

## MH-19 Black Rubber Tape – Pressure-Sensitive Sealant Tape

### PRODUCT DESCRIPTION

MH-19 is a pressure-sensitive sealant tape extruded onto silicone release paper. MH-19 is widely used in the mobile home, RV and modular construction industries wherever a watertight seal is critical such as roof seams, roof to sidewall, vents, stacks, and gutter mountings.

### PRODUCT ADVANTAGES:

MH-19 makes construction jobs move smoothly and quickly.

- Superior adhesion
- Stronger than putty tapes
- Easily trimmed with blunt tool
- Awled quickly and cleanly
- Provides watertight seal
- Easy application
- Excellent adhesion to sidewalls
- No discoloration

### PRODUCT INSTALLATION

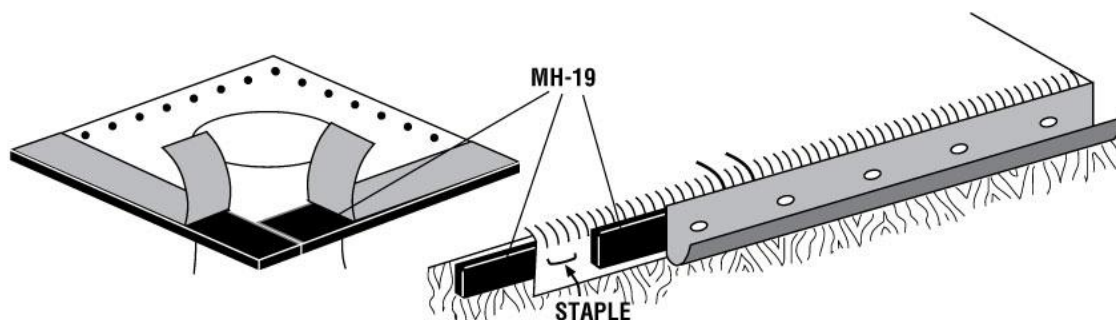
**SURFACE PREPARATION:** All surfaces to be sealed should be free of dust, dirt, oil, moisture, grease, etc. before applying tape.

**WORKING CONDITIONS:** Apply in normal dry working conditions.

**APPLICATION:** Apply directly from roll or cut to size with knife or scissors. Press MH-19 firmly into place with hand. Intimate contact must be made between tape and subsurface to assure a watertight seal. Gently peel off silicone release paper. When lapping tape, allow at least 1/4" (6.4 mm) overlap.

**Meets AAMA 807.1-85 Requirements**

### PRODUCT INSTALLATION DIAGRAM



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### PRODUCT PROPERTIES AND PERFORMANCE DATA:

DESCRIPTION	AVG	$\sigma$	REPLICATES	TEST METHOD
Specific Gravity lb./gal (US)	15.4	0.1	2	ASTM D 792
Low Temperature Flexibility	No loss of adhesion or cracking			ASTM C 765
Weight Loss after Heat Aging	0.39	0.002	2	ASTM C 771
Oil Migration/Plasticizer Bleed-Out	Slight wetting on top sheet. No bleed.		2	ASTM C 772
Softness mm. penetration	9.7	0.2	5	ASTM C 782
Tensile Adhesive Strength, lb. force	34.0 MOF: Cohesive	2.4	2	ASTM C 907
Yield Strength, lb. force	8.0 psi	0.2	2	ASTM C 908

For more information contact:

#### CUSTOMER SERVICE

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