



swift[®] col 2411

Description	Solvent-containing adhesive based on Polychloroprene rubber which exhibits good sprayability and excellent heat resistance.												
Properties	<p>swift[®] col 2411 is suitable for bonding rubber, foamed plastics, textile, microcellular rubber, metal foil, insulation material, etc., to primed and lacquered sheet, metal, wood fiber board.</p> <p>Especially suitable for applications in Automotive Industry, i.e. bonding of preformed headliners, and on the whole, when high heat resistance is required.</p> <p>Due to its formulation, swift[®] col 2411 performs good adhesion on materials with low surface tension, such as EPDM, PP, etc. Preliminary tests are necessary on each particular application.</p>												
Technical Data	<table border="1"> <tr> <td>Base</td> <td>Polychloroprene rubber</td> </tr> <tr> <td>Appearance</td> <td>Amber-reddish liquid</td> </tr> <tr> <td>Viscosity at 20°C (Brookfield)</td> <td>approx. 600 mPa.s</td> </tr> <tr> <td>Solid content</td> <td>approx. 21 %</td> </tr> <tr> <td>Density at 20°C</td> <td>approx. 0.85 g/cm³</td> </tr> <tr> <td>Film resistance</td> <td>Water resistant</td> </tr> </table>	Base	Polychloroprene rubber	Appearance	Amber-reddish liquid	Viscosity at 20°C (Brookfield)	approx. 600 mPa.s	Solid content	approx. 21 %	Density at 20°C	approx. 0.85 g/cm ³	Film resistance	Water resistant
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Health and safety Information	swift [®] col 2411 is highly flammable. Further information consult the Safety Data Sheet provided by the manufacturer.												
Cleaning & Thinning	swift [®] clean 4038.												
Storage conditions and shelf life	If kept in a dry place, between 10 and 25°C in the original sealed containers, the product is useful for 6 months. It can thicken on cooling but it recovers its original state after warming at normal ambient temperature.												

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TECHNICAL DATA SHEET

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