

KA Oil

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Version 1.4 Revision Date 11/13/2019 Print Date 11/13/2019 SECTION 1. PRODUCT AND COMPANY IDENTIFICATION Product name KA Oil : Number 00000021217 2 Product Use Description Solvent, Chemical-Technical application, Photo Industry, : Pharmaceutical Manufacturer or supplier's AdvanSix Inc. : 300 Kimball Dr Ste 101 details Parsippany, NJ 07054 For more information call 1-844-890-8949 : +1-973-526-1800 In case of emergency call : Transportation and/or Poison Control (CHEMTREC): 1-800-424-9300 or +1-703-527-3887 ŝ (24 hours/day, 7 days/week) ÷ **SECTION 2. HAZARDS IDENTIFICATION Emergency Overview** Form : liquid, clear Color : colourless to yellowish Odor : aromatic characteristic Classification of the substance or mixture Classification of the substance : Flammable liquids, Category 3 Acute toxicity, Category 4, Oral or mixture Acute toxicity, Category 3, Dermal Skin irritation, Category 2 Eye irritation, Category 2A Specific target organ toxicity - single exposure, Category 3, Respiratory system Page 1 / 20

KA Oil



sion 1.4	Revision Date 11/13/2019	Print Date 11/13/201
GHS Label elements, incluc	ling precautionary statements	
Symbol(s)		
Signal word	: Danger	
Hazard statements	: Flammable liquid and vapour. Harmful if swallowed.	
	Toxic in contact with skin.	
	Causes skin irritation. Causes serious eye irritation.	
	May cause respiratory irritation.	
Precautionary statements	: Prevention: Keep away from heat/sparks/open f	lames/hot surfaces. No
	smoking.	
	Keep container tightly closed.	
	Ground/bond container and receivir Use explosion-proof electrical/ venti	
	Use only non-sparking tools.	
	Take precautionary measures agair Avoid breathing dust/ fume/ gas/ mi	
	Wash skin thoroughly after handling	J.
	Do not eat, drink or smoke when us Use only outdoors or in a well-ventil	
	Wear protective gloves/ protective of	
	protection.	
	Response:	NENTED /do atom if you fool
	IF SWALLOWED: Call a POISON C unwell.	ENTER/doctor il you leel
	IF ON SKIN (or hair): Remove/ Take	
	contaminated clothing. Rinse skin w IF INHALED: Remove victim to fres	
	position comfortable for breathing.	
	IF IN EYES: Rinse cautiously with v Remove contact lenses, if present a	
	rinsing.	
	Call a POISON CENTER/doctor if y Rinse mouth.	ou feel unwell.
	If skin irritation occurs: Get medical	advice/ attention.
	If eye irritation persists: Get medica	
	Remove/Take off immediately all co In case of fire: Use dry sand, dry ch	
	foam for extinction.	
	Page 2 / 20	



KA Oil

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Version 1.4		Revision Date 11/13/2019	Print Date 11/13/2019			
		Storage: Store in a well-ventilated place. Keep container tightly closed. Store in a well-ventilated place. Keep cool. Store locked up. Disposal: Dispose of contents/ container to an approved waste disposal plant.				
Carcinogenicit	y					
ACGIH:	Cyclohexanone A3: Confirmed a	108-94 nimal carcinogen	-1			
SECTION 3. COMPO	OSITION/INFORM	IATION ON INGREDIENTS				
Synonyms	:	Cyclohexanone Mixture, Ketone Ald Solution	cohol Oil, Cyclohexanone			
	Chemical name	e CAS-No.	Concentration			
Cyclohexanone		108-94-1	50.00 - 80.00 %			
Cyclohexanol		108-93-0	20.00 - 50.00 %			
Water		7732-18-5	<0.50 %			
Total Aromatics			<0.50 %			
SECTION 4. FIRST	AID MEASURES					
Inhalation		Remove to fresh air. If not breathing breathing is difficult, give oxygen. Us provided a qualified operator is prese	se oxygen as required,			
Skin contact		Wash off immediately with plenty of minutes. Take off contaminated cloth Wash contaminated clothing before	ing and shoes immediately.			
		Page 3 / 20				



