.3. Transport hazard o	class(es)				
3	3	3	3	3	
14.4. Packing group	1	1			
11	II	II	II	II	
14.5. Environmental haz	ards	1			
Dangerous for the environment: Yes	Dangerous for the environment: Yes Marine pollutant: Yes	Dangerous for the environment: Yes	Dangerous for the environment: Yes	Dangerous for the environment: Yes	
No supplementary information	n available				
14.6. Special precautions for	r user				
Special transport precautions	: Du ca me	e to the characteristics of the p n be reached during the road to set the 27D classification define	product and the pressure and ransport, it is recommended to ed in IMETRO Ordinance No.	temperature conditions that o transport in vehicles that 473/2011 / Brazil	
Overland transport Classification code (ADR) Special provisions (ADR) Limited quantities (ADR) Excepted quantities (ADR) Packing instructions (ADR) Mixed packing provisions (AD Portable tank and bulk contain (ADR) Tank code (ADR) Vehicle for tank carriage Transport category (ADR) Special provisions for carriage Hazard identification number	: F1 : 64 : 11 : E2 : PC : PC : MR ner instructions (ADR) : T7 ner special provisions : TF : L1 : FL : 2 e - Operation (ADR) : S2 (Kemler No.) : 33	0C 2 001 219 21, TP8, TP28 .5BN 2, S20			

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Orange plates	33 3295
Tunnel restriction code (ADR)	: D/E
Transport by sea Packing instructions (IMDG) IBC packing instructions (IMDG) Tank instructions (IMDG) Tank special provisions (IMDG)	: P001 : IBC02 : T7 : TP1, TP8, TP28
EmS-No. (Fire) EmS-No. (Spillage) Stowage category (IMDG) Properties and observations (IMDG) MFAG-No	: F-E : S-D : B : Immiscible with water. : 128
Air transport PCA Excepted quantities (IATA) PCA Limited quantities (IATA) PCA limited quantity max net quantity (IATA) PCA packing instructions (IATA) PCA max net quantity (IATA) CAO packing instructions (IATA) CAO max net quantity (IATA) Special provisions (IATA) ERG code (IATA)	: E2 : Y341 : 1L : 353 : 5L : 364 : 60L : A3, A224 : 3H
Inland waterway transport Classification code (ADN) Special provisions (ADN) Limited quantities (ADN) Excepted quantities (ADN) Carriage permitted (ADN) Equipment required (ADN) Ventilation (ADN) Number of blue cones/lights (ADN)	: F1 : 640C : 1 L : E2 : T : PP, EX, A : VE01 : 1
Rail transport Classification code (RID) Special provisions (RID) Limited quantities (RID) Excepted quantities (RID) Packing instructions (RID) Mixed packing provisions (RID) Portable tank and bulk container instructions (RID) Portable tank and bulk container special provisions (RID) Tank codes for RID tanks (RID)	: F1 : 640C : 1L : E2 : P001 : MP19 : T7 : TP1, TP8, TP28 : L1.5BN
Transport category (RID)	: 2

Hazard identification number (RID) : 33 14.7. Maritime transport in bulk according to IMO instruments

Not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

: CE7

15.1.1. EU-Regulations

REACH Annex XVII (Restriction List)

Colis express (express parcels) (RID)

Not listed on REACH Annex XVII

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REACH Annex XIV (Authorisation List)

Not listed on REACH Annex XIV (Authorisation List)

REACH Candidate List (SVHC)

Not listed on the REACH Candidate List

PIC Regulation (Prior Informed Consent)

Not listed on the PIC list (Regulation EU 649/2012)

POP Regulation (Persistent Organic Pollutants)

Not listed on the POP list (Regulation EU 2019/1021)

Ozone Regulation (1005/2009)

Not listed on the Ozone Depletion list (Regulation EU 1005/2009)

Explosives Precursors Regulation (2019/1148)

Contains no substance(s) listed on the Explosives Precursors list (Regulation EU 2019/1148 on the marketing and use of explosives precursors)

Drug Precursors Regulation (273/2004)

Contains no substance(s) listed on the Drug Precursors list (Regulation EC 273/2004 on the manufacture and the placing on market of certain substances used in the illicit manufacture of narcotic drugs and psychotropic substances)

15.1.2. National regulations

Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances) Listed on KECL/KECI (Korean Existing Chemicals Inventory) Listed on the TCSI (Taiwan Chemical Substance Inventory) Listed on the NCI (Vietnam - National Chemical Inventory)

Germany

Water hazard class (WGK)	: Not classified according to Regulation Governing Systems for Handling Substances Hazardous to Waters (AwSV).
Chemicals Prohibition Ordinance (ChemVerbotsV)	: This product is subject to ChemVerbotsV Annex 2 Entry 1. The following requirements must be observed: authorization requirement (according to § 6 paragraph 1 sentence 1), basic requirements for carrying out the delivery (according to § 8 paragraph 1, 3 and 4), identification and documentation (according to § 9 paragraph 1 to 3) and exclusion of the shipping route (according to § 10).
Hazardous Incident Ordinance (12. BImSchV)	: Is not subject of the Hazardous Incident Ordinance (12. BImSchV)
Netherlands	
SZW-lijst van kankerverwekkende stoffen	: Hydrocarbons, C5-rich, dicyclopentadiene-containing is listed
SZW-lijst van mutagene stoffen	: Hydrocarbons, C5-rich, dicyclopentadiene-containing is listed
SZW-lijst van reprotoxische stoffen – Borstvoeding	: The substance is not listed
SZW-lijst van reprotoxische stoffen – Vruchtbaarheid	: The substance is not listed
SZW-lijst van reprotoxische stoffen – Ontwikkeling	: The substance is not listed
Denmark	
Classification remarks	: Emergency management guidelines for the storage of flammable liquids must be followed
Danish National Regulations	: Young people under 18 years are not allowed to use the product
	Pregnant/breastfeeding women working with the product must not be in direct contact with it

15.2. Chemical safety assessment

A chemical safety assessment has been carried out.

Indication of changes			
Section	Changed item	Change	Comments
2	Hazard identification	Modified	
8	Exposure controls / Personal protection equipment	Modified	
11.1	Information on hazard classes as defined in Regulation (EC) No 1272/2008	Modified	

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Indication of changes			
Section	Changed item	Change	Comments
15	Regulatory information	Modified	

Abbreviations and acronyms:	
ACGIH	ACGIH (American Conference of Governement Industrial Hygienists)
CLP	CLP - Classification, Labelling and Packaging
EC	EC - European Community
EEC	EEC - European Economic Community
GHS	GHS - Globally Harmonised System
PVC	PVC (Polyvinyl chloride).
REACH	REACH - Registration, Evaluation, Authorisation and Restriction of Chemicals
SDS	SDS - Safety Data Sheet

Sources of Key data Other information : Data arise from reference works and literature.

: None.

Full text of H- and EUH-statements:		
Acute Tox. 4 (Inhalation)	Acute toxicity (inhal.), Category 4	
Acute Tox. 4 (Oral)	Acute toxicity (oral), Category 4	
Aquatic Acute 1	Hazardous to the aquatic environment – Acute Hazard, Category 1	
Aquatic Chronic 1	Hazardous to the aquatic environment – Chronic Hazard, Category 1	
Asp. Tox. 1	Aspiration hazard, Category 1	
Carc. 1B	Carcinogenicity, Category 1B	
Eye Irrit. 2	Serious eye damage/eye irritation, Category 2	
Flam. Liq. 2	Flammable liquids, Category 2	
H225	Highly flammable liquid and vapour.	
H302	Harmful if swallowed.	
H304	May be fatal if swallowed and enters airways.	
H315	Causes skin irritation.	
H319	Causes serious eye irritation.	
H332	Harmful if inhaled.	
H335	May cause respiratory irritation.	
H336	May cause drowsiness or dizziness.	
H340	May cause genetic defects.	
H350	May cause cancer.	
H361	Suspected of damaging fertility or the unborn child.	
H400	Very toxic to aquatic life.	
H410	Very toxic to aquatic life with long lasting effects.	
Muta. 1B	Germ cell mutagenicity, Category 1B	
Repr. 2	Reproductive toxicity, Category 2	

