



Swift®tak 49380

49380 is specifically formulated for high performance laminating applications. It exhibits excellent heat resistance, moisture resistance and cold temperature resistance. 49380 has excellent specific adhesion to difficult substrates, including vinyl, paper and some plastic substrates.

Technology / Base	Hot Melt
Type of Product	Fugitive PSA
Components	One component
Curing	Non-curing
Appearance / Color	Light Amber
Consistency	Viscous Liquid

Features and Benefits

- Good wet tack for high line speeds
- Excellent adhesion to many substrates and stocks
- Water resistance
- High humidity resistance
- High heat resistance and cold temperature resistance
- Excellent for bonding vinyl, paper, and many plastic substrates

Technical Data

Property	Value
Rheology Viscosity	2,700 to 3,900 cPs @ 79°F
Physical Properties Solids Content	54 to 56%
pH	4.0 to 5.5
Containers	5 gallon pails, 55 gallon drums and 300 gallon totes

Application Notes

1. Coating surface area should be clean and free of any oils, residues, dust or any other contaminants.
2. For best performance, the product should be used at 65 to 85 °F
- 3.

Storage Conditions

For best performance, the product should be stored and used at 65 to 85 °F. Do not freeze.

Safety and Disposal

Please refer to the SDS for product safety and disposal instructions.

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