KA Oil

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sion 1.4		Revision Date 11/13/2019	Print Date 11/13/20		
Eye contact	:	Rinse immediately with plenty of water, for at least 15 minutes. Call a physician			
Ingestion	:	Do not induce vomiting without medical advice. Never give anything by mouth to an unconscious person. Call a physician immediately.			
Notes to physician					
Treatment	:	Treat symptomatically.			
CTION 5. FIREFIGHTING MEA	SU	RES			
Suitable extinguishing media	:	Carbon dioxide (CO2) Dry chemical Foam Cool closed containers exposed to fire	with water spray.		
Unsuitable extinguishing media	:	Do not use a solid water stream as it n fire.	nay scatter and spread		
Specific hazards during firefighting	:	Flammable. Vapours may form explosive mixtures Vapours are heavier than air and may Vapors may travel to areas away from igniting/flashing back to vapor source. In case of fire hazardous decomposition produced such as: Carbon dioxide (CO2) Carbon monoxide	spread along floors. work site before		
Special protective equipment for firefighters	:	In the event of fire and/or explosion do Wear self-contained breathing apparat			
Further information	:	Use extinguishing measures that are a circumstances and the surrounding en			
TION 6. ACCIDENTAL RELE	AS	E MEASURES			
Personal precautions	:	Immediately evacuate personnel to safe Keep people away from and upwind of			
		Page 4 / 20			

KA Oil



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ersion 1.4		Revision Date 11/13/2019	Print Date 11/13/2019
		Wear personal protective equipment. must be kept away. Ensure adequate ventilation. Remove all sources of ignition. Pay attention to flashback. Beware of vapours accumulating to for concentrations. Vapours can accumu Avoid contact with skin, eyes and clo Do not breathe vapours or spray mist Do not swallow.	orm explosive llate in low areas. thing.
Environmental precautions	:	Prevent further leakage or spillage if Prevent product from entering drains Discharge into the environment must Do not flush into surface water or sar Do not allow run-off from fire fighting courses.	be avoided. nitary sewer system.
Methods for cleaning up	:	Ventilate the area. No sparking tools should be used. Use explosion-proof equipment. Contain spillage, soak up with non-co material, (e.g. sand, earth, diatomace transfer to a container for disposal ac regulations (see section 13).	ous earth, vermiculite) and
ECTION 7. HANDLING AND ST	OR	AGE	
Handling			
Handling Handling	:	Handle with care. Wear personal protective equipment. Avoid contact with skin, eyes and clo Do not breathe vapours or spray mist Do not swallow. Use only in well-ventilated areas. Keep away from fire, sparks and hea Take precautionary measures agains Ensure all equipment is electrically git transfer operations. Do not smoke. Keep container tightly closed. Re-open used containers with caution	thing. t. ted surfaces. st static discharges. rounded before beginning
-	:	Wear personal protective equipment. Avoid contact with skin, eyes and clo Do not breathe vapours or spray mist Do not swallow. Use only in well-ventilated areas. Keep away from fire, sparks and hea Take precautionary measures against Ensure all equipment is electrically get transfer operations. Do not smoke. Keep container tightly closed.	thing. t. ted surfaces. st static discharges. rounded before beginning n. s with air. explosive concentrations of

KA Oil

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00000021217		
Version 1.4	Revision Date 11/13/2019	Print Date 11/13/2019
	occupational exposure limits. Vapours are heavier than air and may so The heavy vapours can overcome a con- the source of ignition. Container hazardous when empty. Keep product and empty container awar of ignition. Do not pressurize, cut, weld, braze, sol containers to heat or sources of ignition Take measures to prevent the build up To avoid ignition of vapours by static el metal parts of the equipment must be go Electrical equipment should be protected standard. When transferring from one container to measures and use conductive hose may No sparking tools should be used. No smoking.	ay from heat and sources der, drill, grind or expose n. of electrostatic charge. lectricity discharge, all grounded. ed to the appropriate o another apply earthing
Storage		
Requirements for storage : areas and containers	Storage rooms must be properly ventila Keep containers tightly closed in a dry, place. Containers which are opened must be kept upright to prevent leakage. Keep away from heat and sources of ig Keep away from direct sunlight. Store in area designed for storage of fla from physical damage. Store away from incompatible substance	cool and well-ventilated carefully resealed and gnition. ammable liquids. Protect
SECTION 8. EXPOSURE CONTROL	S/PERSONAL PROTECTION	
Protective measures :	Ensure that eyewash stations and safe the workstation location. Avoid contact with skin, eyes and cloth Do not breathe vapours or spray mist. Do not swallow.	
Engineering measures :	Use with local exhaust ventilation. Prevent vapour buildup by providing ad and after use.	equate ventilation during
Eye protection :	Do not wear contact lenses.	
	Page 6 / 20	

