



## **TECHNICAL DATA SHEET**

## Lunamelt<sup>™</sup> PS 4015 ZeroPack<sup>®</sup>

Type of Adhesive	Hot melt pressure sensitive adhesive.	
Product Benefits	<ul> <li>strongly self-adhesive</li> <li>good balance between adhesion and cohesion</li> <li>good temperature- and shear resistance</li> </ul>	
Typical Applications	Developed for the self-adhesive bonding of various films, plastic articles, foamed polystyrene, aluminium, papers and rock wool.	
Suitable substrates	Various materials like films, plastic articles, foamed polystyrene, aluminium, papers and rock wool.	

## **Typical Properties**

Property	Value
Base	synthetic rubber
Colour	light yellow
Softening point (R&B – Herzog; ASTM E28-99)	107°C – 117°C
Viscosity (Brookfield DV II, Sp27, 20rpm, at 175°C)	4 500 – 6 500 mPa.s
Shelf life	12 months





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Application: by slot die at 150°C – 175°C.	
Please contact your local Sales Office for available cleaning solutions.	
Please contact your local Sales Office for available packaging options.	
In original sealed packaging protected from sun, dust, moisture and	
high temperatures.	
Please refer to the MSDS for disposal instructions.	
Please refer to the MSDS for safety advice.	

## Our Focus is Clear. Perfecting Adhesives.

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