

Adecol® C-360/5

Type of Adhesive	The Adecol® C-360/5 adhesive is a copolymer based on vinyl/ethylene acetate in aqueous dispersion, modified with special additives.
Product Characteristics	High-performance adhesive, quick dry, fast tack performance and strong adhesion and cohesion, even in substrates with low superficial tension.
Typical Applications	Side closure of boxes, applied manually or by disk system in high speed machine.
Substrates	Duplex and triplex cards and cardboards, coated with water-based, offset varnish and laminated with PE, PET, PVC, BOPP and metallized films.

Typical Properties

Property	Value
Aspect	Liquid
Color	White
Film	Transparent
Brookfield RVT viscosity (sp 4/20 rpm at 25°C)	5,000 – 6,000 mPas
Solid content (%)	54.0 – 58.0%
pH. at 25 ° C	4.0 – 5.0
Shelflife	6 months

Application Instructions	Surfaces must be free of dust, grease or oil. For manual gluing, be careful to keep the brush in water after use, thus avoiding dryness and supposed lumps for the gluing area. The application must be verified for each specific case according to the following factors: Characteristics of the substrates, equipment, speed, amount of adhesive and the ambient temperature must be above 15° C.
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Cleaning Instructions	Request information about cleaning options available to the Technical department.
Typical Packaging	Please contact your local Sales Office for available packaging options.
Storage Conditions	In the original packaging, well closed and protected from the sun, dust, humidity and high temperatures. Clean and dry place, temperature between 5 ° C and 35 ° C is advisable.
Disposal Advice	Consult the Safety Data Sheet (SDS).
Safety Advice	Consult the Safety Data Sheet (SDS).

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