KA Oil

00000021217

Version 1.4		Revision Date 11/13/2019	Print Date 11/13/2019
		Wear as appropriate: Safety glasses with side-shields If splashes are likely to occur, wear: Goggles or face shield, giving complete	protection to eyes
Hand protection	:	Solvent-resistant gloves Gloves must be inspected prior to use. Replace when worn.	
Skin and body protection	:	Wear as appropriate: Solvent-resistant apron and boots Flame retardant antistatic protective clot If splashes are likely to occur, wear: Protective suit	hing.
Respiratory protection	:	When workers are facing concentrations limit they must use appropriate certified For rescue and maintenance work in sto self-contained breathing apparatus.	respirators.
Hygiene measures	:	Handle in accordance with good industripractice. When using, do not eat, drink or smoke. Wash hands before breaks and immedia product. Keep working clothes separately. Avoid contact with skin, eyes and clothin Do not breathe vapours or spray mist. Do not swallow.	ately after handling the

Exposure Guidelines

Components	CAS-No.	Value	Control parameters	Upda te	Basis
Cyclohexanone	108-94-1	PEL : Permissi ble exposure limit	200 mg/m3 (50 ppm)	02 2006	OSHA_TRANS:US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)
Cyclohexanone	108-94-1	:	Listed	02 2006	OSHA_TRANS:US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)
		Page 7	/ 20		



KA Oil

rsion 1.4	F	Revision Date	11/13/2019		Print Date 11/13/20
Cyclohexanone	108-94-1	TWA PEL : Time Weighted Average (TWA) Permissi ble Exposure Limit (PEL):	100 mg/m3 (25 ppm)	09 2006	US CA OEL:US. California Code of Regulations, Title 8, Section 5155. Airborne Contaminants
Cyclohexanone	108-94-1	TWA : Time weighted average	100 mg/m3 (25 ppm)	1989	Z1A:US. OSHA Table Z-1-A (29 CFR 1910.1000)
Cyclohexanone	108-94-1	SKIN_FI NAL : Skin designati on (Final Rule Limit applies):	Can be absorbed through the skin.	1989	Z1A:US. OSHA Table Z-1-A (29 CFR 1910.1000)
Cyclohexanone	108-94-1	REL : Recomm ended exposure limit (REL):	100 mg/m3 (25 ppm)	2005	NIOSH/GUIDE:US. NIOSH: Pocket Guide to Chemical Hazards
Cyclohexanone	108-94-1	TWA : Time weighted average	(20 ppm)	2008	ACGIH:US. ACGIH Threshold Limit Values
Cyclohexanone	108-94-1	SKIN_DE S : Skin designati on:	Can be absorbed through the skin.	2005	NIOSH/GUIDE:US. NIOSH: Pocket Guide to Chemical Hazards
		Page 8	/ 20		



KA Oil

sion 1.4	I	Revision Date	11/13/2019		Print Date 11/13/
Cyclohexanone	108-94-1	SKIN_DE S : Skin designati on:	Can be absorbed through the skin.	2008	ACGIH:US. ACGIH Threshold Limit Values
Cyclohexanone	108-94-1	SKIN_DE S : Skin designati on:	Can be absorbed through the skin.	09 2006	US CA OEL:US. California Code of Regulations, Title 8, Section 5155. Airborne Contaminants
Cyclohexanone	108-94-1	SKIN_DE S : Skin designati on:	Can be absorbed through the skin.	06 2008	TN OEL:US. Tennessee. OELs. Occupational Exposure Limits, Table Z1A
Cyclohexanone	108-94-1	AN ESL : Annual ESL:	80 μg/m3 Health	11 2016	TX ESL:US. Texas. Effects Screening Levels (Texas Commission on Environmental Quality)
Cyclohexanone	108-94-1	TWA : Time weighted average	100 mg/m3 (25 ppm)	06 2008	TN OEL:US. Tennessee. OELs. Occupational Exposure Limits, Table Z1A
Cyclohexanone	108-94-1	STEL : Short term exposure limit	(50 ppm)	2008	ACGIH:US. ACGIH Threshold Limit Values
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		Page 9	/ 20		