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Full text of H- and EUH-statements:		
Skin Irrit. 2	Skin corrosion/irritation, Category 2	
STOT SE 3	Specific target organ toxicity – Single exposure, Category 3, Narcosis	

Full text of use descriptors		
ERC6a	Use of intermediate	
ERC6c	Use of monomer in polymerisation processes at industrial site (inclusion or not into/onto article)	
ESVOC SPERC 4.21a.v1	Polymer production: Industrial (SU10)	
PROC1	Chemical production or refinery in closed process without likelihood of exposure or processes with equivalent containment conditions	
PROC14	Tabletting, compression, extrusion, pelettisation, granulation	
PROC2	Chemical production or refinery in closed continuous process with occasional controlled exposure or processes with equivalent containment conditions	
PROC21	Low energy manipulation and handling of substances bound in/on materials or articles	
PROC28	Manual maintenance (cleaning and repair) of machinery	
PROC3	Manufacture or formulation in the chemical industry in closed batch processes with occasional controlled exposure or processes with equivalent containment condition	
PROC4	Chemical production where opportunity for exposure arises	
PROC5	Mixing or blending in batch processes	
PROC6	Calendering operations	
PROC8a	Transfer of substance or mixture (charging and discharging) at non-dedicated facilities	
PROC8b	Transfer of substance or mixture (charging and discharging) at dedicated facilities	
SU10	Formulation [mixing] of preparations and/or re-packaging (excluding alloys)	
SU3	Industrial uses: Uses of substances as such or in preparations* at industrial sites	

Braskem - SDS_EU (modified 221026)

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product. It warns that the handling of any chemical substance requires the previous knowledge of its hazards for the user. It is up to the user of the product company providing this SDS to and promote the training of its employees about possible risks come upon of the product. The information contained herein is not absolute, but only general information on the use of the chemical and indication of safety and security measures.

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Annex to the safety data sheet		
Product exposure scenario(s)		
ЕЅ Туре	ES title	
Worker	Polymer production	

Annex to the safety data sheet: Exposure scenario CAS-No.: 102110-15-6 Product form: Substance Physical state: Liquid Substance type: UVCB

1. Exposure scenario ES16 Polymer production ES Ref.: ES16 ES Type: Worker Use descriptors PROC1, PROC2, PROC3, PROC4, PROC5, PROC6, PROC8a, PROC8b, PROC14, PROC21, PROC23

ERC6c

2. Operational conditions and risk management measures 0

2.2. Contributing scenario controlling environmental exposure (ERC6c)

Polymer production		
ERC6c	Use of monomer in polymerisation processes at industrial site (inclusion or not into/onto article)	

Product characteristics		
Physical form of product	Liquid	
Concentration of substance in product	100 %	
Vapour pressure	405 mm Hg	
Vapour pressure	Liquid, vapour pressure 0.5 - 10 kPa at Standard Temperature and Pressure	

Operational conditions

No additional information

Risk Management Measures

No additional information

2.1.1. Contributing scenario controlling worker exposure (PROC1) (> 0.1% DCPD & < 0.1% benzene)

General exposures (closed systems). Continuous process. no sampling; indoor PROC1 Chemical production or refinery in closed process without likelihood of exposure or processes with equivalent containment conditions

Product characteristics		
Physical form of product	Liquid	
Concentration of substance in product	≤ 100 %	
Vapour pressure	405 mm Hg	
Vapour pressure	Liquid, vapour pressure 0.5 - 10 kPa at Standard Temperature and Pressure	

Operational conditions		
Frequency and duration of use	Duration of activity	≤ 8 h/day
Other given operational conditions affecting workers exposure	Operating temperature	≤ 20 °C
Other given operational conditions affecting workers exposure	Indoor	

Annex to the safety data sheet: Exposure scenario CAS-No.: 102110-15-6 Product form: Substance Physical state: Liquid Substance type: UVCB

Risk Management Measures			
Technical conditions and measures to control dispersion from source towards the worker	General ventilation	Good general ventilation (3-5 air changes per hour)	
Technical conditions and measures to control dispersion from source towards the worker	Local exhaust ventilation	No specific measures identified	
Technical conditions and measures to control dispersion from source towards the worker	Occupational Health and Safety Management System:	Advanced	
Organisational measures to prevent/limit releases, dispersion and exposure	General measures (carcinogens)	Consider technical advances and process upgrades (including automation) for the elimination of releases. Minimise exposure using measures such as closed systems, dedicated facilities and suitable general/local exhaust ventilation. Drain down systems and clear transfer lines prior to breaking containment. Clean/flush equipment, where possible, prior to maintenance. Where there is potential for exposure: restrict access to authorised persons; provide specific activity training to operators to minimise exposures; wear suitable gloves and coveralls to prevent skin contamination; wear respiratory protection when its use is identified for certain contributing scenarios; clear up spills immediately and dispose of wastes safely. Ensure safe systems of work or equivalent arrangements are in place to manage risks. Regularly inspect, test and maintain all control measures. Consider the need for risk based health surveillance.	
Conditions and measures related to personal protection, hygiene and health evaluation	Eye / face protection	No	
Conditions and measures related to personal protection, hygiene and health evaluation	Dermal Protection:	≥ 90 % Chemically resistant gloves conforming to EN374 with basic employee training	
Conditions and measures related to personal protection, hygiene and health evaluation	General measures (skin irritants). Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop		
Conditions and measures related to personal protection, hygiene and health evaluation	Respiratory protection:	No	
Conditions and measures related to personal protection, hygiene and health evaluation	General measures (eye irritants)	Use suitable eye protection. Avoid direct contact with released material	

Annex to the safety data sheet: Exposure scenario CAS-No.: 102110-15-6 Product form: Substance Physical state: Liquid Substance type: UVCB

2.1.2. Contributing scenario controlling worker exposure (PROC8b) (> 0.1% DCPD & < 0.1% benzene)

Bulk transfers. Transport. with sample collection; Indoor with LEV.		
PROC8b	Transfer of substance or mixture (charging and discharging) at dedicated facilities	

Product characteristics		
Physical form of product	Liquid	
Concentration of substance in product	≤ 100 %	
Vapour pressure	405 mm Hg	
Vapour pressure	Liquid, vapour pressure 0.5 - 10 kPa at Standard Temperature and Pressure	

Operational conditions		
Frequency and duration of use	Duration of activity	≤ 8 h/day
Other given operational conditions affecting workers exposure	Indoor	
Other given operational conditions affecting workers exposure	Operating temperature	≤ 20 °C

Risk Management Measures		
Technical conditions and measures to control dispersion from source towards the worker	Local exhaust ventilation. Effectiveness inhalation:	≥ 95 % Handle in an enclosing hood with exhaust ventilation. Use high- performance fume cupboard
Technical conditions and measures to control dispersion from source towards the worker	General ventilation	Enhanced general ventilation (5- 10 air changes per hour)
Technical conditions and measures to control dispersion from source towards the worker	Occupational Health and Safety Management System:	Advanced

Annex to the safety data sheet: Exposure scenario CAS-No.: 102110-15-6 Product form: Substance Physical state: Liquid Substance type: UVCB

Risk Management Measures		
Organisational measures to prevent/limit releases, dispersion and exposure	General measures (carcinogens)	Consider technical advances and process upgrades (including automation) for the elimination of releases. Minimise exposure using measures such as closed systems, dedicated facilities and suitable general/local exhaust ventilation. Drain down systems and clear transfer lines prior to breaking containment. Clean/flush equipment, where possible, prior to maintenance. Where there is potential for exposure: restrict access to authorised persons; provide specific activity training to operators to minimise exposures; wear suitable gloves and coveralls to prevent skin contamination; wear respiratory protection when its use is identified for certain contributing scenarios; clear up spills immediately and dispose of wastes safely. Ensure safe systems of work or equivalent arrangements are in place to manage risks. Regularly inspect, test and maintain all control measures. Consider the need for risk based health surveillance.
Conditions and measures related to personal protection, hygiene and health evaluation	Eye / face protection	No
Conditions and measures related to personal protection, hygiene and health evaluation	Dermal Protection: Wear chemically resistant gloves (tested to EN374) in combination with 'basic' employee training. Protection effectiveness:	≥ 95 %
Conditions and measures related to personal protection, hygiene and health evaluation	General measures (skin irritants). Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop	
Conditions and measures related to personal protection, hygiene and health evaluation	Respiratory protection:	No
Conditions and measures related to personal protection, hygiene and health evaluation	General measures (eye irritants)	Use suitable eye protection. Avoid direct contact with released material

