



EPDM RESTORATION

Millennium EPDM T-Joint Patch

DESCRIPTION

Millennium EPDM T-Joint Patches consists of an uncured EPDM membrane that has been laminated to a 25 mil EPDM based pressure sensitive tape. The tape is comprised of a vulcanized rubber adhesive that will provide OEM quality performance for EPDM single-ply restoration projects.

BASIC USE

Millennium EPDM Flashing Tapes are ideal for flashing rooftop penetrations and other details such as:

- Overlay at T-joints
- General repair in non-traffic areas

STORAGE AND SHELF LIFE

Store material in original unopened packaging at temperatures between 40°F-110°F (4°C - 43°C). Shelf life is 9 months when stored as recommended.

COLOR

Black

SAFETY

Prior to working with this or any adhesive product consult product label and Safety Data Sheet (SDS) for necessary health and safety precautions.

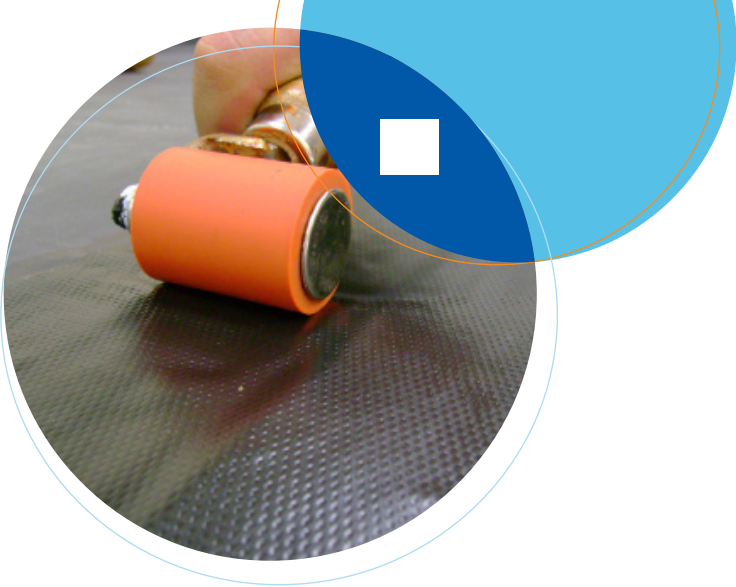
PACKAGING AND COVERAGE

Millennium EPDM T-Joint Patches are available in the following sizes:

FEATURES

BENEFITS

Resistant to UV light, high heat and moisture	Long-term durability
Excellent adhesion and formability	Flashing details with proven peel & stick technology
Fast installation	Saves time and labor
No torch or liquid adhesives	Improved safety
Waterproof detail	Suitable for roofing, pond lining, and waterproofing applications



APPLICATION

1. Clean entire surface where Millennium EPDM T-Joint Patches will be applied.
2. Apply EPDM primer to entire surface to be covered using the supplied scrub pad. Note: Use caution when installing at temperatures below 40°F (5°C) to prevent blushing of EPDM primer (formation of condensation on surface of primer).
3. Allow the primer to dry to the touch (no material transfer, typically less than 20 minutes). Dry time will vary depending on ambient temperature and humidity.
4. Once the primer is dry immediately install Millennium EPDM T-Joint Patches.
5. Position T-Joint Patches over primed area and remove release liner. Press down and form T-Joint Patches by hand.
6. Roll the T-Joint Patches with a 2" (5.08 cm) wide silicone roller.
7. Seal edges of T-Joint Patches detail with Millennium EPDM Edge Sealant.

SURFACE PREPARATION

All work surfaces should be clean, dry, and free of dirt, dust, debris, oils, un-adhered coatings, deteriorated membrane and other contaminants that may result in a surface that is not sound or is uneven. If necessary, clean the surface to receive the flashing with an approved EPDM membrane cleaner.

LIMITATIONS

- Not for use on PVC roof membranes.
 - Not for use in high traffic areas.
 - Talc, dust, oil, ice, snow, or wet conditions inhibit good adhesion.
- Clean and dry surfaces are necessary for proper installation of this product



For more information about our company, visit www.hbfuller.com/construction.

 Join the Conversation | www.hbfuller.com/connect

WARRANTY: H.B. Fuller warrants its products to conform to H.B. Fuller's specifications at the time of sale when tested according to H.B. Fuller standards. If a product is proven to be defective when tested according to H.B. Fuller standards, H.B. Fuller will, at its option, refund the purchase price or replace or repair the defective product. THIS LIMITED WARRANTY IS THE BUYER'S SOLE AND EXCLUSIVE REMEDY AGAINST H.B. FULLER AND IS IN LIEU OF ANY AND ALL OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. In no event shall H.B. Fuller be liable for any special, incidental, consequential, or punitive damages arising out of any claims whether based on negligence, contract, warranty, strict liability or otherwise.