



TECHNICAL DATA SHEET

Rakoll® TPX 1

Description Rakoll® TPX 1 is a water-based wood adhesive that passes the

HPVA/ANSI Type 1 testing parameters. The adhesive is designed to be used on a variety of wood substrates.

Application This is a high-performance, water-based product developed

for a variety of wood working applications. It exhibits very good

machining characteristics.

Typical Properties

Property	Value
Color	Light Brown
Density	9.25 lb-mass/gal
pH	2.55
Solid Content (Non-volatiles)	48.5 percent
Viscosity	5,000 cP

Clean Up Best to clean before drying using warm water.

Storage For best performance, the product should be stored and used

at 65-80°F. Avoid freezing for optimal performance and shelf

life.

Disposal Please refer to the SDS for disposal instructions.

Safety Please refer to the SDS for safety instructions.

Advice

Updated May 2020

Our Focus is Clear. Perfecting Adhesives.

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