

## Ipacoll™ LP 2718

**Type of Product** Water based dispersion adhesive.

**Product Characteristics**

- excellent adhesion on difficult to bond surfaces
- high initial tack
- solvent free
- good machinability

**Typical Applications** Designed for the lamination of cardboard to paper or PVC, OPP, POKF and treated PP, PE –film. The product can be used for the inside liner lamination in the folder-industry and is in general suitable for bonding paper and cardboard with varnished or coated surfaces. It may also be used in the bookbinding industry for the casing-in application when book covers are made from PVC or treated PE/PP.

**Suitable substrates** Lamination of cardboard to paper or PVC, OPP, POKF and treated PP, PE –film; bonds paper and cardboard with varnished or coated surfaces; PVC or treated PE/PP.

### Typical Properties

Property	Value
Colour	off-white
Film	flexible
pH	approx. 4.5
Solids content	approx. 60%
Density at 20°C	approx. 1.05 g/cm <sup>3</sup>
Viscosity (Brookfield RV-Type, Sp5, 20rpm, at 20°C)	approx. 7 600 mPa.s
Shelf life	6 months

<b>Application Instructions</b>	Application type: wheel, disc, roller
<b>Cleaning Instructions</b>	Whenever possible adhesive residues should be washed off with water before they dry.
<b>Typical Packaging</b>	Please contact your local Sales Office for available packaging options.
<b>Storage Conditions</b>	In original sealed packaging protected from sun, dust, moisture and high temperatures. Clean and dry conditions above +5°C and below +35°C. Remaining below +5°C the product is not reusable after warming.
<b>Disposal Advice</b>	Please refer to the MSDS for disposal instructions.
<b>Safety Advice</b>	Please refer to the MSDS for safety advice.

IMPORTANT: Information, specifications, procedures and recommendations provided ("information") are based on our experience, and we believe this information to be accurate. No representation, guarantee or warranty is made as to the accuracy or completeness of the information or that use of the product will avoid losses or damages or give desired results. It is purchaser's sole responsibility to test and determine the suitability of any product for the intended use. Tests should be repeated if materials or conditions change in any way. No employee, distributor or agent has any right to change these facts and offer a guarantee of performance.

© and ™ are trademarks of H.B. Fuller Company ("H.B. Fuller") or one of its affiliated entities.

**NOTE TO USER:** *by ordering/receiving product, you accept the H.B. Fuller General Terms and Conditions of Sale applicable in the region. Please request a copy if you have not received this documentation. These Terms and Conditions contain disclaimers of implied warranties (including but not limited to disclaiming warranties of fitness for a particular purpose) and limits of liability. All other terms are rejected. In any event, (1) the total aggregate liability of H.B. Fuller for any claim or series of related claims, however arising, in contract, tort (including negligence), breach of statutory duty, misrepresentation, strict liability, or otherwise, is limited to replacement of affected products or refund of the purchase price for affected products. (2) H.B. Fuller shall not be liable for loss of profit, loss of margin, loss of contract, loss of business, loss of goodwill, or any indirect or consequential losses arising out of or in connection with product supply. (3) Nothing in any term shall operate to exclude or limit H.B. Fuller's liability for fraud, gross negligence, death, or personal injury caused by negligence, or for breach of any mandatory implied terms unless permitted by law.*