KA Oil

00000021217

sion 1.4	F	Revision Date	11/13/2019		Print Date 11/13/20
Cyclohexanone	108-94-1	ST ESL : Short-Ter m ESL:	800 µg/m3 Health	11 2016	TX ESL:US. Texas. Effects Screening Levels (Texas Commission on Environmental Quality)
Cyclohexanone	108-94-1	AN ESL : Annual ESL:	20 ppb Health	11 2016	TX ESL:US. Texas. Effects Screening Levels (Texas Commission on Environmental Quality)
Cyclohexanone	108-94-1	ST ESL : Short-Ter m ESL:	200 ppb Health	11 2016	TX ESL:US. Texas. Effects Screening Levels (Texas Commission on Environmental Quality)
Cyclohexanol	108-93-0	TWA : Time weighted average	200 mg/m3 (50 ppm)	1989	Z1A:US. OSHA Table Z-1-A (29 CFR 1910.1000)
Cyclohexanol	108-93-0	PEL : Permissi ble exposure limit	200 mg/m3 (50 ppm)	02 2006	OSHA_TRANS:US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)
Cyclohexanol	108-93-0	TWA : Time weighted average	(50 ppm)	2008	ACGIH:US. ACGIH Threshold Limit Values

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KA Oil

sion 1.4	F	Revision Date	9 11/13/2019		Print Date 11/13/
Cyclohexanol	108-93-0	SKIN_FI NAL : Skin designati on (Final Rule Limit applies):	Can be absorbed through the skin.	1989	Z1A:US. OSHA Table Z-1-A (29 CFR 1910.1000)
Cyclohexanol	108-93-0	REL : Recomm ended exposure limit (REL):	200 mg/m3 (50 ppm)	2005	NIOSH/GUIDE:US. NIOSH: Pocket Guide to Chemical Hazards
Cyclohexanol	108-93-0	SKIN_DE S : Skin designati on:	Can be absorbed through the skin.	2008	ACGIH:US. ACGIH Threshold Limit Values
Cyclohexanol	108-93-0	:	Listed	02 2006	OSHA_TRANS:US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)
Cyclohexanol	108-93-0	TWA PEL : Time Weighted Average (TWA) Permissi ble Exposure Limit (PEL):	200 mg/m3 (50 ppm)	09 2006	US CA OEL:US. California Code of Regulations, Title 8, Section 5155. Airborne Contaminants
Cyclohexanol	108-93-0	SKIN_DE S : Skin designati on:	Can be absorbed through the skin.	2005	NIOSH/GUIDE:US. NIOSH: Pocket Guide to Chemical Hazards
		Page 11	/ 20		

KA Oil

00000021217

sion 1.4	F	Revision Date	11/13/2019		Print Date 11/13/2
Cyclohexanol	108-93-0	SKIN_DE S : Skin designati on:	Can be absorbed through the skin.	09 2006	US CA OEL:US. California Code of Regulations, Title 8, Section 5155. Airborne
Cyclohexanol	108-93-0	TWA : Time weighted average	200 mg/m3 (50 ppm)	06 2008	TN OEL:US. Tennessee. OELs. Occupational Exposure Limits, Table Z1A
Cyclohexanol	108-93-0	SKIN_DE S : Skin designati on:	Can be absorbed through the skin.	06 2008	TN OEL:US. Tennessee. OELs. Occupational Exposure Limits, Table Z1A
Cyclohexanol	108-93-0	ST ESL : Short-Ter m ESL:	630 µg/m3 Screening levels that have the odor designations represent the levels of constituents in the air at which the odor would be a nuisance.	11 2016	TX ESL:US. Texas. Effects Screening Levels (Texas Commission on Environmental Quality)
Cyclohexanol	108-93-0	ST ESL : Short-Ter m ESL:	150 ppb Screening levels that have the odor designations represent the levels of constituents in the air at which the odor would be a nuisance.	11 2016	TX ESL:US. Texas. Effects Screening Levels (Texas Commission on Environmental Quality)