2.1.3. Contributing scenario controlling worker exposure (PROC2) (> 0.1% DCPD & < 0.1% benzene)

polymerization (Bulk and batch). Continuous process. with sample collection; Outdoor, 4 Hours.	
PROC2	Chemical production or refinery in closed continuous process with occasional controlled
	exposure or processes with equivalent containment conditions

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Annex to the safety data sheet: Exposure scenario CAS-No.: 102110-15-6 Product form: Substance Physical state: Liquid Substance type: UVCB

Product characteristics		
Physical form of product	Liquid	
Concentration of substance in product	≤ 100 %	
Vapour pressure	405 mm Hg	
Vapour pressure	Liquid, vapour pressure 0.5 - 10 kPa at Standard Temperature and Pressure	

Operational conditions		
Frequency and duration of use	Duration of activity	≤ 4 h/day
Other given operational conditions affecting workers exposure	Outdoor	
Other given operational conditions affecting workers exposure	Operating temperature	≤ 20 °C

Risk Management Measures		
Technical conditions and measures to control dispersion from source towards the worker	General ventilation	Basic. Up to 3 ACH
Technical conditions and measures to control dispersion from source towards the worker	Local exhaust ventilation	No
Technical conditions and measures to control dispersion from source towards the worker	Use in closed, continuous process with occasional controlled exposure	
Technical conditions and measures to control dispersion from source towards the worker	Occupational Health and Safety Management System:	Advanced
Organisational measures to prevent/limit releases, dispersion and exposure	General measures (carcinogens)	Consider technical advances and process upgrades (including automation) for the elimination of releases. Minimise exposure using measures such as closed systems, dedicated facilities and suitable general/local exhaust ventilation. Drain down systems and clear transfer lines prior to breaking containment. Clean/flush equipment, where possible, prior to maintenance. Where there is potential for exposure: restrict access to authorised persons; provide specific activity training to operators to minimise exposures; wear suitable gloves and coveralls to prevent skin contamination; wear respiratory protection when its use is identified for certain contributing scenarios; clear up spills immediately and dispose of wastes safely. Ensure safe systems of work or equivalent arrangements are in place to manage risks. Regularly inspect, test and maintain all control measures. Consider the need for risk based health surveillance.

Annex to the safety data sheet: Exposure scenario CAS-No.: 102110-15-6 Product form: Substance Physical state: Liquid Substance type: UVCB

Risk Management Measures		
Conditions and measures related to personal protection, hygiene and health evaluation	Eye / face protection	No
Conditions and measures related to personal protection, hygiene and health evaluation	Dermal Protection: Wear chemically resistant gloves (tested to EN374) in combination with 'basic' employee training. Protection effectiveness:	≥ 90 %
Conditions and measures related to personal protection, hygiene and health evaluation	General measures (skin irritants). Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop	
Conditions and measures related to personal protection, hygiene and health evaluation	Respiratory protection:	Yes. APF ≥ 10
Conditions and measures related to personal protection, hygiene and health evaluation	General measures (eye irritants)	Use suitable eye protection. Avoid direct contact with released material

2.1.4. Contributing scenario controlling worker exposure (PROC3) (> 0.1% DCPD & < 0.1% benzene)

polymerization (Bulk and batch). Batch process. with sample collection; Outdoor, 1 hour.		
PROC3	Manufacture or formulation in the chemical industry in closed batch processes with	
	occasional controlled exposure or processes with equivalent containment condition	

Product characteristics		
Physical form of product	Liquid	
Concentration of substance in product	≤ 100 %	
Vapour pressure	405 mm Hg	
Vapour pressure	Liquid, vapour pressure 0.5 - 10 kPa at Standard Temperature and Pressure	

Operational conditions		
Frequency and duration of use	Duration of activity	≤ 1 h/day
Other given operational conditions affecting workers exposure	Outdoor	
Other given operational conditions affecting workers exposure	Operating temperature	≤ 20 °C

Risk Management Measures		
Technical conditions and measures to control dispersion from source towards the worker	General ventilation	Basic. Up to 3 ACH
Technical conditions and measures to control dispersion from source towards the worker	Local exhaust ventilation	No
Technical conditions and measures to control dispersion from source towards the worker	Closed systems. Batch process. With occasional controlled exposure	
Technical conditions and measures to control dispersion from source towards the worker	Occupational Health and Safety Management System:	Advanced

Annex to the safety data sheet: Exposure scenario CAS-No.: 102110-15-6 Product form: Substance Physical state: Liquid Substance type: UVCB

Risk Management Measures	Risk Management Measures		
Organisational measures to prevent/limit releases, dispersion and exposure	General measures (carcinogens)	Consider technical advances and process upgrades (including automation) for the elimination of releases. Minimise exposure using measures such as closed systems, dedicated facilities and suitable general/local exhaust ventilation. Drain down systems and clear transfer lines prior to breaking containment. Clean/flush equipment, where possible, prior to maintenance. Where there is potential for exposure: restrict access to authorised persons; provide specific activity training to operators to minimise exposures; wear suitable gloves and coveralls to prevent skin contamination; wear respiratory protection when its use is identified for certain contributing scenarios; clear up spills immediately and dispose of wastes safely. Ensure safe systems of work or equivalent arrangements are in place to manage risks. Regularly inspect, test and maintain all control measures. Consider the need for risk based health surveillance.	
Conditions and measures related to personal protection, hygiene and health evaluation	Eye / face protection	No	
Conditions and measures related to personal protection, hygiene and health evaluation	Dermal Protection: Wear chemically resistant gloves (tested to EN374) in combination with 'basic' employee training. Protection effectiveness:	≥ 90 %	
Conditions and measures related to personal protection, hygiene and health evaluation	General measures (skin irritants). Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop		
Conditions and measures related to personal protection, hygiene and health evaluation	Respiratory protection:	Yes. APF ≥ 10	
Conditions and measures related to personal protection, hygiene and health evaluation	General measures (eye irritants)	Use suitable eye protection. Avoid direct contact with released material	

2.1.5. Contributing scenario controlling worker exposure (PROC3) (> 0.1% DCPD & < 0.1% benzene)

polymerization (Bulk and batch). Batch process. with sample collection. elevated temperature; Indoor with LEV.	
PROC3	Manufacture or formulation in the chemical industry in closed batch processes with
	occasional controlled exposure or processes with equivalent containment condition

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Annex to the safety data sheet: Exposure scenario CAS-No.: 102110-15-6 Product form: Substance Physical state: Liquid Substance type: UVCB

Product characteristics		
Physical form of product	Liquid	
Concentration of substance in product	≤ 100 %	
Vapour pressure	405 mm Hg	
Vapour pressure	Liquid, vapour pressure 0.5 - 10 kPa at Standard Temperature and Pressure	

Operational conditions		
Frequency and duration of use	Duration of activity	≤ 8 h/day
Other given operational conditions affecting workers exposure	Indoor	
Other given operational conditions affecting workers exposure	Operating temperature	≤ 40 °C

Risk Management Measures		
Technical conditions and measures to control dispersion from source towards the worker	General ventilation	Enhanced general ventilation (5- 10 air changes per hour)
Technical conditions and measures to control dispersion from source towards the worker	Local exhaust ventilation. Effectiveness inhalation:	≥ 90 % Yes. Specifically designed fixed capturing hood, on tool extraction or enclosing hoods.
Technical conditions and measures to control dispersion from source towards the worker	Closed systems. Batch process. With occasional controlled exposure	
Technical conditions and measures to control dispersion from source towards the worker	Occupational Health and Safety Management System:	Advanced
Organisational measures to prevent/limit releases, dispersion and exposure	General measures (carcinogens)	Consider technical advances and process upgrades (including automation) for the elimination of releases. Minimise exposure using measures such as closed systems, dedicated facilities and suitable general/local exhaust ventilation. Drain down systems and clear transfer lines prior to breaking containment. Clean/flush equipment, where possible, prior to maintenance. Where there is potential for exposure: restrict access to authorised persons; provide specific activity training to operators to minimise exposures; wear suitable gloves and coveralls to prevent skin contamination; wear respiratory protection when its use is identified for certain contributing scenarios; clear up spills immediately and dispose of wastes safely. Ensure safe systems of work or equivalent arrangements are in place to manage risks. Regularly inspect, test and maintain all control measures. Consider the need for risk based health surveillance.

