Technical Data Sheet





4189-3 Energy Absorbing Sound Damping Pad

4189-3 sound damping pad is a combination of energy absorbing mastic material and an aluminum top layer that provides maximum sound damping. Extension and compression of the mastic damping material converts vibratory energy into heat, thus reducing the noise level of the damped substrate. The aluminum top layer maximizes this effect by redirecting any escaping vibratory energy back into the mastic layer.

Technology / Base	Butyl
Type of Product	Sound Damping Pad
Appearance / Color	Black
Consistency	Foil-Backed Patch

Features and Benefits

- Adheres to polar and non-polar surfaces.
- Good Low Temperature Flexibility
- Can be used on most clean dry substrates
- Broad application temperature range
- Reduces noise created by vibration

Technical Data

Property	Typical Value	Test Method
Specific Gravity	1.6	ASTM D71
Cone Penetration (dmm)	90	ASTM D217, 150g added Load
Adhesion Initial		MS-CD-629
(Galvanized)	Cohesive Failure	
(Galvanneal)	Cohesive Failure	
(E-Coat)	Cohesive Failure	
Adhesion aged 20 min @163°C (325°F)		MS-CD-629
(Galvanized)	Cohesive Failure	
(Galvanneal)	Cohesive Failure	
Adhesion aged 30 min @ 121°C (250°F)		MS-CD-629
(Galvanized)	Cohesive Failure	
(Galvanneal)	Cohesive Failure	
Adhesion Aged: Condensing Humidity Salt Spray Heat	No loss of adhesion	MS-CD-629
Heat Aging 250hrs @ 79°C Environmental Cycle		

Technical Data Sheet





Typical Applications

4189-3 is used to dampen vibrations that create sound in a variety of automotive OEM applications. It is very aggressive and can be used on a variety of substrates such as:

- E-Coat
- Oily Metal
- Powder Coat
- Phosphate Coated Metal

Typical Packaging

Available as patches or die cut sheets. Contact your H.B. Fuller representative for specific requirements.



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Specifications

Meets requirements of:

 Chrysler
 MS-CD-629

 Ford
 WSS-M5G58-A2

 WSS-M99P32-E1

Storage and Shelf Life

Store material in original unopened packaging at temperatures between 10°C to 50°C (50°F to 120°F). Shelf life is 24 months when stored as recommended.

Safety and Disposal

Prior to working with this or any product consult product label and Safety Data Sheet (SDS) for necessary health and safety precautions and disposal considerations.

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