



TECHNICAL DATA SHEET

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swift[®]therm 7297

Application	Hot-melt adhesive used for case, box sealing Hot-melt used for fresh or frozen food packaging	
Properties		
Technical Data	Base:	EVA
	Appearance:	Yellow solid
	Viscosity	
	150 <i>°</i> C:	ca. 3 400 mPas
	170°C:	ca. 1 900 mPas
	190℃:	ca. 1 300 mPas
	Softening point (Mettler)	ca. 107℃
Instructions for use	Between 160°C and 190°C according to the operating conditions Medium setting rate, it varies according to the operating temperature, the weight of adhesive and the substrate.	
Health&Security	Please check the material safety data sheet	
Cleaning	For regular flushing: use swift [®] clean 7100. For thorough cleaning: use swift [®] clean 7300.	
Others	Packaging: 20kg polyethylene bag	
	Shelf life: One year under normal ambient conditions i.e 15° C to 35° C, dust-free. Can withstand frost.	

Our Focus is Clear. **Perfecting Adhesives.**

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