Annex to the safety data sheet: Exposure scenario CAS-No.: 102110-15-6 Product form: Substance Physical state: Liquid Substance type: UVCB

Risk Management Measures		
Conditions and measures related to personal protection, hygiene and health evaluation	Eye / face protection	No
Conditions and measures related to personal protection, hygiene and health evaluation	Dermal Protection: Wear chemically resistant gloves (tested to EN374) in combination with 'basic' employee training. Protection effectiveness:	≥ 90 %
Conditions and measures related to personal protection, hygiene and health evaluation	General measures (skin irritants). Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop	
Conditions and measures related to personal protection, hygiene and health evaluation	Respiratory protection:	No
Conditions and measures related to personal protection, hygiene and health evaluation	General measures (eye irritants)	Use suitable eye protection. Avoid direct contact with released material

2.1.6. Contributing scenario controlling worker exposure (PROC3) (> 0.1% DCPD & < 0.1% benzene)

Finishing operations. Batch process. with sample collection; Outdoor, 1 hour.	
PROC3	Manufacture or formulation in the chemical industry in closed batch processes with
	occasional controlled exposure or processes with equivalent containment condition

Product characteristics		
Physical form of product	Liquid	
Concentration of substance in product	≤ 100 %	
Vapour pressure	405 mm Hg	
Vapour pressure	Liquid, vapour pressure 0.5 - 10 kPa at Standard Temperature and Pressure	

Operational conditions		
Frequency and duration of use	Duration of activity	≤ 1 h/day
Other given operational conditions affecting workers exposure	Outdoor	
Other given operational conditions affecting workers exposure	Operating temperature	≤ 20 °C

Risk Management Measures		
Technical conditions and measures to control dispersion from source towards the worker	General ventilation	Basic. Up to 3 ACH
Technical conditions and measures to control dispersion from source towards the worker	Local exhaust ventilation	No
Technical conditions and measures to control dispersion from source towards the worker	Closed systems. Batch process. With occasional controlled exposure	
Technical conditions and measures to control dispersion from source towards the worker	Occupational Health and Safety Management System:	Advanced

Annex to the safety data sheet: Exposure scenario CAS-No.: 102110-15-6 Product form: Substance Physical state: Liquid Substance type: UVCB

Risk Management Measures	Risk Management Measures		
Organisational measures to prevent/limit releases, dispersion and exposure	General measures (carcinogens)	Consider technical advances and process upgrades (including automation) for the elimination of releases. Minimise exposure using measures such as closed systems, dedicated facilities and suitable general/local exhaust ventilation. Drain down systems and clear transfer lines prior to breaking containment. Clean/flush equipment, where possible, prior to maintenance. Where there is potential for exposure: restrict access to authorised persons; provide specific activity training to operators to minimise exposures; wear suitable gloves and coveralls to prevent skin contamination; wear respiratory protection when its use is identified for certain contributing scenarios; clear up spills immediately and dispose of wastes safely. Ensure safe systems of work or equivalent arrangements are in place to manage risks. Regularly inspect, test and maintain all control measures. Consider the need for risk based health surveillance.	
Conditions and measures related to personal protection, hygiene and health evaluation	Eye / face protection	No	
Conditions and measures related to personal protection, hygiene and health evaluation	Dermal Protection:	≥ 90 % Chemically resistant gloves conforming to EN374 with basic employee training	
Conditions and measures related to personal protection, hygiene and health evaluation	General measures (skin irritants). Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop		
Conditions and measures related to personal protection, hygiene and health evaluation	Respiratory protection:	Yes. APF ≥ 10	
Conditions and measures related to personal protection, hygiene and health evaluation	General measures (eye irritants)	Use suitable eye protection. Avoid direct contact with released material	

2.1.7. Contributing scenario controlling worker exposure (PROC4) (> 0.1% DCPD & < 0.1% benzene)

Intermediate polymer storage. 5%, Local exhaust ventilation.	
PROC4	Chemical production where opportunity for exposure arises

Annex to the safety data sheet: Exposure scenario CAS-No.: 102110-15-6 Product form: Substance Physical state: Liquid Substance type: UVCB

Product characteristics		
Physical form of product	Liquid	
Concentration of substance in product	≤ 5 %	
Vapour pressure	405 mm Hg	
Vapour pressure	Liquid, vapour pressure 0.5 - 10 kPa at Standard Temperature and Pressure	

Operational conditions			
Frequency and duration of use	Duration of activity	≤ 8 h/day	
Other given operational conditions affecting workers exposure	Indoor		
Other given operational conditions affecting workers exposure	Operating temperature	≤ 20 °C	

Risk Management Measures		
Technical conditions and measures to control dispersion from source towards the worker	Local exhaust ventilation. Effectiveness inhalation:	≥ 90 % Yes. Specifically designed fixed capturing hood, on tool extraction or enclosing hoods.
Technical conditions and measures to control dispersion from source towards the worker	Occupational Health and Safety Management System:	Advanced
Technical conditions and measures to control dispersion from source towards the worker	General ventilation	Good general ventilation (3-5 air changes per hour)
Organisational measures to prevent/limit releases, dispersion and exposure	General measures (carcinogens)	Consider technical advances and process upgrades (including automation) for the elimination of releases. Minimise exposure using measures such as closed systems, dedicated facilities and suitable general/local exhaust ventilation. Drain down systems and clear transfer lines prior to breaking containment. Clean/flush equipment, where possible, prior to maintenance. Where there is potential for exposure: restrict access to authorised persons; provide specific activity training to operators to minimise exposures; wear suitable gloves and coveralls to prevent skin contamination; wear respiratory protection when its use is identified for certain contributing scenarios; clear up spills immediately and dispose of wastes safely. Ensure safe systems of work or equivalent arrangements are in place to manage risks. Regularly inspect, test and maintain all control measures. Consider the need for risk based health surveillance.
Conditions and measures related to personal protection, hygiene and health evaluation	Eye / face protection	No

Annex to the safety data sheet: Exposure scenario CAS-No.: 102110-15-6 Product form: Substance Physical state: Liquid Substance type: UVCB

Risk Management Measures		
Conditions and measures related to personal protection, hygiene and health evaluation	Dermal Protection:	≥ 90 % Chemically resistant gloves conforming to EN374 with basic employee training
Conditions and measures related to personal protection, hygiene and health evaluation	General measures (skin irritants). Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop	
Conditions and measures related to personal protection, hygiene and health evaluation	Respiratory protection:	No
Conditions and measures related to personal protection, hygiene and health evaluation	General measures (eye irritants)	Use suitable eye protection. Avoid direct contact with released material

2.1.8. Contributing scenario controlling worker exposure (PROC3) (> 0.1% DCPD & < 0.1% benzene)

Additivation and stabilisation. 5%, Local exhaust ventilation.		
PROC3	Manufacture or formulation in the chemical industry in closed batch processes with	
	occasional controlled exposure or processes with equivalent containment condition	

Product characteristics		
Physical form of product	Liquid	
Concentration of substance in product	≤ 5 %	
Vapour pressure	405 mm Hg	
Vapour pressure	Liquid, vapour pressure 0.5 - 10 kPa at Standard Temperature and Pressure	

