



H.B. Fuller® WB-2338MX-RB001

Type of Product Water-based envelope back seam gum.

- Product Characteristics**
- designed for high speed machines
 - rheology designed for minimal throwing and increased stability
 - bonds a wide variety of paper stocks without staining or bleed-through

Typical Applications Envelope back seam applications.

Suitable Substrates Typical paper stocks used in envelope manufacturing.

Typical Properties

Property	Value
Color	UV Beige
pH	5.3
Density	10.5 Lbs. – Mass/Gal.
Solids content (non-volatiles)	61%
Viscosity (RVF, Sp3, 20rpm, at 85°F)	1 500 cPs
Shelf life	90 days

Application Instructions Ideal for high speed machines such as F.L. Smithe RA and W&D 527.

Cleaning Instructions Best to clean before drying. If dry, use hot water and scraper.

Typical Packaging Please contact your local Sales Office for available packaging options.

Storage Conditions For best performance, the product should be stored and used at 65°F – 85°F. Do not freeze. Ship and store at temperatures above 40°F.

Disposal Advice Please refer to the SDS for disposal instructions.

Safety Advice Avoid contact with skin and eyes. Product will irritate eyes if contact occurs. Skin irritation is possible on prolonged or repeated contact. Please refer to the SDS for additional safety advice or contact reg.request@hbfuller.com for all product regulatory stewardship needs.

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