



H.B. Fuller



**ROYAL**  
ADHESIVES & SEALANTS



## DC – 20852

## TECHNICAL SALES BULLETIN

### Hydra Fast-En® DC-20852 Polychloroprene Based Adhesive, Tinted Green

### EASY CLEAN-UP

### DESCRIPTION

DC-20852 is a water-based adhesive for use in bonding open cell urethane foams. Used as one component of a two-component adhesive system. DC-20852 (Part A) requires the use of DC-12239 as an activator (Part B).

Since the mixed Part A and Part B are not in contact internal to the spray equipment, it is not necessary to clean the gun often. If the gun is to be used again within 16 to 24 hours, the gun can be left as is (with system pressurized) without any problems. It is recommended that the gun be cleaned every 5 days, or if it is not going to be used within 48 hours (i.e. over weekend).

Clean up is easily accomplished using commercially available liquid detergent in a water solution. Tap water alone is not recommended for clean up.

### TYPICAL PROPERTIES:

### PRECAUTIONARY DATA

- \* This product is nonflammable when wet
- \* For professional or industrial use only
- \* Use with adequate ventilation
- \* Read the container label and the Safety Data Sheet carefully before use
- \* Keep away from children
- \* Keep container closed when not in use
- \* Keep from freezing

### DISPOSAL INFORMATION

Do not reuse container or remove label. Safely dispose of container and contents in accordance with applicable Federal, State and Local regulations.

<b>BASE</b>	<b>Polychloroprene</b>
<b>pH</b>	<b>Approx. 12</b>
<b>Viscosity</b>	<b>Approx. 5000 cPs (spindle #4@20 rpm/73°F)</b>
<b>Percent Solids</b>	<b>Approx. 53%</b>
<b>Density</b>	<b>Approx. 9.1 lbs / gallon</b>
<b>Shelf Life</b>	<b>9 months from date of manufacture</b>
<b>Clean up</b>	<b>Water when wet, cleaning solvents when dry</b>

### EQUIPMENT CONSIDERATIONS

Hydra FAST-EN® DC-20852 is compatible with several different external mix spray gun systems. These systems are designed to deliver Part A and B materials to the spray head via air pressure. Each part has its own pressure setting. Part B is delivered to the spray head and introduced to Part A external to the spray head, which minimizes spray head clogging problems. Contact your Royal Adhesives sales representative for spray gun and total system set up recommendations.

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This product is warranted to the original purchaser to meet published specifications, if any, and, in the absence of published specifications, to be merchantable quality. Such warranty may not be assigned or otherwise transferred by purchaser. No other warranty, expressed or implied, of fitness for a particular purpose or any other thing is made. Purchaser's exclusive remedy for breach of this warranty shall be a refund of the price paid for the products by the purchaser. Except as stated above, Royal Adhesives & Sealants, LLC, shall not be liable for any defect in, or breach of obligation relating to the defects in these products, regardless of the theory that may be asserted, including, without limitation, negligence, contract, absolute liability in tort or misrepresentation. If the purchaser does not accept goods on these terms, they are to be returned at once, unopened.