



### EA6203 Data Sheet

#### Electronic Materials UV Curable Adhesive

##### Material Description

EA6203 is a high viscosity fast UV cured adhesive. This product is suitable for bonding a wide variety of substrates including glass, many plastics and most metals. This product has shown excellent adhesion and flexible.

##### Features & Benefits

One component, requires no mixing.

Fast curing.

Good adhesion to glass and many metals.

Good flexible.

##### Curing condition

100mW/cm<sup>2</sup>@365nm for 24s

Typical Uncured Properties	
Property	Value
Appearance	Clear liquid
Component:	Acrylate
Viscosity (25°C,CP52,10rpm),cps	8334
Ti	2.2
Density (g/cm <sup>3</sup> )	1.11

Typical Curing Properties 100mW/cm <sup>2</sup> @365nm	
Property	Value
Tacky free time ( s )	<8
Depth of cure MM@24s	4

Typical Cured Properties (100mW/cm <sup>2</sup> @365nm for 24s)	
Physical Property	Value
Hardness, Shore D	74
Tensile strength, at break, Mpa	29.1
Elongation at break, %	85
Lap shear strength, Al/Glass, Mpa	4.5
Lap shear strength, Glass/Steel Mpa	9.5
Linear Shrinkage, %	1.30
Volumetric Shrinkage, %	3.50

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### Instruction for Use

1. Coating surface area should be clean and free of any fluxes, residues, dust or any other contaminants.
2. A UV lamp with a wavelength of 365nm is required. The UV light should be focused towards the coated surface.
3. Curing speed is determined by the intensity of UV radiation, the distance from the UV light source and the coating surface. The depth of coating material can also require additional cure time.
4. Immediately close the lid after use. A black hose must be used to dispense the adhesive.
5. This material should be stored away from sunlight, UV light and artificial light sources.

### Storage

Product should be stored at temperature between 8°C to 28°C in the unopened container in a dry location.

Shelf Life: 12 months

### Health & Safety Precautions

Keep away from children's store.

This product is recommended to be used within a well-ventilated place.

If you accidentally touches the skin, immediately wash with soap and water.

If you accidentally touches the eyes, please rinse with plenty of water, and then seek medical attention.

For details, please refer to the product MSDS.

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