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KA Oil

00000021217

Version 1.4

Revision Date 11/13/2019

Print Date 11/13/2019

CTION 9. PHYSICAL AND CH Physical state	
Color	: colourless to yellowish
Odor	: aromatic characteristic
рН	: Note: Not applicable
Melting point/freezing point	: Note: no data available
Boiling point/boiling range	: 155 - 161 °C
Flash point	: 122 °F (50 °C) Method: closed cup
Evaporation rate	: <1
Lower explosion limit	: estimated 1.1 %(V)
Upper explosion limit	: 12.75 %(V)
Vapor pressure	: 0.133 - 0.533 kPa
Vapor density	: 3.4 Note: (Air = 1.0)
Density	: 0.95 g/cm3
Ignition temperature	: > 300 °C
	Page 13 / 20



KA Oil

Version 1.4	Revision Date 11/13/2019	Print Date 11/13/2019
SECTION 10. STABILITY AND F	REACTIVITY	
Chemical stability	: Stable under normal conditions.	
Possibility of hazardous reactions	: Hazardous polymerisation does not o	occur.
Conditions to avoid	: Heat, flames and sparks. Keep away from direct sunlight.	
Incompatible materials to avoid	: Acids Bases Oxidizing agents Nitric acid May attack many plastics, rubbers an	d coatings.
Hazardous decomposition products	: Fire may cause evolution of: Carbon monoxide Carbon dioxide (CO2)	
SECTION 11. TOXICOLOGICAL	INFORMATION : LD50: 1,535 mg/kg Species: Rat	
Acute inhalation toxicity	: LC50: 32,080 mg/m3 8000 ppm Exposure time: 4 h Species: Rat	
Acute dermal toxicity	: LD50: 948 mg/kg Species: Rabbit	
	: LD50: > 794 - < 3,160 mg/kg Species: Rabbit, male and female	
Skin irritation	: Species: Rabbit Result: irritating	
	: Species: Rabbit Result: irritating Method: OECD Test Guideline 404	
	Page 14 / 20	



KA Oil

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Version 1.4	Revision Date 11/13/2019	Print Date 11/13/2019
Eve irritation	· Species: Pabbit	
Eye irritation	: Species: Rabbit Result: irritating	
Sensitisation Cyclohexanol	: Maximisation Test Species: Guinea pig Classification: non-sensitizing Method: OECD Test Guideline 406	
Repeated dose toxicity Cyclohexanol	: Species: Rat Application Route: Ingestion NOAEL (No observed adverse effect Test substance: REACH dossier "rea Method: OECD 408 Subchronic toxicity	
Genotoxicity in vitro Cyclohexanol	 Test Method: Ames test Result: negative Method: Mutagenicity (Salmonella typ mutation assay) Test Method: In vitro mammalian cell Result: negative Method: OECD Test Guideline 476 	
Genotoxicity in vivo Cyclohexanol	: Test Method: Chromosome aberratio Method: OECD Test Guideline 474 Result: negative	n test in vitro
Reproductive toxicity Cyclohexanol	: Test Method: Two-generation study Species: Rat NOAEC: 4.1 mg/l NOAEC: 2.04 mg/l Method: OECD Test Guideline 416 Note: REACH dossier "read-across"	
	Page 15 / 20	

KA Oil



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Version 1.4	Revision Date 11/13/2019	Print Date 11/13/2019
Teratogenicity Cyclohexanol	: Species: Rat NOAEC: 1,400 ppm Note: REACH dossier "read-across"	
Further information	: Note: Confirmed animal carcinogen humans.	with unknown relevance to
SECTION 12. ECOLOGICAL INFO	ORMATION	
Ecotoxicity effects		
Toxicity to fish	: flow-through test LC50: 527 mg/l Exposure time: 96 h Species: Pimephales promelas (fath	ead minnow)
Toxicity to daphnia and other aquatic invertebrates	: EC50: 820 mg/l Exposure time: 48 h Species: Daphnia (water flea)	
Toxicity to algae Cyclohexanol	: Growth rate EC50: > 500 mg/l Exposure time: 72 h Species: scenedesmus subspicatus static test EC50: 433 mg/l Exposure time: 96 h Species: Desmodesmus subspicatus Growth rate	s (green algae)
Toxicity to bacteria Cyclohexanol	NOEC: 0.03 mg/l Exposure time: 72 h Species: scenedesmus subspicatus : static test EC20: > 1,995 mg/l Exposure time: 30 min	
	Page 16 / 20	





