

## Adecol® C-305

<b>Type of Adhesive</b>	The <b>ADECOL® C-305</b> adhesive is a copolymer based on vinyl/ethylene acetate in aqueous dispersion, modified with special additives.
<b>Product Characteristics</b>	Adhesive presents great initial tack and strong grip, providing optimal machinability performance. This product optical identifier, for visualization through UV light.
<b>Typical Applications</b>	Closing of bottom and side of boxes, application in high speed machine equipped with HHS nozzle.
<b>Substrates</b>	Cellulosic material, mainly cards and cardboard.

### Typical Properties

Property	Value
<b>Aspect</b>	Liquid
<b>Color</b>	White
<b>Film</b>	Flexible and plasticized
<b>Brookfield RVT viscosity (sp 2/20 rpm at 25°C)</b>	850 – 950 mPas
<b>Solid content (%)</b>	49.0 – 53.0%
<b>pH. at 25 ° C</b>	5.0 – 7.0
<b>Shelflife</b>	6 months

<b>Application Instructions</b>	Surfaces must be free of dust, grease or oil. For manual gluing, be careful to keep the brush in water after use, thus avoiding dryness and supposed lumps for the gluing area. The application must be verified for each specific case according to the following factors: Characteristics of the substrates, equipment, speed, amount of adhesive and the ambient temperature must be above 15° C.
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<b>Cleaning Instructions</b>	Request information about cleaning options available to the Technical department.
<b>Typical Packaging</b>	Please contact your local Sales Office for available packaging options.
<b>Storage Conditions</b>	In the original packaging, well closed and protected from the sun, dust, humidity and high temperatures. Clean and dry place, temperature between 5 ° C and 35 ° C is advisable.
<b>Disposal Advice</b>	Consult the Safety Data Sheet (SDS).
<b>Safety Advice</b>	Consult the Safety Data Sheet (SDS).

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