Operational conditions			
Frequency and duration of use	Duration of activity	≤ 8 h/day	
Other given operational conditions affecting workers exposure	Indoor		
Other given operational conditions affecting workers exposure	Operating temperature	≤ 20 °C	

Risk Management Measures		
Technical conditions and measures to control dispersion from source towards the worker	Closed systems. Batch process. With occasional controlled exposure	
Technical conditions and measures to control dispersion from source towards the worker	Local exhaust ventilation. Effectiveness inhalation:	≥ 90 % Yes. Specifically designed fixed capturing hood, on tool extraction or enclosing hoods.
Technical conditions and measures to control dispersion from source towards the worker	General ventilation	Good general ventilation (3-5 air changes per hour)
Technical conditions and measures to control dispersion from source towards the worker	Occupational Health and Safety Management System:	Advanced

Annex to the safety data sheet: Exposure scenario CAS-No.: 102110-15-6 Product form: Substance Physical state: Liquid Substance type: UVCB

Risk Management Measures			
Organisational measures to prevent/limit releases, dispersion and exposure	General measures (carcinogens)	Consider technical advances and process upgrades (including automation) for the elimination of releases. Minimise exposure using measures such as closed systems, dedicated facilities and suitable general/local exhaust ventilation. Drain down systems and clear transfer lines prior to breaking containment. Clean/flush equipment, where possible, prior to maintenance. Where there is potential for exposure: restrict access to authorised persons; provide specific activity training to operators to minimise exposures; wear suitable gloves and coveralls to prevent skin contamination; wear respiratory protection when its use is identified for certain contributing scenarios; clear up spills immediately and dispose of wastes safely. Ensure safe systems of work or equivalent arrangements are in place to manage risks. Regularly inspect, test and maintain all control measures. Consider the need for risk based health surveillance.	
Conditions and measures related to personal protection, hygiene and health evaluation	Eye / face protection	No	
Conditions and measures related to personal protection, hygiene and health evaluation	Dermal Protection:	≥ 90 % Chemically resistant gloves conforming to EN374 with basic employee training	
Conditions and measures related to personal protection, hygiene and health evaluation	General measures (skin irritants). Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop		
Conditions and measures related to personal protection, hygiene and health evaluation	Respiratory protection:	No	
Conditions and measures related to personal protection, hygiene and health evaluation	General measures (eye irritants)	Use suitable eye protection. Avoid direct contact with released material	

2.1.9. Contributing scenario controlling worker exposure (PROC5) (> 0.1% DCPD & < 0.1% benzene)

Mixing in containers. Batch process; 5%, Local exhaust ventilation.		
PROC5	Mixing or blending in batch processes	

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Annex to the safety data sheet: Exposure scenario CAS-No.: 102110-15-6 Product form: Substance Physical state: Liquid Substance type: UVCB

Product characteristics		
Physical form of product	Liquid	
Concentration of substance in product	≤ 5 %	
Vapour pressure	405 mm Hg	
Vapour pressure	Liquid, vapour pressure 0.5 - 10 kPa at Standard Temperature and Pressure	

Operational conditions			
Frequency and duration of use	Duration of activity	≤ 8 h/day	
Other given operational conditions affecting workers exposure	Indoor		
Other given operational conditions affecting workers exposure	Operating temperature	≤ 20 °C	

Risk Management Measures		
Technical conditions and measures to control dispersion from source towards the worker	General ventilation	Enhanced general ventilation (5- 10 air changes per hour)
Technical conditions and measures to control dispersion from source towards the worker	Local exhaust ventilation. Effectiveness inhalation:	≥ 90 % Yes. Specifically designed fixed capturing hood, on tool extraction or enclosing hoods.
Technical conditions and measures to control dispersion from source towards the worker	Occupational Health and Safety Management System:	Advanced
Organisational measures to prevent/limit releases, dispersion and exposure	General measures (carcinogens)	Consider technical advances and process upgrades (including automation) for the elimination of releases. Minimise exposure using measures such as closed systems, dedicated facilities and suitable general/local exhaust ventilation. Drain down systems and clear transfer lines prior to breaking containment. Clean/flush equipment, where possible, prior to maintenance. Where there is potential for exposure: restrict access to authorised persons; provide specific activity training to operators to minimise exposures; wear suitable gloves and coveralls to prevent skin contamination; wear respiratory protection when its use is identified for certain contributing scenarios; clear up spills immediately and dispose of wastes safely. Ensure safe systems of work or equivalent arrangements are in place to manage risks. Regularly inspect, test and maintain all control measures. Consider the need for risk based health surveillance.
Conditions and measures related to personal protection, hygiene and health evaluation	Eye / face protection	No

Annex to the safety data sheet: Exposure scenario CAS-No.: 102110-15-6 Product form: Substance Physical state: Liquid Substance type: UVCB

Risk Management Measures		
Conditions and measures related to personal protection, hygiene and health evaluation	Dermal Protection:	≥ 90 % Chemically resistant gloves conforming to EN374 with basic employee training
Conditions and measures related to personal protection, hygiene and health evaluation	General measures (skin irritants). Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop	
Conditions and measures related to personal protection, hygiene and health evaluation	Respiratory protection:	No
Conditions and measures related to personal protection, hygiene and health evaluation	General measures (eye irritants)	Use suitable eye protection. Avoid direct contact with released material

2.1.10. Contributing scenario controlling worker exposure (PROC6) (> 0.1% DCPD & < 0.1% benzene)

Pelletizing. Extrusion and masterbatching; 5%, Local exhaust ventilation.		
PROC6	Calendering operations	

Product characteristics		
Physical form of product	Liquid	
Concentration of substance in product	≤ 5 %	
Vapour pressure	405 mm Hg	
Vapour pressure	Liquid, vapour pressure 0.5 - 10 kPa at Standard Temperature and Pressure	

Operational conditions		
Frequency and duration of use	Duration of activity	≤ 8 h/day
Other given operational conditions affecting workers exposure	Indoor	
Other given operational conditions affecting workers exposure	Operating temperature	≤ 20 °C

Risk Management Measures		
Technical conditions and measures to control dispersion from source towards the worker	Local exhaust ventilation. Effectiveness inhalation:	≥ 90 % Yes. Specifically designed fixed capturing hood, on tool extraction or enclosing hoods.
Technical conditions and measures to control dispersion from source towards the worker	Occupational Health and Safety Management System:	Advanced
Technical conditions and measures to control dispersion from source towards the worker	General ventilation	Enhanced general ventilation (5- 10 air changes per hour)

Annex to the safety data sheet: Exposure scenario CAS-No.: 102110-15-6 Product form: Substance Physical state: Liquid Substance type: UVCB

Risk Management Measures			
Organisational measures to prevent/limit releases, dispersion and exposure	General measures (carcinogens)	Consider technical advances and process upgrades (including automation) for the elimination of releases. Minimise exposure using measures such as closed systems, dedicated facilities and suitable general/local exhaust ventilation. Drain down systems and clear transfer lines prior to breaking containment. Clean/flush equipment, where possible, prior to maintenance. Where there is potential for exposure: restrict access to authorised persons; provide specific activity training to operators to minimise exposures; wear suitable gloves and coveralls to prevent skin contamination; wear respiratory protection when its use is identified for certain contributing scenarios; clear up spills immediately and dispose of wastes safely. Ensure safe systems of work or equivalent arrangements are in place to manage risks. Regularly inspect, test and maintain all control measures. Consider the need for risk based health surveillance.	
Conditions and measures related to personal protection, hygiene and health evaluation	Eye / face protection	No	
Conditions and measures related to personal protection, hygiene and health evaluation	Dermal Protection:	≥ 90 % Chemically resistant gloves conforming to EN374 with basic employee training	
Conditions and measures related to personal protection, hygiene and health evaluation	General measures (skin irritants). Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop		
Conditions and measures related to personal protection, hygiene and health evaluation	Respiratory protection:	No	
Conditions and measures related to personal protection, hygiene and health evaluation	General measures (eye irritants)	Use suitable eye protection. Avoid direct contact with released material	

