

## **TECHNICAL DATA SHEET**

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## Swift®therm 3054

Type of Product	Hot melt adhesive.	
Product Characteristics	<ul> <li>good adhesion on filter media</li> </ul>	
	roduced ebrinkage	

- reduced shrinkage
- good flexibility

Typical ApplicationsSwift®therm 3054 has been developed for the manufacture of air filters<br/>as pleat separator.

Suitable substrates Commonly used filter media.

## **Typical Properties**

Property	Value
Colour	white
Softening point (R&B – ASTM E28-99)	approx. 115°C
Density at 23°C	approx. 0,98 g/cm <sup>3</sup>
Viscosity (Brookfield, Sp27, ASTM D 3236-88, at 150°C)	approx. 10 000 mPa.s
Shelf life	12 months



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Application Instructions	Application type: nozzle.	
	Application temperature: 125°C – 150°C	
Cleaning Instructions	Please contact your local Sales Office for available cleaning solutions.	
Typical Packaging	Please contact your local Sales Office for available packaging options.	
Storage Conditions	In original sealed packaging protected from sun, dust, moisture and high temperatures. Clean and dry conditions above -25°C and below	
	+35°C.	
Disposal Advice	Please refer to the MSDS for disposal instructions.	
Safety Advice	Please refer to the MSDS for safety advice.	

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