

Adecol[®] C-550

Type of Adhesive **ADECOL[®] C-550** adhesive is a polyvinyl acetate homopolymer in aqueous dispersion, modified with special additives.

Product Characteristics Adhesive features good fluidity and fast initial tack, providing good performance on high-speed machines.

Typical Applications Indicated for side closure boxes, application by nozzle system in automatic machine.

Substrates Box of cellulosic material without treatment or with reserve area.

Typical Properties

Property	Value
Aspect	Liquid
Color	White
Film	Colorless, transparent and flexible
Brookfield RVT viscosity (sp 3/20 rpm at 25°C)	1,500 – 2,000 mPas
Solid content (%)	43.0 – 48.0%
pH. at 25 ° C	4.0 – 5.0
Shelflife	6 months

Application Instructions Surfaces must be free of dust, grease or oil.
For manual gluing, be careful to keep the brush in water after use, thus avoiding dryness and supposed lumps for the gluing area.
The application must be verified for each specific case according to the following factors: Characteristics of the substrates, equipment, speed, amount of adhesive and the ambient temperature must be above 15° C.

Cleaning Instructions	Request information about cleaning options available to the Technical department.
Typical Packaging	Please contact your local Sales Office for available packaging options.
Storage Conditions	In the original packaging, well closed and protected from the sun, dust, humidity and high temperatures. Clean and dry place, temperature between 5 ° C and 35 ° C is advisable.
Disposal Advice	Consult the Safety Data Sheet (SDS).
Safety Advice	Consult the Safety Data Sheet (SDS).

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