2.1.11. Contributing scenario controlling worker exposure (PROC14) (> 0.1% DCPD & < 0.1% benzene)

Pelletizing; 5%, Local exhaust ventilation.	
PROC14	Tabletting, compression, extrusion, pelettisation, granulation

Annex to the safety data sheet: Exposure scenario CAS-No.: 102110-15-6 Product form: Substance Physical state: Liquid Substance type: UVCB

Product characteristics		
Physical form of product	Liquid	
Concentration of substance in product	≤ 5 %	
Vapour pressure	405 mm Hg	
Vapour pressure	Liquid, vapour pressure 0.5 - 10 kPa at Standard Temperature and Pressure	

Operational conditions		
Frequency and duration of use	Duration of activity	≤ 8 h/day
Other given operational conditions affecting workers exposure	Indoor	
Other given operational conditions affecting workers exposure	Operating temperature	≤ 20 °C

Risk Management Measures	Risk Management Measures		
Technical conditions and measures to control dispersion from source towards the worker	Local exhaust ventilation. Effectiveness inhalation:	≥ 90 % Yes. Specifically designed fixed capturing hood, on tool extraction or enclosing hoods.	
Technical conditions and measures to control dispersion from source towards the worker	Occupational Health and Safety Management System:	Advanced	
Technical conditions and measures to control dispersion from source towards the worker	General ventilation	Enhanced general ventilation (5- 10 air changes per hour)	
Organisational measures to prevent/limit releases, dispersion and exposure	General measures (carcinogens)	Consider technical advances and process upgrades (including automation) for the elimination of releases. Minimise exposure using measures such as closed systems, dedicated facilities and suitable general/local exhaust ventilation. Drain down systems and clear transfer lines prior to breaking containment. Clean/flush equipment, where possible, prior to maintenance. Where there is potential for exposure: restrict access to authorised persons; provide specific activity training to operators to minimise exposures; wear suitable gloves and coveralls to prevent skin contamination; wear respiratory protection when its use is identified for certain contributing scenarios; clear up spills immediately and dispose of wastes safely. Ensure safe systems of work or equivalent arrangements are in place to manage risks. Regularly inspect, test and maintain all control measures. Consider the need for risk based health surveillance.	
Conditions and measures related to personal protection, hygiene and health evaluation	Eye / face protection	No	

Annex to the safety data sheet: Exposure scenario CAS-No.: 102110-15-6 Product form: Substance Physical state: Liquid Substance type: UVCB

Risk Management Measures		
Conditions and measures related to personal protection, hygiene and health evaluation	Dermal Protection:	≥ 90 % Chemically resistant gloves conforming to EN374 with basic employee training
Conditions and measures related to personal protection, hygiene and health evaluation	General measures (skin irritants). Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop	
Conditions and measures related to personal protection, hygiene and health evaluation	Respiratory protection:	No
Conditions and measures related to personal protection, hygiene and health evaluation	General measures (eye irritants)	Use suitable eye protection. Avoid direct contact with released material

2.1.12. Contributing scenario controlling worker exposure (PROC8b, PROC21) (> 0.1% DCPD & < 0.1% benzene)

Pelletisation and pellet screening. (Open systems). Rework of articles; 5%, Local exhaust ventilation.		
PROC8b	Transfer of substance or mixture (charging and discharging) at dedicated facilities	
PROC21	Low energy manipulation and handling of substances bound in/on materials or articles	

Product characteristics		
Physical form of product	Liquid	
Concentration of substance in product	≤ 5 %	
Vapour pressure	405 mm Hg	
Vapour pressure	Liquid, vapour pressure 0.5 - 10 kPa at Standard Temperature and Pressure	

Operational conditions		
Frequency and duration of use	Duration of activity	≤ 8 h/day
Other given operational conditions affecting workers exposure	Indoor	
Other given operational conditions affecting workers exposure	Operating temperature	≤ 20 °C

Risk Management Measures		
Technical conditions and measures to control dispersion from source towards the worker	Occupational Health and Safety Management System:	Advanced
Technical conditions and measures to control dispersion from source towards the worker	General ventilation	Enhanced general ventilation (5- 10 air changes per hour)
Technical conditions and measures to control dispersion from source towards the worker	Local exhaust ventilation. Effectiveness inhalation:	≥ 95 % Handle in an enclosing hood with exhaust ventilation. Use high- performance fume cupboard

Annex to the safety data sheet: Exposure scenario CAS-No.: 102110-15-6 Product form: Substance Physical state: Liquid Substance type: UVCB

Risk Management Measures		
Organisational measures to prevent/limit releases, dispersion and exposure	General measures (carcinogens)	Consider technical advances and process upgrades (including automation) for the elimination of releases. Minimise exposure using measures such as closed systems, dedicated facilities and suitable general/local exhaust ventilation. Drain down systems and clear transfer lines prior to breaking containment. Clean/flush equipment, where possible, prior to maintenance. Where there is potential for exposure: restrict access to authorised persons; provide specific activity training to operators to minimise exposures; wear suitable gloves and coveralls to prevent skin contamination; wear respiratory protection when its use is identified for certain contributing scenarios; clear up spills immediately and dispose of wastes safely. Ensure safe systems of work or equivalent arrangements are in place to manage risks. Regularly inspect, test and maintain all control measures. Consider the need for risk based health surveillance.
Conditions and measures related to personal protection, hygiene and health evaluation	Eye / face protection	No
Conditions and measures related to personal protection, hygiene and health evaluation	Dermal Protection:	≥ 90 % Chemically resistant gloves conforming to EN374 with basic employee training
Conditions and measures related to personal protection, hygiene and health evaluation	General measures (skin irritants). Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop	
Conditions and measures related to personal protection, hygiene and health evaluation	Respiratory protection:	No
Conditions and measures related to personal protection, hygiene and health evaluation	General measures (eye irritants)	Use suitable eye protection. Avoid direct contact with released material

2.1.13. Contributing scenario controlling worker exposure (PROC3) (> 0.1% DCPD & < 0.1% benzene)

Bulk transfers. Continuous process. with sample collection; 5%, Local exhaust ventilation.		
PROC3	Manufacture or formulation in the chemical industry in closed batch processes with	
	occasional controlled exposure or processes with equivalent containment condition	

Annex to the safety data sheet: Exposure scenario CAS-No.: 102110-15-6 Product form: Substance Physical state: Liquid Substance type: UVCB

Product characteristics		
Physical form of product	Liquid	
Concentration of substance in product	≤ 5 %	
Vapour pressure	405 mm Hg	
Vapour pressure	Liquid, vapour pressure 0.5 - 10 kPa at Standard Temperature and Pressure	

Operational conditions		
Frequency and duration of use	Duration of activity	≤ 8 h/day
Other given operational conditions affecting workers exposure	Indoor	
Other given operational conditions affecting workers exposure	Operating temperature	≤ 20 °C

Risk Management Measures		
Technical conditions and measures to control dispersion from source towards the worker	Closed systems. Batch process. With occasional controlled exposure	
Technical conditions and measures to control dispersion from source towards the worker	Local exhaust ventilation. Effectiveness inhalation:	≥ 90 % Yes. Specifically designed fixed capturing hood, on tool extraction or enclosing hoods.
Technical conditions and measures to control dispersion from source towards the worker	Occupational Health and Safety Management System:	Advanced
Technical conditions and measures to control dispersion from source towards the worker	General ventilation	Good general ventilation (3-5 air changes per hour)
Organisational measures to prevent/limit releases, dispersion and exposure	General measures (carcinogens)	Consider technical advances and process upgrades (including automation) for the elimination of releases. Minimise exposure using measures such as closed systems, dedicated facilities and suitable general/local exhaust ventilation. Drain down systems and clear transfer lines prior to breaking containment. Clean/flush equipment, where possible, prior to maintenance. Where there is potential for exposure: restrict access to authorised persons; provide specific activity training to operators to minimise exposures; wear suitable gloves and coveralls to prevent skin contamination; wear respiratory protection when its use is identified for certain contributing scenarios; clear up spills immediately and dispose of wastes safely. Ensure safe systems of work or equivalent arrangements are in place to manage risks. Regularly inspect, test and maintain all control measures. Consider the need for risk based health surveillance.

