



## Swift®tak 5020

**Type of Product** Water-based adhesive.

- Product Characteristics**
- fast setting
  - very good machinability
  - easy cleaning

**Typical Applications** To produce folding boxes in the “glue-line method” (Longitudinal seam). Tube forming bags & sacks (side seam).

**Suitable Substrates** Paper and cartons, natural or with different coatings.

### Typical Properties

Property	Value
Colour	white
Dry Film	clear, flexible
pH	approx. 5
Solids content	approx. 43%
Density	approx. 1,05 g/cm <sup>3</sup>
Viscosity (Brookfield RTV, Sp3, 20rpm, at 20°C)	approx. 1 800 mPa.s
Shelf life	6 months

**Application Instructions** Application: nozzle, roller, wheel or hand.  
Application temperature: between +15°C and +25°C

Amount of adhesive can vary due to different materials and the different requirements for the bonding.

Tests on the different materials are necessary.



<b>Cleaning Instructions</b>	Fresh adhesive, cleaning with water.
<b>Typical Packaging</b>	Please contact your local Sales Office for available packaging options.
<b>Storage Conditions</b>	In original sealed packaging in clean and dry conditions above +5°C and below +35°C.
<b>Disposal Advice</b>	Please refer to the MSDS for disposal instructions.
<b>Safety Advice</b>	Please refer to the MSDS for safety advice.

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