



Technical Data Sheet

H.B. Fuller HL6737

This product is a foamable hot melt sealant designed for the appliance industry. It features excellent foam density reduction, and upon application forms a hard, resilient foam sealant.

Technology/Base	Hot Melt
Type of Product	APAO
Color/Appearance	Light Yellow
Consistency/Form	Solid

Features and Benefits

- Foamable adhesive
- Resilient seal

Technical Data

Property	Typical Value
Viscosity	8,400 cP at 325 °F
Specific Gravity	
Softening Point	320 °F
Application Temperature	335 °F
Shelf Life	2 yr

Typical Applications

Designed for the appliance industry.



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Application & Cleaning Instructions

Typical equipment: A hot melt application equipment capable of maintaining the suggested adhesive temperature noted above and appropriate for the application. An inert nitrogen blanket is suggested (not required).

General application: (1) Purge the previous hot melt adhesive from the equipment. (2) Set the equipment temperature to the suggested settings above. (3) Adjust the pump pressure for the desired adhesive amount. (4) The open and set time characteristics may be modified with small adjustments to the amount of the applied adhesive and equipment temperature settings.

Cleaning: Consult the equipment manufacturer for cleanup procedures.

Storage Conditions

Clean and dry conditions above 20 °F and below 120 °F in the original container.

Typical Packaging

Please contact your local Sales Office for available packaging options

Disposal Advice

Please refer to the SDS for disposal instructions.

Safety Advice

To minimize the risk of burns, we recommend the use of eye protection and protective clothing when working near a hot melt applicator. To minimize the risk of flammable vapors, do not exceed a melt temperature above 400 °F. Prevent the build-up of vapors. Extinguish all sources of ignition during hot melt use.

Please refer to the SDS for additional safety advice.

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North America

888-HBFULLER

888-423-8553

inquiry@hbfuller.com

www.hbfuller.com