Annex to the safety data sheet: Exposure scenario CAS-No.: 102110-15-6 Product form: Substance Physical state: Liquid Substance type: UVCB

Risk Management Measures		
Conditions and measures related to personal protection, hygiene and health evaluation	Eye / face protection	No
Conditions and measures related to personal protection, hygiene and health evaluation	Dermal Protection:	≥ 90 % Chemically resistant gloves conforming to EN374 with basic employee training
Conditions and measures related to personal protection, hygiene and health evaluation	General measures (skin irritants). Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop	
Conditions and measures related to personal protection, hygiene and health evaluation	Respiratory protection:	No
Conditions and measures related to personal protection, hygiene and health evaluation	General measures (eye irritants)	Use suitable eye protection. Avoid direct contact with released material

2.1.14. Contributing scenario controlling worker exposure (PROC8b) (> 0.1% DCPD & < 0.1% benzene)

Transport.with sample collection; 5%, Local exhaust ventilation.	
PROC8b	Transfer of substance or mixture (charging and discharging) at dedicated facilities

Product characteristics		
Physical form of product	Liquid	
Concentration of substance in product	≤ 5 %	
Vapour pressure	405 mm Hg	
Vapour pressure	Liquid, vapour pressure 0.5 - 10 kPa at Standard Temperature and Pressure	

Operational conditions		
Frequency and duration of use	Duration of activity	≤ 8 h/day
Other given operational conditions affecting workers exposure	Indoor	
Other given operational conditions affecting workers exposure	Operating temperature	≤ 20 °C

Risk Management Measures		
Technical conditions and measures to control dispersion from source towards the worker	Occupational Health and Safety Management System:	Advanced
Technical conditions and measures to control dispersion from source towards the worker	General ventilation	Good general ventilation (3-5 air changes per hour)
Technical conditions and measures to control dispersion from source towards the worker	Local exhaust ventilation. Effectiveness inhalation:	≥ 95 % Handle in an enclosing hood with exhaust ventilation. Use high- performance fume cupboard

Annex to the safety data sheet: Exposure scenario CAS-No.: 102110-15-6 Product form: Substance Physical state: Liquid Substance type: UVCB

Risk Management Measures			
Organisational measures to prevent/limit releases, dispersion and exposure	General measures (carcinogens)	Consider technical advances and process upgrades (including automation) for the elimination of releases. Minimise exposure using measures such as closed systems, dedicated facilities and suitable general/local exhaust ventilation. Drain down systems and clear transfer lines prior to breaking containment. Clean/flush equipment, where possible, prior to maintenance. Where there is potential for exposure: restrict access to authorised persons; provide specific activity training to operators to minimise exposures; wear suitable gloves and coveralls to prevent skin contamination; wear respiratory protection when its use is identified for certain contributing scenarios; clear up spills immediately and dispose of wastes safely. Ensure safe systems of work or equivalent arrangements are in place to manage risks. Regularly inspect, test and maintain all control measures. Consider the need for risk based health surveillance.	
Conditions and measures related to personal protection, hygiene and health evaluation	Eye / face protection	No	
Conditions and measures related to personal protection, hygiene and health evaluation	Dermal Protection:	≥ 90 % Chemically resistant gloves conforming to EN374 with basic employee training	
Conditions and measures related to personal protection, hygiene and health evaluation	General measures (skin irritants). Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop		
Conditions and measures related to personal protection, hygiene and health evaluation	Respiratory protection:	No	
Conditions and measures related to personal protection, hygiene and health evaluation	General measures (eye irritants)	Use suitable eye protection. Avoid direct contact with released material	

2.1.15. Contributing scenario controlling worker exposure (PROC8a, PROC28) (> 0.1% DCPD & < 0.1% benzene)

Equipment maintenance. Local exhaust ventilation.		
PROC8a	Transfer of substance or mixture (charging and discharging) at non-dedicated facilities	
PROC28	Manual maintenance (cleaning and repair) of machinery	

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Annex to the safety data sheet: Exposure scenario CAS-No.: 102110-15-6 Product form: Substance Physical state: Liquid Substance type: UVCB

Product characteristics		
Physical form of product	Liquid	
Concentration of substance in product	≤ 100 %	
Vapour pressure	405 mm Hg	
Vapour pressure	Liquid, vapour pressure 0.5 - 10 kPa at Standard Temperature and Pressure	

Operational conditions		
Frequency and duration of use	Duration of activity	≤ 4 h/day
Other given operational conditions affecting workers exposure	Indoor	
Other given operational conditions affecting workers exposure	Operating temperature	≤ 20 °C

Risk Management Measures		
Technical conditions and measures to control dispersion from source towards the worker	General ventilation	Good general ventilation (3-5 air changes per hour)
Technical conditions and measures to control dispersion from source towards the worker	Local exhaust ventilation. Effectiveness inhalation:	≥ 90 % Yes. Specifically designed fixed capturing hood, on tool extraction or enclosing hoods. LEV has been added to equate to the SOP. Drain down and flush system prior to equipment break- in or maintenance.
Technical conditions and measures to control dispersion from source towards the worker	Occupational Health and Safety Management System:	Advanced

Annex to the safety data sheet: Exposure scenario CAS-No.: 102110-15-6 Product form: Substance Physical state: Liquid Substance type: UVCB

Risk Management Measures			
Organisational measures to prevent/limit releases, dispersion and exposure	General measures (carcinogens)	Consider technical advances and process upgrades (including automation) for the elimination of releases. Minimise exposure using measures such as closed systems, dedicated facilities and suitable general/local exhaust ventilation. Drain down systems and clear transfer lines prior to breaking containment. Clean/flush equipment, where possible, prior to maintenance. Where there is potential for exposure: restrict access to authorised persons; provide specific activity training to operators to minimise exposures; wear suitable gloves and coveralls to prevent skin contamination; wear respiratory protection when its use is identified for certain contributing scenarios; clear up spills immediately and dispose of wastes safely. Ensure safe systems of work or equivalent arrangements are in place to manage risks. Regularly inspect, test and maintain all control measures. Consider the need for risk based health surveillance.	
Conditions and measures related to personal protection, hygiene and health evaluation	Eye / face protection	No	
Conditions and measures related to personal protection, hygiene and health evaluation	Dermal Protection:	≥ 95 % Chemically resistant gloves conforming to EN374 with basic employee training	
Conditions and measures related to personal protection, hygiene and health evaluation	General measures (skin irritants). Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop		
Conditions and measures related to personal protection, hygiene and health evaluation	Respiratory protection:	Yes. APF ≥ 10	
Conditions and measures related to personal protection, hygiene and health evaluation	General measures (eye irritants)	Use suitable eye protection. Avoid direct contact with released material	

2.1.16. Contributing scenario controlling worker exposure (PROC1, PROC2) (> 0.1% DCPD & < 0.1% benzene)

Storage. With occasional controlled exposure; 5%, 1 hour.		
PROC1	Chemical production or refinery in closed process without likelihood of exposure or processes with equivalent containment conditions	
PROC2	Chemical production or refinery in closed continuous process with occasional controlled exposure or processes with equivalent containment conditions	

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Product characteristics		
Physical form of product	Liquid	
Concentration of substance in product	≤ 5 %	
Vapour pressure	405 mm Hg	
Vapour pressure	Liquid, vapour pressure 0.5 - 10 kPa at Standard Temperature and Pressure	

Operational conditions		
Frequency and duration of use	Duration of activity	≤ 1 h/day
Other given operational conditions affecting workers exposure	Indoor	
Other given operational conditions affecting workers exposure	Operating temperature	≤ 20 °C

Risk Management Measures		
Technical conditions and measures to control dispersion from source towards the worker	Local exhaust ventilation	No
Technical conditions and measures to control dispersion from source towards the worker	Occupational Health and Safety Management System:	Advanced
Technical conditions and measures to control dispersion from source towards the worker	Use in closed, continuous process with occasional controlled exposure	
Technical conditions and measures to control dispersion from source towards the worker	General ventilation	Good general ventilation (3-5 air changes per hour)
Organisational measures to prevent/limit releases, dispersion and exposure	General measures (carcinogens)	Consider technical advances and process upgrades (including automation) for the elimination of releases. Minimise exposure using measures such as closed systems, dedicated facilities and suitable general/local exhaust ventilation. Drain down systems and clear transfer lines prior to breaking containment. Clean/flush equipment, where possible, prior to maintenance. Where there is potential for exposure: restrict access to authorised persons; provide specific activity training to operators to minimise exposures; wear suitable gloves and coveralls to prevent skin contamination; wear respiratory protection when its use is identified for certain contributing scenarios; clear up spills immediately and dispose of wastes safely. Ensure safe systems of work or equivalent arrangements are in place to manage risks. Regularly inspect, test and maintain all control measures. Consider the need for risk based health surveillance.

