



H.B. Fuller® CASEMATE WB 8921 P

Type of Product Water-based adhesive.

- Product Characteristics**
- very good lay-flat properties
 - very good machinability
 - excellent adhesion on difficult to bond surfaces
 - high wet tack
 - easy to clean

Typical Applications Developed for the casing-in of book blocks into covers.

Suitable Substrates Leather, acetate- and PP foils, as well as lacquered cardboards and plasticized PVC - and PP-foils as covers. It is important to ensure that the desired level of adhesion is obtained on the necessary substrates, including long-term tests.

Typical Properties *

Property	Value
Colour	white
Film	soft, elastic
pH	approx. 5
Solids content	approx. 54%
Viscosity (Brookfield; ASTM D 3236-88; at 20°C)	approx. 3 100 mPa.s
Shelf life	6 months

* Typical values only, slight variations may occur but will not affect product's meeting the standard technical parameters as stated; please consult our CoA for more details (available on request).



Application Instructions Apply with roller. Application temperature should be between 15°C – 25°C.

Cleaning Instructions Adhesive residues may be washed off with warm water.

Typical Packaging Please contact your local Sales Office for available packaging options.

Storage Conditions In original sealed packaging protected from sun, dust, moisture and high temperatures. Clean and dry conditions above +15°C and below +25°C.

Disposal Advice Please refer to the MSDS for disposal instructions.

Safety Advice Please refer to the MSDS for safety advice.

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