



**H.B. Fuller**



**ROYAL**  
ADHESIVES & SEALANTS



## **BOND-PLUS® 20277 TECHNICAL SALES BULLETIN**

### **DESCRIPTION:**

20277 is a waterborne fugitive adhesive. It is a low viscosity high solids formulation for pattern and extrusion application.

### **GENERAL INFORMATION:**

Specially formulated for fast drying, clean machining. Excellent lay flat even on lightweight stock. Non-blocking, unsurpassed humidity resistance. Excellent adhesion on rag stocks.

### **PHYSICAL PROPERTIES**

<b>BASE</b>	<b>LATEX EMULSION</b>
<b>PH</b>	<b>APPROX. 10</b>
<b>FDA</b>	<b>ALL INGREDIENTS ARE TSCA REGISTERED.</b>
<b>VISCOSITY</b>	<b>APPROX. 2500CPS</b>
<b>PERCENT SOLIDS</b>	<b>APPROX. 53%.</b>
<b>DENSITY</b>	<b>APPROX. 8.02 LB. /GAL.</b>
<b>SHELF LIFE</b>	<b>90 DAYS</b>

**Issue Date: 10/30/08**

**For Reference Only**

**ISO 9001:2000**

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This product is warranted to the original purchaser to meet published specifications, it any, and, in the absence of published specifications, to be merchantable quality. Such warranty may not be assigned or otherwise transferred by purchaser. No other warranty, expressed or implied, of fitness for a particular purpose or any other thing is made. Purchaser's exclusive remedy for breach of this warranty shall be a refund of the price paid for the products by the purchaser. Except as stated above, Royal Adhesives & Sealants, LLC, shall not be liable for any defect in, or breach of obligation relating to the defects in these products, regardless of the theory that may be asserted, including, without limitation, negligence, contract, absolute liability in tort or misrepresentation. If the purchaser does not accept goods on these terms, they are to be returned at once, unopened.