Version 1.4	Rev	ision Date 11/13/2019	Print Date 11/13/2019			
		es: activated sludge od: OECD 209				
Eliminatio	on information (persistence	and degradability)				
Biodegrad		lt: Readily biodegradable. ∷ > 60 %				
Further in	formation on ecology					
Additional information		ne product is readily degradable in the environment. In not flush into surface water or sanitary sewer system.				
SECTION 13. I	DISPOSAL CONSIDERATION	IS				
Disposal n		rve all Federal, State, and Loc ations.	cal Environmental			
SECTION 14. 1	RANSPORT INFORMATION	1				
DOT	UN/ID No. Proper shipping name Class Packing group Hazard Labels	: UN 1915 : CYCLOHEXANONE SC 3 III 3	DLUTION			
IATA	UN/ID No. Description of the goods Class Packaging group Hazard Labels Packing instruction (cargo aircraft) Packing instruction (passenger aircraft) Packing instruction (passenger aircraft)	 : UN 1915 : CYCLOHEXANONE SC (Cyclohexanone) : 3 : III : 3 : 366 : 355 : Y344 	DLUTION			
IMDG	UN/ID No. Description of the goods Class	: UN 1915 : CYCLOHEXANONE SC (CYCLOHEXANONE) : 3	DLUTION			
		Page 17 / 20				

KA Oil

		Revision Date 11/13/2019	Print Data 11/12/20
sion 1.4		Nevision Date 11/13/2019	Print Date 11/13/20
Packaging group Hazard Labels EmS Number Marine pollutant		: III : 3 : F-E, S-D : no	
CTION 15. REGULATORY INF	OI	RMATION	
Inventories			
US. Toxic Substances Control Act	:	On TSCA Inventory	
Australia. Industrial Chemical (Notification and Assessment) Act	:	On the inventory, or in compliance with the	e inventory
Canada. Canadian Environmental Protection Act (CEPA). Domestic Substances List (DSL)	:	All components of this product are on the	Canadian DSL
Japan. Kashin-Hou Law List	:	On the inventory, or in compliance with the	e inventory
Korea. Existing Chemicals Inventory (KECI)	:	On the inventory, or in compliance with the	e inventory
Philippines. The Toxic Substances and Hazardous and Nuclear Waste Control Act	:	On the inventory, or in compliance with the	e inventory
China. Inventory of Existing Chemical Substances	:	On the inventory, or in compliance with the	e inventory
New Zealand. Inventory of Chemicals (NZIoC), as published by ERMA New Zealand	:	On the inventory, or in compliance with the	e inventory
National regulatory information	tic	n	
SARA 302 Components	:	No chemicals in this material are subject t requirements of SARA Title III, Section 30	



KA Oil

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rsion 1.4	Revision Date 11/13/2019	Print Date 11/13/201
	established by SARA Title III, Se : Cyclohexanol	ction 313: 108-93-0
SARA 311/312 Hazards	: Fire Hazard Acute Health Hazard	
California Prop. 65	: WARNING: This product can expose you to chemical(s) including the below, which is/are known to the State of Californi to cause cancer. For more information, go to www.P65Warnings.ca.gov. Benzene 71-43-2 Ethylbenzene 100-41-4 Cumene 98-82-8	
	: WARNING: This product can exp which is/are known to the State of defects or other reproductive har www.P65Warnings.ca.gov. Benzene	of California to cause birth
Massachusetts RTK	: Cyclohexanone : Cyclohexanol : Benzene	108-94-1 108-93-0 71-43-2
New Jersey RTK	: Cyclohexanone : Cyclohexanol	108-94-1 108-93-0
Pennsylvania RTK	: Cyclohexanone : Cyclohexanol	108-94-1 108-93-0
CTION 16. OTHER INFORM	ATION	
	HMIS III NFPA	
Health hazard	: 2 1	
Flammability	: 2 2	
Physical Hazard Instability	: 0 : 0	
·	stems (e.g. HMIS® III, NFPA): This info	ormation is intended solely for the u
	Page 19 / 20	

KA Oil

00000021217

Version 1.4

Revision Date 11/13/2019

Print Date 11/13/2019

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Further information

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. Final determination of suitability of any material is the sole responsibility of the user. This information should not constitute a guarantee for any specific product properties.

Changes since the last version are highlighted in the margin. This version replaces all previous versions. Previous Issue Date: 06/06/2018

Prepared by AdvanSix Product Stewardship Group