

## Adecol® C-94

<b>Type of Adhesive</b>	The <b>Adecol® C-94</b> adhesive is a copolymer based on vinyl/ethylene acetate in aqueous dispersion, modified with special additives.
<b>Product Characteristics</b>	Adhesive presents high performance in grip, initial tack and fast drying, providing optimal machinability performance.
<b>Typical Applications</b>	Side closure of paper boxes, applied by disc system in high speed machine and packaging labeling, applied by automatic machine or manual application.
<b>Substrates</b>	Treated duplex and triplex cards and cardboards with reserve area and, and offset labels on PVC and PET surfaces.

### Typical Properties

Property	Value
Aspect	Liquid
Color	White
Film	Colorless, transparent and flexible.
Brookfield RVT viscosity (sp 4/20 rpm at 24°C)	7,500 – 8,000 mPas
Solid content (%)	50.0 – 57.0%
pH. at 25 ° C	4.0 – 5.0
Shelflife	6 months

<b>Application Instructions</b>	Surfaces must be free of dust, grease or oil. For manual gluing, be careful to keep the brush in water after use, thus avoiding dryness and supposed lumps for the gluing area. The application must be verified for each specific case according to the following factors: Characteristics of the substrates, equipment, speed, amount of adhesive and the ambient temperature must be above 15° C.
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<b>Cleaning Instructions</b>	Request information about cleaning options available to the Technical department.
<b>Typical Packaging</b>	Please contact your local Sales Office for available packaging options.
<b>Storage Conditions</b>	In the original packaging, well closed and protected from the sun, dust, humidity and high temperatures. Clean and dry place, temperature between 5 ° C and 35 ° C is advisable.
<b>Disposal Advice</b>	Consult the Safety Data Sheet (SDS).
<b>Safety Advice</b>	Consult the Safety Data Sheet (SDS).

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