#### **CHEMICAL INTERMEDIATES**

# Nadone® HDR® Cyclohexanone

## **Description**

**Nadone® HDR® cyclohexanone** is ideal in applications that are sensitive to oxygen or peroxide. Key benefits include: uniform evaporation, minimal moisture content, low toxicity and ecotoxicity, low volatile organic compounds (VOCs), and a good cleaning solvency. Applications range from agricultural pesticide formulations, paints and coatings to electronics, PVC adhesives and printing ink formulations.

## **Physical and Chemical Properties**

Typical Properties	Specifications	
CAS Number	108-94-1	
Chemical Formula	CH <sub>2</sub> (CH <sub>2</sub> ) <sub>4</sub> CO	
Other/Generic Names	Cyclohexyl ketone, pimelic ketone, ketohexamethylene	
Appearance	Clear, colorless to pale yellow liquid	
Physical State	Liquid	
Molecular Weight	98.14	
Odor	Peppermint-like, reminiscent of acetone	
Specific Gravity (20°C/68°F)	0.945 20°C/68°F (H <sub>2</sub> 0 = 1.0)	
Water Solubility (miscibility), Weight % (Wt. %)	5% @ 30°C/86°F	
Boiling Point	155.6°C (312.1°F)	
Melting Point	-45°C (113°F)	
Vapor Pressure	3.95 mm Hg @ 20°C (68°F)	
Vapor Density	3.4 (Air = 1.0)	
Evaporation Rate	< 1 (compared to butyl acetate)	
% Volatiles	100 @ 20°C (68°F)	
Flash Point	46°C (114.8°F), Closed cup	
Storage	Store in moisture-tight containers in a cool, well-ventilated area.	

## **Product Specifications**

Assay	Specifications	Test Method
Cyclohexanone, %	99.8 min.	QANAD-0007
Cyclohexanol, %	0.05 max.	QANAD-0002
Water, %	0.05 max.	QANAD-0006
Acidity (as formic acid),%	0.01 max.	QANAD-0005
Color, APHA (Pt-Co) units	5 max.	QANAD-0001

The values presented in this data sheet are typical values and are not to be interpreted as product specifications.

### Contact AdvanSix

To learn more about Nadone® HDR® cyclohexanone, visit

AdvanSix.com/chemicalintermediates or call:

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#### AdvanSix

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