



## Swift®tak 97812-B

- Type of Product** Water-based adhesive.
- Product Characteristics**
  - fast rate of set
  - good adhesion to diverse substrates
  - improved formulating latitude
- Typical Applications** Low viscosity product for extrusion applications.
- Suitable Substrates** Decorative paper to particle board lamination, heat sealable coatings, high speed case and carton manufacture, microwaveable packaging.

### Typical Properties

Property	Value
Color	white
Odor	characteristic
pH	4 – 6
Solids content	50,5 – 52,5%
WT / GAL	9.0 lb/gal
Viscosity	450 – 550 cPs at 75°F
Shelf life	180 days

- Application Instructions** Clean with warm soapy water. Best to clean before the material has dried.
- Cleaning Instructions** Please contact your local Sales Office for available cleaning solutions.
- Typical Packaging** Please contact your local Sales Office for available packaging options.
- Storage Conditions** For best performance, the product should be stored and used at 65°F – 85°F. Do not freeze.
- Disposal Advice** Please refer to the SDS for disposal instructions.
- Safety Advice** Avoid contact with skin and eyes. Product will irritate eyes if contact occurs. Skin irritation is possible on prolonged or repeated contact. Please refer to the SDS for additional safety advice or contact [reg.request@hbfuller.com](mailto:reg.request@hbfuller.com) for all product regulatory stewardship needs.

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