



## Technical Data Sheet Carroll's Dark Corn Syrup

### Description

Carroll's Dark Corn Syrup is a blend of our Du-Bake corn syrup and molasses. Corn syrup is a mildly sweet syrup derived from corn starch, providing sweetness and moisture and preventing crystallization of sugar.

### Common Uses:

- Carroll's Dark Corn Syrup is best suited for commercial recipes to bake pies (most noted as an ingredient for pecan pies) and to make candy, cereal bars, chocolate coatings, and candy corn.

### Claims:

Kosher Pareve  
 SQF Food Safety and Food Quality

### Handling and Storage:

Store at 70°F - 85°F in a dry and odor free environment

### Shelf Life:

12 Months from the date of manufacture

### Product Specifications

Total Solids	72%
pH (1:1)	5.1
Sulfur Dioxide (SO <sub>2</sub> )	7.2 ppm max
Carbohydrate Composition	
Dextrose	17.8 % db
Maltose	12.5 % db
Maltotriose	9.8 % db
Higher Saccharides	49.0 % db
Pounds per Gallon	11.60

### Viscosity

°F	cP
60	445,000
70	197,580
80	80,990
90	42,720
100	19,580
110	11,036
120	6,000
130	3,791
140	2,238

### Available Products

Item #	Pack	Weight	Size (L x W x H)	Cube	Ti x Hi	Pallet QTY
	4 x 1 Gallon	46 #	12.5 x 12.5 x 12.375	1.12	12 x 4	48
	6 x 1 Gallon	70 #	21.375 x 10 x 10.3125	1.28	8 x 5	40
	Plastic Pail	58 #	10.405 x 14.5 x 11.3	0.99	12 x 2	24
	Drum	630 #	23.06 x 23.06 x 34.56	8.33	3 x 1	3
	Tote	3,000 #	48 x 48 x 41	45.56	1 x 1	1



1728 North Main Street  
 Dupo, IL, 62239  
 877-220-1936

## Technical Data Sheet Carroll's Dark Corn Syrup

**Country of Origin:**  
 United States

**Food Grade Statement:**

Gateway Food Products Company hereby certifies that Carroll's Dark Corn Syrup is Generally Recognized as Safe (GRAS) as per 21CFR 182.1 and it is manufactured in Good Manufacturing Practices and is safe for its intended use.

**Ingredients:** Corn Syrup, Water, Molasses, Natural & Artificial Flavor, Salt, Caramel Color, Sodium Benzoate.

Nutrient	Per 20g	Per 100g
Calories	60	286
Total Fat	0 g	0 g
Saturated Fat	0 g	0 g
Polyunsaturated Fat	0 g	0 g
Monounsaturated Fat	0 g	0 g
Trans Fat	0 g	0 g
Cholesterol	0 g	0 g
Total Carbohydrate	14 g	72 g
Total Sugar	5 g	21 g
Added Sugars	5 g	21 g
Polyols	0 g	0 g
Starches	0 g	0 g
Dietary Fiber	0 g	0 g
Proteins	0 g	0 g
Minerals		
Sodium	1.1 mg	5.6 mg
Calcium	2.1 g	10.4 g
Iron	0.1 g	0.4 g
Potassium	5.5 g	27.6 g
Vitamins		
Vitamin D	<1%	<1%
Vitamin A	<1%	<1%
Vitamin C	<1%	<1%

Nutrition Facts	
† servings per container	
<b>Serving size</b> 1 TBSP (20g)	
<b>Amount per serving</b>	
<b>Calories 60</b>	
% Daily Value*	
<b>Total Fat</b> 0g	0%
Saturated Fat 0g	0%
Trans Fat 0g	
<b>Cholesterol</b> 0mg	0%
<b>Sodium</b> 1mg	0%
<b>Total Carbohydrate</b> 15g	5%
Dietary Fiber 0g	0%
Total Sugars 5g	
Includes 5g Added Sugars	10%
<b>Protein</b> 0g	
Vitamin D 0mcg	0%
Calcium 0mg	0%
Iron 0mg	0%
Potassium 0mg	0%
<small>* The % Daily Value tells you how much a nutrient in a serving of food contributes to a daily diet. 2,000 calories a day is used for general nutrition advice.</small>	

† Servings Per Container

Package Size	Servings Per Container
Gallon Container	263
4 x 1 Gallon	1,052
Plastic Pail	1,315
Drum	14,288
Tote	68,040



## Technical Data Sheet Carroll's Dark Corn Syrup

### Allergen/Sensitivity:

Carroll's Dark Corn Syrup does not contain any of the nine major allergens, which are soy, eggs, peanut, milk, wheat, tree nuts, fish, shellfish and sesame.

Allergen	In the Product	On the same Line	In the Facility
Soy	No	No	Yes
Wheat	No	No	Yes
Gluten	No	No	Yes
Milk	No	No	Yes
Fish	No	No	Yes
Egg	No	No	Yes

### GMO Statement

#### GMO Free

This term shall be used to describe products that contain ingredients, additives or processing aides derived from commodities that have commercially grown GMO varieties in the supply chain, BUT residual DNA/protein is likely NOT detectable in the final product.

Carroll's Dark Corn Syrup is blended with refined, bleached and deodorized (RBD) soybean oil and does not contain any proteinaceous material. During the RBD process, oil is exposed to high temperatures, vacuum stripping and is filtered through diatomaceous earth; effectively removing all extraneous material that might harbor genetically modified organisms (GMO's) or substances (protein, DNA) derived thereof.

As per the USDA, this product is not considered to be Bioengineered and no additional labeling is necessary.