



H.B. Fuller® WB-8610-001

Type of Product Water-based adhesive.

- Product Characteristics**
- high performance
 - clean machining
 - extrusion grade side seam/back gum adhesive

Typical Applications Envelope Side Seam/Back Gum.

Suitable Substrates Typical Envelope substrates.

Typical Properties

Property	Value
Color (dry)	colorless
Color description (wet)	UV white
Color description	UV white
pH	5
Density	9 lb-mass/gal
Solid content (non-volatiles)	51%
Speed of set, relative	medium
Viscosity	280 cPs
Shelf life	90 days

Cleaning Instructions Whenever possible, clean up product before it dries, using warm water. If dry, use hot water and scraper.

Typical Packaging Please contact your local Sales Office for available packaging options.

Storage Conditions For best performance, the product should be stored and used at +65°F – +85°F. Do not freeze.

Disposal Advice Please refer to the SDS for disposal instructions.

Safety Advice Avoid contact with skin and eyes. Product will irritate eyes if contact occurs. Skin irritation is possible on prolonged or repeated contact. Please refer to the SDS for additional safety advice or contact reg.request@hbfuller.com for all product regulatory stewardship needs.

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