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Risk Management Measures				
Conditions and measures related to personal protection, hygiene and health evaluation	Eye / face protection	No		
Conditions and measures related to personal protection, hygiene and health evaluation	Dermal Protection:	≥ 90 % Chemically resistant gloves conforming to EN374 with basic employee training		
Conditions and measures related to personal protection, hygiene and health evaluation	General measures (skin irritants). Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop			
Conditions and measures related to personal protection, hygiene and health evaluation	Respiratory protection:	No		
Conditions and measures related to personal protection, hygiene and health evaluation	General measures (eye irritants)	Use suitable eye protection. Avoid direct contact with released material		

3. Exposure estimation and reference to its source

3.1. Health

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Long-term - systemic effects						
DNEL		Inhalation: 2.31 m Dermal: 0.95 mg/k	Inhalation: 2.31 mg/m³ Dermal: 0.95 mg/kg bodyweight/day			
Contributing scenario	inhalation exposure	RCR	dermal exposure	RCR	Sum RCR	Assessment method
PROC1 (> 0.1% DCPD & < 0.1% benzene)	0.038 mg/m ³	0.016	0.0034 mg/kg bw/day	< 0.01	< 0.026	
PROC8b (> 0.1% DCPD & < 0.1% benzene)	0.412 mg/m ³	0.178	0.686 mg/kg bw/day	0.722	0.9	
PROC2 (> 0.1% DCPD & < 0.1% benzene)	0.231 mg/m³	0.1	0.137 mg/kg bw/day	0.144	0.244	
PROC3 (> 0.1% DCPD & < 0.1% benzene)	0.231 mg/m³	0.1	0.069 mg/kg bw/day	0.073	0.173	
PROC3 (> 0.1% DCPD & < 0.1% benzene)	1.65 mg/m³	0.714	0.069 mg/kg bw/day	0.073	0.787	
PROC3 (> 0.1% DCPD & < 0.1% benzene)	0.231 mg/m ³	0.1	0.069 mg/kg bw/day	0.073	0.173	
PROC4 (> 0.1% DCPD & < 0.1% benzene)	0.385 mg/m³	0.167	0.137 mg/kg bw/day	0.144	0.311	

Annex to the safety data sheet: Exposure scenario CAS-No.: 102110-15-6 Product form: Substance Physical state: Liquid Substance type: UVCB

Long-term - systemic effects						
PROC3 (> 0.1% DCPD & < 0.1% benzene)	0.231 mg/m ³	0.1	0.014 mg/kg bw/day	0.015	0.115	
PROC5 (> 0.1% DCPD & < 0.1% benzene)	0.165 mg/m ³	0.071	0.274 mg/kg bw/day	0.289	0.36	
PROC6 (> 0.1% DCPD & < 0.1% benzene)	0.165 mg/m ³	0.071	0.549 mg/kg bw/day	0.578	0.649	
PROC14 (> 0.1% DCPD & < 0.1% benzene)	0.165 mg/m ³	0.071	0.069 mg/kg bw/day	0.073	0.144	
PROC8b, PROC21 (> 0.1% DCPD & < 0.1% benzene)	0.193 mg/m ³	0.083	0.274 mg/kg bw/day	0.289	0.372	
PROC3 (> 0.1% DCPD & < 0.1% benzene)	0.231 mg/m ³	0.1	0.014 mg/kg bw/day	0.015	0.115	
PROC8b (> 0.1% DCPD & < 0.1% benzene)	0.193 mg/m ³	0.083	0.274 mg/kg bw/day	0.289	0.372	
PROC8a, PROC28 (> 0.1% DCPD & < 0.1% benzene)	0.231 mg/m³	0.1	0.686 mg/kg bw/day	0.722	0.822	
PROC1, PROC2 (> 0.1% DCPD & < 0.1% benzene)	0.154 mg/m ³	0.067	0.027 mg/kg bw/day	0.029	0.096	

Local - Inhalation					
DNEL		Acute: 160.23 mg/m ³ Long-term: 2.31 mg/m ³			
Contributing scenario	Acute	RCR	Long term	RCR	Assessment method
PROC1 (> 0.1% DCPD & < 0.1% benzene) X	0.154 mg/m³	< 0.01	0.038 mg/m³	0.016	
PROC8b (> 0.1% DCPD & < 0.1% benzene) X	1.65 mg/m³	0.01	0.412 mg/m ³	0.178	
PROC2 (> 0.1% DCPD & < 0.1% benzene) X	0.154 mg/m ³	< 0.01	0.231 mg/m ³	0.1	
PROC3 (> 0.1% DCPD & < 0.1% benzene) X	4.62 mg/m ³	0.029	0.231 mg/m ³	0.1	

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Local - Inhalation					
PROC3 (> 0.1% DCPD & < 0.1% benzene) X	6.6 mg/m³	0.041	1.65 mg/m³	0.714	
PROC3 (> 0.1% DCPD & < 0.1% benzene) X	4.62 mg/m³	0.029	0.231 mg/m ³	0.1	
PROC4 (> 0.1% DCPD & < 0.1% benzene) X	1.542 mg/m³	< 0.01	0.385 mg/m³	0.167	
PROC3 (> 0.1% DCPD & < 0.1% benzene) X	0.924 mg/m ³	< 0.01	0.231 mg/m ³	0.1	
PROC5 (> 0.1% DCPD & < 0.1% benzene) X	0.66 mg/m³	< 0.01	0.165 mg/m³	0.071	
PROC6 (> 0.1% DCPD & < 0.1% benzene) X	0.66 mg/m³	< 0.01	0.165 mg/m³	0.071	
PROC14 (> 0.1% DCPD & < 0.1% benzene) X	0.66 mg/m³	< 0.01	0.165 mg/m³	0.071	
PROC8b, PROC21 (> 0.1% DCPD & < 0.1% benzene) X	0.77 mg/m³	< 0.01	0.193 mg/m³	0.083	
PROC3 (> 0.1% DCPD & < 0.1% benzene) X	0.924 mg/m ³	< 0.01	0.231 mg/m ³	0.1	
PROC8b (> 0.1% DCPD & < 0.1% benzene) X	0.77 mg/m³	< 0.01	0.193 mg/m³	0.083	
PROC8a, PROC28 (> 0.1% DCPD & < 0.1% benzene) X	1.54 mg/m³	< 0.01	0.231 mg/m³	0.1	
PROC1, PROC2 (> 0.1% DCPD & < 0.1% benzene) X	3.08 mg/m ³	0.019	0.154 mg/m ³	0.067	

3.2. Environment

Information for contributing exposure scenario		
2.2	Exposure assessment and risk characterisation are not required	

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4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the ES

4.1. Health

Guidance - Health	Estimated workplace exposures are not expected to exceed DNELs when the identified risk management measures are adopted. Where other Risk Management Measures/Operational Conditions are adopted, then users should ensure that risks are managed to at least equivalent levels.
4.2. Environment	

Guidance - Environment	Guidance is based on assumed operating conditions which may not be applicable to all sites; thus, scaling may be necessary to define appropriate site-specific risk management measures. Required removal efficiency for wastewater can be achieved using onsite/offsite technologies, either alone or in combination. Required removal efficiency for
	air can be achieved using on-site technologies, either alone or in combination. Required removal efficiency for

Additional good practice advice beyond the REACH CSA

No data available