



## PVC TrimWelder™ Fill & Flex™

PVC TrimWelder™ Fill & Flex™ offers outstanding flexibility and adhesion to PVC and was specially formulated to be used for expansion and contraction joints on PVC lumber and trim board. PVC TrimWelder™ Fill & Flex™ non-sag consistency is ideal for most vertical applications. It also works as a weather barrier for sealing windows and doors, and has excellent gap filling features.

<b>Technology / Base</b>	One-component sealant
<b>Type of Product</b>	Silane sealant
<b>Curing Mechanism</b>	Moisture-curing
<b>Appearance / Color</b>	Bright white
<b>Consistency</b>	Paste

### Features and Benefits

- Outstanding flexibility
- Non-sag
- Maintains flexibility in hot and cold weather
- Matches white PVC trim boards
- Paintable
- Solvent free
- High UV resistance
- Non-yellowing

### Technical Data

Property	Typical Uncured Values	
Viscosity	Paste	
Specific Gravity	1.06	(20 / 20°C)
Flashpoint	170°F	(Pensky-Martens CC)
Solvents	None	
Clean Up Solvents	MEK, Acetone	

Property	Typical Cured Values
Shore A Hardness	40
Elongation	700%
Coverage	32' x 1/4" (120' x 1/8")



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## Typical Applications

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PVC TrimWelder™ Fill & Flex™ was specifically formulated to be used for expansion and contraction joints on PVC lumber and trim board.

For use as a filler only. For structural and permanent applications, use either PVC TrimWelder™ Fast Cure or Slow Cure.

Contact an H.B. Fuller PVC TrimWelder™ adhesives Applications Specialist for further recommendations on adhesive selection.

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## Typical Packaging

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Typically sold in 300 mL cartridges.  
Consult your sales representative for more information.

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## Application Instructions

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PVC TrimWelder™ Fill & Flex™ comes ready to use. Cut the tip to the desired bead size. Break the seal inside the nozzle and use a standard caulking gun to dispense. PVC TrimWelder™ Fill & Flex™ may take several days to cure depending on temperature and humidity.

Consult your sales representative for more information.

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## Storage Conditions

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Shelf Life is 12 months when properly stored in an unopened original container in a cool, dark area between 55°F to 75°F. Avoid moisture and water since this product is a moisture-curing material.

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## Safety and Disposal

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Please refer to the SDS for safety advice and disposal instructions.

To minimize the risk of skin contact, we recommend the use of eye protection, gloves and protective clothing when working with this material.

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