



## Swift® tak 5169

**Type of Product** Water-based dispersion adhesive.

- Product Characteristics**
- good initial wet tack
  - long open time
  - clean running on machine
  - easy to clean properties

**Typical Applications** Folding box side seam gluing – for painted and unpainted surfaces.

**Suitable Substrates** Printed and unprinted paper and carton surfaces. The adhesion to the materials used must be verified by own tests.

### Typical Properties

Property	Value
Colour	white
Dry Film	elastic
pH	approx. 4.0
Solids content	approx. 54%
Density	approx. 1,05 g/cm <sup>3</sup>
Viscosity (Brookfield RVT-Type; Sp4 at 20 °C)	approx. 6 000 mPa.s
Shelf life	6 months

**Application Instructions** Application method: wheel  
Processing temperature: +15°C to +25°C.



<b>Cleaning Instructions</b>	Adhesive residues can be washed off with water.
<b>Typical Packaging</b>	Please contact your local Sales Office for available packaging options.
<b>Storage Conditions</b>	In original sealed packaging protected from sun, dust, moisture and high temperatures. Clean and dry conditions above +5°C and below +35°C.
<b>Disposal Advice</b>	Please refer to the MSDS for disposal instructions.
<b>Safety Advice</b>	Please refer to the MSDS for safety advice.

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