



H.B. Fuller



**ROYAL**  
ADHESIVES & SEALANTS



**Technical Data Sheet**

**Product: BOND-PLUS® 20760**

**Description: Vinyl Acetate-Ethylene Adhesive**

**General Information:** 20760 is a water based product for use in bonding PVC flooring to a plywood base. It is high solids and can be sprayed, brushed or roll coated. Application amounts vary according to substrates and are generally around 8-10 wet mils. Substrates must be wet mated and allowed to dry to develop sufficient bond for subsequent handling. Strength development is rapid (1.5-3 hrs.) at 70°F and above. Full strength develops within 24 hours. Bondline is water resistance and has good resistant to plasticizer migration.

**Typical Properties:**

BASE	VAE
Color	White
Solvent	Water
pH	Approx. 5.0
Viscosity	Approx. 3000 cps (spindle #3@20 rpm/73F)
Percent Solids	Approx. 73%
Density	Approx. 9.03 lbs / gallon
Shelf Life	12 months from date of manufacture
Clean up	Water when wet, cleaning solvents when dry

Issue Date: 8/8/12

FOR REFERENCE ONLY

**ISO 9001:2008**

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This product is warranted to the original purchaser to meet published specifications, it any, and, in the absence of published specifications, to be merchantable quality. Such warranty may not be assigned or otherwise transferred by purchaser. No other warranty, expressed or implied, of fitness for a particular purpose or any other thing is made. Purchaser's exclusive remedy for breach of this warranty shall be a refund of the price paid for the products by the purchaser. Except as stated above, Royal Adhesives & Sealants, LLC, shall not be liable for any defect in, or breach of obligation relating to the defects in these products, regardless of the theory that may be asserted, including, without limitation, negligence, contract, absolute liability in tort or misrepresentation. If the purchaser does not accept goods on these terms, they are to be returned at once, unopened.