

Adecol® C-363

Type of Adhesive	The Adecol® C-363 adhesive is a copolymer based on vinyl/ethylene acetate in aqueous dispersion, modified with special additives.
Product Characteristics	High-performance adhesive with quick dry, fast tack performance and high temperature resistance, even in the microwave.
Typical Applications	Side closure of boxes, automatic equipment application, with HHS nozzle system.
Substrates	Duplex and triplex cards and cardboards, coated with water-based, offset varnish and laminated with PE, PET, PVC, BOPP and metallized films.

Typical Properties

Property	Value
Aspect	Liquid
Color	White
Film	Transparent and flexible
Brookfield RVT viscosity (sp 2/20 rpm at 25°C)	600 – 800 mPas
Solid content (%)	51.0 – 55.0%
pH. at 25 ° C	4.0 – 5.0
Shelflife	6 months

Application Instructions	Surfaces must be free of dust, grease or oil. For manual gluing, be careful to keep the brush in water after use, thus avoiding dryness and supposed lumps for the gluing area. The application must be verified for each specific case according to the following factors: Characteristics of the substrates, equipment, speed, amount of adhesive and the ambient temperature must be above 15° C.
---------------------------------	------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------

Cleaning Instructions	Request information about cleaning options available to the Technical department.
Typical Packaging	Please contact your local Sales Office for available packaging options.
Storage Conditions	In the original packaging, well closed and protected from the sun, dust, humidity and high temperatures. Clean and dry place, temperature between 5 ° C and 35 ° C is advisable.
Disposal Advice	Consult the Safety Data Sheet (SDS).
Safety Advice	Consult the Safety Data Sheet (SDS).

IMPORTANT: The information, specifications, procedures and recommendations herein (together "information") are based on our experience and we believe these to be accurate. No representation, guarantee or warranty is made as to the accuracy or completeness of the information or that the information will avoid losses or damages or give desired results. It is user's sole responsibility to test and determine the suitability of any product for the intended use. Tests should be repeated if materials or conditions change in any way. The user is advised to review the specific context of the intended use to determine whether the user's intended use violates any law or infringes upon any patent(s). No employee, distributor or agent has any right to change these facts and offer a guarantee of performance.

NOTE TO USER: *by ordering/receiving product you accept the H.B. Fuller General Terms and Conditions of Sale applicable in the region. Please request a copy if you have not received these. These Terms and Conditions contain disclaimers of implied warranties (including but not limited to disclaiming warranties of fitness*

for a particular purpose) and limits of liability. All other terms are rejected. In any event, (1) the total aggregate liability of H.B. Fuller for any claim or series of related claims however arising, in contract, tort (including negligence), breach of statutory duty, misrepresentation, strict liability or otherwise, is limited to replacement of affected products or refund of the.